

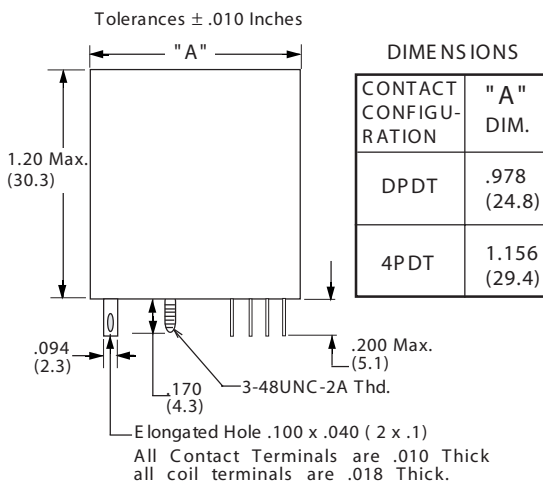
TYPICAL CONTACT LIFE EXPECTANCY FOR SWITCHING RESISTIVE LOADS @ 25 °C

Load Current	Load Voltage	Number of Operations
		Ultra sensitive
1.0A	28VDC/120VAC	5 X 10 <sup>5</sup>
0.5A	28VDC/120VAC	5 X 10 <sup>6</sup>
0.1A	6 VDC	5 X 10 <sup>7</sup>
1mA	6 VDC	5 X 10 <sup>7</sup>

CLASS 67 TYPICAL TIMING VALUES

POLES	DPDT	4PDT
OPERATE TIME	.012	.014
RELEASE TIME	.008	.008

Measured at Nominal Voltage @ 25°C



**SPECIFICATIONS (@ 25 °C)**

**COIL**

Pickup voltage: 80% of nominal voltage or less.  
Dropout voltage: 10% of nominal or more.  
Coil resistance: ± 10% measured @ 25 °C  
Maximum coil dissipation: 2.2 watts @ 25 °C  
Coil Temperature rise: 30 °C per watt  
Maximum coil temperature: 105 °C

**DIELECTRIC STRENGTH**

Contact to coil: 1500 V rms  
Across open contacts: 500 V rms  
Coil to frame: 1000 V rms  
Contacts to frame: 1500 V rms  
Insulation resistance: 1000 megohms @ 25 °C & 50% R.H.

**CONTACTS**

Contact material: Silver, Gold overlay  
Contact resistance: 50 milliohms max. initial

**TEMPERATURE**

Operating: -55 °C to +70 °C  
Storage: -55 °C to +105 °C

**CAPACITANCE**

Between contacts: 2 pf, typ.  
Contact to coil: ± 2 pf, typ.  
Coil to frame: 30 pf, typ.

**MISCELLANEOUS**

Enclosure Material: Polycarbonate see thru plastic cover.  
Operating Position: Any  
Mounting: Socket or 3-48 UNC stud  
Weight: 0.77 to 1.4 oz. (22 to 40 grams)

**STRUTHERS-DUNN**

CLASS 67 - DC OPERATED - ULTRA SENSITIVE - PLUG-IN STYLE WITH 3-48 UNC STUD.						
STANDARD CONTACTS		COIL Measured @ 25 °C				CONTACT CONFIGURATION
PART NUMBERS	CONTACT RATING	NOMINAL INPUT MILLIAMPS DC	NOMINAL RESISTANCE (OHMS)	PULL-IN MILLIAMPS DC	PULL-IN WATTS	
W67SCSX-1	3 AMPS	9.4 mADC	1000	9.2 mADC	85mW	DPDT
W67SCSX-2	3 AMPS	6.4 mADC	2500	6.3 mADC	100mW	DPDT
W67SCSX-3	3 AMPS	4.5 mADC	5000	4.4 mADC	100mW	DPDT
W67SCSX-6	3 AMPS	13.7 mADC	1000	13.5 mADC	200mW	4PDT
W67SCSX-7	3 AMPS	9.1 mADC	2500	8.9 mADC	200mW	4PDT
W67SCSX-8	3 AMPS	6.5 mADC	5000	6.3 mADC	200mW	4PDT

Part numbers shown also available thru Stocking Distribution.

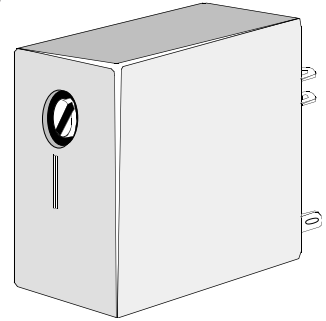
SEE SECTION 10 FOR MATING SOCKETS

# MINIATURE 5 AMP TIME DELAY RELAY

CLASS  
67



CLASS 67 TIME DELAY RELAY  
± 2% REPEATABILITY  
DC OPERATION  
PLUG-IN/SOLDER TERMINALS



## GENERAL SPECIFICATIONS (@ 25°C)

### TIMING

Operating Modes Available: On Delay,  
Timing Adjustments Available: 0.1 to 240 Seconds  
Repeatability (repeat Accuracy when S tabilized): ± 2% max. @ Nominal Voltage, 25°C  
Reset time: 100 Milliseconds Max

### CONTACTS

Contact Configuration: DPDT ( 2 Form "C").  
Contact Rating: 5 Amps @ 120VAC/28 VDC Resistive  
Contact Life: 50,000 Operations @ 120 VAC 5 Amps Resistive  
1,500,000 Operations @ 120VAC, 2 Amps resistive Load.  
12,000,000 Operations @ 120 VAC 1Amp Resistive Load  
50,000,000 Operations

### Mechanical Life:

### INPUT

Nominal Input Voltage: 12 VDC, 24 VDC  
Temperature Range (Operate): -30°C to + 55°C  
Temperature Range (Storage): -50°C to +85°C  
Steady State Input Current: 40 mA @ 24 VDC, 80 mA @ 12 VDC

### PROTECTION

Reverse Polarity: DC models only  
Transient: Twice Nominal Voltage for 1 Millisecond

### DIELECTRIC STRENGTH

Coil to Contacts: 500 V rms  
Across Open Contacts: 1250 V rms

### MECHANICAL

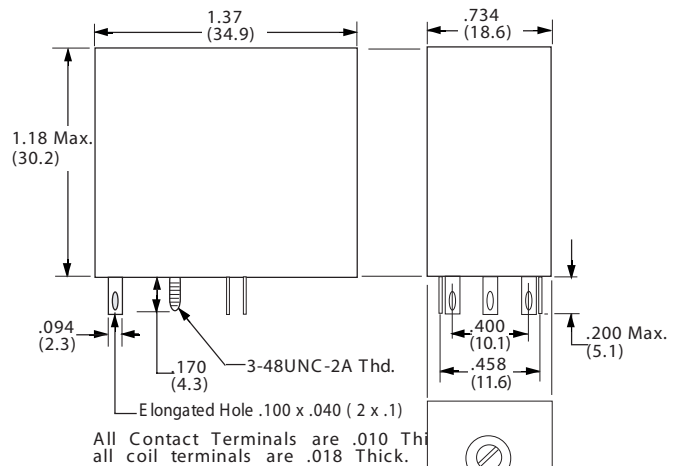
Enclosure: Polycarbonate dust cover.  
Mounting: Socket Plug-in/Solder. Also Available with P.C. Terminals.  
Weight: 1.2 oz. 35.2 Grams

### Special Note:

Use 6 Pole Socket with plug-in style relays.

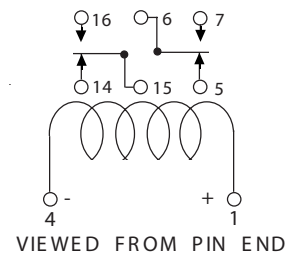
## OUTLINE DIMENSIONS

Dimensions shown are in Inches and ( Millimeters).



All Contact Terminals are .010 Thick  
all coil terminals are .018 Thick.

## WIRING DIAGRAM

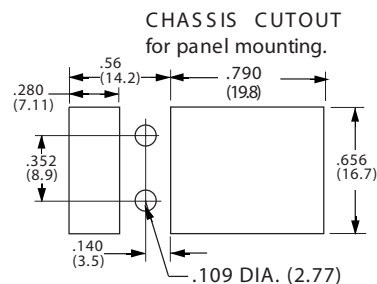


# STRUTHERS-DUNN

PART NUMBERS	NOMINAL INPUT VOLTAGE	TIMING RANGE
"ON" DELAY		
W67CPSOX-1	12 VDC	0.1 to 30 Seconds
W67CPSOX-2	24 VDC	0.1 to 30 Seconds

PART NUMBERS SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION

OTHER COIL VOLTAGES, TIMING RANGES, P.C. TERMINALS AND 4PDT CONTACT COMBINATION AVAILABLE ON SPECIAL ORDER.  
120 VAC INPUT DESIGN AVAILABLE, CONTACT FACTORY.

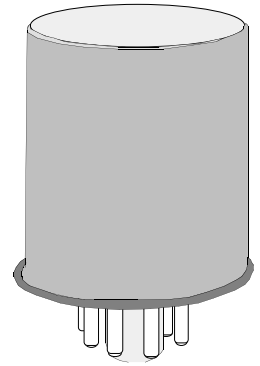


# STRUTHERS-DUNN

## CLASS 88HP

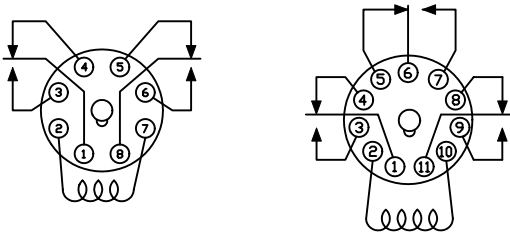
8 OR 11 PIN OCTAL BASE  
HERMETICALLY SEALED STEEL CAN

Enclosure is filled with dry nitrogen, solder sealed and then electronically leak checked. The case is painted gray protect against the elements.



### WIRING DIAGRAM

VIEWED FROM PIN END

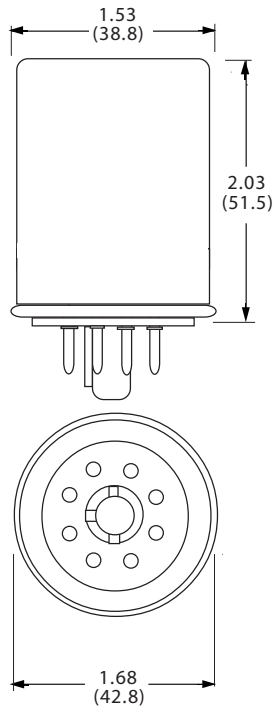


DPDT

3PDT

### OUTLINE DIMENSIONS

Dimensions are shown in Inch and (Millimeter).



### CONTACT RATINGS TABLE

POLES	120 VAC	240 VAC	28 VDC
2 POLE	12 AMP 1/3 HP	8 AMP 1/2 HP	10 AMP
3 POLE	10 AMP 1/3 HP	6 AMP 1.2 HP	10 AMP

### SPECIFICATIONS CLASS (@ 25 °C)

#### COIL

Pull-in voltage: 80% of nominal voltage or less. For DC coils  
85% of nominal voltage or less. For AC coils.  
Dropout: 10% of nominal voltage or more.  
Coil resistance: ± 10 % measured @ 25 °C  
Nominal power: 1.5 Watts for DC coils, 3VA for AC coils  
Max. coil Dissipation: DC coils 3.0 Watts max.  
Duty: Continuous

#### CONTACTS

Contact material: 3/16" silver alloy, gold flashed.  
Contact resistance: 50 Milliohms maximum initial resistance at rated current

#### TIMING

Operate time: 25mS or less at nominal voltage.  
Release time: 20mS or less at nominal Voltage.

#### DIELECTRIC STRENGTH

Contacts to coil: 1500 V rms  
Across open contacts: 1000 V rms  
Pole to pole: 1500 V rms  
Contacts to frame: 1500 V rms  
Insulation resistance: 10,000 megohms min. @ 500 VDC

#### TEMPERATURE

Operating: -10 °C to +50 °C (AC), -10 °C to +60 °C (DC)  
Storage: -30 °C to 105 °C

#### SHOCK RESISTANCE

Operating: 5 G's  
Non operating: 20 G's

#### VIBRATION RESISTANCE

Operating: 5 G's, 10 Hz to 55 Hz  
Non operating: 5 G's, 10 Hz to 55 Hz

#### MISCELLANEOUS

Enclosure: Hermetically Sealed Steel  
Can with octal plug.  
Terminals: 8 or 11 pin octal plug-in  
Operating Position: Any  
Weight: 5 ozs. 141.7 g approx.

PART NUMBERS	CONTACT CONFIGURATION	NO. OF PINS OCTAL STYLE	COIL Measured @ 25 °C		
			NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL POWER
<b>AC OPERATED</b> 50/60Hz Operation.					
W88AHPX-24	DPDT	8 PIN	120VAC	-	3.0VA
W88AHPX-36	3PDT	11 PIN	120VAC	-	3.0VA
<b>DC OPERATED</b>					
W88HPX-33	DPDT	8 PIN	12 VDC	100	1.5W
W88HPX-34	DPDT	8 PIN	24 VDC	400	1.5W
W88HPX-51	3PDT	11PIN	24 VDC	400	1.5W

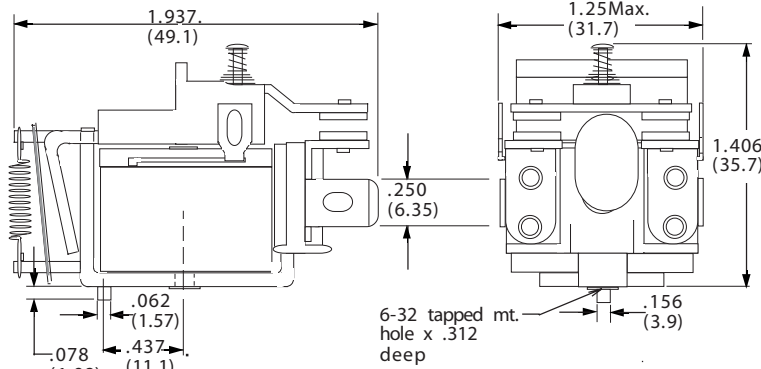
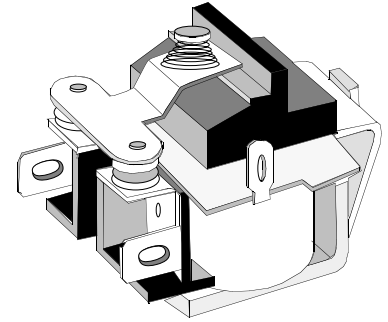
PART NUMBERS SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION  
SPDT and other special contact combinations along with other coil voltages up to 240VAC are available. Consult Factory.

\* GF = GOLD FLASHED

### CLASS 88UKD RELAY

SIDE COIL SOLDER TERMINALS  
 SPST-N.O. DM, RATED 30 AMPS  
 1/4" QUICK CONNECT/SOLDER TERMINALS  
 SWITCHES UP TO 1 HP AT 600 VAC

UL Recognized  
 File No. E43641



### SPECIFICATIONS (@ 25<sup>0</sup> C)

<b>COIL</b>		<b>TEMPERATURE</b>	
Pull-in Voltage (AC):	85% of Nominal Voltage or less	Operating:	-10 <sup>0</sup> C to +50 <sup>0</sup> C @ Rated Operation. (AC )
Pull-in Voltage (DC):	80% of Nominal Voltage or less		-10 <sup>0</sup> C to +60 <sup>0</sup> C @ Rated Operation. (DC )
Dropout Voltage:	10% of nominal voltage or more	<b>VIBRATION RESISTANCE</b>	
Max. allowed voltage:	110% of nominal voltage	Functional:	5g's 10 to 55Hz.
Coil Resistance:	±10% Measured @ 25 <sup>0</sup> C	<b>SHOCK RESISTANCE</b>	
<b>CONTACTS</b>		Functional:	5g's 11mS Max.
Contact Material:	1/4' silver alloy, gold flashed.	<b>LIFE EXPECTANCY</b>	
Contact Resistance:	Initial 50 Milliohms @ rated current.	Mechanical:	5 Million Operations
Contact Rating:	30 Amps up to 300VAC/28VDC, Resistive Load 5 Amps @ 600VAC Resistive.Load 1 HP @ 120-600 VAC Motor load.	Electrical:	100,000 Operations @ Rated Load.
<b>TIMING</b>		<b>MISCELLANEOUS</b>	
Operate Time:	25 mS Max. @ Nominal Voltage.	Contact Insulation:	Movable & stationary contacts are mounted on a molded plastic barrier insulator.
Release Time:	20 mS Max. @ Nominal Voltage	Style:	Open style construction.
<b>DIELECTRIC STRENGTH</b>		Mounting:	6-32 tapped hole and locating tab.
Contacts to coil:	3000 V rms	Weight:	85 Grams, 3 oz. approx.
Across open contacts:	1000 V rms		
Contacts to frame:	3000 V rms		
Insulation Resistance:	1000 megohms min. @ 500 VDC		

PART NUMBERS	Coil Measured @ 25 <sup>0</sup> C		
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL POWER
<b>AC OPERATED COIL</b>			
W88UKADX-3	24VAC	-	3VA
W88UKADX-4	120VAC	-	3VA
W88UKADX-5	240VAC,60Hz 220VAC,50Hz	-	3VA
<b>DC OPERATED COIL</b>			
W88UKDX-2	12 VDC	100	1.5W
W88UKDX-3	24 VDC	400	1.5W
W88UKDX-4	110 VDC	8000	1.5W

PART NUMBERS SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION.



## SPECIFICATIONS FOR (@ 25 ° C)

### COIL

Pull-in Voltage:	AC, 85% of Nominal Voltage or less
Dropout Voltage:	DC, 75% of Nominal Voltage or less
Max. allowed voltage:	110% of nominal voltage
Maximum Power	3 Watts
Minimum Power:	1.6 Watts
Duty	Continuous
Resistance	±10%

### CONTACTS

Contact Configuration:	DPDT-NC-NO (DB-DM)
Contact Material:	Silver Alloy
Contact Resistance:	50 Milliohms max. (Initial)
Contact Rating:	25 Amps @ 240 VAC Resistive. 25 Amps @ 277 VAC Resistive. 1 HP @ 120 VAC, 2Hp @ 240 VAC 25 Amps Resistive @ 28 VDC.

### TIMING

Operate Time:	35 mS Max. @ Nominal Voltage.
Release Time:	35mS Max. @ Nominal Voltage.

### DIELECTRIC STRENGTH

Coil to Contacts:	2000 V rms
Across Open Contacts:	1500 V rms
Pole to Pole:	2000 V rms
Contact to F frame:	2000 V rms
Insulation Resistance:	1000 Megohms minimum @ 500 VDC

### TEMPERATURE

Operating:	-35 ° C to +70 ° C @ Rated Operation.
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### VIBRATION RESISTANCE

Functional:	5g's; 10 to 55 Hz,
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### SHOCK RESISTANCE

Functional:	10 g's
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### LIFE EXPECTANCY

Mechanical (No Load):	1 Million Operations
Electrical (Rated Load):	100,000 Operations
Max. Cycle Rate:	1800 per hour

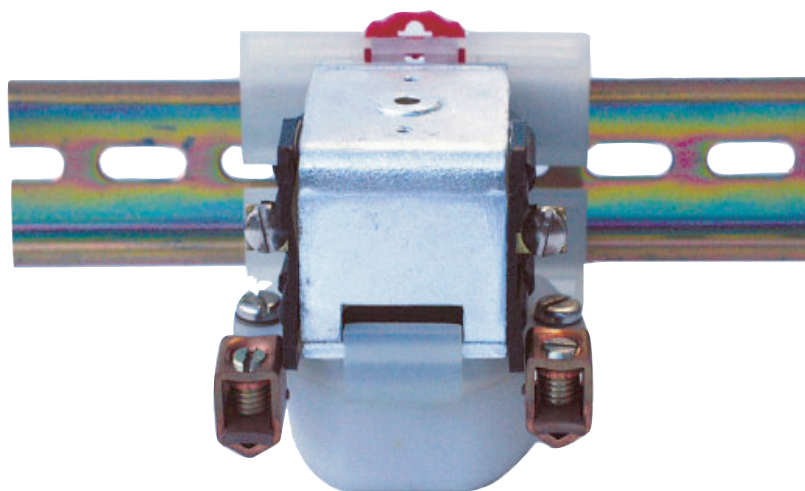
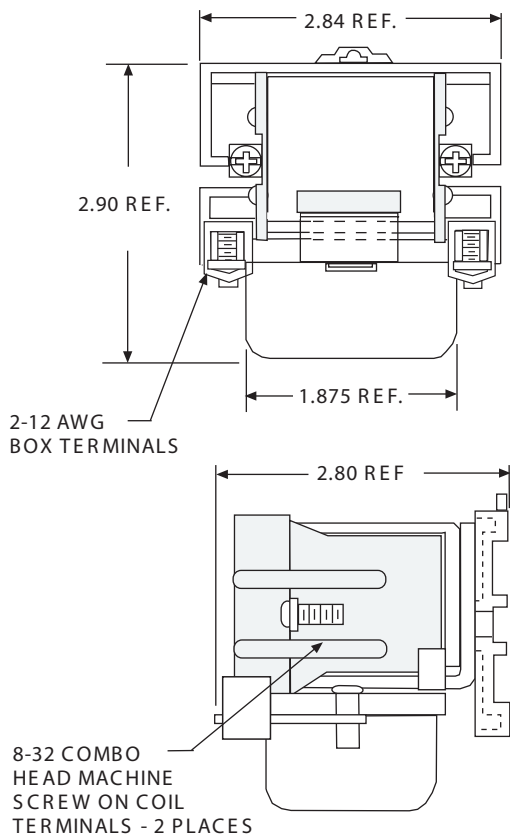
### MISCELLANEOUS

Terminals:	All Terminals on Stud mounted relays are 1/4" x .032 Quick Connect Tabs. Plug-in relays have 1/4" x .032 Quick Connect Tabs and .110 Taper Coil Terminals.
Enclosure:	Plated Steel
Operating Position:	Any
Weight:	259.4 grams

CLASS B101, IS A DC SOLENOID-ACTUATED, HEAVY DUTY CONTACTOR. EACH CONTACTOR HAS A SINGLE POLE, DOUBLE-MAKE OR DOUBLE-BREAK CONTACT. DIN-RAIL MOUNTING IS STANDARD. THE B101 IS SUITABLE FOR POWER APPLICATIONS IN TELECOMMUNICATIONS, ELEVATOR AND RAIL MASS TRANSIT, AS WELL AS OTHER INDUSTRIES.

SPST-N.O.-D.M. OR  
SPST-N.C.-D.B.,  
100 AMPS

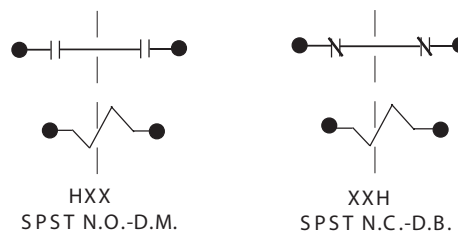
OUTLINE DIMENSIONS  
DIMENSIONS SHOWN IN INCHES & (MILLIMETERS).



**STRUTHERS-DUNN**  
ORDERING CODE FOR RELAYS

CLASS: _____	B101	HXX	-28D
100 AMP, 1 POLE			
CONTACT ARRANGEMENTS: _____			
HXX 1 POLE N.O.-D.M.			
XXH 1 POLE N.C.-D.B.			
COIL VOLTAGE: _____			
DC: 12, 28 & 48 ADD "D" FOR DC COILS			
AC: 120, 240 ADD "A" FOR AC COILS			
OPTIONS (CONSULT FACTORY)			
AC COIL INPUT VOLTAGES			
NON STANDARD DC COIL VOLTAGES			

WIRING DIAGRAM



**SPST-N.O.-D.M. OR  
SPST-N.C.-D.B.,  
100 AMPS**

**GENERAL SPECIFICATION (@ 25<sup>0</sup>C)**

**COIL**

Pull-in Voltage: 80% of nominal voltage or less for DC coils,  
Dropout Voltage: 10% of nominal voltage or more @ 25<sup>0</sup> C  
Max. allowed voltage: ± 110%  
Coil Resistance: ± 10% @ 25<sup>0</sup> C  
Duty: Continuous

**CONTACTS**

Contact Material: Silver Alloy  
Contact Rating: 100 amps @ 120/240 VAC  
100 amps @ 28 VDC

**TIMING**

Operate Time: 60 mS max. @ nominal voltage.  
Release Time: 30 mS max. @ nominal voltage.

**DIELECTRIC STRENGTH**

All Mutually Insulated Points: 1500V rms between all mutually  
Insulated current carrying parts and those  
parts to ground.

Insulation Resistance: □ 1000 Megohms minimum @ 500 VDC

**TEMPERATURE**

Temperature Rating: -45<sup>0</sup> C to +65<sup>0</sup> C @ rated operation.

**LIFE EXPECTANCY**

Mechanical: 1,000,000 operations @ no load  
Electrical: 100,000 operations @ rated load.

