



# **HFE Flux Remover**

Light Duty Defluxer 1686

#### Introduction

HFE Flux Remover is a non-flammable, safe on most plastics, non-ozone depleting solvent designed for high-end flux removal. Excellent cleaner for hand and batch bench-top cleaning applications. Solvent readily removes type R, RMA, RA and synthetic fluxes from printed circuit assemblies. HFE Flux

Remover is an efficient, one step flux remover.

## Features / Benefits

Non-Flammable Rapidly Evaporating Non-Ozone Depleting Safe on Most Plastics EPA SNAP Approved

Physical Properties		
Boiling Point		
Flash Point (TCC)	None	
Evaporation Rate	>1	
Surface Tension		
Kauri-Butanol (KB Value)		

## **Chemical Components**

(Perfluoro-n-butyl) Methyl Ether(163	•	7-30%-Aerosol
(Perfluoroisobutyl) Methyl Ether(163	3702-08-7)	14-60%-Bulk 7-30%-Aerosol
Aerosol-Trans-dichloroethylene(156		14-60%-Bulk 35-45%
Acetone(67-	-64-1) ´	1-2%
Tetrahydrofurfurl Alcohol(97-	-99-4)	1-5%
Ethanol(64-	·17-5)	1-2%
Methanol(67-	-56-1) -	<.5%
Aerosol-1,1,1,2-tetrafluoroethane (811	1-97-2)	18-23%

## **Plastic Compatibility**

Material	Compatibility	Material	Compatibility
ABS	Not Compatible	PMMA	Not Compatible
Nylon	Excellent	POM	Excellent
Lexan	Not Compatible	PP	Excellent
HDPE	Excellent	PS	Good
CDPE	Excellent	PTFE	Excellent
C. E. Phenolic	Excellent	PVC	Excellent

#### **Environmental Policy**

Techspray® is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

#### **Packaging and Availability**

HFE Flux Remover is available in the following sizes:

1686-18S 18 Ounce Aerosol

#### **Resources**

Techspray® products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray® products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: <a href="www.techspray.com">www.techspray.com</a>.

#### **North America**

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email: tsales@techspray.com

#### **Europe**

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#### **Countries Outside US**

Call to locate a distributor in your country.

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray® be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.



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