**TERMINALS**

Coil Terminals: #6-32  
Load Terminals: AWG 2-12 pressure wire connector

**MISCELLANEOUS**

Mounting: Panel or 35 mm DIN-rail  
Weight: 370 Grams

**AC CONTACT RATINGS**

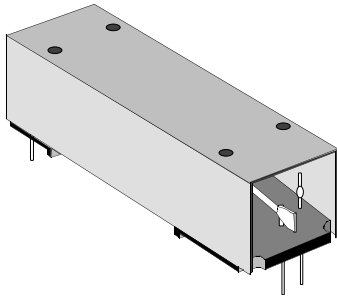
VOLTAGE AC (60HZ)	RESISTIVE LOADS (AMPS)
	Series B101
120	100
240	100
DC CONTACT RATINGS	
VOLTAGE DC	RESISTIVE LOADS (AMPS)
	Series B101
30	100

**DC COIL SPECIFICATION @ 25<sup>0</sup> C**

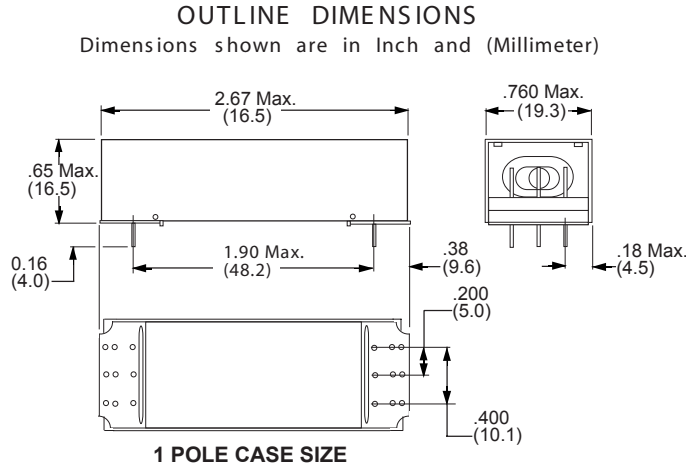
Nominal Voltage (VDC)	B101 (10.5W Max.)
	Resistance Ohms +/-10%
12	17
28	75
48	290



# OPEN STYLE, METAL COVER/SHIELD REED RELAY



**102MPCX/RMPCX**  
 SPST-N.O.  
 METAL SHIELD ON THREE SIDES.  
 0.2 GRID SPACING.



**GENERAL SPECIFICATIONS 102 @ 25<sup>0</sup> C**

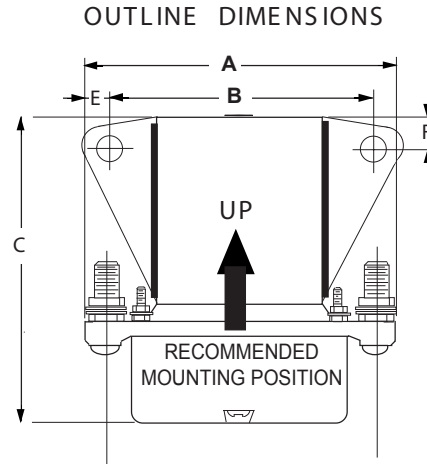
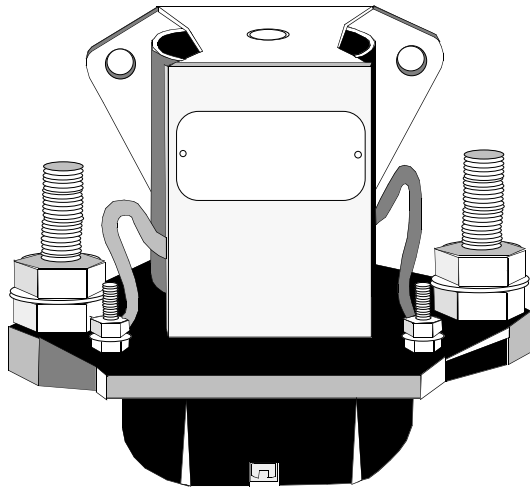
RELAY CLASS	102	102R	RELAY CLASS	102	102R
Contact Resistance Initial:	200	200	Capacitance, Non Shield, N.O.:	1.0 pf	1.5 pf
Across Open Contacts: Between all other mutually Insulated points.:	700 VDC	450 VDC	Insulation Resistance:	10 <sup>9</sup> at 100 VDC	
	1000 VDC		Coil Dissipation(mW)	50 to 1.5W	600
Operate Time (mS):	1.0	2.0	Mounting Position:	Any	
	Bounce Time No Diode (mS):	2	2	Shock (Non operation):	30 G's 11mS ± 1 mS 1/2 Sign
			Vibration:	10 G's 10 to 1000 Hz	
		Temperature Range(operating):	-40 <sup>0</sup> C to + 85 <sup>0</sup> C		
		Life At rated load:	200 Million	20 Million @ 1A, 115V rms	

CIRCUIT DIAGRAM (TOP VIEW)	PART NUMBERS	COIL MEASURED AT 25 <sup>0</sup> C					MAX. CONTACT RATING		
		NOMINAL INPUT VOLTAGE	MAXIMUM PULL-IN	MINIMUM DROPOUT	NOMINAL RESIS- TANCE (OHMS)	NOMINAL POWER (mW)	SWITCHING LOAD	SWITCHING CURRENT & VOLTAGE	CARRY CURRENT
<b>SPST-N.O. 1 AMP</b>									
	W102MPCX-7	12	9.0	1.0	250 Ω	580 mW	15VA	1 AMP 250VDC	2 AMPS
	W102MPCX-8	24	18.0	2.0	1000 Ω				
<b>SPST-N.O. 3 AMP</b>									
	W102RMPCX-2	12	9.0	1.0	250 Ω	580 mW	100VA	3 AMP 250VDC	3.5 AMPS
	W102RMPCX-3	24	18.0	2.0	1000 Ω				

PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION

The Series 102 and 103 are solenoid-actuated, heavy duty contactors. Contacts are enclosed with a molded plastic cover.

The series 102 is rated 200 amps continuous and the series 103 is rated at 300 amps continuous. Coils are rated for DC only, as standard. The powerful magnetic structure creates very high contact pressure which results in very reliable and low resistance contacts, making them suitable for power applications in telecommunications, elevator and rail mass transit as well as other Industries.



Dimensions shown in Inch and (Millimeters)

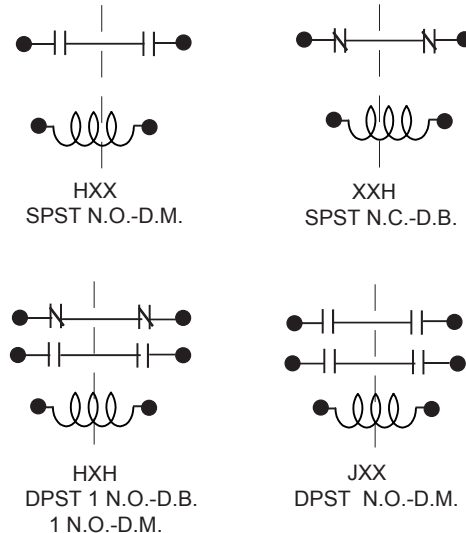
Dim.	102HXX	103HXX
A	3.38 (85.73)	4.25 (107.9)
B	2.25 (57.1)	2.40 (60.9)
C	3.22 (81.79)	3.53 (89.66)
D	2.09 (53.0)	2.65 (67.31)
E	0.56 (14.2)	0.92 (23.3)
F	0.50 (12.7)	0.56 (14.2)

Mounting holes (2) - .265 (6.73) Inch Dia.  
D = depth front to back

## STRUTHERS-DUNN

ORDERING CODE			
Typical Type No.	102	HXX	-28D
Series	_____		
102 Screw Term., 200 Amp, 1 pole	_____		
103 Screw Term., 300 Amp, 1 pole	_____		
Contact Arrangements	_____		
HXX- 1 Pole D.M.- N.O. Standard.	_____		
HXH- 2 Pole D.B. -1 N.C. and 1 N.O.103 only.	_____		
JXX- 2 Pole D.M. N.O	_____		
XRX- SPDT-M-B (Make before break, 103 only)	_____		
XXH- 1Pole-D.B. + 1NC (103 only)	_____		
Coil Voltage	_____		
DC: 12, 28, 48, 115-125 (Add "D" )	_____		
AC: 48, 120, 240, (Add "A" )	_____		
DM: Double Make	_____		

### WIRING DIAGRAM



OPTIONS (CONSULT FACTORY)

PART NUMBER SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION

GENERAL SPECIFICATION (@ 25 <sup>0</sup> C)		
<b>COIL</b>		
Pull-in Voltage:	AC: 85% of nominal DC: 80% of nominal	
Dropout Voltage:	10% of nominal voltage or more	
Max. allowed Voltage:	± 110%	
Coil Resistance:	± 10% @ 25 <sup>0</sup> C	
<b>CONTACTS</b>		
Contact Material:	Silver alloy	
<b>TIMING</b>		
Operate Time:	60 mS max. @ nominal voltage.	
Release Time:	30 mS max. @ nominal voltage.	
<b>DIELECTRIC STRENGTH</b>		
All Mutually Insulated Points:	1500V rms between all mutually Insulated current carrying parts and those parts to ground.	
Insulation Resistance:□	1000 Megohms min. @ 500 VDC	
<b>TEMPERATURE</b>		
Operating:	-45 <sup>0</sup> C to +65 <sup>0</sup> C	
<b>LIFE EXPECT</b>		
Mechanical:	5,000,000 operations @ no load	
Electrical:	100,000 operations @ rated load.	
<b>TERMINALS</b>		
	Coil	Load Term.
	102 - #8-32	#1/4-20
	103 - #8-32	#3/8-18
<b>MOUNTING</b>		
Weight:	Clearance Holes, ea. .265 in dia. 13 oz., 370 Grams	

### AC CONTACT RATINGS

VOLTAGE AC (60HZ)	RESISTIVE LOADS (AMPS)	
	Series 102	Series 103
120	200	300
240	200	300

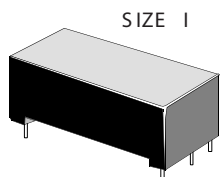
### DC CONTACT RATINGS

VOLTAGE DC	RESISTIVE LOADS (AMPS)	
	Series 102	Series 103
30	200	300

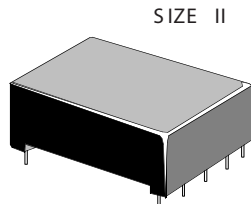
### DC COIL SPECIFICATION @ 25<sup>0</sup> C

Nominal Voltage (VDC)	102HXX (10.5W Max.)	103HXX (13.3W Max.)
	Resistance Ohms +/-10%	Resistance Ohms +/-10%
12	17	10.8
28	75	59
48	290	173

# DRY MINIATURE REED RELAY



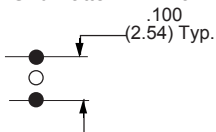
SIZE I



SIZE II

PIN SPACING OF .100" IS STANDARD. PIN SPACING OF .150 IS AVAILABLE ON SPECIAL ORDER. ALSO AVAILABLE ARE MODELS WITH ELECTROSTATIC SHIELDS. CONSULT FACTORY FOR PART NUMBERS. NONSTANDARD SCHEMATICS AND PIN-OUTS CAN ALSO BE PRODUCED FOR SPECIFIC CUSTOMER REQUIREMENTS.

Spacing between filled in circles in schematics are on a .100 Grid Pattern. Pin omitted on unfilled circles.



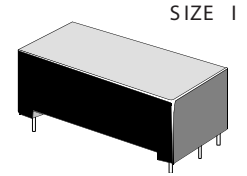
CASE SIZE	CIRCUIT DIAGRAM TOP VIEW	PART NUMBERS	COIL MEASURED AT 25 ° C					MAX. CONTACT RATING		
			NOMINAL INPUT VOLTAGE	MAXIMUM PULL-IN	MINIMUM DROPOUT	NOMINAL RESISTANCE (OHMS)	NOMINAL POWER (mW)	MAX. SWITCHING LOAD	SWITCHING CURRENT & VOLTAGE	CARRY CURRENT
<b>SPDT</b>										
I		W104MPCX-3	24	18.0	2.0	2600	220	4 VA	0.25 AMP 100VDC	0.5 AMPS
<b>DPDT</b>										
II		W104MPCX-6	12	9.0	1.0	230	626	4 VA	0.25 AMP 100VDC	0.5 AMPS
<b>DPDT</b>										
II		W104MPCX-149 W104MPCX-150 W104MPCX-151	5 12 24	4.0 9.0 18.0	0.5 1.0 2.0	45 230 1200	556 626 480	4 VA	0.25 AMP 100VDC	0.5 AMPS

PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION

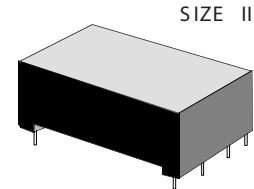
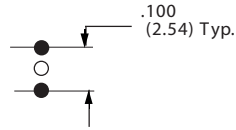
# MERCURY REED RELAY

CLASS  
**134**

PIN SPACING OF .100" IS STANDARD. PIN SPACING OF .150 IS AVAILABLE ON SPECIAL ORDER. ALSO AVAILABLE ARE MODELS WITH ELECTROSTATIC SHIELDS. CONSULT FACTORY FOR PART NUMBERS. NONSTANDARD SCHEMATICS AND PIN-OUTS CAN ALSO BE PRODUCED FOR SPECIFIC CUSTOMER REQUIREMENTS.



Spacing between filled in circles in schematics are on a .100 Grid Pattern. Pin omitted on unfilled circles.



CASE SIZE	CIRCUIT DIAGRAM TOP VIEW	PART NUMBERS	COIL MEASURED AT 25 ° C					MAX. CONTACT RATING		
			NOMINAL INPUT VOLTAGE	MAXIMUM PULL-IN	MINIMUM DROPOUT	NOMINAL RESIS-TANCE (OHMS)	NOMINAL POWER (mW)	MAX. SWITCHING LOAD	SWITCHING CURRENT & VOLTAGE	CARRY CURRENT
<b>DPDT MERCURY</b>										
II		W134MPCX-7 W134MPCX-8	5 12	4.0 9.6	0.5 1.0	45 230	560 620	50 VA	1.0 AMP 500 VDC	2.0 AMPS
<b>DPDT MERCURY WITH CLAMPING DIODE</b>										
II		W134MPCX-10 W134MPCX-11	5 12	4.0 9.6	1.0 1.0	45 230	560 620	50 VA	1.0 AMP 500 VDC	2.0 AMPS
<b>SPDT MERCURY</b>										
I		W134MPCX-1 W134MPCX-2 W134MPCX-3	5 12 24	4.0 9.0 18.0	0.5 1.0 2.0	60 330 1400	417 435 410	50 VA	1.0 AMP 500 VDC	2.0 AMPS

PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION

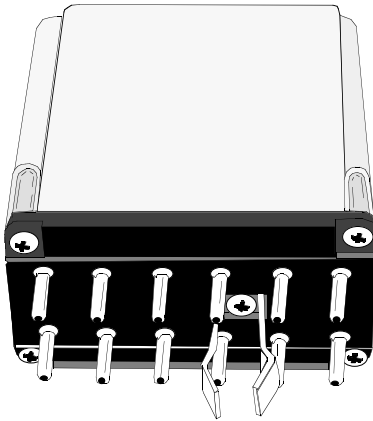
Allow a minimum of 30 seconds after mounting for excess Mercury to clear from the contacts before using.

## STRUTHERS-DUNN

WEBSITE: [www.struthers-dunn.com](http://www.struthers-dunn.com) - EMAIL: [info@struthers-dunn.com](mailto:info@struthers-dunn.com) - FAX # 1-843-662-8862 PHONE # 1-843-664-3303

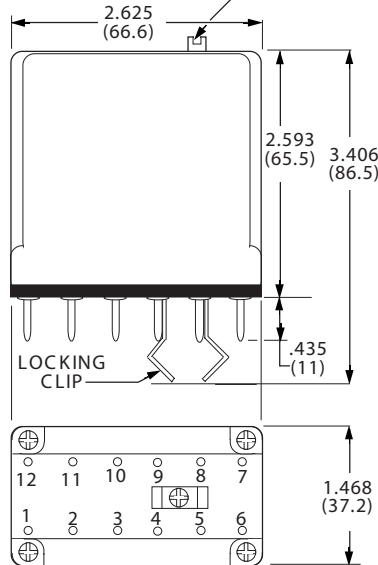
PAGE

Class 112 low coil power relays are available with SPDT or DPDT contact arrangements. The coils require as little as 11.4 mW or 51.7 mW of DC coil power respectively. All 112's are available with AC or DC coils. AC coils can withstand 5 times their minimum rating, while DC coils can withstand 10 times their minimum rating, up to 300 volts. One application for this relay is to detect high resistance grounds which could have low leakage current.



**OUTLINE DIMENSIONS**  
Dimensions are shown in INCHES and (MILLIMETERS)

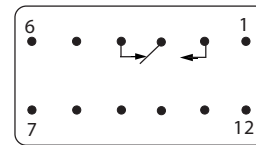
Removable cover with top screw for field adjustment of pull-in.



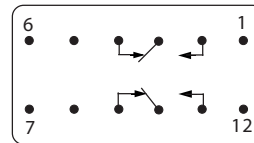
0.10 Dia. x .435 (2.54 x 11)  
Typical of all Pin Dimensions

**WIRING DIAGRAMS**  
Viewed from Pin end

112XAX-PGF  
(SPDT)



112XBX-PGF  
(DPDT)



112-PGF Relays have front removable covers. When cover is removed the relay can be adjusted without being plugged in.

**STRUTHERS-DUNN**

**DIMENSIONS & WIRING DIAGRAMS**  
Front View

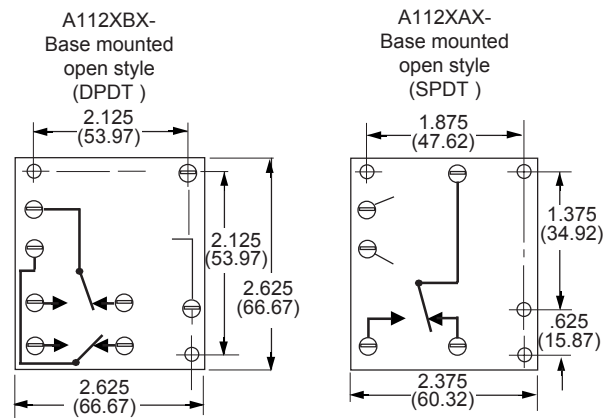
**ORDERING CODE**  
Typical Type No. **112** **XBX** **PGF** **Specify Coil separately**

Series \_\_\_\_\_  
A112 base mounted, low coil power, 1 Form "C"  
112 Low coil power, 1 & 2 Form "C" plug-in, 2 Form "C" base mount.

Contact Arrangements \_\_\_\_\_  
XAX-SPDT (use with A112 base mount or 112-PGF)  
XBX - DPDT  
AXX SPST-NO (use with A112 base mount or 112-PGF)  
BXX- DPST-NO  
AXA - SPST-NO +SPST-NC

Construction Style \_\_\_\_\_  
Base mounted open style - NO CODE  
Industrial Plug-in, Polycarbonate cover, front removable - CODE PGF  
Coil Voltage \_\_\_\_\_

Because of the wide variety of coils, both voltage and current to choose from, specify as a separate item.



USE SOCKET 27390D

OPTIONS (CONSULT FACTORY)

## GENERAL SPECIFICATIONS (@ 25°C)

<b>COIL</b>	
Overvoltage, max.	AC, 5 x min. voltage, DC, 10 x min. voltage (up to 300V)
<b>CONTACTS</b>	
Contact Material:	Fine Silver
<b>TIMING</b>	
Operate Time:	20 mS Max. @ Nominal Voltage.
Release Time:	20 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
Across open contacts:	500 V rms
All Mutually Insulated current carrying parts to ground:	1500 V rms
<b>TEMPERATURE</b>	
Rated Operation:	-45 <sup>0</sup> C to +65 <sup>0</sup> C
<b>LIFE EXPECTANCY</b>	
Mechanical:	500,000 Operations no load
Electrical:	100,000 Operations @ Rated Load.
<b>MISCELLANEOUS</b>	
Enclosure:	Clear polycarbonate. (112-PGF Only)
Weight:	7.05 oz. (200 g) approx.



Approvals for  
A112XAX & XBX Only.  
UL Recognized  
File No. E7104

### CONTACT RATINGS

LOAD	30VDC	120VAC	240VAC
AC	2A	2A	2A
DC	2A	0.25A	-

### OPERATING DATA:(All Types)

Min. Voltage: Selected from coil tables  
Min. Current: Selected from coil tables  
Series Coils: Available for connection in series with loads up to 50 Amps for series 112, and 10 Amps for series 112-PGF.

## COIL SPECIFICATIONS

Measured @ 25°C

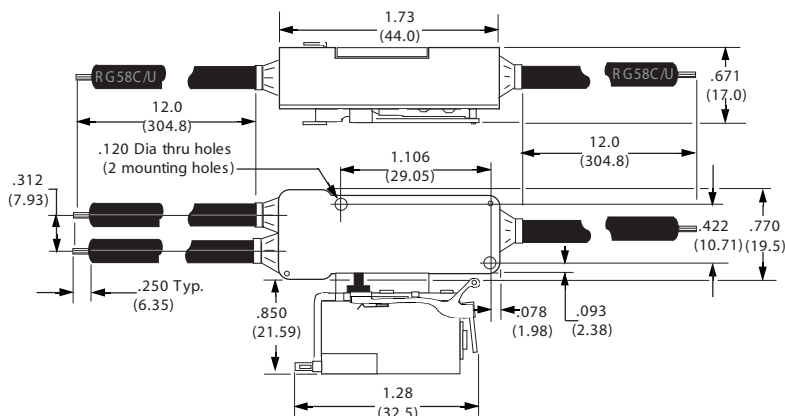
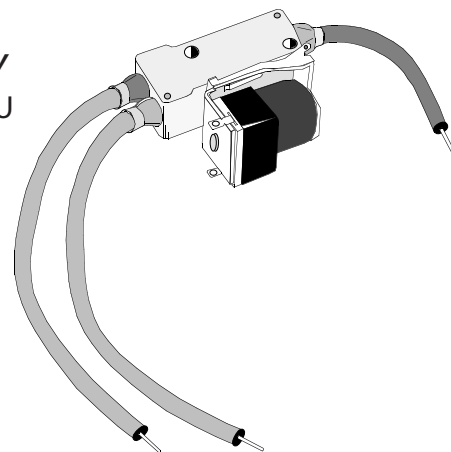
### TYPES A112XAX, 112XAXPGF

AC COILS, 50/60 HZ			DC COILS		
Minimum Voltage	Minimum Milliamps	Impedance Ohms	Minimum Voltage	Minimum Milliamps	Resistance Ohms
1.0	177	6	0.08	145	0.55
1.4	143	9	0.10	117	0.84
1.6	116	13	0.12	95.0	1.26
2.0	91.0	22	0.15	73.0	2.10
2.5	74.0	34	0.19	60.0	3.10
3.5	52.5	60	0.25	43.0	5.80
4.3	41.5	100	0.30	33.0	9.00
5.0	38.0	130	0.39	31.0	12.5
6.0	31.5	190	0.49	26.0	19.0
8.5	23.0	370	0.62	18.8	33.0
12.0	19.0	630	0.78	15.5	50.0
13.5	15.7	860	0.95	12.8	74.0
16.	11.8	1,350	1.30	9.70	129
20	9.65	2,070	1.60	7.90	197
23	7.65	3,000	2.00	6.30	312
33	6.00	6,500	2.50	4.90	504
43	4.66	9,230	3.20	3.80	840
55	3.85	14,300	3.90	3.15	1,220
67	2.98	22,500	4.80	2.43	1,990
87	2.25	38,500	6.40	1.84	3,450
103	1.93	53,000	8.00	1.58	5,050
130	1.53	85,000	9.70	1.25	7,700
146	1.22	120,600	11.7	1.00	11,700
168	0.95	177,000	16.0	0.84	19,000
225	0.74	300,000	21.0	0.61	34,000

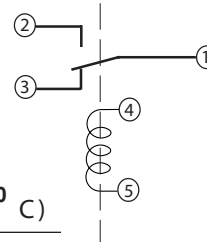
### TYPES 112XBX, 112XBXPGF

AC COILS, 50/60 HZ			DC COILS		
Minimum Voltage	Minimum Milliamps	Impedance Ohms	Minimum Voltage	Minimum Milliamps	Resistance Ohms
2.34	390	6	0.18	323	0.55
2.80	310	9	0.22	260	0.84
3.25	250	13	0.27	211	1.26
4.40	200	22	0.34	165	2.10
5.50	160	34	0.41	133	3.10
6.90	114	60	0.55	95.0	5.80
9.10	91.0	100	0.68	76.0	9.00
10.8	83.0	130	0.86	69.0	12.5
13.1	69.0	190	1.09	57.0	19.0
20.6	50.0	370	1.37	42.0	33.0
26.5	42.0	630	1.72	35.0	50.0
30.0	35.0	860	2.11	29.0	74.0
35.0	26.0	1,350	2.77	22.0	1219
45.5	22.0	2,070	3.46	18.0	197
49.0	16.4	3,000	4.33	14.0	312
72.0	13.0	6,500	5.47	11.0	504
95.0	10.2	9,230	7.11	8.5	840
122	8.5	14,300	8.53	7.0	1,220
146	6.5	22,500	10.8	5.5	1,990
190	4.9	38,500	14.1	4.0	3,450
230	4.9	53,000	17.7	3.5	5,050

### 120 COAXIAL RELAY PANEL MOUNT WITH RG58C/U CABLE (50 OHM) SWITCHING UP TO 470 MHz



WIRING DIAGRAM  
Side View Coil Down



#### GENERAL SPECIFICATIONS CLASS 120 (@ 25 ° C)

##### CONTACTS

R.F. Load rating: 150 Watts max. up to 470 MHz  
 Contact Configuration: SPDT (1 Form "C")  
 Contact Resistance (Initial): 50 Milliohms max.  
 VSWR ( Voltage Standing Wave Ratio) 1.25 to 1 max., up to 460 MHz  
 Cross Talk: 40 DB min., up to 470 MHz.

##### TIMING

Operate Time: 15 mS Max. @ Nominal Voltage.  
 Release Time: 7 mS Max. @ Nominal Voltage.

##### DIELECTRIC STRENGTH

All Mutually Insulated current carrying parts to ground: 1000 V rms  
 Insulation Resistance: 1000 Megohms min. @ 500 VDC

##### TEMPERATURE

Rated Operation: -55 ° C to +65 ° C

##### LIFE EXPECTANCY

Mechanical: 100,000 Operations @ Rated Load.  
 Electrical: 5 Million Operations @ no load

##### MISCELLANEOUS

Mounting: Panel mount with 2 mount holes.  
 Connectors: None  
 Cable Type: RG58C/U, 12" long, with stripped wire length of .250"  
 Cable Impedance: 50 Ohms  
 Weight: 3 ozs. 85.0 grams approx.

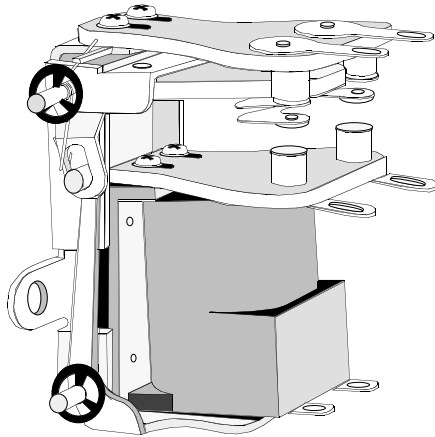
PART NUMBER	CONTACT CONFIGURATION	COIL Measured @ 25 ° C	
		NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)
DC OPERATED			
W120X-14	SPDT	12 VDC	100

PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION



## CLASS 158

SPDT-DB-DM CONTACT CONFIGURATION  
SWITCHES LOADS UP TO 1KVA



### SPECIFICATIONS CLASS 158 (@ 25<sup>0</sup> C)

#### COIL

Coil Dissipation: DC 5 Watts.

#### CONTACTS

Contact Material: Silver alloy, Gold Flashed, 1/4" dia.  
Contact Configuration: SPDT-DB-DM  
Switching Voltage max.: 5000 VDC

Contact Rating: 200 mA @ 5000 VDC  
1 Amp @ 1000 VDC

#### DIELECTRIC STRENGTH

Across open contacts: 7500 V rms  
Contact to Coil: 8500 V rms  
Contact to Frame: 3000 V rms  
Insulation Resistance: 1000 Megohms minimum @ 500 VDC

#### TEMPERATURE

Operating: -40<sup>0</sup> C to +85<sup>0</sup> C

#### LIFE EXPECTANCY

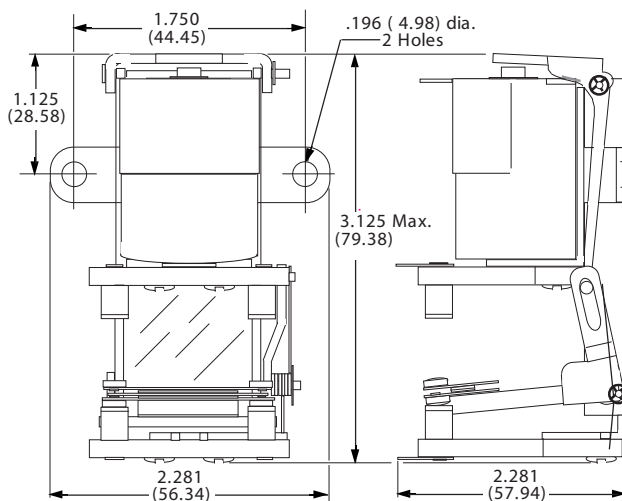
Electrical: 100,000 ( Rated Load)  
Mechanical: 5 Million Operations Min. @ no load

#### MISCELLANEOUS

Mounting: Bracket with 2 Clearance holes 0.196 dia.  
Weight: 212.6 grams (7.48 oz.)

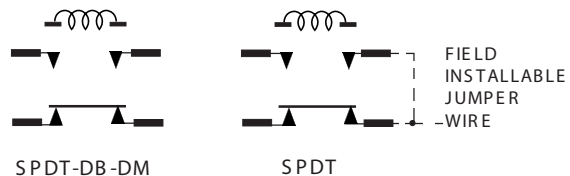
### OUTLINE DIMENSIONS

DIMENSIONS SHOWN ARE IN INCHES AND (MILLIMETERS)



### WIRING DIAGRAM

VIEWED FROM PIN END



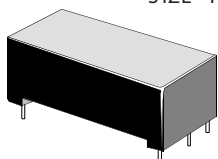
PART NUMBERS	CONTACT CONFIGURATION	Coil Measured at 25 <sup>0</sup> C		
		NOMINAL INPUT VOLTAGE	NOMINAL COIL RESISTANCE	NOMINAL POWER
W158HVX-1	SPDT-DB-DM	24VDC	120	5 Watts

PART NUMBERS SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION.

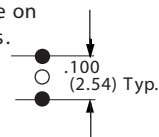
# DRY MINIATURE REED RELAY

PIN SPACING OF 0.100" IS STANDARD. PIN SPACING OF 0.150 IS AVAILABLE ON SPECIAL ORDER. ALSO AVAILABLE ARE MODELS WITH ELECTROSTATIC SHIELDS. CONSULT FACTORY FOR PART NUMBERS. NONSTANDARD SCHEMATICS AND PIN-OUTS CAN ALSO BE PRODUCED FOR SPECIFIC CUSTOMER REQUIREMENTS.

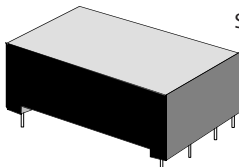
SIZE I



Spacing between filled in circles in schematics are on .100 Grid Patterns. Pin omitted on unfilled circles.



SIZE II



CASE SIZE	CIRCUIT DIAGRAM (Top View)	PART NUMBERS	COIL MEASURED AT 25 ° C					MAX. CONTACT RATING		
			NOMINAL INPUT VOLTAGE	MAXIMUM PULL-IN	MINIMUM DROPOUT	NOMINAL RESISTANCE (OHMS)	NOMINAL POWER (mW)	MAX. SWITCHING LOAD	SWITCHING CURRENT & VOLTAGE	CARRY CURRENT
<b>SPST-N.O.</b>										
I		W193RE1A3-5S	5	4.0	0.5	500	50	10 VA	0.5 AMP 200 VDC	2 AMPS
		W193RE1A3-12G	12	9.0	1.0	420	350			
		W193RE1A3-24G	24	18.0	2.0	2300	250			
<b>SPDT</b>										
I		W193RE1C3-5S	5	4.0	0.5	350	70	4 VA	0.5 AMP 100 VDC	1 AMP
		W193RE1C3-12G	12	9.0	1.0	420	350			
		W193RE1C3-24G	24	18.0	2.0	2300	250			
<b>DPST-N.O.</b>										
II		W193RE2A3-6G	5	4.0	0.5	70	360	10 VA	0.5 AMP 200 VDC	2 AMP
		W193RE2A3-12G	12	9.0	1.0	280	500			
		W193RE2A3-24G	24	18.0	2.0	1500	390			
<b>DPDT</b>										
II		W193RE2C3-6G	5	4.0	0.5	70	360	4 VA	0.5 AMP 100 VDC	1 AMP
		W193RE2C3-12G	12	9.0	1.0	280	500			
		W193RE2C3-24G	24	18.0	2.0	1500	390			

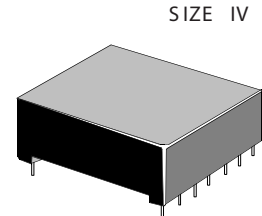
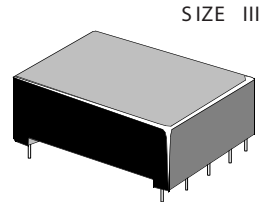
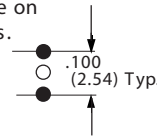
PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION

# DRY MINIATURE REED RELAY

CLASS  
193

PIN SPACING OF 0.100" IS STANDARD. PIN SPACING OF 0.150 IS AVAILABLE ON SPECIAL ORDER. ALSO AVAILABLE ARE MODELS WITH ELECTROSTATIC SHIELDS. CONSULT FACTORY FOR PART NUMBERS. NONSTANDARD SCHEMATICS AND PIN-OUTS CAN ALSO BE PRODUCED FOR SPECIFIC CUSTOMER REQUIREMENTS.

Spacing between filled in circles in schematics are on .100 Grid Patterns. Pin omitted on unfilled circles.



CASE SIZE	CIRCUIT DIAGRAM (Top View)	PART NUMBERS	COIL MEASURED AT 25 ° C					MAX. CONTACT RATING		
			NOMINAL INPUT VOLTAGE	MAXIMUM PULL-IN	MINIMUM DROPOUT	NOMINAL RESISTANCE (OHMS)	NOMINAL POWER (mW)	MAX. SWITCHING LOAD	SWITCHING CURRENT & VOLTAGE	CARRY CURRENT
<b>3PST-N.O.</b>										
III		W193RE3A3-6G	5	4.0	0.5	50	500	10 VA	0.5 AMP 200 VDC	2 AMP
		W193RE3A3-12G	12	9.0	1.0	210	690			
		W193RE3A3-24G	24	18.0	2.0	1150	500			
<b>3PDT</b>										
III		W193RE3C3-6G	5	4.0	0.5	50	500	4 VA	0.5 AMP 100 VDC	1 AMP
		W193RE3C3-12G	12	9.0	1.0	210	690			
		W193RE3C3-24G	24	18.0	2.0	1150	500			
<b>4PST-N.O.</b>										
III		W193RE4A3-6G	5	4.0	0.5	50	500	10 VA	0.5 AMP 200 VDC	2 AMP
		W193RE4A3-12G	12	9.0	1.0	210	690			
		W193RE4A3-24G	24	18.0	2.0	1150	500			
<b>4PDT</b>										
IV		W193RE4C3-6G	5	4.0	0.5	35	720	4 VA	0.5 AMP 100 VDC	1 AMP
		W193RE4C3-12G	12	9.0	1.0	140	1030			
		W193RE4C3-24G	24	18.0	2.0	770	750			

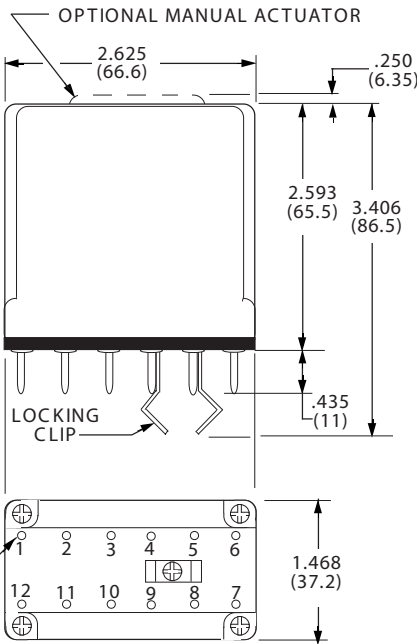
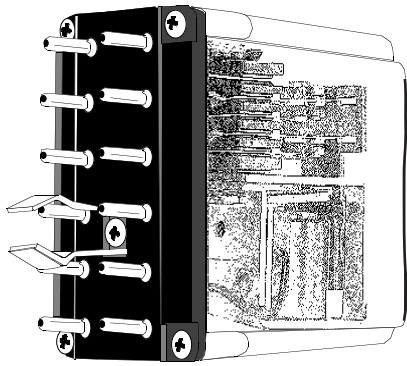
PART NUMBERS SHOWN AVAILABLE THRU STOCKING DISTRIBUTION

## STRUTHERS-DUNN

WEBSITE: [www.struthers-dunn.com](http://www.struthers-dunn.com) - EMAIL: [info@struthers-dunn.com](mailto:info@struthers-dunn.com) - FAX # 1-843-662-8862 PHONE # 1-843-664-3303

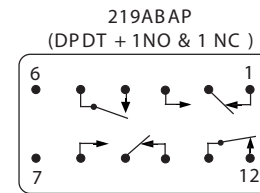
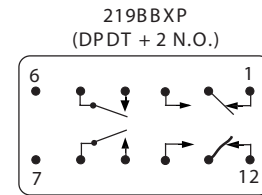
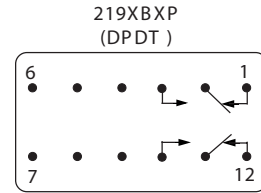
PAGE

CLASS 219 INDUSTRIAL PLUG-IN RELAYS OFFER A WIDE VARIETY OF CONTACT CONFIGURATIONS ON 12 PIN AND 14 PIN BASES. THE COIL IS ENCAPSULATED FOR PROTECTION.



0.10 Dia. x .435 (2.54 x 11)  
Typical of all Pin Dimensions

**WIRING DIAGRAMS  
BOTTOM VIEW**

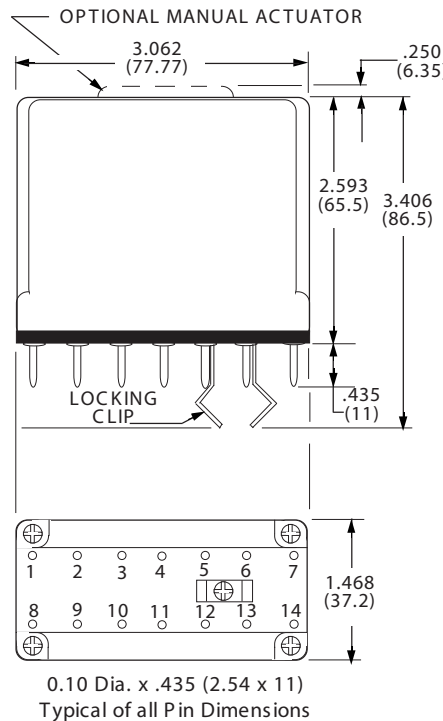


**COMMONLY AVAILABLE MODELS**

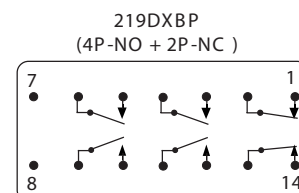
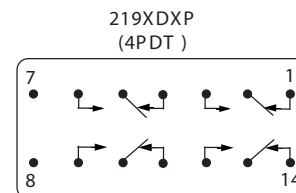
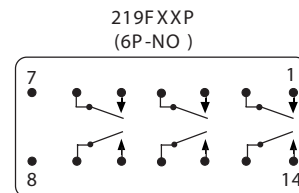
12 PIN	CONTACTS	14 PIN	CONTACTS
219BBXP	DPDT + 2 NO	219DXDP	4PDT
219BXP	DPDT	219FXXP	6P-NO
219ABAP	DPDT + 1 NO & 1 NC	219DXBP	4P-NO + 2P-NC

Make before break and other Contact configurations available limited only by the number of terminal pins.

**NUCLEAR QUALIFIED  
VERSIONS AVAILABLE**



0.10 Dia. x .435 (2.54 x 11)  
Typical of all Pin Dimensions



# 2, 4 OR 6 POLE, 10 AMP INDUSTRIAL RELAY

**CLASS  
219**

## 219 GENERAL SPECIFICATIONS (@ 25 °C)

### COIL

Pull-in, min. AC 85% of Nominal Voltage  
 Pull-in min. DC 80 % of Nominal Voltage  
 Overvoltage, max. 110% of nominal Voltage

### CONTACTS

Contact Material: Silver Alloy, Gold diffused (Standard)

### TIMING

Operate Time: 25 mS Max. @ Nominal Voltage.  
 Release Time: 20 mS Max. @ Nominal Voltage.

### DIELECTRIC STRENGTH

All Mutually Insulated Points: 1500 V rms  
 Insulation : 1/4" over surface, 1/8" thru Air

### TEMPERATURE

Rated Operation: -10 °C to +60 °C

### LIFE EXPECTANCY

Mechanical: 10 Million Operations no load  
 Electrical: 100,000 Operations @ Rated Load.

### MISCELLANEOUS

Enclosure: Clear polycarbonate.  
 Operating Position: Vertical, Contacts Up  
 Weight: 8.5 oz. (241 g) approx.

### COIL SPECIFICATIONS @ 25 °C

AC RELAYS 50/60 HZ (COIL DATA @ 60HZ Voltage)					DC RELAYS, 1.8 WATTS (2.5 W @ 125VDC)			
Nominal Voltage	Resistance Ohms ± 10%	Milliamperes		Impedance Ohms	Nominal Voltage	Resistance Ohms ± 10%	Milliamperes	
		Cold	Hot				Cold	Hot
6	1.1	1500	840	7.2	6	15.5	385	304
12	4.2	750	410	27	12	63.5	189	147
24	15.5	375	200	120	24 (28)*	250	96	77
120	540	75	40	2700	32	375	86	62
240	2100	32	17	13,400	115/125*	6200	20	16

\* Note: Stock 24 Vdc and 115 Vac relays have nameplates stamped 24-28 and 115-125 Vdc respectively. These relays operate at 80% of the lower voltages and operate within allowable temperature rises at higher voltages. 250 Vdc - Use 125 Vdc relay and series resistor (6000 Ω, 5 W) not supplied.

### CONTACT RATINGS

VOLTS	MAKE	CARRY	BREAK	
			RESISTIVE	INDUCTIVE
24 VDC	30A	10A	10A	10A
120 VAC	30A	10A	10A	3A
240 VAC	30A	10A	5A	1A
28 VDC	30A	10A	10A	3A
125 VDC	30A	10A	0.5A	0.1A
For versions with suffix "69" Permanent Magnet Blowouts				
125 VDC SM	30A	10A	1.5A	0.5A
125 VDC DM	30A	10A	4A	1.5A
250 VDC SM	30A	10A	0.5A	150 mA
250 VDC DM	30A	10A	1.5A	0.5A

## STRUTHERS-DUNN

**ORDERING CODE**  
 Typical Type No. 219 XBX P L -24D

Series \_\_\_\_\_  
 219 Industrial plug-in style

Contact Arrangements \_\_\_\_\_  
 XBX (DPDT)  
 ABA (DPDT + 1 Pole-NO & 1 Pole NC)  
 BBX (2 Pole-NO & DPDT)  
 XDX (4 PDT)  
 FXX (6 Pole-NO)  
 DXB (4 Pole-NO & 2 Pole-NC)

Standard Features \_\_\_\_\_  
 Polycarbonate Cover- CODE "P"

Optional Features \_\_\_\_\_  
 Indicator Lamp - CODE "L"  
 Manual Actuator- CODE "M"  
 130Ω Coil - CODE "U"  
 Bifurcated Contacts - CODE "33"  
 Perm. Magnet Blowout- CODE "69"

Coil Voltage \_\_\_\_\_  
 AC: 6, 12, 24, 120, 240 (Add "A")  
 DC: 6, 12, (24-28), 32, 115/125 (Add "D")  
 Coil Voltages & Frequencies must be specified.

### MATING SOCKETS

27390D - 12 PIN  
 33377D - 14 PIN

## STRUTHERS-DUNN

# ADJUSTABLE CURRENT SENSING RELAY

**CLASS  
235**

## SPECIFICATIONS (@ 25 °C)

### CURRENT SENSING:

Sense Current Range:	1.5 to 15 Amperes
Repeatability:	± 2% at constant Voltage & Temperature ± 10% over Voltage & Temperature Range.
Input Current:	15 mA (1.7 VA)
Current Sensor Resistance:	5 Milliohms
Temperature Range Operate:	- 10 °C to + 55 °C
Temperature Range Storage:	- 40 °C to + 85 °C

### CONTACTS

Contact Combinations:	SPDT (1 Form C)
Contact Rating	10 Amps @ 120 VAC, 6 Amps @ 28 VDC.
Transient:	2000 V rms for 5 Microseconds

### LIFE EXPECTANCY;

Electrical	200,000 Operations @ Rated Load
Mechanical:	5,000,000 Operations @ No Load

### DIELECTRIC STRENGTH

Coil to Contacts:	2500 V rms
Across Open Contacts:	500 V rms

### MECHANICAL

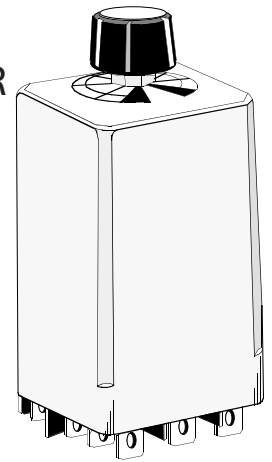
Terminals:	Choice of 1/4" or 3/16" Quick Connect terminals.
Mounting:	6-32 Tapped Hole & anti rotation Tab or Plug-in with 3/16" terminals.
Mounting Bracket:	Optional.
Enclosure:	Polycarbonate dust cover.
Weight:	4 oz. (113 g) approx.

## CLASS 235 CURRENT SENSOR

± 2 % REPEATABILITY  
SPDT, 10 AMP CONTACTS  
FIELD ADJUSTABLE CURRENT  
SETTINGS.

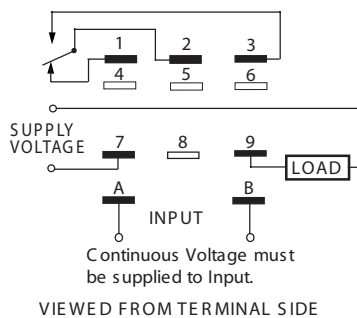


UL Recognized  
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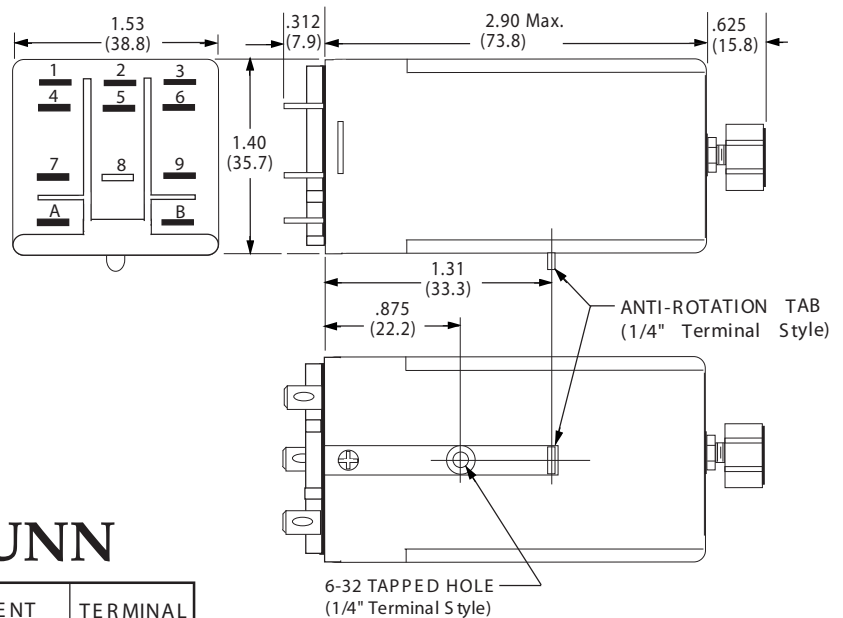
The Class 235 Current Sensing Relay combines a Solid State Sensor with a SPDT, 10 Amp relay. The Sensor is field adjustable for detecting AC Current levels in equipment. The sensor is non-latching and has no time delay.

### WIRING DIAGRAM



### OUTLINE DIMENSIONS

Dimensions are Shown In Inches and (Millimeters)



## STRUTHERS-DUNN

PART NUMBERS	NOMINAL INPUT VOLTAGE	CURRENT RANGE	TERMINAL SIZE
W235ACX-2	120 VAC	1.5 to 15 Amps	1/4" (.250)
W235ACX-3	120 VAC	1.5 to 15 Amps	3/16" (.187)

OTHER CURRENT RANGES AND VOLTAGES AVAILABLE

NOTE: 3/16" (.187) TERMINALS ARE SOCKET MOUNTABLE.  
1/4" (.250) TERMINALS, NO SOCKET AVAILABLE FOR THIS STYLE.

## STRUTHERS-DUNN

WEBSITE: [www.struthers-dunn.com](http://www.struthers-dunn.com) EMAIL: [info@struthers-dunn.com](mailto:info@struthers-dunn.com) FAX # 1-843-662-8862 PHONE # 1-843-664-3303

PAGE

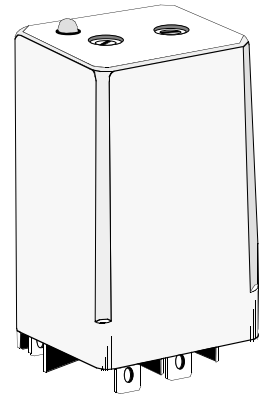
# ADJUSTABLE VOLTAGE SENSING RELAY

CLASS  
236

The Class 236 Voltage Sensing Relay combines a Solid State Sensor with a SPDT, 13 Amp or DPDT 10 Amp relay. The Sensor is field adjustable for Pull-in & Dropout . The 236 can be used either as a over or under voltage detecting relay. The sensor is non-latching and has no time delay.

**Applications:** Brownout protection, warning of under voltage conditions and Over voltage protection. **Prevents equipment burnout.**

## CLASS 236 VOLTAGE SENSOR



### SPECIFICATIONS CLASS 236 CURRENT SENSOR

#### VOLTAGE SENSING:

Nominal Input:	120,240,480 VAC 50/60Hz, 24VAC, 24 VDC. Other AC & DC Voltages Available.
Adjustment Range:	Pull-in 75% to 115% of Nominal Voltage. Dropout 75% to 95% of Pickup setting.
Repeatability:	± 1% @ constant Voltage & Temperature
Input Current:	15 mA (1.7 VA)
Current Sensor Resistance:	Relay "Off" 2 mA max. Relay "On" 22 mA max. @ 120AC (2.7 VA) 12 mA 240AC max. (2.9VA), 7 mA max. 480 AC (3.41 VA)
Temperature Range Operate:	- 30 <sup>0</sup> C to + 55 <sup>0</sup> C
Temperature Range Storage:	- 40 <sup>0</sup> C to + 85 <sup>0</sup> C

#### CONTACTS

Contact Combinations:	SPDT (1 Form C), DPDT (2 Form "C")
Contact Rating	SPST: 13 Amps @ 240 VAC, 28 VDC Res. 1/3 HP @ 120 VAC, 1/2 HP @ 240/480 AC, 3 AMPS @ 480 VAC, NEMA B300 Pilot Duty DPDT: 10 AMPS @ 240 VAC/28 VDC Res. 1/3Hp @ 120 VAC, 1/2 Hp 240 VAC NEMA B300 Pilot Duty.
Contact Life Electrical:	SPDT: 100,000 Operations @ 13 Amps, 240AC Res. DPDT: 100,000 Operations @ 10 Amps, 240AC Res.
Contact Life Mechanical:	SPDT:5,000,000 Operations DPDT: 50,000,000 Operations.
Transient:	UL 508 Surge 5000 V for 50 microseconds
Noise Immunity:	NEMA ICS2-230, 2500 VAC

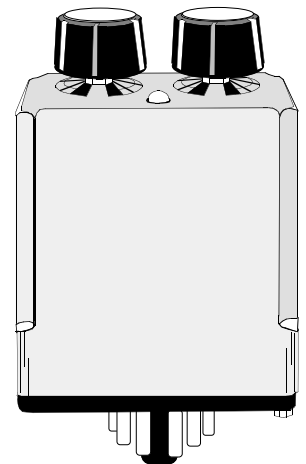
#### DIELECTRIC STRENGTH

Breakdown:	UL 508 Surge 5KV 1.2 x 50 Microseconds.
Coil to Contacts:	2500 V rms
Across Open Contacts:	1000 V rms

#### MECHANICAL

Terminals:	3/16" (.187) Quick Connect terminals. or 8 Pin Octal base
Enclosure:	Polycarbonate dust cover.
Power "ON" Indicator:	L.E.D. ( Green)
Weight:	4 oz. 124.4 g, 5 oz 155.5g (8 pin octal)

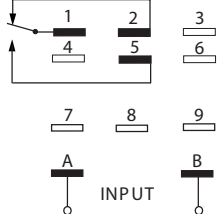
± 1 % REPEATABILITY  
SPDT, 13 AMP CONTACTS  
FIELD ADJUSTABLE



± 1 % REPEATABILITY  
DPDT, 10 AMP CONTACTS  
FIELD ADJUSTABLE

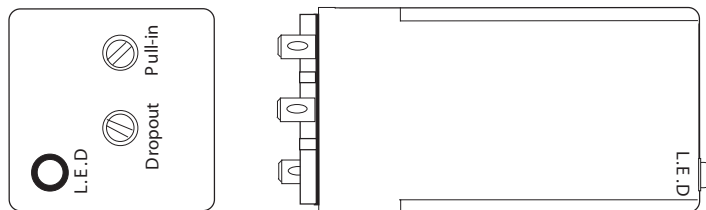
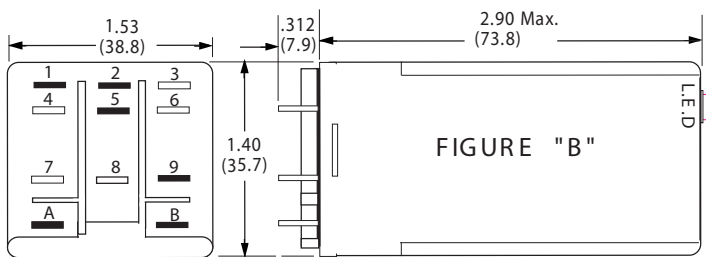
# STRUTHERS-DUNN

**WIRING DIAGRAMS**  
VIEWED FROM PIN END



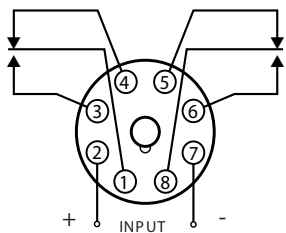
**SQUARE BASE**  
Continuous Voltage  
must be supplied to Input.

**OUTLINE DIMENSIONS**  
Dimensions are Shown In Inches and (Millimeters)



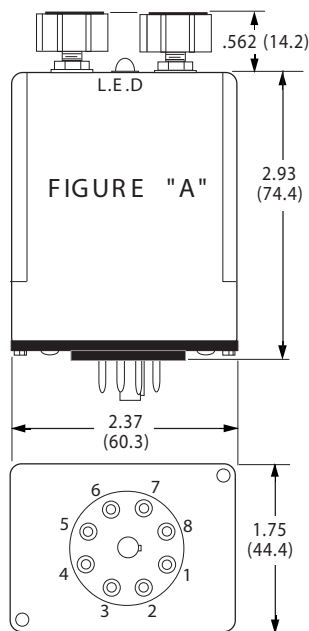
Screw Driver Adjustable with  
Graduated scale.

**WIRING DIAGRAMS**  
VIEWED FROM PIN END



**8 PIN OCTAL**  
Continuous Voltage  
must be supplied to Input.

**OUTLINE DIMENSIONS**  
Dimensions are Shown In Inches and (Millimeters)



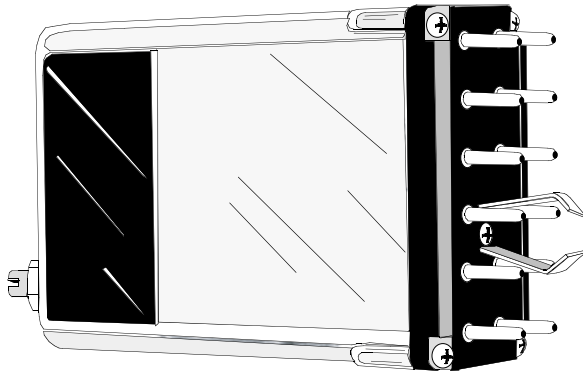
**STRUTHERS-DUNN**

PART NUMBERS	FIG.	NOMINAL INPUT VOLTAGE	VOLTAGE PULL-IN RANGE	VOLTAGE DROP-OUT RANGE
W236ACX-1	B	120 VAC	90 to 138 VAC	75% to 95% of Pickup Voltage Setting
W236ACX-2	B	208/220 240 VAC	180 to 276 VAC	
W236ACX-4	B	480 VAC	360 to 552 VAC	
W236ACPX-1	A	120 VAC	92 to 140 VAC	90 to 138 VAC
W236ACPX-4	A	24 VAC	20 to 30 VAC	18 to 28VAC
W236CPX-1	A	24 VDC	20 to 30 VDC	18 to 28 VDC

PART NUMBERS SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION.



SERIES 236 ON DELAY, 237 OFF DELAY & 238 BATCH CONTROL INTERVAL (SEE NOTE 3)  
AC OR DC INPUT  
DPDT OR DPDT WITH 1 N.O. CONTACT ON SERIES 236 & 238  
12 PIN PLUG-IN WITH LOCKING CLIP  
TIMING: SCREWDRIVER ADJUSTABLE OR FIXED



The Series 236, 237 and 238 Time Delay Relays consist of a standard 219 industrial relay and a solid state timing module to provide delayed transfer of relay contacts after application of power or activation of control switch. The relay and timing module are enclosed in a flame resistant polycarbonate cover.

GENERAL SPECIFICATIONS (@ 25<sup>0</sup> C)

**INPUT**

Nominal Voltage: AC: 24 to 240, DC: 12 to 125  
Minimum Oper. Voltage: AC - 85% of Nominal  
DC - 80% of Nominal  
Max. allowed voltage: 110% of nominal voltage

**CONTACTS**

Contact Material: Silver Cadmium Oxide.  
Rating: 10 Amps @ 120 VAC res.  
10 Amps @ 28 VDC

**OPERATIONAL CHARACTERISTICS**

Repeatability: DC: ± 3% @ 20G. AC: ± 3% +16 mS @ 20<sup>0</sup> C.  
Accuracy: Adjustable: ± 10% Within temperature & voltage range. Fixed: ± 10% @ 25<sup>0</sup> C.  
Min. waiting time before starting next cycle (Reset Time): 100 mS (for timing cycle up to 60 sec. 150 mS for timing cycle 60 to 300 sec.)

**INSULATION CHARACTERISTICS**

Dielectric Strength: 500 V rms across open contacts, 1500 V rms between output contacts and ground (Locking clip). (See note 4).  
Insulation Resistance: 1000 Megohms min. @ 500 VDC.  
Transient Protection: 5 mS, 0 to 2000 V 20 uSec peak  
False Contacting: No false contacting if power is interrupted during timing.  
Inverse polarity protection: DC operated are polarity protected, but will not operate if polarity is reversed.

**ENVIRONMENTAL CAPABILITIES**

Ambient Temperature Rating: - 10<sup>0</sup> C to +70 C

**LIFE EXPECTANCY**

Mechanical: 10 Million Operations no load  
Electrical: 100,000 Operations @ Rated Load.

**MISCELLANEOUS**

Enclosure: Clear Polycarbonate  
Weight: 8.6 oz approx. (244 g)

**STRUTHERS-DUNN**

Typical Part Number	236	ABX	P	020	120A
Series	236 - ON DELAY 237 - OFF DELAY (Note 2) 238 - INTERVAL (Note 3)				
Contact Arrangements	ABX (DPDT & 1 N.O. Contact) 236 & 238 only). XBX (DPDT)				
Mounting Options	P (Plug-in)				
Timing Ranges	0.2 - 12 Sec - Code 012** 0.2 - 20 Sec - Code 020 2.0 - 200 Sec - Code 200				
Adjustment Options	Adjustment Screw) - No Code Fixed Delay - Specify Fixed Time & Code F *				
Operating Voltage	AC; 24, 48, 120, 240 (Add "A" ) DC; 12, 24, 48, 115-125 (Add "D")				

**NUCLEAR VERSIONS  
AVAILABLE**

Code 012\*\*. 12 Second timing not available on 237 & 238 models.

(F\*Models) - timing code does not apply. Specify single delay time requirement.

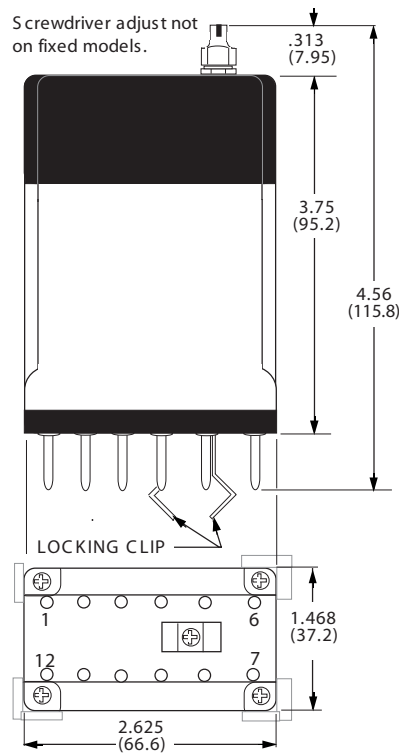
Example of typical fixed time delay relay part number- 236XBXP-3.5F-120A (ON DELAY, DPDT, 3.5 SEC FIXED, 120 VAC INPUT POWER).

**NOTES:**

- 236,237,238 -External resistor (to program time delay) or jumper (for built-in timing) must be connected to terminals 8 & 9.
- 237 models require an external control switch between terminals 5 & 6.
- 238 switches contacts when input power is applied and starts timing. Contacts switch back to original position at end of timing cycle. Power must be removed to reset timer. If input power is interrupted during the timing cycle, timing ends immediately and the relay resets.
- Dielectric withstanding voltage testing of the Control circuit may damage the solid state components.

## OUTLINE DIMENSIONS

Dimensions shown are in INCHES and (millimeters)

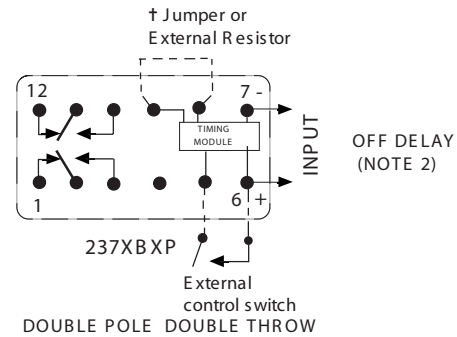
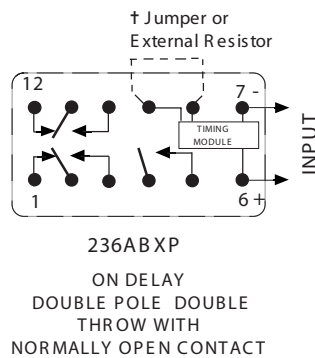


### † TIMING \* RESISTANCE CHART

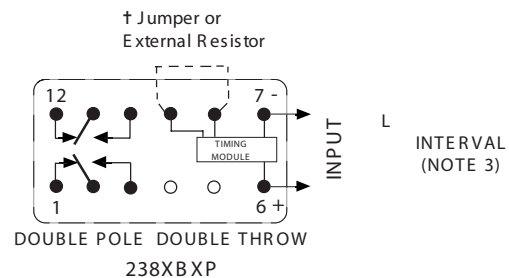
236 RANGE: 0.2 TO 12 SEC 20K OHMS PER EA.3 SEC 100 K OHMS MAX.
236 RANGE: 0.2 TO 20 SEC 100K OHMS PER EA.7 SEC 500 K OHMS MAX
237/238 RANGE: 0.2 TO 20 SEC. 100K OHMS PER EA.6 SEC 500 K OHMS MAX.
236 RANGE: 2.0 TO 200 SEC 200K OHMS PER EA.60 SEC 1 MEG OHM MAX.
237/238 RANGE: 2.0 TO 200 SEC 200K OHMS PER EA.55 SEC. 1 MEG OHM MAX.

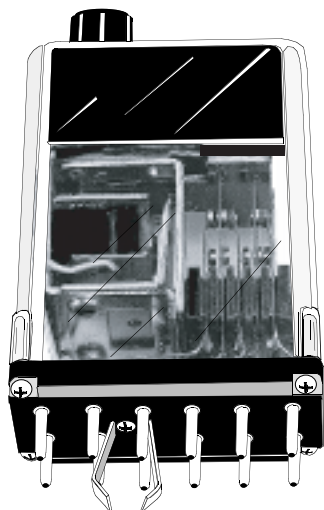
\* USE RESISTOR RATED 1/4 WATT OR MORE.

## EXAMPLE WIRING DIAGRAMS Viewed from Top of Relay



† If the jumper wire shown in each diagram is replaced by a resistor, delay time will be added to that which is produced by an internal fixed resistor on fixed time models (code F) or any setting on screwdriver adjustable models. See timing resistance chart above. Relay will not operate without a jumper or resistor. Also see note 1.





**SERIES 246 & 247**  
**± 3% REPEATABILITY**  
**PLUG-IN WITH SELF**  
**LOCKING CLIP**

UL Recognized  
 File No. 13224

Listed when used with  
 Type 29390D Socket

Series 246 CSA Certified

The series 246 & 247me Delay Relays are a ON-Delay or Off Delay Function times, with timing ranges from 0.1 to 300 Seconds. The 246 Timer comes in either 2 - 4 poles, and the 247 comes in 2 & 3 Pole models. Both timers incorporate a class 219 relay along with a Solid State timing module. Both timers have a large choice of options and switch up to 30 amp loads.

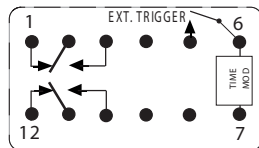
**CONTACT LOAD SPECIFICATIONS**

Voltage	Make	Carry	Resistive	Inductive
24 VDC	30A	10A	10A	10A
120 VAC	30A	10A	10A	3A
240 VAC	30A	10A	5A	1A
28 VDC	30A	10A	10A	3A
125 VDC	30A	10A	0.5A	0.1A

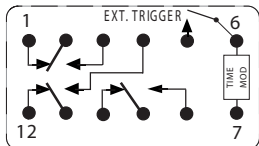
For Versions with suffix "69"  
 Permant Magnet Blowouts

125 VDC (SM)	30A	10A	1.5A	0.5A
125 VDC (DM)	30A	10A	4A	1.5A
250 VDC (SM)	30A	10A	0.5A	150mA
250 VDC (DM)	30A	10A	1.5A	0.5A

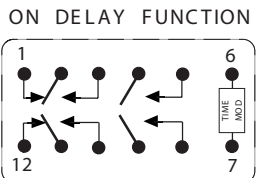
**OFF DELAY FUNCTION**



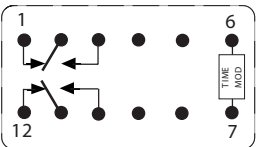
247XBXP



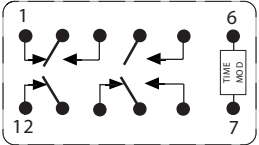
247XCXP



246BBXP

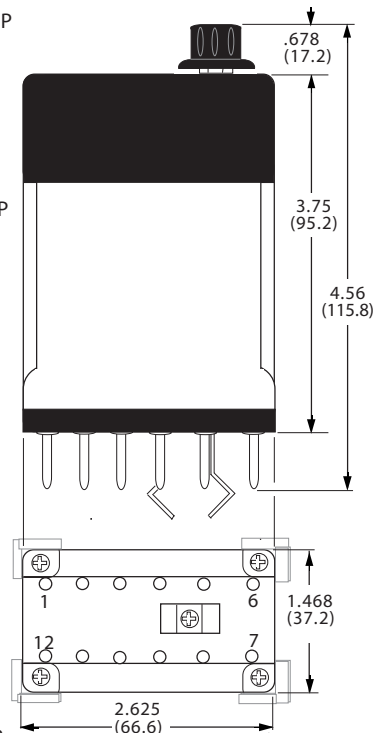


246XBP



246ABAP

Dimensions shown are in  
 INCHES and (millimeters)



**GENERAL SPECIFICATIONS SERIES 246 & 247 TIMER**

**INPUT**

Coil Voltage  
 Minimum Operate Voltage: AC - 85% of Nominal  
 DC - 80% of Nominal  
 Max. allowed voltage: 110% of nominal voltage

**CONTACTS**

Contact Material: Silver Alloy - Gold Diffused

**OPERATIONAL CHARACTERISTICS**

Repeatability: ± 3% @ 25°C (AC +16 mS)  
 Accuracy: Adjustable ± 10% Within temperature & voltage range.  
 Recycle Time: 100 mS up to 60 Sec., 150 mS 60 to 300 Sec.  
 False Contacting: No false contacting if power is interrupted during timing cycle.  
 Polarity Protection: DC inputs

**INSULATION CHARACTERISTICS**

Dielectric Strength: 500 V rms across open contacts  
 All Mutually Insulated Points: 1500 V rms between current carrying parts & Parts to Ground.  
 Transient Protection: 5 mS 0 to 2000V, 20 uSec peak  
 Insulation Resistance: 1000 Megohms minimum @ 500 VDC

**ENVIRONMENTAL CAPABILITIES**

Ambient Temperature Rating: AC: -10 °C to +45 °C @ Rated Operation.  
 DC: -10 °C to +70 °C

**LIFE EXPECTANCY**

Mechanical: 10 Million Operations no load  
 Electrical: 100,000 Operations @ Rated Load.  
 500,000 @ 1/2 Rated Load.

**MISCELLANEOUS**

Enclosure: Clear polycarbonate  
 Weight: 8 oz. (227 g)

## STRUTHERS-DUNN

Typical Part Number **247 XBX P L -010 -120A**

Series \_\_\_\_\_  
 246- On Delay Plug-in 2-4 Pole  
 247- Off Delay Plug-in, 2 & 3 Pole

Contact Arrangements \_\_\_\_\_  
 XBX (2 Form "C")  
 XCX (3 Form "C")  
 ABA (1 Form A & 2 Form C & 1 Form B).  
 BBX (2 Form A & 2 Form C) 246 Only.

Standard Features \_\_\_\_\_  
 Plug-in With Polycarbonate Cover - Code P

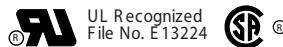
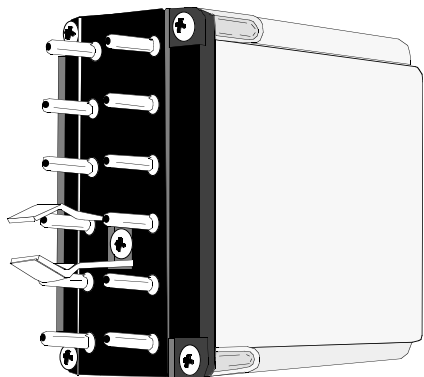
Options \_\_\_\_\_  
 Indicator Lamp- Code L  
 Manual Actuator - Code M  
 Bifurcated Contacts (5 Amps max) - Code 33  
 Permanent Magnet, Blowout Code 69

Timing Ranges \_\_\_\_\_  
 0.1 - 1.0 Sec - Code 001  
 0.2 - 2.0 Sec - Code 002  
 1.0 - 10 Sec - Code 010  
 3.0 - 30 Sec - Code 030  
 6.0 - 60 Sec - Code 060  
 18 - 180 Sec - Code 180  
 30 - 300 Sec - Code 300

Adjustment \_\_\_\_\_  
 Adjustment Knob) - No Code  
 Fixed - Timing Code does not apply. Ex. 3F = 3 Sec  
 Fixed) Code F  
 Remote Adj. (Ext Pot Required) - Code R

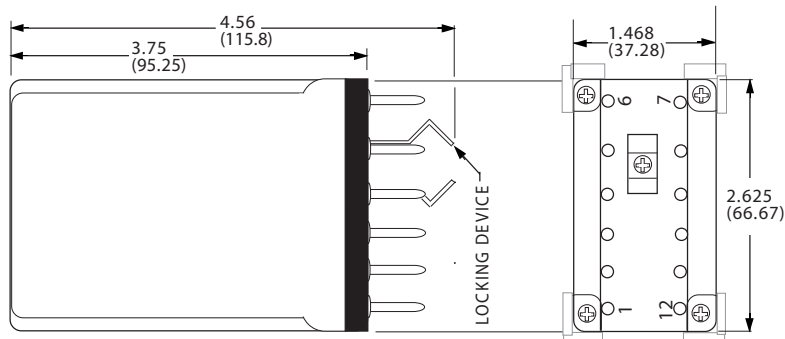
Operating Voltage \_\_\_\_\_  
 AC: 24, 48, 120, 240 (Add "A")  
 DC: 12, 24, 48, 110-125 (Add "D")

THE SERIES B255 IS A TWO COIL LATCHING VERSION OF THE GENERAL PURPOSE TYPE 219 RELAY. WHEN THE OPERATE COIL IS MOMENTARILY ENERGIZED, THE RELAY MECHANICALLY LATCHES IN THE ENERGIZED POSITION AND REMAINS IN THE ENERGIZED POSITION WITH THE POWER REMOVED FROM THE COIL. THE SECOND COIL WHEN MOMENTARILY ENERGIZED, PROVIDES ELECTRICAL RESET OF THE CONTACTS. ALL CONTACTS OPERATE FROM A COMMON ARMATURE TO PREVENT CONTACT OVERLAPPING. COILS ARE RATED FOR CONTINUOUS DUTY.



## NUCLEAR QUALIFIED VERSION AVAILABLE

OUTLINE DIMENSIONS  
Dimensions shown Inch & (Millimeters)



### OPTIONS

\*Electrical Set  
Manual Reset

\* Manual Set  
Electrical Reset

## STRUTHERS-DUNN

### WIRING DIAGRAMS (VIEWED FROM TERMINAL END)

**ORDERING CODE**  
Typical Type No. **B255 XCX P LM -**

Series ———— B255 2 Coil Latch plug-in

Contact Arrangements ———— XCX 3PDT  
ABX SPST-NO & 2 Form C  
BXB DPST-NO & 2 Form B

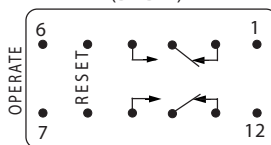
Standard Features ———— P Polycarbonate Cover- CODE "P"

Optional Features ———— LM Indicator Lamp across both coils - CODE "L"  
Manual Actuator- CODE "M"  
Perm. Magnet Blowout- CODE "69"

Coil Voltage ————  
Coil Voltages & Frequencies must be specified.

Note: For time delay on energizing reset coil, specify 256 series in lieu of B255

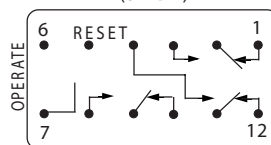
B255BXP  
(DPDT)



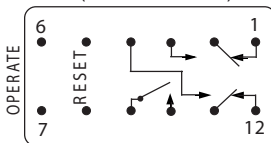
TYPE	CONTACTS
B255ABXP	DPDT + 1 NO
B255BXP	DPDT
B255XCP	3PDT
B255BXP	2 NO + 2 NC

MATING SOCKETS  
27390 - 12 PIN

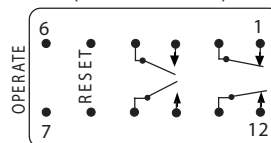
B255XCP  
(3 PDT)



B255ABXP  
(DPDT + 1 N.O.)



B255BXP  
(2 N.O. + 2 N.C.)



DC RELAYS, 1.8 WATTS (2.5 W @ 125VDC)

### OPTIONS

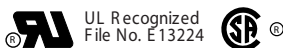
130°C Coil  
Coil Suppression  
Light & Actuator  
Fine Silver-Gold Diffused Bifurcated Contacts

### SUFFIX

U  
V  
LM  
33

## GENERAL SPECIFICATIONS

<b>COIL</b>	
Pull-in, min. AC	85% of Nominal Voltage
Pull-in min. DC	80 % of Nominal Voltage
Overtoltage, max.	110% of nominal, voltage
<b>CONTACTS</b>	
Contact Material:	Silver Alloy & Gold Diffused (Standard)
<b>TIMING</b>	
Operate Time: (operate coil)	25 mS Max. @ Nominal Voltage.
Release Time: (Reset coil energized)	20 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
All Mutually Insulated Points:	1500 V rms
Insulation :	1/4" over surface, 1/8" thru Air
<b>TEMPERATURE</b>	
Rated Operation:	-10 <sup>0</sup> C to +60 <sup>0</sup> C
<b>LIFE EXPECTANCY</b>	
Mechanical:	10 Million Operations no load
Electrical:	100,000 Operations @ Rated Load. 500,000 Operations 1/2 Rated Load.
<b>MISCELLANEOUS</b>	
Enclosure:	Clear polycarbonate.
Weight:	215 g (7.58 oz.) APPROX.



## COIL SPECIFICATIONS @ 25<sup>0</sup>C

\*AC COIL, 50/60 HZ

Nominal Voltage	RESET COIL (3VA)		OPERATE COIL (5VA)	
	Resistance Ohms ± 10%	Coil Power (mA)	Resistance Ohms ± 10%	Coil Power (mA)
6	3.0	840	1.10	800
12	14.5	256	4.20	410
24	52.0	150	15.5	200
120	1450	26.5	540	45.0
240	5000	4.8	1815	13.2

Current inrush on all AC coils is less than twice the listed milliampere ratings as shown in the AC coil data table.

\*Currents shown in table measured at 60 Hz.

## DC COIL DATA

Nominal Voltage	RESET COIL 1.4W		OPERATE COIL (1.8W)	
	Resistance Ohms ± 10%	Coil Power (mA)	Resistance Ohms ± 10%	Coil Power (mA)
6	21.0	286	15.5	385
12	85.0	141	63.5	189
24	300	80	250	96.0
115/125	8000	14.4	6200	20.0

DC relays, 1.8 Watts (2.5 W @ 125VDC)

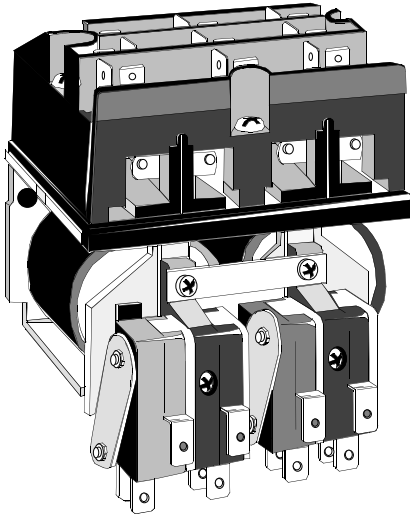
## CONTACT RATINGS

VOLTS	MAKE	CARRY	BREAK	
			RESISTIVE	INDUCTIVE
24 VDC	30A	10A	10A	10A
120 VAC	30A	10A	10A	3A
240 VAC	30A	10A	5A	1A
28 VDC	30A	10A	10A	3A
125 VDC	30A	10A	0.5A	0.1A
** For versions with suffix "69" Permanent Magnet Blowouts				
125 VDC	SM	30A	10A	1.5A
125 VDC	DM	30A	10A	4A
250 VDC	SM	30A	10A	0.5A
250 VDC	DM	30A	10A	1.5A

\*\*Relays with Code 69 feature ( Check with factory for UL & CSA Listing).



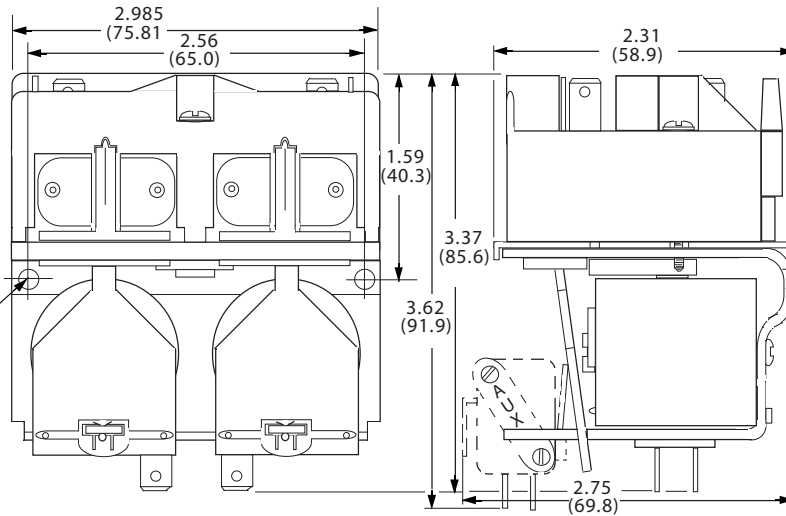
Class 275 compact motors reversing contactor find extensive applications in the Industrial door operator Industry, the hoist Industry and electronic wheel balancers, to name a few. The 275 has Q.C. coil terminals extending out the back (opposite the contact terminals), mechanically interlocked armatures is a standard feature.



UP  
↑  
RECOMMENDED  
MOUNTING POSITION

.187 (4.76)  
2 holes for  
#8 screws

**OUTLINE DIMENSIONS**  
Dimensions shown in Inch and (Millimeters)



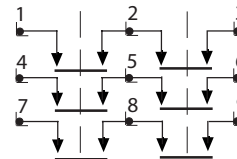
**STRUTHERS-DUNN**

ORDERING CODE				
Typical Type No.	A275	KXX	90	-24A
Series	_____			
A275, 1/4" Terminals, motor reversing.				
Continuous, 1 & 2 Hp, 3 pole models				
Contact Arrangements	_____			
KXX (3PDM-NO., per coil)				
Options	_____			
2 Aux. contacts, each SPDT				
(1 per coil) 1/4" Q.C. terminals - CODE 90				
4 Aux. contacts, each SPDT				
(2 per coil) 1/4" Q.C. terminals - CODE 91				
Rectified Coil - CODE V2				
Coil Voltage	_____			
AC12, 24, 110, 120, 220, 240 (Add "A")				
DC: 12, 24, 32, 48, 120 (Add "D")				

OPTIONS (CONSULT FACTORY)

**WIRING DIAGRAM**

TOP VIEW  
Main contact terminals are numbered on contactor



Auxiliary contact  
Snap S switches

GENERAL SPECIFICATIONS (@ 25<sup>0</sup> C)

<b>COIL</b>	
Pull-in Voltage:	AC: 85%, DC: 80% of nominal voltage measured at 25 <sup>0</sup> C
Dropout Voltage:	10% of nominal voltage or more @ 25 <sup>0</sup> C
Max. allowed voltage:	110% of nominal voltage
Coil Resistance:	±10% Measured @ 25 <sup>0</sup> C
<b>CONTACTS</b>	
Contact Material:	Silver Cadmium Oxide.
<b>TIMING</b>	
Operate Time:	50 mS Max. @ Nominal Voltage.
Release Time:	30 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
All Mutually Insulated Points:	2500 V rms between all mutually Insulated current carrying parts and those parts to ground.
Insulation Resistance:	500 VDC Exceeds 1000 Megohms.
<b>TEMPERATURE</b>	
Temperature Rating:	AC: -45 <sup>0</sup> C to +50 <sup>0</sup> C @ rated operation. DC: -45 <sup>0</sup> C to +70 <sup>0</sup> C @ rated operation.
<b>LIFE EXPECTANCY</b>	
Mechanical:	5 Million Operations no load
Electrical:	100,000 Operations @ Rated Load. 500,000 Operations @ 1/2 rated load.
<b>MISCELLANEOUS</b>	
Weight:	1 pound, approx..

CONTACT RATINGS

AC CONTACTS: Rated with all contacts in use, not rated per pole.

VOLTAGE (60HZ)	PHASE	MOTOR LOADS (HP)	RESISTIVE LOAD (AMPS)
120	1 - 2 - 3	1	15
240	1	1.5	10
240	2 - 3	3	10
480/600	2 - 3	3	5

DC COIL SPECIFICATIONS @ 25<sup>0</sup> C

Nominal Voltage	Resistance Ohms ± 10%	Power Consumption
12	31.0	4.5W
24	125	4.6W
32	210	4.9W
48	500	4.6W
120	3240	4.4W

Polypropylene encapsulated coils

DC CONTACTS

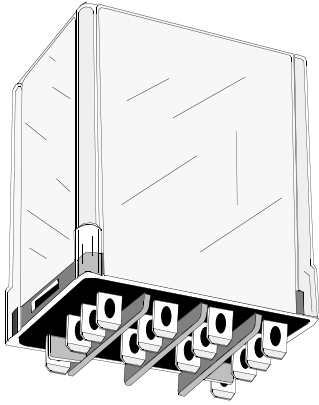
VOLTAGE (DC)	RESISTIVE LOAD (AMPS)
30	15
125	5

600 volt spacing to ground.  
300 volt spacing for auxiliary contacts.

AC COIL SPECIFICATIONS @ 25<sup>0</sup> C

Nominal Voltage	Resistance Ohms ± 10%	Power Consumption
12V/50-60hz	1.24	17VA
24V/50-60hz	4.63	16.7VA
110V/50-120V/60hz	125	16.8VA
220V/50-240V/60hz	500	16.8VA

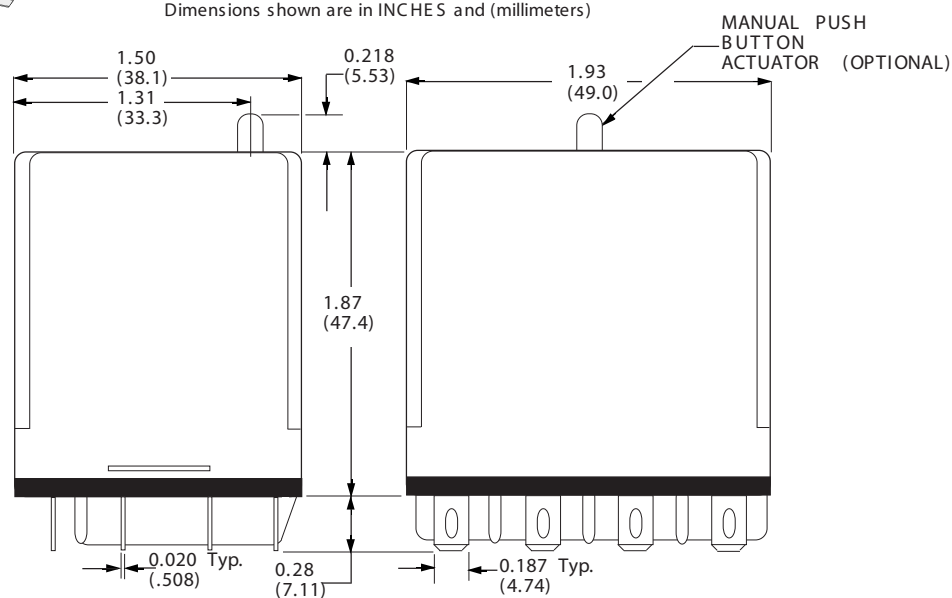




Class 284 relay is an extension of the Class 388/283 style relay except it provides for 4PDT contacts, any one set of contacts capable of switching 10 Amps (total load of 30 Amps at 120 VAC and 20 Amps at 240 VAC). This relay has the 3 way terminal design for greater flexibility in making connections. The 0.187 Spade terminals can be soldered, plugged into sockets or connected using 3/16" Q.C. Female connectors.



**OUTLINE DIMENSIONS**

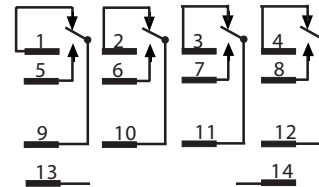


**STRUTHERS-DUNN**

**ORDERING CODE**  
Typical Type No. **284 XDX C GLM -240A**

Series \_\_\_\_\_  
284 3 way terminals \_\_\_\_\_  
10 Amp, 4 pole \_\_\_\_\_  
Contact Arrangements \_\_\_\_\_  
XDX (4PDT) \_\_\_\_\_  
Construction Style \_\_\_\_\_  
Open, with tapped 6-32 hole - NO CODE  
Open, with 6-32 Stud - CODE S  
Enclosed, 3 way terminals - CODE C  
Options \_\_\_\_\_  
10 Amp contacts Standard - NO CODE  
Gold diffused contacts - CODE G  
Indicator Lamp - CODE L  
Manual Actuator - CODE M  
Printed Circuit Terminals - CODE T  
5 Amp contacts (Silver) - CODE Y  
Coil Voltage \_\_\_\_\_  
AC6, 12, 24, 48, 120, 240 (Add "A")  
DC: 6, 12, 24, 48, 115, 125 (Add "D")

**WIRING DIAGRAM**  
(VIEWED FROM TERMINAL END)



SEE NEXT PAGE FOR RATINGS & SPECIFICATIONS





**CONTACT RATINGS**

LOAD	30VDC	120VAC	240VAC
Resistive Motor Load 80% pF.	10A	10A 1/3Hp	10A 1/2Hp

Maximum total load for 4 pole relay is 30 Amps @ 120VAC, 20Amps @ 240VAC

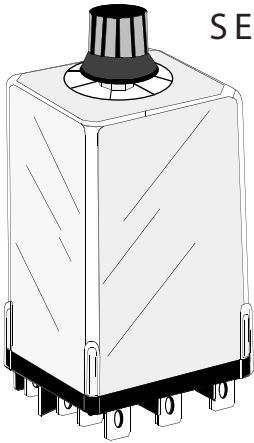
**GENERAL SPECIFICATIONS (@ 25<sup>0</sup> C)**

<b>COIL</b>	
Pull-in Voltage:	AC: 85%, DC: 75% of nominal voltage measured at 25 <sup>0</sup> C
Dropout Voltage:	10% of nominal voltage or more @ 25 <sup>0</sup> C
Max. allowed voltage:	110% of nominal voltage
Coil Resistance:	±10% Measured @ 25 <sup>0</sup> C
<b>CONTACTS</b>	
Contact Material:	Silver Alloy
<b>TIMING</b>	
Operate Time:	15 mS Max. @ Nominal Voltage.
Release Time:	10 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
All Mutually Insulated Points:	500 V rms across open contacts 1500 V rms between current carrying parts
Insulation Resistance:	1000 Megohms.min. @ 500 VDC
<b>TEMPERATURE</b>	
Temperature Rating:	AC: -45 <sup>0</sup> C to +50 <sup>0</sup> C @ Rated Operation. (+65 <sup>0</sup> C for open style) DC: -45 <sup>0</sup> C to +70 <sup>0</sup> C (+85 <sup>0</sup> C for open style)
<b>LIFE EXPECTANCY</b>	
Mechanical:	10 Million Operations no load
Electrical:	100,000 Operations @ Rated Load.
<b>MISCELLANEOUS</b>	
Enclosure:	Clear polycarbonate
Weight:	5.0 oz. approx..

**COIL SPECIFICATIONS @ 25<sup>0</sup> C**

Nominal Voltage	Resistance Ohms ± 10%	Resistance Ohms ± 10%	Current (MA)		Power Consumption	
			AC	DC	AC	DC
6	3	30	560	200	3.4VA	1.2W
12	12	120	230	100	3.4VA	1.2W
24	48	480	115	50	3.4VA	1.2W
48	-	1920	-	25	3.4VA	1.2W
120AC or 115-125DC	870	8200	31	13-15	3.4VA	1.2W
240AC*	4700	-*	12	-*	3.4VA	1.2W

NOTE: \* For 220-250VDC coils use a 8,200 Ω, 5 Watt resistor in series with 110-125 VDC relays



SERIES 286 ON DELAY, 287 OFF DELAY  
AC OR DC INPUT  
1, 2 OR 3 POLE 10 AMP CONTACTS.



### GENERAL SPECIFICATIONS (@ 25°C)

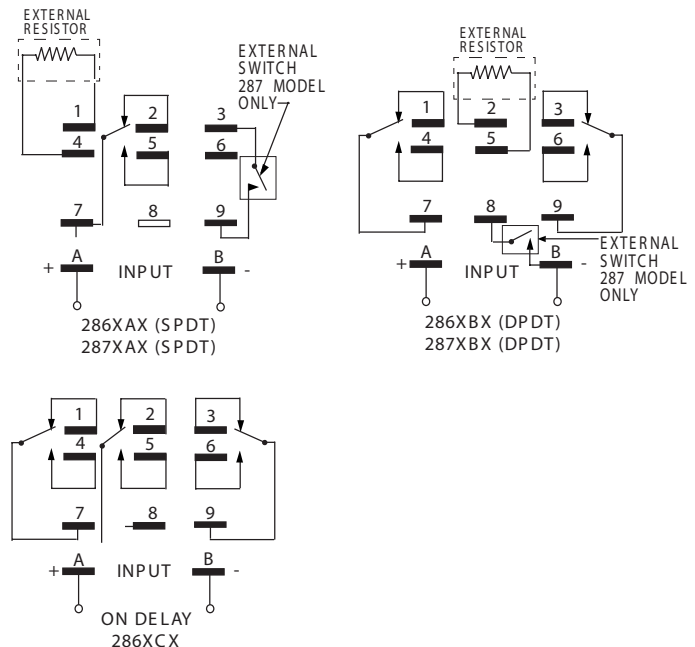
<b>INPUT</b>	
Coil Voltage	
Nominal Voltage:	AC: 24 to 240, DC: 12 to 125
Minimum Oper. Voltage:	AC - 85% of Nominal DC - 80% of Nominal
Max. allowed voltage:	110% of nominal voltage
<b>CONTACTS</b>	
Contact Material:	Silver Alloy
Rating:	10 Amps @ 120/240 VAC 10 Amps @ 28 VDC 1/3 Hp @ 120AC 1/2 Hp @ 240 VAC
<b>OPERATIONAL CHARACTERISTICS</b>	
Repeatability:	± 3% @ 20°C to 25°C (AC +16 mS)
Accuracy:	Adjustable ± 10% Within temperature & voltage range. Fixed: ± 10% @ 25°C
Recycle Time:	100 mS up to 60 Seconds 150 mS, 60 to 300 Seconds
<b>INSULATION CHARACTERISTICS</b>	
Dielectric Strength:	500 V rms across open contacts
All Mutually Insulated Points:	1500 V rms between current carrying parts
Insulation Resistance:	1000 Megohms min. @ 500 VDC.
Transient Protection:	5 mS, 0 to 2000 V 20 uSec peak
False Contacting:	No false contacting is power is interrupted during timing.
Inverse polarity protection:	DC coil are polarity protected.
<b>ENVIRONMENTAL CAPABILITIES</b>	
Ambient Temperature Rating:	10°C to +70°C
<b>LIFE EXPECTANCY</b>	
Mechanical:	10 Million Operations no load
Electrical:	100,000 Operations @ Rated Load.
<b>MISCELLANEOUS</b>	
Enclosure:	Clear Polycarbonate
Weight:	5.0 oz approx. (142 g)

The series 286 On Delay & 287 Off Delay Time Delay Relays have timing ranges from 0.1 to 300 Seconds. The 286 timer has up to three poles and the 287 timer has up to two poles. The 286 & 287 time delay relays are rated at 10 Amps, 120/240 Vac, 28 Vdc.

## STRUTHERS-DUNN

Typical Part Number	<b>286</b>	<b>XAX</b>	<b>C</b>	<b>001</b>	<b>F</b>	<b>120A</b>
Series	286 - ON DELAY 287 - OFF DELAY					
Contact Arrangements	XAX (SPDT) XBX (DPDT) XCX (3PDT)					
Mounting Options	C Plug-in C1 <sup>Note 1</sup> Bracket CS1 <sup>Note 1</sup> Top Stud C2 Side Tapped Hole CS2 Side Stud					
Timing Ranges	0.1 - 1.0 Sec - Code 001 0.2 - 2.0 Sec - Code 002 1.0 - 10 Sec - Code 010 3.0 - 30 Sec - Code 030 6.0 - 60 Sec - Code 060 18 - 180 Sec - Code 180 30 - 300 Sec - Code 300					
Adjustment Options	Adjustment Knob) - No Code Fixed Delay - Specify Fixed Time & Code F * Remote Adjustment - Code R **					
Operating Voltage	AC; 24, 48, 120, 240 (Add "A") DC; 12, 24, 48, 115-125 (Add "D")					

### WIRING DIAGRAM Viewed from Terminal Side



(F \*Models) - timing code does not apply. Specify single delay time requirement  
(R \*\*Models) - Available only for SPDT and DPDT models. External potentiometer required.  
Example of typical fixed time delay relay part number- 286XCS1-3.5F-120A  
(ON DELAY, DPDT, TOP STUD, 3.5 SEC FIXED, 120 VAC COIL INPUT)

Notes:  
Note 1: Bracket & top stud Not available with adjustable timing.

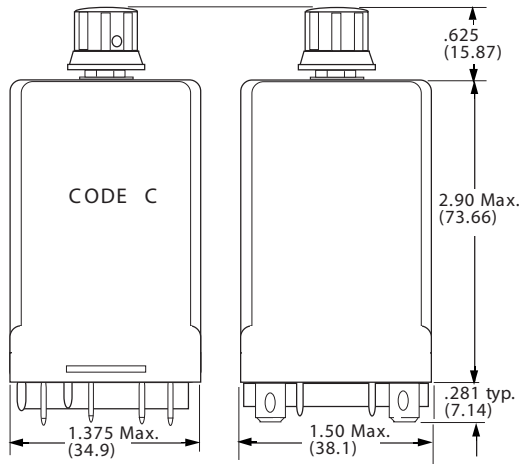
# 10 AMP SQUARE BASE TIME DELAY RELAY

**CLASS**  
**286/287**

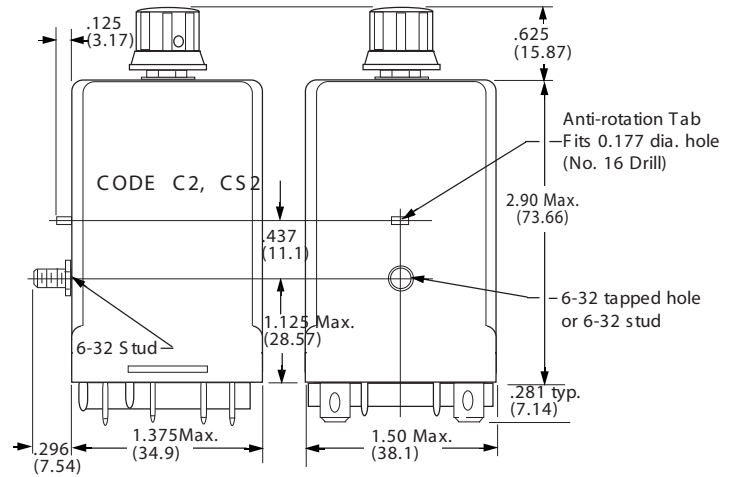
## OUTLINE DIMENSIONS

Dimensions shown are in INCHES and (millimeters)

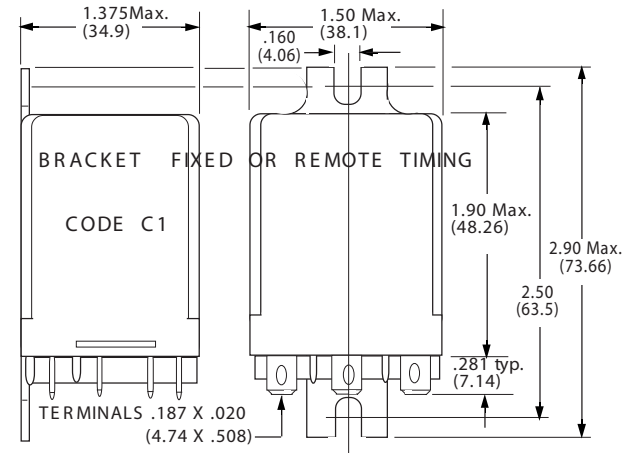
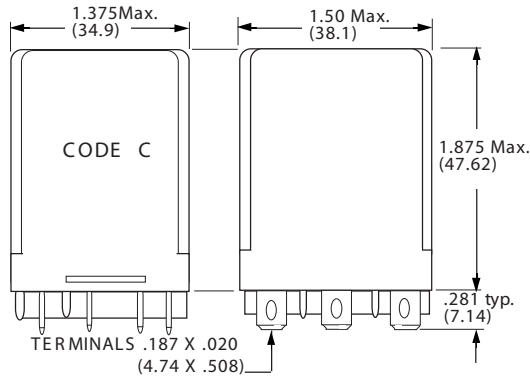
PLUG-IN, ADJUSTABLE TIMING



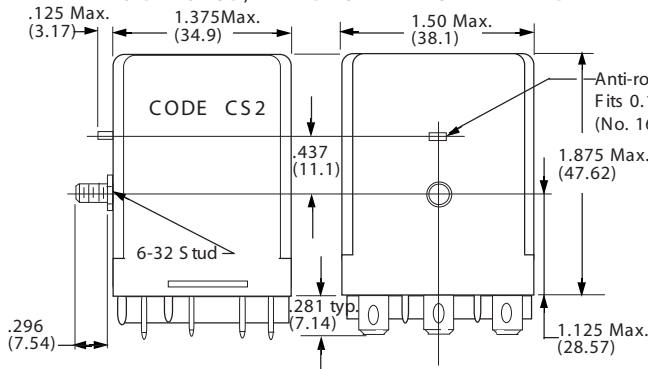
SIDE STUD OR TAPPED HOLE, ADJUSTABLE TIMING



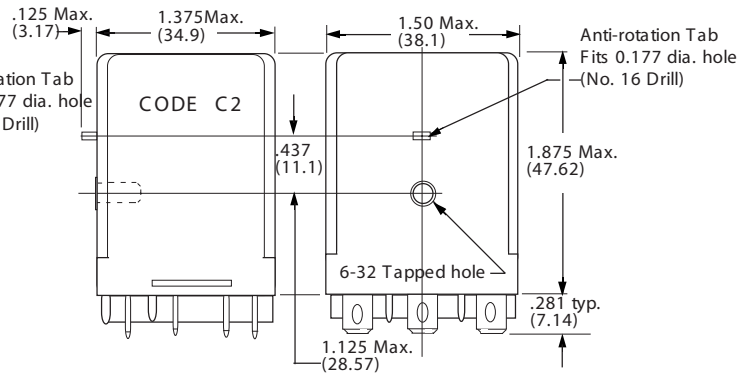
PLUG-IN FIXED OR REMOTE TIMING



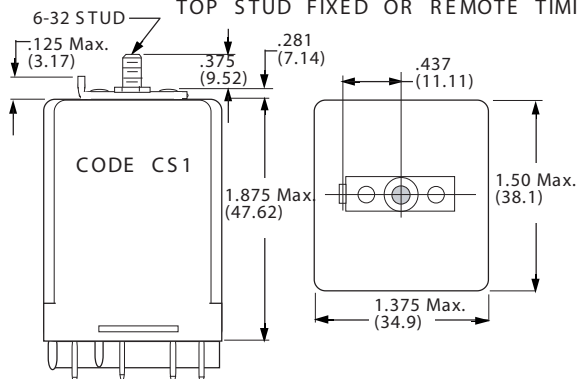
SIDE STUD, FIXED OR REMOTE TIMING



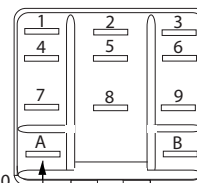
SIDE TAPPED HOLE, FIXED OR REMOTE TIMING



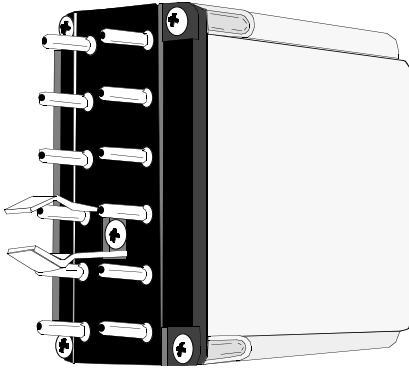
TOP STUD FIXED OR REMOTE TIMING



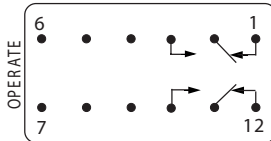
ALL TERMINALS .187 X .020 (4.74 X .508)



Class 311 Relay is a sequencing version of the 219 series general purpose relay. Contacts transfer on each Impulse to the coil. Models are available with contacts transferring when coil is energized or when de-energized. A double cam movement, one cam per snap switch, allows one or both contacts to be energized or de-energized with the cam rotating one half-step when the coil is energized and the other half step when the coil is de-energized assures reliable sequencing of the two SPDT snap switches.



WIRING DIAGRAM  
Viewed from Pin Side

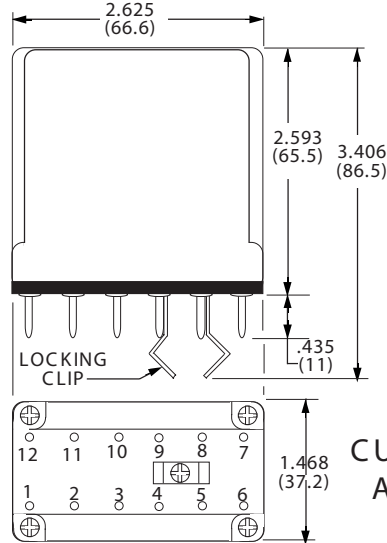


A311XBXP  
A311XBXP \*  
(DPDT)

\*Transfer on Release

CONTACT RATINGS

LOAD	120VAC	30VDC	115VDC
Resistive	5A	5A	0.1A
Max. Inrush	12A	12A	0.25A



CUSTOM STEPPING  
ARRANGEMENTS  
AVAILABLE



GENERAL SPECIFICATIONS (@ 25°C)

<b>COIL</b>	
Pull-in, min. AC	85% of Nominal Voltage
Pull-in, min. DC	80% of Nominal Voltage
Overvoltage, max.	110% of nominal, voltage
<b>CONTACTS</b>	
Contact Material:	Silver Alloy
<b>TIMING</b>	
Operate Time: (operate coil)	35 mS Max. @ Nominal Voltage.
Release Time: (Reset coil energized)	35 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
Across open Contacts:	500 V rms
Between mutually insulated current carrying parts & those parts to ground:	1500 V rms
Insulation Resistance :	1000 Megohm minimum @ 500 VDC
<b>TEMPERATURE</b>	
Rated Operation:	-10°C to +60°C
<b>LIFE EXPECTANCY</b>	
Mechanical:	5 Million Operations no load
Electrical:	100,000 Operations @ Rated Load.
<b>MISCELLANEOUS</b>	
Enclosure:	Clear polycarbonate.
Weight:	190 g (6.70 oz.) approx.

## STRUTHERS-DUNN

ORDERING CODE

Typical Type No. **A311 XBXP P R L -120A**

Series \_\_\_\_\_  
 A311 Industrial plug-in ,  
 Sequence Relay, 5 Amp, DPDT

Contact Arrangements \_\_\_\_\_  
 XBXP ( 2 Form C)

Standard Features \_\_\_\_\_  
 Plug-in with Polycarbonate Cover - CODE P

Contact Transfer \_\_\_\_\_  
 When coil is energized - NO CODE  
 when coil is de-energized CODE R

Options \_\_\_\_\_  
 Indicator Lamp - CODE L  
 Coil Suppression - CODE V

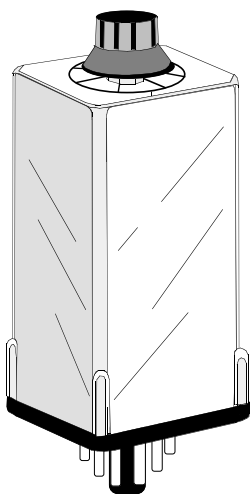
Coil Voltage \_\_\_\_\_  
 AC6, 12, 24, 120, 240 (Add "A")  
 DC: 6, 12, 24, 48, 110-125 (Add "D")

COIL SPECIFICATIONS @ 25 C

AC COIL , 50/60Hz		DC COIL	
Nominal Voltage	Resistance Ohms ± 10%	Nominal Voltage	Resistance Ohms ± 10%
6	1.1	6	15.5
12	4.2	12	63.5
24	15.5	24	250
120	540	48	970
240	1815	110-125	6200

NOTE: Relays with other coil characteristics may be supplied to meet specific application requirements.  
 250VDC operation may be obtained by wiring a 6,200 Ω, 5 Watt resistor in series with the 110-125VDC coil. The resistor must be mounted external to the A311.

MATING SOCKET  
27390D



SERIES 326 ON DELAY & 327 OFF DELAY  
AC OR DC INPUT  
1, 2 OR 3 POLES  
8 OR 11 PIN OCTAL BASES  
TIMING: FIXED, ADJUSTABLE OR REMOTE



UL Recognized  
File No. E13224

GENERAL SPECIFICATIONS (@ 25<sup>0</sup>C)

**INPUT**

Coil Voltage  
Nominal Voltage: AC: 24 to 240, DC: 12 to 125  
Minimum Oper. Voltage: AC - 85% of Nominal  
DC - 80% of Nominal  
Max. allowed voltage: 110% of nominal voltage

**CONTACTS**

Contact Material: Silver Alloy  
Rating: 10 Amps @ 120/240 VAC  
10 Amps @ 30 VDC  
1/3 Hp @ 120AC  
1/2 Hp @ 240 VAC

**OPERATIONAL CHARACTERISTICS**

Repeatability: DC: ± 3% @ 20<sup>0</sup>C. AC: ± 3% +16 mS @ 20<sup>0</sup>C.  
Accuracy: Adjustable ± 10% Within temperature & voltage range.  
Switching time of output relay: 20 mS  
Min. waiting time before starting next cycle (reset time): 100 mS (for timing cycle up to 60 sec.)  
150 mS (for timing cycle 60 to 300 sec)

**INSULATION CHARACTERISTICS**

Dielectric Strength: 500 V rms across open contacts  
1500 V rms between mutually insulated conductive elements.  
Insulation Resistance: 1000 Megohms min. @ 500 VDC.  
Transient Protection: 5 mS, 0 to 2000 V 20 uSec peak

**ENVIRONMENTAL CAPABILITIES**

Ambient Temperature Rating: -10<sup>0</sup>C to +70<sup>0</sup>C

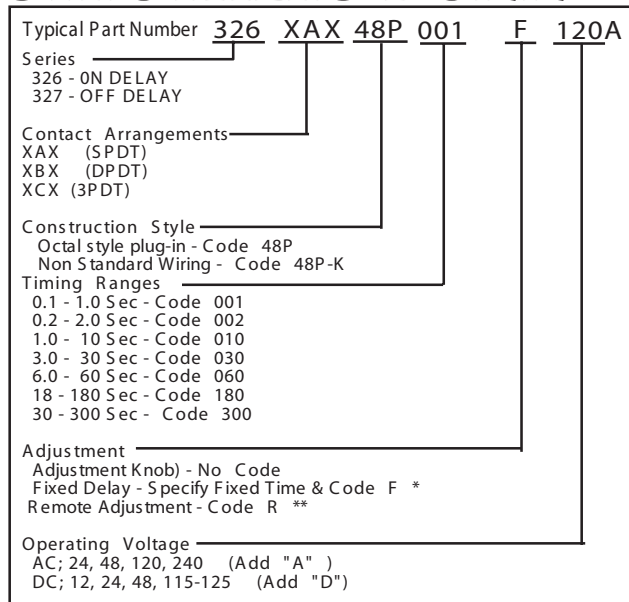
**LIFE EXPECTANCY**

Mechanical: 10 Million Operations no load  
Electrical: 100,000 Operations @ Rated Load.

**MISCELLANEOUS**

Enclosure: Clear Polycarbonate  
Weight: 5.0 oz approx. (142 g)

## STRUTHERS-DUNN

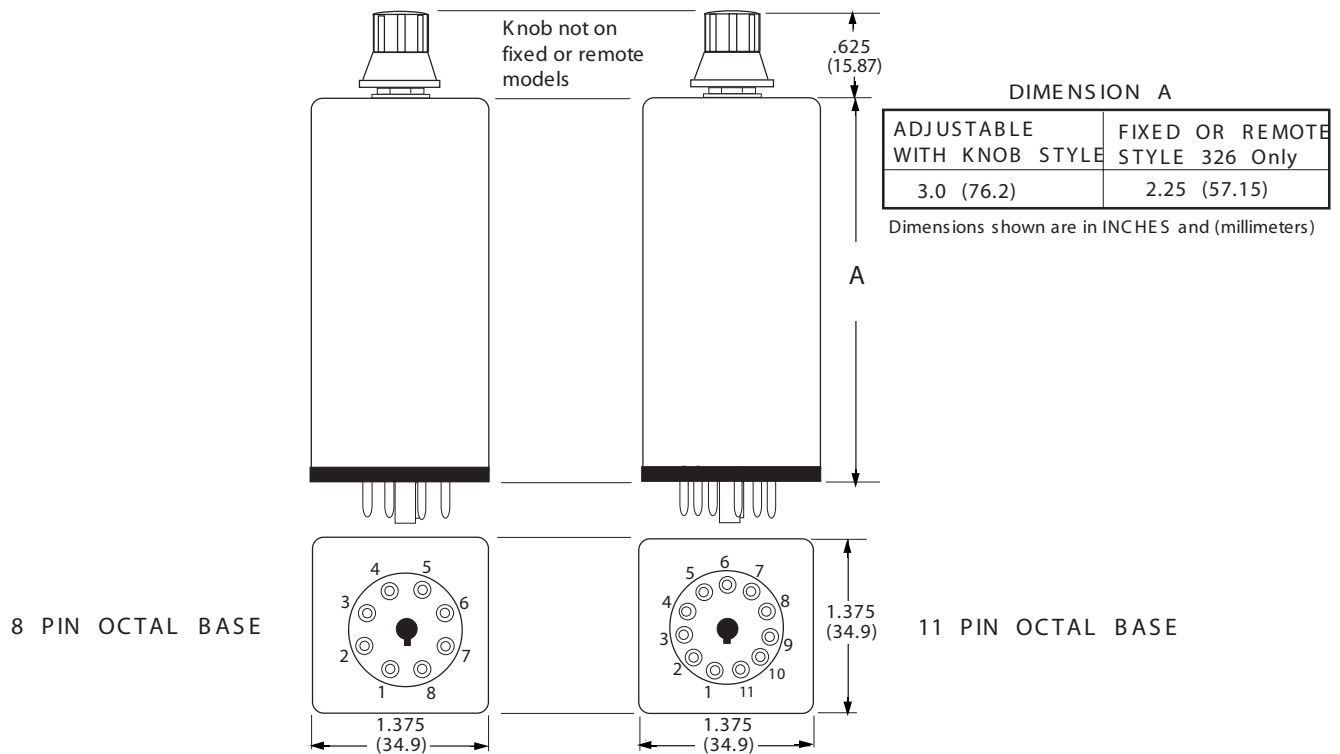


(F \*Models) - timing code does not apply. Specify single delay time requirement

(R \*\*Models) - Available only for SPDT and DPDT models. External fixed or adjustable resistor required.

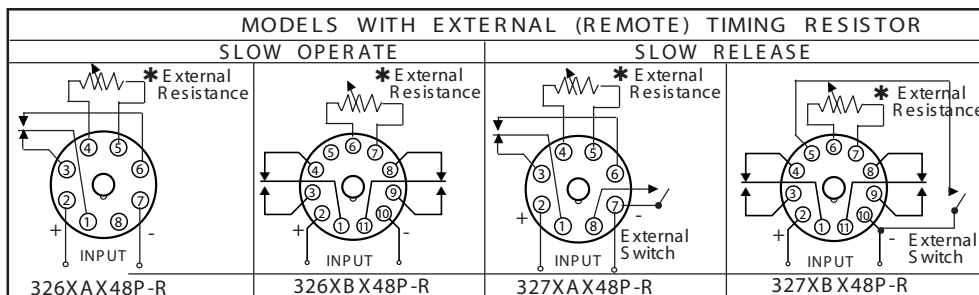
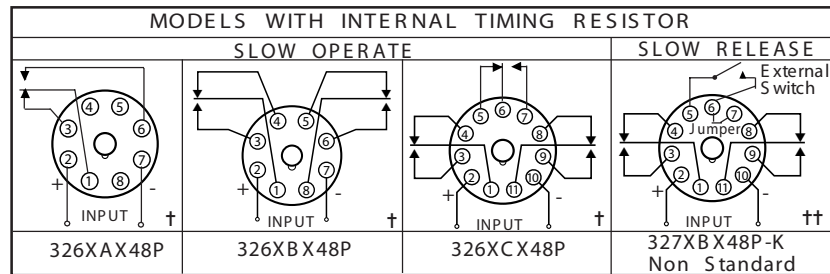
Example of typical fixed time delay relay part number- 326XB X48P3.5F-120A  
(ON DELAY, DPDT, OCTAL PLUG, 3.5 SEC FIXED, 120 VAC POWER INPUT)

## OUTLINE DIMENSIONS



## WIRING DIAGRAMS

(VIEWED FROM PIN END) \*\*

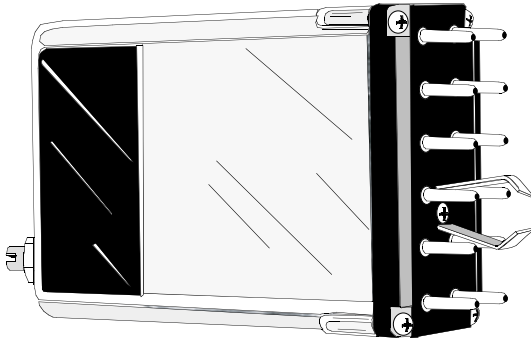


\* External Resistor for remote timing adjustment on models 326 or 327 with code R.

† This Diagram also applies to fixed time (code F) models.

†† Duplicates wiring of some similar relays made by others.

\*\* Observe Polarity on DC input models



**CLASS 349**  
 FREQUENCY 50 to 400 Hz  
 PULL-IN ADJUSTABLE  
 BETWEEN 85 to 135 VAC  
 10 AMP CONTACTS

Class 349 Under/Over Voltage Sensing Relay incorporates a Series 219 relay and an Electronic Module. Pull-in Voltage is adjustable between 85 and 135 VAC for frequencies from 50 to 400 Hz. Models available for Single and Three Phase sensing with differential (between pull-in and Dropout) Adjustable from 2 to 14 Volts by external fixed or adjustable resistor. Single Phase relays are also available with standard 3 volt fixed differential and other fixed values up to 14 volts, on special order.

349 ABXP & XBXP Style  
 Differential Adjustment is  
 Externally Adjustable from 3  
 to 14 Volts.

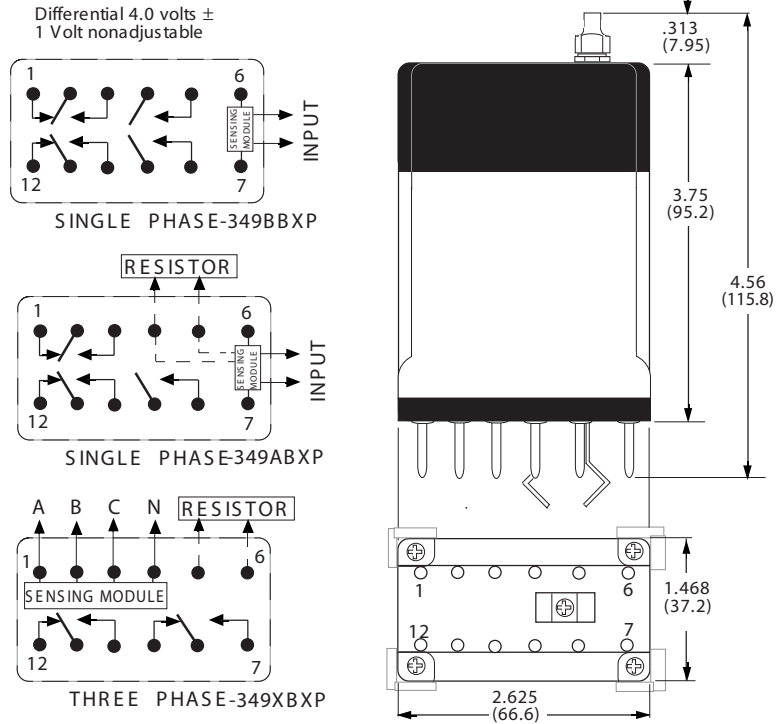
**CONTACT LOAD SPECIFICATIONS**

Voltage	Make	Carry	Resistive	Inductive
24 VDC	30A	10A	10A	10A
120 VAC	30A	10A	10A	3A
240 VAC	30A	10A	5A	1A
28 VDC	30A	10A	10A	3A
125 VDC	30A	10A	0.5A	0.1A
For Versions with suffix "69" Permanent Magnet Blowouts				
125 VDC (SM)	30A	10A	1.5A	0.5A
125 VDC (DM)	30A	10A	4A	1.5A
250 VDC (SM)	30A	10A	0.5A	150mA
250 VDC (DM)	30A	10A	1.5A	0.5A

**GENERAL SPECIFICATIONS SERIES (@ 25°C)**

<b>INPUT</b>	Module Voltage: Adjustment 85 to 135 VAC, 50 to 400 Hz
	AC Current Drain: De-energized -15 mA, Energized - 50 mA
<b>CONTACTS</b>	Contact Material: Silver Alloy - Gold Diffused
<b>OPERATIONAL CHARACTERISTICS</b>	Operate time: 25 Milliseconds
	Release Time: 25 Milliseconds
<b>INSULATION CHARACTERISTICS</b>	Dielectric Strength
	Across Open Contacts: 500 V rms
	All Mutually Insulated Points: 1500 V rms
	Insulation Resistance: 1000 Megohms min. @ 500VDC.
<b>ENVIRONMENTAL CAPABILITIES</b>	Ambient Temperature Rating: -10 °C to +60 °C @ Rated Operation.
<b>LIFE EXPECTANCY</b>	Mechanical: 20 Million Operations no load
	Electrical: 100,000 Operations @ Rated Load.
	500,000 @ 1/2 Rated Load.
<b>MISCELLANEOUS</b>	Enclosure: Clear polycarbonate
	Weight: 10 oz. (284 g)

**OUTLINE DIMENSIONS**  
 Dimensions shown are in INCHES and (millimeters)



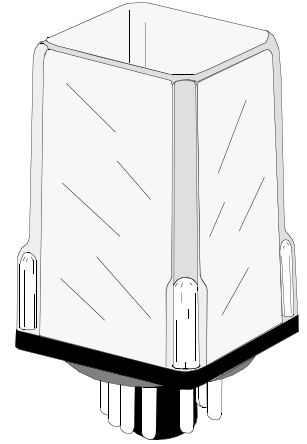
**STRUTHERS-DUNN**

Typical Part Number	<b>349</b>	<b>BBX</b>	<b>P</b>	<b>L33-</b>	<b>85-135A</b>
Series	349 Sensor-Plug-in, Over/Under Voltage Relay, 10A, 2-4 poles				
Contact Arrangement & Function	BBX -2 Form A & 2 Form C, (Single Phase) 4V ± 1V Fixed. ABX -1 Form A & 2 Form C, (Single Phase) Ext. Adjustment, 3 to 14V XBX -2 Form C, (3 Phase) External Adjustment, 3 to 14V				
Standard Features	Plug-in With Polycarbonate Cover - Code P				
Options	Indicator Lamp - Code L Manual Actuator - Code M Bifurcated Contacts (5 Amps max) - Code 33 Permanent Magnet, Blowout Code 69				
Operating Voltage	AC; 85 to 135 (Add "A" ) DC; Consult Factory Note: For non-Standard Differential Consult Factory				



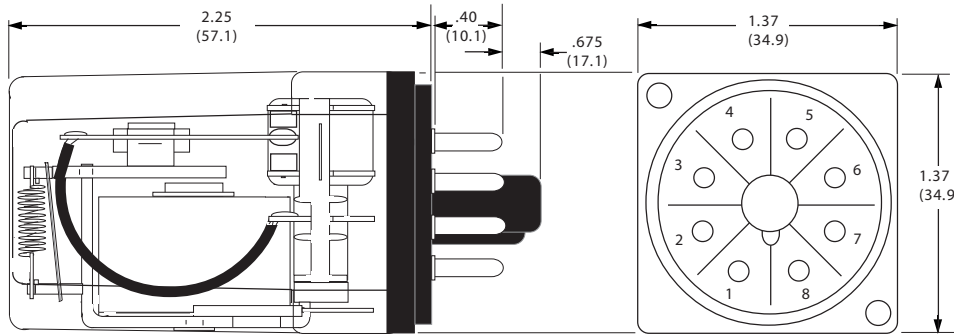
# LOW COIL POWER, PLUG-IN, 5 AMP, 1 - 3 POLES

Class 392 relay has been designed to operate at only 125 Milliwatts per pole. Because of the coil sensitivity, the contacts are rated at 5 Amps. The Industry standard 8 pin octal plug is used with SPDT & DPDT contact configurations, and the 11 pin plug is used with 3PDT contact configurations. Silver contacts are standard on this 5 Amp Relay.



### OUTLINE DIMENSIONS

Dimensions are shown in INCHES and (MILLIMETERS).



### CONTACT RATINGS

LOAD	30VDC	120VAC
Resistive	5A	5A

### GENERAL SPECIFICATIONS (@ 25 °C)

<b>CONTACTS</b> Contact Material:	Silver
<b>TIMING</b> Operate Time: Release Time:	20 mS Max. @ Nominal Voltage. 15 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b> Across open contacts: All Mutually Insulated current carrying parts to ground: Insulation Resistance:	500 V rms 1500 V rms 1000 Megohms min. 500 V
<b>TEMPERATURE</b> Rated Operation:	-45 °C to +70 °C
<b>LIFE EXPECTANCY</b> Mechanical: Electrical:	10 Million Operations no load 100,000 Operations @ Rated Load.
<b>MISCELLANEOUS</b> Enclosure: Weight:	Clear polycarbonate 3-1/2 oz. (99.2 g approx.).

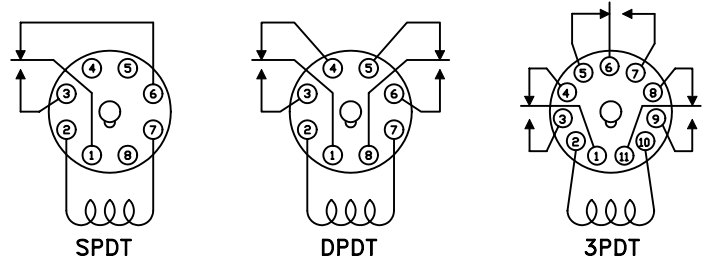
### COIL SPECIFICATIONS @ 25 °C

Resistance (Ohms)	SPDT 392XAX		DPDT 392XBX		3PDT 392XCX	
	mA	Volts	mA	Volts	mA	Volts
1,000	11.1	15-44	15.8	21-44	19.3	25-44
2,500	7.0	23-68	10.0	32-68	12.0	39-68
5,000	5.0	32-97	7.0	45-97	8.5	55-97
10,000	3.5	45-139	5.0	64-139	6.0	77-139

### NOTES:

- Rates for continuous operation at 25°C at voltages within listed ranges.
  - Must operate at min. currents listed. Specify current when ordering.
- POWER CONSUMPTION 125mW per pole @ currents listed in the coil table.

### WIRING DIAGRAM VIEWED FROM PIN END

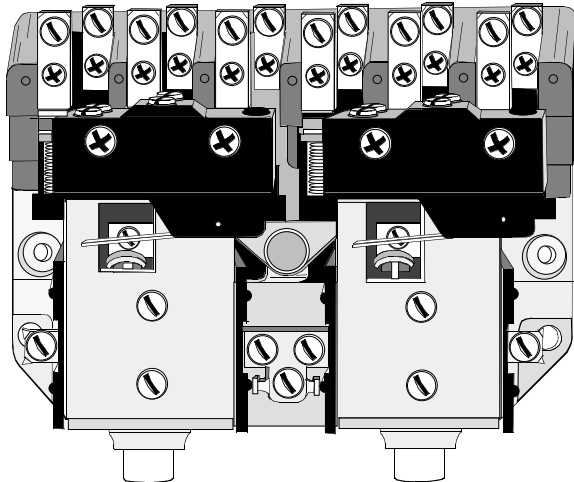


# STRUTHERS-DUNN

<b>ORDERING CODE</b>	Typical Type No.	392	XBX	48P	LM -5.0M
Series	Series 392 enclosed plug-in, low power consumption coil. Open Style (Consult Factory)				
Contact Arrangements	XAX - SPDT XBX - DPDT XCX - 3PDT				
Construction Style	Open Style: ( Consult Factory for mounting styles, special wiring etc.). Enclosed Plug-in - CODE 48P				
Options	Indicator Lamp, (125 VDC coil only.see coil specifications) - CODE L Manual Actuator - CODE M Operating Current (DC Only) XAX: 11.1, 7.0, 5.0, 3.5 (Add M) XBX: 15.8, 10.0, 7.0, 5.0 (Add M) XCX: 19.3, 12.0, 8.5, 6.0 (Add M)				

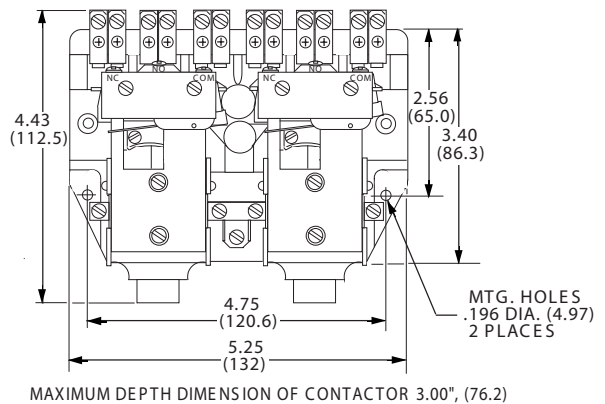


Class 575 relay is rated to 7.5 HP. Two sets of 3 pole, double-make, N.O. contacts are mechanically interlocked to prevent simultaneous closure. Front mounted auxiliary contacts are available for electrical lockup and lockout. The 575 motor reversing contactor is widely used for control of overhead doors, elevators, hoists, machine tools, and other similar devices that requires frequent jogging



RECOMMENDED MOUNTING POSITION

**OUTLINE DIMENSIONS**  
Dimensions shown in Inch and (Millimeters)

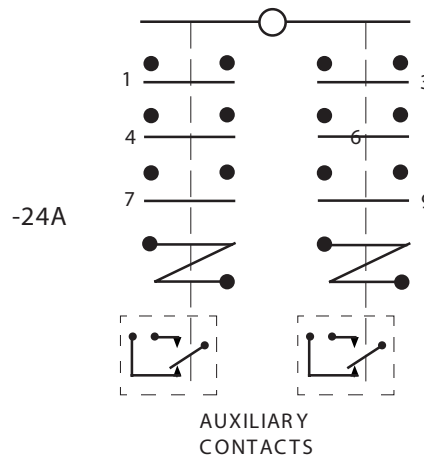


**STRUTHERS-DUNN**

<b>ORDERING CODE</b>	Typical Type No.	A575	KXX	90
Series	A575, 5 screw Terminals, 2 coil motor rev. contactor, 1.5 - 7.5 HP			
Contact Arrangements	KXX (3PDM-NO., per coil)			
Options	1 Form SPST-NO & SPST-NC Aux. contacts per coil, Rated 5 Amps - CODE 74 SPDT Aux. contact per coil Rated 5 Amps. - CODE 90			
Coil Voltage	AC12, 24, 120, 240, 440, 550 (Add "A") DC: 12, 24, 115-125, 240 (Add "D")			

Mechanical Interlock omitted, Consult Factory  
OPTIONS (CONSULT FACTORY)

**WIRING DIAGRAM**



PART NUMBER SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION

# 2 COIL MOTOR REVERSING CONTACTOR 1.5-7.5HP, 6 POLE

## GENERAL SPECIFICATIONS (@ 25 ° C)

<b>COIL</b>	
Pull-in Voltage:	AC: 85%, DC: 80% of nominal voltage measured at 25 <sup>0</sup> C
Dropout Voltage:	10% of nominal voltage or more @ 25 <sup>0</sup> C
Max. allowed voltage:	110% of nominal voltage
Coil Resistance:	±10% Measured @ 25 <sup>0</sup> C
<b>CONTACTS</b>	
Contact Material:	Silver Alloy
<b>TIMING</b>	
Operate Time:	60 mS Max. @ Nominal Voltage.
Release Time:	30 mS Max. @ Nominal Voltage.
<b>DIELECTRIC STRENGTH</b>	
All Mutually Insulated Points:	2500 V rms between all mutually Insulated current carrying parts and those parts to ground.
Insulation Resistance:	1000 Megohms minimum @ 500 VDC
<b>TEMPERATURE</b>	
Temperature Rating:	-40 <sup>0</sup> C to +50 <sup>0</sup> C@ rated operation.
<b>LIFE EXPECTANCY</b>	
Mechanical:	5 Million Operations no load
Electrical:	100,000 Operations @ Rated Load. 250,000 Operations @ 1/2 rated load.
<b>MISCELLANEOUS</b>	
Weight:	1.5 pounds, approx..

### AC COIL SPECIFICATIONS @ 25<sup>0</sup>C (22VA)

Nominal Voltage	Resistance Ohms ± 10%	Nominal Current
12	1.00	1.833 AMP
24	5.30	0.917 AMP
*120	92.0	0.183 AMP
240	420	0.920 AMP
440	2100	0.050 AMP
550	3100	0.040 AMP

\* AC coil is 120, 50-60HZ

### CONTACT RATINGS

LOAD	VOLTAGE (60HZ)	PHASE	MOTOR LOADS (HP)	RESISTIVE LOAD (AMPS)
3PST-DM-NO (per pole)	120	1	1-1/2	30
	208/240	1	3	30
	208/240	2 - 3	5	30
	480/600	2 - 3	7-1/2	15

### DC CONTACTS

LOAD	VOLTAGE (DC)	RESISTIVE LOAD (AMPS)
3PST-DM-NO (per pole)	115	15
	230	2

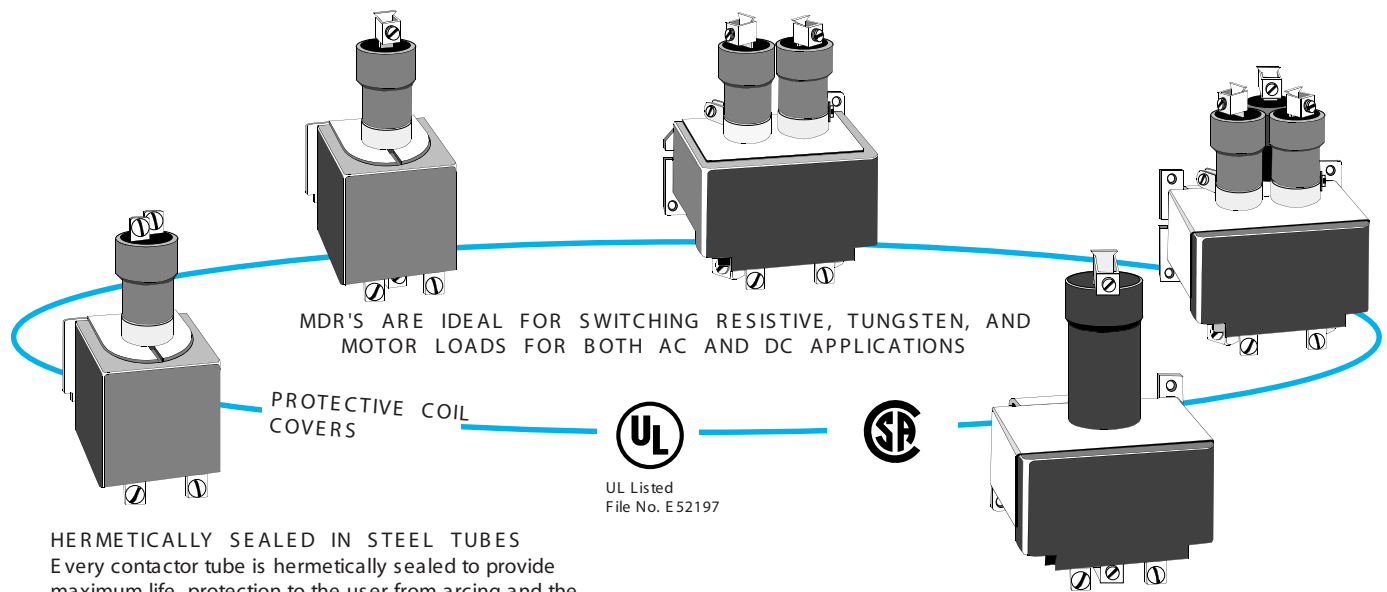
### DC COIL SPECIFICATIONS @ 25<sup>0</sup>C (10 WATT)

Nominal Voltage	Resistance Ohms ± 10%	Nominal Current
12	16.5	0.727
24	58.2	0.412
**120	1,450	0.083
240	4,200	0.055

\*\* DC coil is 110-125 VDC

### AUXILIARY CONTACTS

LOAD	VOLTAGE (AC)	RESISTIVE LOAD (AMPS)
1 FORM "A"	120	5
"B" OR "C"	240	5



**HERMETICALLY SEALED IN STEEL TUBES**  
Every contactor tube is hermetically sealed to provide maximum life, protection to the user from arcing and the hazards of switching heavy loads with exposed contacts.

**LIQUID MERCURY CONTACT**  
Liquid mercury means a new contact surface after every operation. Mercury is self-renewing, it cannot pit, weld, disintegrate or oxidize. The internal resistance of the contact surfaces typically measure only a few Milliohms and is ideal for switching large loads safely.

## SPECIFICATIONS (@ 25<sup>0</sup>C)

### COIL

Frequency of Operation: 60 per minute maximum  
Pull-in voltage: 80% of nominal voltage, Typ. AC & DC coils.  
Dropout voltage: 10% of nominal minimum

### CONTACTS

Material: Mercury  
Contact resistance: .003 ohm typical

### TIMING

Operate (at nominal voltage): 50 Milliseconds typical  
Dropout (at nominal voltage): 80 Milliseconds typical

### DIELECTRIC STRENGTH

All mutually insulated points to ground: 2650 V rms

### TEMPERATURE

Operating: - 35<sup>0</sup> C to + 60<sup>0</sup> C

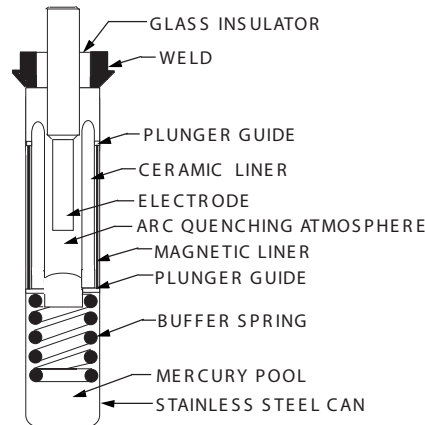
### LIFE

Mechanical: (No load) 5,000,000 Operations  
Electrical (Rated load) 250,000 Operations

### MISCELLANEOUS

Insulation Material: Class B - 130<sup>0</sup> C & M35 pressure connectors for AWG 6-14 wire; M60 pressure connectors for AWG 2 - 12 wire  
Mounting: Vertical ±10<sup>0</sup>  
Options: Combination of SPST-NO & SPST-NC contact configurations. available. Other coil voltages available .

## MERCURY DISPLACEMENT TUBE



## PRINCIPLE OF OPERATION

The sectional view shows our normally open style Mercury Displacement tube with the plunger assembly floating on the mercury pool.

When the coil power is off, the mercury level is below the electrode tip. No electrical path exists between the electrode and mercury pool.

When coil power is applied, the plunger is drawn down into the mercury by the pull of the magnetic field. This action raises the mercury level, so it covers the end of the electrode closing the circuit.

When coil power is turned off, the buoyant force of the mercury causes the plunger assembly to rise, dropping the mercury level, and breaking the circuit.

## APPLICATION DATA

Mercury Displacement relays are ideal for adverse environments-

....Where high inrushes are encountered

....Where hermetically sealed contact operation is required because of corrosive, dirty, or moist ambient conditions.

....Where use does not permit contact maintenance.

....Where reduced noise levels are required.

....where minimum weight and size are desired.

## DESIGN FEATURES

Liquid Mercury Contact provides a new contact surface with every actuation. Mercury is self-renewing and does not pit, weld, disintegrate or oxidize.

Hermetic sealing- provides internal and external protection from arcing.

Inert Gas atmosphere contactor tube is evacuated, then pressurized with a combination of gases which extinguish arcing and contribute to long life. The pressurized gases provide for a high dielectric withstanding voltage between contact surfaces.

Low Contact Resistance Large electrode and mercury volume creates low contact resistance and provides high inrush current capability.

Quiet Operation- Switch clacking normally associated with conventional hard contactors, is eliminated with mercury displacement tubes and the buffer spring assembly.

## APPLICATION OF "M" SERIES VS "ML" SERIES

The series "ML" is physically the same as the "M" series except for the type of gases used in the contactor tubes. The "ML" series was developed for use with resistive and tungsten loads on AC power ONLY. The "ML" series will give much greater life than the "M" series for these types of loads and is intended for high activation use, such as molding machines or ovens.

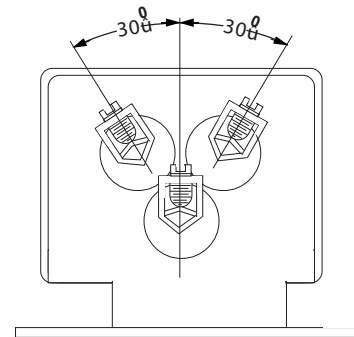
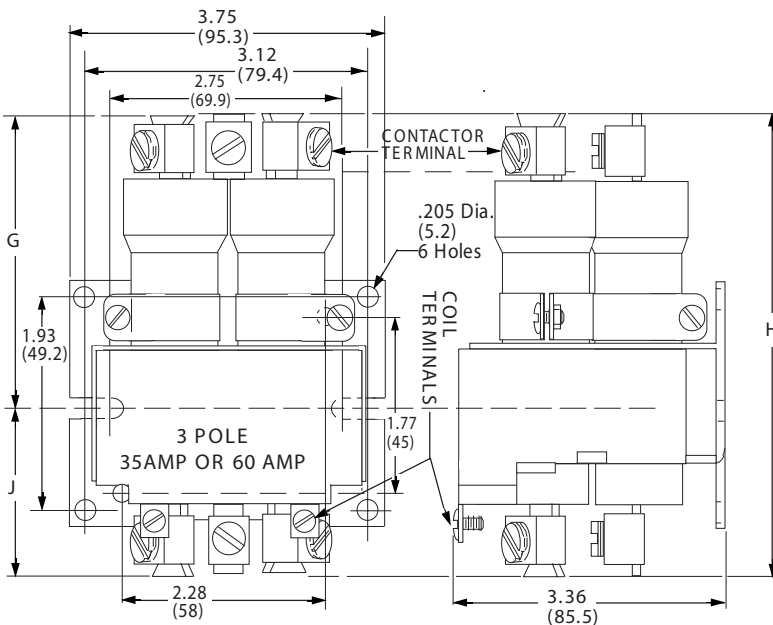
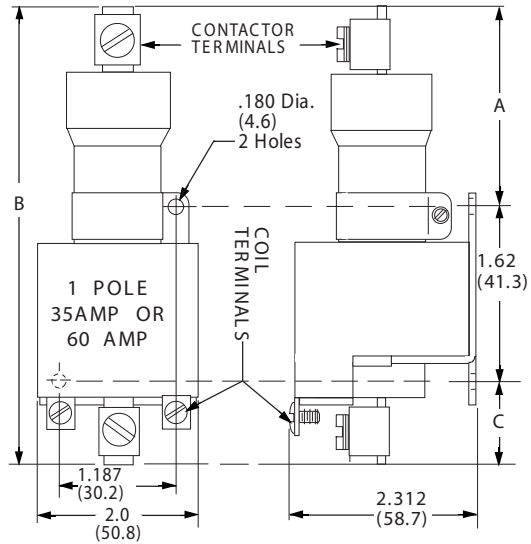
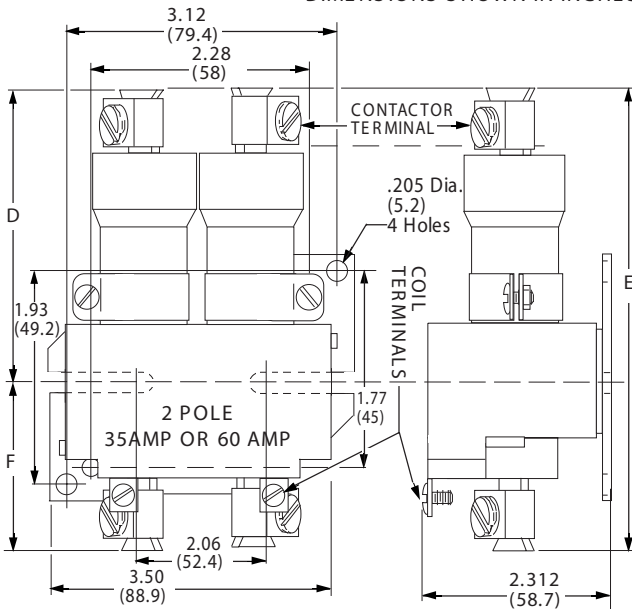
The "ML" series, however is not intended for use with motor loads on AC power, or for resistive, tungsten, or motor loads on DC power. The "M" series, which is our universal series is rated to be used on all types of loads resistive, tungsten, and motor for both AC and DC power

# M35 AND M60 DIMENSIONS

DIMENSION	M60A-ML60A	M60B-ML60B	M35A-ML35A	M35B-ML35B	
1 POLE	A	2.375 Max. (60.3)	2.312 Max. (58.7)	1.375 Max. (34.9)	
	B	5.06 Max. (128.52)	4.875 Max. (123.8)	4.875 Max. (123.8)	
	C	1.06 Max. (27)	1.937 Max. (49.2)	0.937 Max. (23.8)	1.875 Max. (47.6)
2 POLE	D	3.250 Max. (82.6)	2.281Max. (57.9)	3.187 Max. (81.0)	2.218 Max. (56.3)
	E	5.062 Max. (128.52)	5.062 Max. (128.52)	4.875 Max. (123.8)	4.875 Max. (123.8)
	F	1.812 Max. (46.0)	2.781 Max. (70.6)	1.687 Max. (42.9)	2.656 Max. (57.4)
3 POLE	G	3.250 Max. (82.6)	2.281 Max. (57.9)	3.187 Max. (81.0)	2.218 Max. (56.3)
	H	5.062 Max. (128.52)	5.062 Max. (128.52)	4.875 Max. (123.8)	4.875 Max. (123.8)
	J	1.812 Max. (46)	2.781 Max. (70.6)	1.687Max. (42.9)	2.656 Max. (67.4)

\* SPST-NC outline is not shown. The SPST-NC tube is positioned lower on the coil so Dimension A is lower, but the overall height remains the same.

DIMENSIONS SHOWN IN INCHES AND (MILLIMETERS)

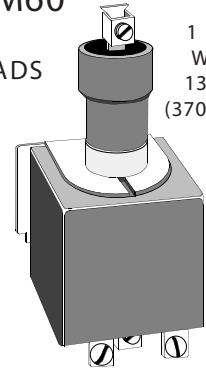


# 35 AND 60 AMP MERCURY DISPLACEMENT RELAYS

# CLASS MDR



CLASS WM35 and WM60  
SWITCHES RESISTIVE,  
TUNGSTEN, AND MOTOR LOADS  
STAINLESS STEEL TUBES  
HIGH INRUSH CAPACITY

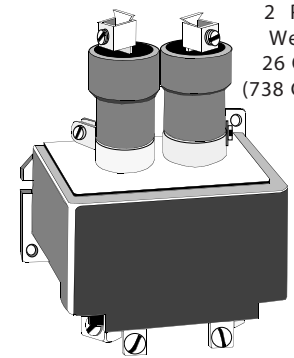


1 POLE  
Weight  
13 Ozs.,  
(370 Grams)

CONTACTOR RATINGS FOR M35A - M35B

VOLTAGE	PHASE	HP		MOTOR AMPS		RESISTIVE AMPS	TUNGSTEN AMPS
		1 <sup>-</sup>	3 <sup>-</sup>	1 <sup>-</sup>	3 <sup>-</sup>		
120VAC	1 <sup>-</sup> 3 <sup>-</sup>	3*	5*	34	30	35*	35*
240VAC	1 <sup>-</sup> 3 <sup>-</sup>	5*	7.5*	28	19	35*	17
480VAC	1 <sup>-</sup> 3 <sup>-</sup>	5*	10*	14	14	35*	9
600VAC	1 <sup>-</sup> 3 <sup>-</sup>	5*	10*	11.2	11	25**	7
24VDC	DC	1/2		27		35*	35*
48VDC	DC	1/2		13.5		35*	35*
125VDC	DC	1/2		5.2		16*	16*
250VDC	DC	1/2		2.6		12*	12*

\* UL and CSA Listed \*\* CSA only



2 POLE  
Weight  
26 Ozs.,  
(738 Grams)

CONTACTOR RATINGS FOR M60A - M60B

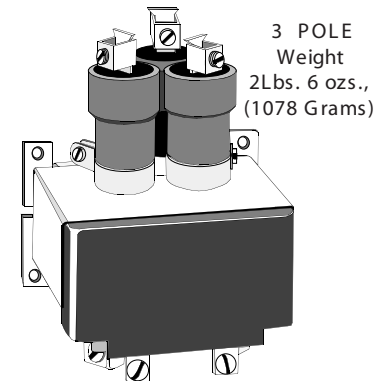
VOLTAGE	PHASE	HP		MOTOR AMPS		RESISTIVE AMPS	TUNGSTEN	
		1 <sup>-</sup>	3 <sup>-</sup>	1 <sup>-</sup>	3 <sup>-</sup>		AMPS "A" (N.O.)	AMPS "B" (N.C.)
120VAC	1 <sup>-</sup> 3 <sup>-</sup>	3*	5*	34	30	60*	60*	45*
240VAC	1 <sup>-</sup> 3 <sup>-</sup>	5*	10*	28	28	60*	30	22.5
480VAC	1 <sup>-</sup> 3 <sup>-</sup>	7.5*	15*	21	21	60*	15	11.2
600VAC	1 <sup>-</sup> 3 <sup>-</sup>	7.5*	15*	16	17	50**	12	9
24VDC	DC	3/4		39		60*	50*	50*
48VDC	DC	3/4		19.5		60*	50*	50*
125VDC	DC	3/4		7.4		40*	40*	40*
250VDC	DC	3/4		3.7		20*	20*	20*

\* UL and CSA Listed \*\* CSA only

SEE MDR GENERAL SPECIFICATIONS AND DIMENSIONS.



RECOMMENDED MOUNTING POSITION ± 10



3 POLE  
Weight  
2Lbs. 6 ozs.,  
(1078 Grams)

## STRUTHERS-DUNN

PART NUMBERS	COIL Measured @ 25°C			
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL CURRENT (AMPS)	NOMINAL POWER
1 POLE NORMALLY OPEN CONTACT				
WM35A-120A	120 VAC	700	.058	7VA
WM35A-240A	240VAC, 60HZ 220VAC, 50HZ	2,800	.029	7VA
WM35A-24D	24VDC	186	.120	3.5W
2 POLE NORMALLY OPEN CONTACT				
WM35AA-120A	120 VAC	218	.135	16.5VA
WM35AA-240A	240VAC, 60HZ 220VAC, 50HZ	1,200	.063	16.5VA
WM35AA-24D	24VDC	98	.232	6W
3 POLE NORMALLY OPEN CONTACT				
WM35AAA-120A	120 VAC	111	.220	28VA
WM35AAA-240A	240VAC, 60HZ 220VAC, 50HZ	430	.117	28VA
WM35AAA-24D	24VDC	64	.375	9W
1 POLE NORMALLY CLOSED CONTACT				
WM35B-120A	120VAC	460	.115	13VA

## STRUTHERS-DUNN

PART NUMBERS	COIL Measured @ 25°C			
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL CURRENT (AMPS)	NOMINAL POWER
1 POLE NORMALLY OPEN CONTACT				
WM60A-120A	120 VAC	700	.058	7VA
WM60A-240A	240VAC, 60HZ 220VAC, 50HZ	2,800	.029	7VA
WM60A-24D	24VDC	186	.120	3.5W
2 POLE NORMALLY OPEN CONTACT				
WM60AA-120A	120 VAC	218	.135	16.5VA
WM60AA-240A	240VAC, 60HZ 220VAC, 50HZ	1,200	.063	16.5VA
WM60AA-24D	24VDC	98	.232	6W
3 POLE NORMALLY OPEN CONTACT				
WM60AAA-120A	120 VAC	111	.220	28VA
WM60AAA-240A	240VAC, 60HZ 220VAC, 50HZ	430	.117	28VA
WM60AAA-24D	24VDC	64	.375	9W
1 POLE NORMALLY CLOSED CONTACT				
WM60B-120A	120VAC	460	.115	13VA

PART NUMBER SHOWN ALSO AVAILABLE THRU STOCK DISTRIBUTION

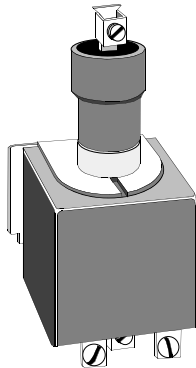


UL Listed  
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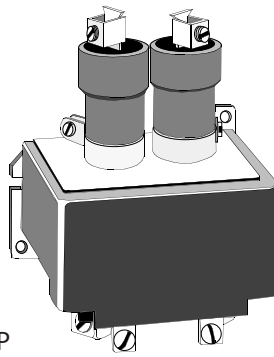


**CLASS WML35 and WML60**

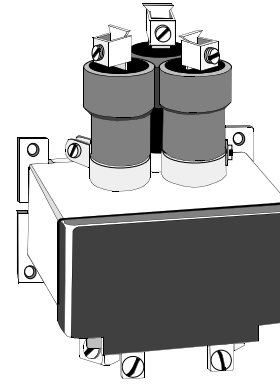
RECOMMENDED FOR MUCH LONGER LIFE  
WHEN SWITCHING RESISTIVE AND TUNGSTEN LOADS.  
AVAILABLE FOR AC LOADS ONLY.  
NOT RECOMMENDED FOR SWITCHING DC LOADS.



**1 POLE**  
Weight  
13 Ozs., (370 Grams)



**2 POLE**  
Weight  
26 Ozs., (738 Grams)



**3 POLE**  
Weight  
2Lbs. 6 ozs., (1078Grams)



RECOMMENDED MOUNTING  
POSITION ±10

CONTACTOR RATINGS FOR ML35A - ML35B

VOLTAGE	RESISTIVE AMPS	TUNGSTEN AMPS
120VAC	35*	35*
240 VAC	35*	17
480VAC	35*	9
600VAC	25 **	7

\* UL and CSA Listed    \*\* CSA only

CONTACTOR RATINGS FOR ML60A - ML60B

VOLTAGE	RESISTIVE AMPS	TUNGSTEN	
		AMPS "A" (N.O.)	AMPS "B" (N.C.)
120VAC	60*	60*	45*
240VAC	60*	30	22.5
480VAC	60*	15	11.2
600VAC	50 **	12	9

\* UL and CSA Listed    \*\* CSA only

**STRUTHERS-DUNN**

PART NUMBERS	COIL Measured @ 25°C			
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL CURRENT (AMPS)	NOMINAL POWER
<b>1 POLE NORMALLY OPEN CONTACT</b>				
WML35A-120A WML35A-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	700 2,800	.058 .029	7VA 7VA
<b>2 POLE NORMALLY OPEN CONTACT</b>				
WML35AA-120A WML35AA-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	218 1,200	.135 .063	16.5VA 16.5VA
<b>3 POLE NORMALLY OPEN CONTACT</b>				
WML35AAA-120A WML35AAA-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	111 430	.220 .117	28VA 28VA

**STRUTHERS-DUNN**

PART NUMBERS	COIL Measured @ 25°C			
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL CURRENT (AMPS)	NOMINAL POWER
<b>1 POLE NORMALLY OPEN CONTACT</b>				
WML60A-120A WML60A-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	700 2,800		0.058 VA 0.029 VA
<b>2 POLE NORMALLY OPEN CONTACT</b>				
WML60AA-120A WML60AA-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	218 1,200		0.135 VA 0.063 VA
<b>3 POLE NORMALLY OPEN CONTACT</b>				
WML60AAA-120A WML60AAA-240A	120 VAC 240VAC, 60HZ 220VAC, 50HZ	111 430		0.220 VA 0.117 VA

PART NUMBER SHOWN ALSO AVAILABLE THRU STOCKING DISTRIBUTION

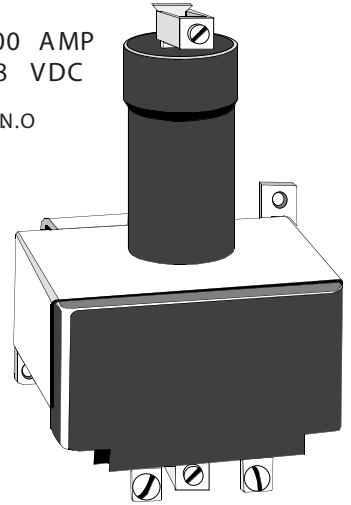


# 100 AMP MERCURY DISPLACEMENT RELAY

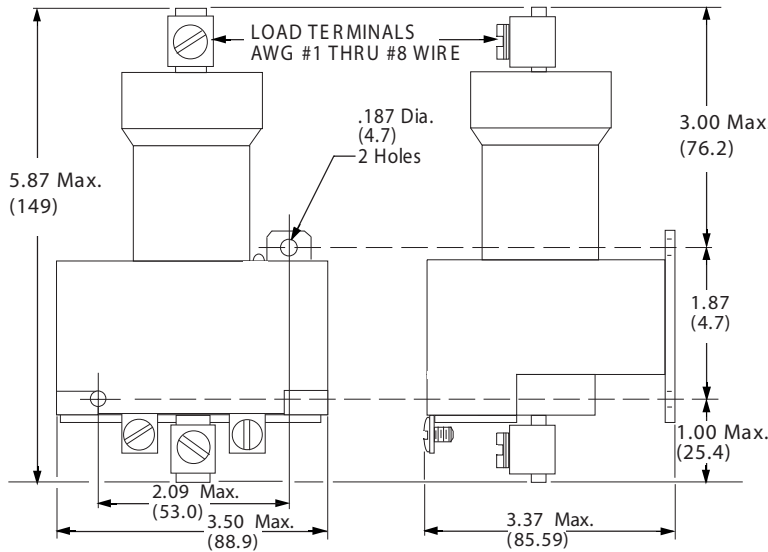
CLASS  
**MDR**

**CLASS WM100**  
CAPABLE OF SWITCHING 100 AMP  
LOADS UP TO 480 VAC/48 VDC

AVAILABLE IN 1 POLE N.O  
CONTACTS ONLY.



RECOMMENDED MOUNTING  
POSITION  $\pm 10^{\circ}$



**SPECIFICATIONS FOR (@ 25 °C)**

- COIL**  
Frequency of Operation: 60 per minute max.  
Pull-in voltage: 80% of nominal voltage, Typ. AC & DC coils.  
Dropout voltage: 78% of nominal voltage, typ. AC coils.  
65% of nominal voltage, typ. DC coils.
- CONTACTS**  
Material: Mercury.  
Contact resistance: .001 ohm Typical.
- TIMING**  
Operate (at nominal voltage): 50 Milliseconds typical.  
Dropout (at nominal voltage): 100 Milliseconds typical.
- DIELECTRIC STRENGTH**  
Across open Contact: 2650 V rms.  
Coil to Contact: 2650 V rms.  
Contact to Frame: 2650 V rms.  
Coil to Frame: 2650 V rms.
- TEMPERATURE**  
Operating: - 35 °C to + 60 °C Under continuous load.
- LIFE**  
Mechanical (No load): 5,000,000 Operations.  
Electrical (Rated load): 100,000 Operations.
- MISCELLANEOUS**  
Insulation Material: Class B - 130 °C.  
Terminals: # 1 thru 8 AWG wire.  
Options: Coil Voltages from 12VAC to 480VAC, 5VDC.  
thru 250VDC. Consult Factory.  
Weight: 15.87 ozs. 450 grams.

## STRUTHERS-DUNN

PART NUMBERS	COIL Measured @ 25°C			
	NOMINAL INPUT VOLTAGE	NOMINAL RESISTANCE (OHMS)	NOMINAL CURRENT (AMPS)	NOMINAL POWER
1 POLE NORMAL OPEN CONTACT				
WM100A-120A	120 VAC	73.5	.275	33VA
WM100A-240A	240VAC, 60HZ 220VAC, 50HZ	300	.138	33VA
WM100A-24D	24VDC	53	.380	10W

PART NUMBER SHOWN ALSO AVAILABLE THRU STOCK DISTRIBUTION

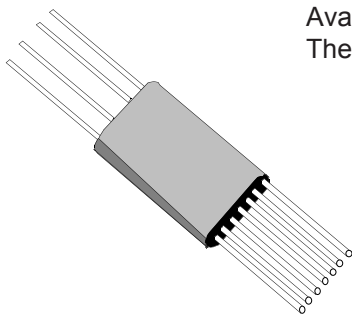
CONTACTOR RATING FOR M100

VOLTAGE	RESISTIVE AMPS	TUNGSTEN AMPS	HORSEPOWER SINGLE PHASE
120VAC	100	100*	3
240VAC	100	60	5
480VAC	100	30*	15
600VAC	80*	24*	10*
24VDC	100	100	1.5*
48VDC	100	100	1.5*
120VDC	80	80	1.5*
250VDC	40	40	1.5*

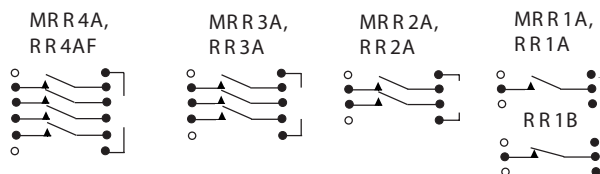
\* NON UL RATING



Class MRR/RR Axial lead epoxy molded reed relays hve solid wire leads on each end. They are available with two grid spacings - 0.1 inch for the MRR and 0.2 for the RR. Available contacts UP TO 12PST-NO for the MRR and 14PST-NO or NC for the RR. The MRR and RR come with an external Half shield fixed to the body of the relay.



**WIRING DIAGRAM (Terminal view )**

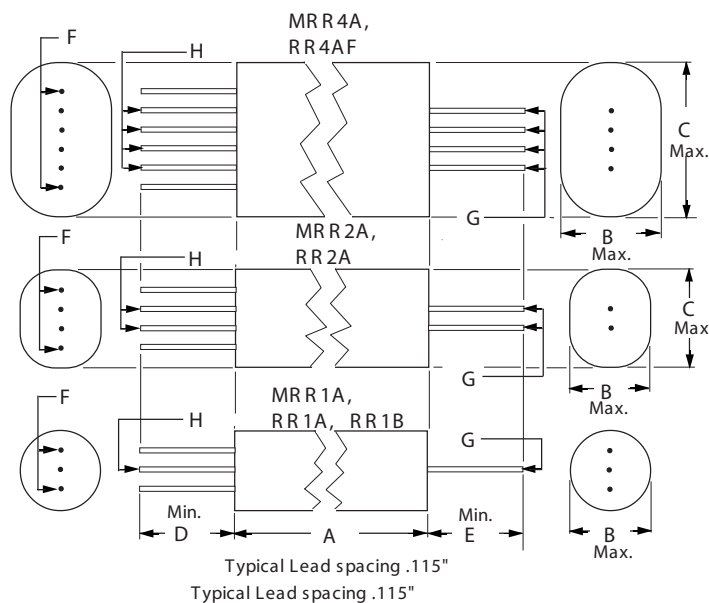


**DIMENSIONAL CHART FOR MRR & RR SERIES RELAYS**

SERIES	DIMENSIONS (Inches)							
	A	B	C	D	E	F	G	H
MRR 1A	1.062	.425	.425	.500	.500	.028	.028	.018 X .030
MRR 2A	± .005	.440	.515					
MRR 4A		.535	.810					
RR 1A, RR 1B	1.875	.655	.655	.875	.500	.035	.035 X .061	.055
RR 2A		.670	.840					
RR 4AF		.810	1.385					

To convert Inch dimensions to Millimeter use 25.4 x Dimension = Millimeters.

**OUTLINE DIMENSIONS**  
See dimensional chart above



## SPECIFICATIONS (@ 25°C)

Contact Material:	Rhodium
Ambient Temperature:	- 40 °C to + 85 °C
Dielectric Strength:	MRR 400 V rms Across open contacts RR 500 V rms Across open contacts 1500 V rms All other points 1000 Megohms Min.
Insulation Resistance:	0.4 pF typical coil to contacts
Capacitance:	50 G's
Shock Resistance:	MRR - 20 G's to 2000 Hz
Vibration Resistance:	RR - 10 G's to 450 Hz 2 to 10 Milliseconds based on the amount of contacts.
Operate & Release Time:	10 Million operations at rated load
Life:	200 Million operations no load

### COIL DATA MRR SERIES

Coil Resistance & Nominal Voltage Measured at ± 10% @ 25°C.				
	SPST-NO	DPST-NO	4PST-NO	12PST-NO
VDC	OHMS	OHMS	OHMS	OHMS
6	288	144	72	24
12	1152	576	288	94
24	4600	2300	1152	384
48	—	—	3300	1536

Must operate at 70% of nominal voltage @ 25°C

### COIL DATA RR SERIES

Coil Resistance & Nominal Voltage Measured at ± 10% @ 25°C.			
	SPST-NO or NC	DPST-NO	4PST-NO
VDC	OHMS	OHMS	OHMS
6	90	36	24
12	360	145	94
24	1440	580	384
48	5760	2300	1536

Must operate at 80% of nominal voltage @ 25°C

Options RR only Preformed leads welded lead extensions.

### CONTACT DATA MRR SERIES

Material - Rhodium on Dry Reeds			
Contacts	Max. VDC	Max. mA	VA
1-4PST-NO	200	500	10

### CONTACT DATA RR SERIES

Material - Rhodium on Dry Reeds			
Contacts	Max. VDC	Max. AMPS	VA
1-4PST-NO	250	1.0	15
SPST-NC	250	1.0	15

NOTE: Voltage, Current, and Power ratings in the tables above are independent maximums and no single value is to be exceeded. Ratings are based on noninductive, straight resistive, AC or DC loads without inrush. Other loads require contact protection and /or de-rating.

## STRUTHERS-DUNN

ORDERING CODE			
Typical Type No.	MRR or RR	2A	-12D
Series	_____		
MRR - 0.1" Lead spacing	_____		
RR0.2" Lead spacing	_____		
Contact Arrangements	_____		
1A - SPST-NO	_____		
2A - DPST-NO	_____		
3A - 3PST-NO	_____		
4A - 4PST-NO	_____		
1B - SPST-NC (RR series Only)	_____		
Coil Voltage(DC only)	_____		
DC: 6, 12, 24, 48 (Add "D")	_____		
(5 volt and other voltages available)	_____		

# PM OPEN STYLE POWER RELAYS

CLASS  
PM

## UP TO 35 AMPS AC, UP TO 20 AMPS DC

**UL** US  
UL Recognized  
File No. E43641

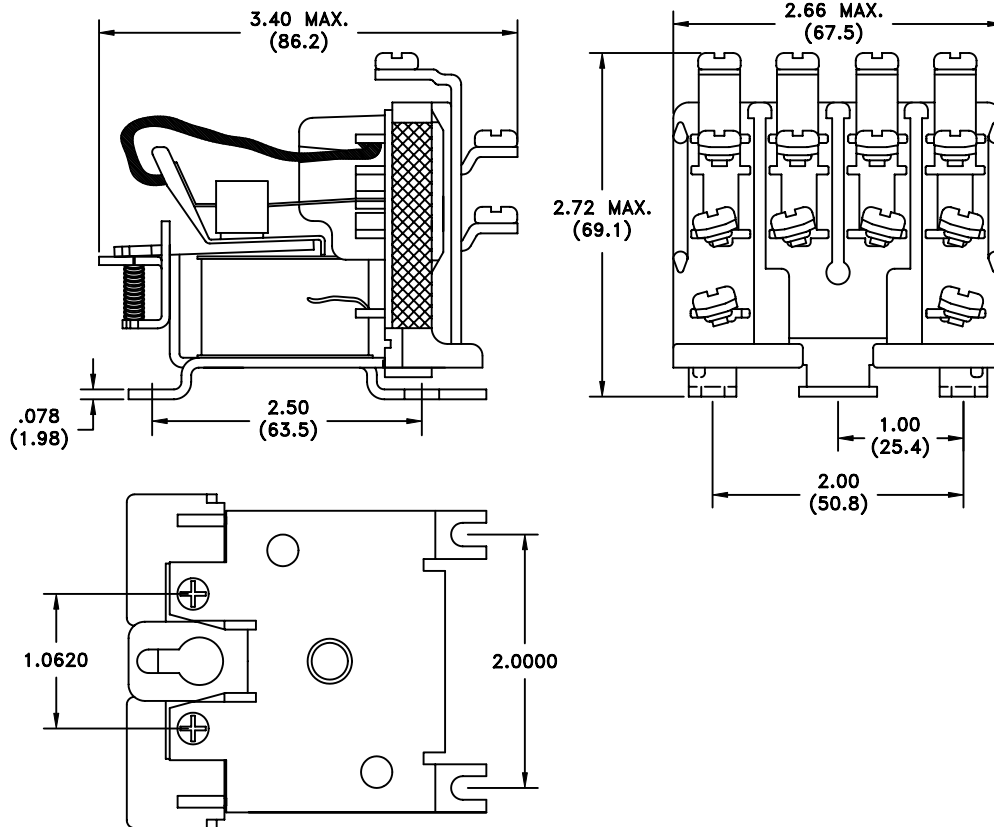


LISTED 367G  
IND. CONT. EQ.

\*4PDT POWER RELAY  
RATING TO 35 AMPS

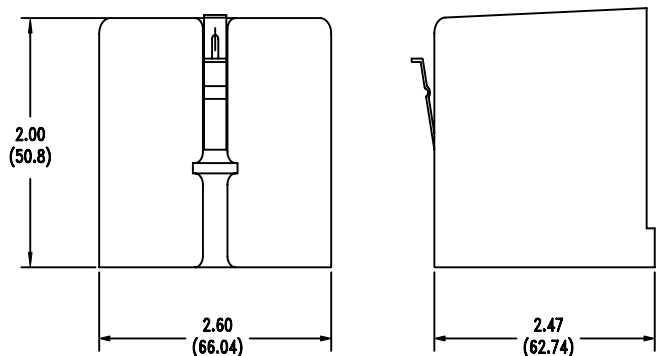
\*QC TERMINATIONS  
8-32 SCREW OR 0.250

\*PLASTIC COVER AVAILABLE



## STRUTHERS-DUNN

	PM		-17	A	Y	-120
<b>CLASS:</b>	_____	_____	_____	_____	_____	_____
<b>TYPE:</b>	LEAVE BLANK=OPEN RELAY WITH SCREW TERMINAL					
	T = OPEN RELAY WITH 0.250" (6.35mm) QUICK CONNECT TERMINALS.					
	C = PLASTIC DUST COVER					
<b>CONTACT ARRANGEMENT:</b>	17=4 FORM C (4PDT)					
<b>CONTACT INPUT:</b>	A = AC, D = DC					
<b>CONTACT MATERIAL:</b>	Y = SILVER ALLOY					
<b>COIL VOLTAGE:</b>	UP TO 240 ADD "A" FOR AC COILS UP TO 125 ADD "D" FOR DC COILS					



(OPTIONAL) PLASTIC DUST COVER  
PART NUMBER 35D203

# PM OPEN STYLE POWER RELAYS

CLASS  
PM

## UP TO 35 AMPS AC, UP TO 20 AMPS DC

**UL** US  
UL Recognized  
File No. E43641

**UL** US  
LISTED 367G  
IND. CONT. EQ.

### CONTACT LOAD RATINGS TABLE

UP TO 277 VAC 50/60Hz	35 A, RESISTIVE (AC1)
28 VDC	20 A, RESISTIVE (DC1)
MOTOR LOAD, 240 VAC 50/60Hz	1 1/2 HP
MOTOR LOAD, 480 VAC 50/60Hz	2 HP
TUNGSTEN, 240 VAC 50/60Hz	10 A

### GENERAL SPECIFICATIONS (@ 25<sup>0</sup> C)

#### COIL

Pull-in Voltage:	Coil voltage Minimum operate AC: 85% DC: 80%
Pull-in Voltage:	DC: 80% of Nominal measured at 25 <sup>0</sup> C
Dropout Voltage:	AC: 10% of Nominal voltage or more at 25 <sup>0</sup> C
Dropout Voltage:	DC: 10% of Nominal voltage or more at 25 <sup>0</sup> C
Maximum Voltage:	± 110%
Resistance Tolerance:	± 10% at 25 <sup>0</sup> C
Coil Power (50/60Hz):	AC: 14 Va
Coil Power:	DC: 4.4 W
Insulation System	
Per UL S standard 1446:	Class B (130 <sup>0</sup> C)
Duty:	Continuous

#### CONTACTS

Material:	Silver Alloy
Minimum Recommended Load:	1 amp @ 5 VDC or 5w

#### TIMING

Operate Time:	40 ms @ Nominal Voltage
Release Time:	30 ms @ Nominal Voltage

#### DIELECTRIC STRENGTH

Coil to Contacts:	2000 V rms
Across Open Contacts:	1500 V rms
Pole to Pole:	1500 V rms
Cotacts to Frame:	2000 V rms
Insulation Resistance:	1000 megohms @ 500 VDC Minimum

#### TEMPERATURE

Rated Operations:	-40 <sup>0</sup> C to +50 <sup>0</sup> C (AC) -40 <sup>0</sup> C to +55 <sup>0</sup> C (DC)
Storage:	-55 <sup>0</sup> C to +100 <sup>0</sup> C

#### LIFE EXPECTANCY

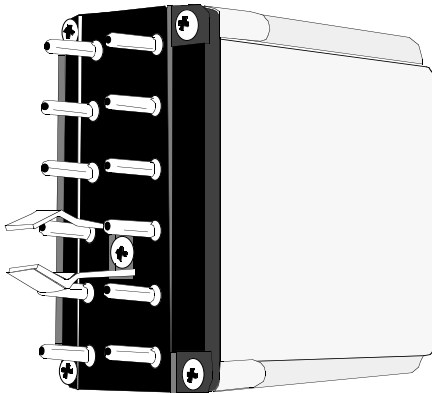
Electrical:	100,000 Operations @ Rated Loads
Mechanical:	10,000,000 Operations @ No Load

#### MISCELLANEOUS

Operating Position:	Any
Terminal PM:	#8-32 Comb. Head S screw
Terminal PMT:	.250 Q.C. Terminals
Weight:	397 Grams

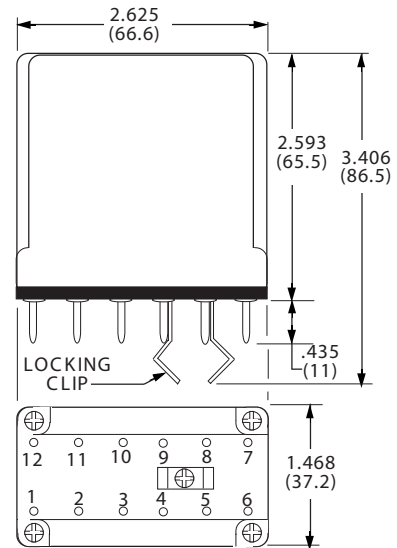
DC COILS		AC COILS	
NOMINAL INPUT VOLTAGE	DC RESISTANCE IN OHMS ± 10%	NOMINAL INPUT VOLTAGE	DC RESISTANCE IN OHMS ± 10%
6	8.2		
12	33	12 VAC 50/60Hz	1.4
24	132	24 VAC 50/60Hz	5.0
48	526	120 VAC 50/60Hz	120
110	2760	240 VAC 50/60Hz	587
125	3570		

# STRUTHERS-DUNN



The RSX1800 Alarm Relay consists of a pair of 2 pole or 3 pole relays enclosed in a clear plastic cover. The relay is wired so that it performs the basic functions of Interfacing between a alarm point and an alarm light and/or an acoustic sounding device. The RSX1800 operates from a normally closed trouble contact, while the RSX1800Z operates from a normally open trouble contact. Either a sustained or momentary alarm condition will energize the relay when signalled by an external trouble contact. The Alarm can be allowed to continue until the trouble has been corrected, at which time it automatically resets.

0.10 Dia. x .435 (2.54 x 11)  
Typical of all Pin Dimensions



COIL DATA  
Measured at 25 °C

AC Coils, 50/60Hz			AC Coils, 50/60Hz		
Volts	Ohms	mA	Volts	Ohms	mA
6	10.7	200	6	35	170
12	41.1	100	12	150	80
24	170	59	24	560	43
120	4500	10	115-125	11,000	10.5

## STRUTHERS-DUNN

<b>ORDERING CODE</b>	
Typical Type No.	RSX1800 S 120A
Series	219 Industrial plug-in style Alarm relay 5 Amp, 2 Pole
Design for Trouble Contacts	Operate from N.C. trouble contact- CODE S* Operate from N.O. Trouble contact- CODE Z*
Coil Voltage	AC6, 12, 24, 120, (Add "A") DC: 6, 12, 24 110-125 (Add "D")

\* Codes "S" & "Z" are 120 VAC only. All other codes are "AD" for NC input or "ZZ" for NO input.

MATING SOCKET 27390D

## STRUTHERS-DUNN

# INDUSTRIAL PLUG-IN ALARM RELAY 5 AMP, 2 POLE

## GENERAL SPECIFICATIONS (@ 25 °C)

### LEGEND

K1 - Alarm/Silencing Relay.  
 K2 - Alarm/Silencing Relay.  
 A - Horn & optional Flasher.  
 TT - Lamp test (optional).  
 L1 - Line voltage.  
 R - Reset (optional for manual reset only).  
 S - Horn Silence (acknowledge).  
 F - Flasher (Optional).  
 N - Neutral.  
 Relays are supplied only with the items and wiring shown within the rectangles in schematics.

NOTE: For additional alarms, jumper to like terminals as shown.

### CONTACTS

Contact Material: Silver Cadmium Oxide.

Rating: 5 AMP, 120Vac/30Vdc R resistive  
 20 ms Max. @ Nominal Voltage.

### TIMING

Operate Time: 25 Milliseconds max.  
 Release Time: 20 milliseconds max.

### DIELECTRIC STRENGTH

Across open contacts: 500 V rms  
 Between all mutually insulated current carrying parts: 1500 V rms

### TEMPERATURE

Rated Operation: -10°C to +70 °C

### LIFE EXPECTANCY

Mechanical: 20 Million Operations no load  
 Electrical: 500,000 Operations @ Rated Load.

### MISCELLANEOUS

Enclosure: Clear polycarbonate.  
 Operating Position: Any  
 Weight: 8.8 oz (250 g) approx.

MANUAL RESET (RSX1800S)

Manual (Push-button) Reset Sequence.	K1	K2	Flasher	Horn	Lamp
1- Normal	ON	ON	OFF	OFF	OFF
2- Alarm	OFF	ON	ON	ON	Flashing
3- Acknowledge	OFF	OFF	OFF	OFF	ON
4- Alarm Contact Recloses	OFF	OFF	OFF	OFF	ON
5- Reset	ON	ON	OFF	OFF	OFF
6- Lamp Test	ON	ON	OFF	OFF	ON

AUTOMATIC RESET (RSX1800S)

Automatic Reset Sequence.	K1	K2	Flasher	Horn	Lamp
1- Normal	ON	ON	OFF	OFF	OFF
2- Alarm	OFF	ON	ON	ON	Flashing
3- Acknowledge	OFF	OFF	OFF	OFF	ON
4- Alarm Contact Recloses	On	On	OFF	OFF	OFF
5- Lamp Out	ON	ON	OFF	OFF	ON

\* OMIT for RESET (RSX1800Z)

Automatic or Manual	K1	K2	Flasher	Horn	Lamp
1- Normal	OFF	ON	OFF	OFF	OFF
2- Alarm	ON	ON	ON	ON	Flashing
3- Acknowledge	ON	OFF	OFF	OFF	ON
4- Trouble Contact Reopens. Auto reset Manual reset	OFF	ON	OFF	OFF	OFF
5- Reset	ON	OFF	OFF	OFF	ON
6- Lamp Test	OFF	ON	OFF	OFF	ON

\* External Jumper supplied by C customer.

