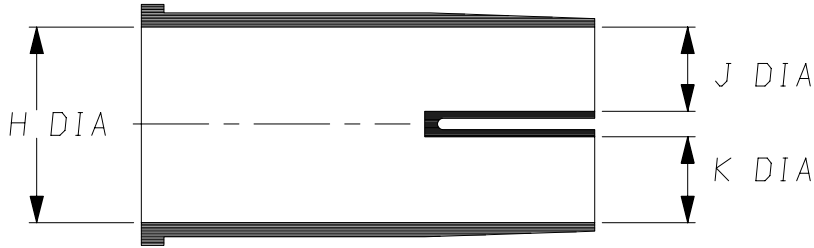
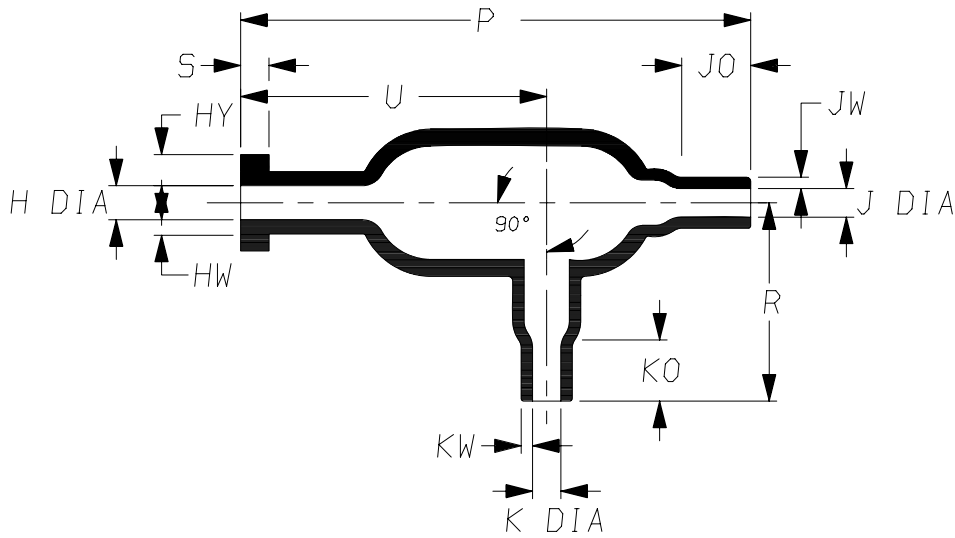


a) Part as supplied.

322W204



b) Part after unrestricted recovery.



DIMENSIONS *in millimetres*
(*in inches, for reference*)

Part Number	H		J		K		P	R	S	U	HY	HW	JO	JW	KO	KW
	MIN	MAX	MIN	MAX	MIN	MAX	±10%	±10%	±10%	±10%	±10%	±20%	±20%	±20%	±20%	±20%
	a	b	a	b	a	b	b	b	b	b	b	b	b	b	b	b
322W204	26 (1.02)	6.3 (0.25)	18 (0.71)	5.3 (0.21)	18 (0.71)	5.3 (0.21)	90 (3.54)	35 (1.38)	5.0 (0.20)	54 (2.13)	5.5 (0.22)	2.5 (0.10)	11 (0.43)	2.0 (0.08)	11 (0.43)	2.0 (0.08)

SUPERSEDED

NOT the LATEST REVISION

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Drawn A.LILLEY. Checked

Issue 4

Date May 2008

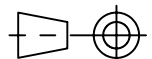
Conforms to ISO Recommendations

Approval Design

MKTG.

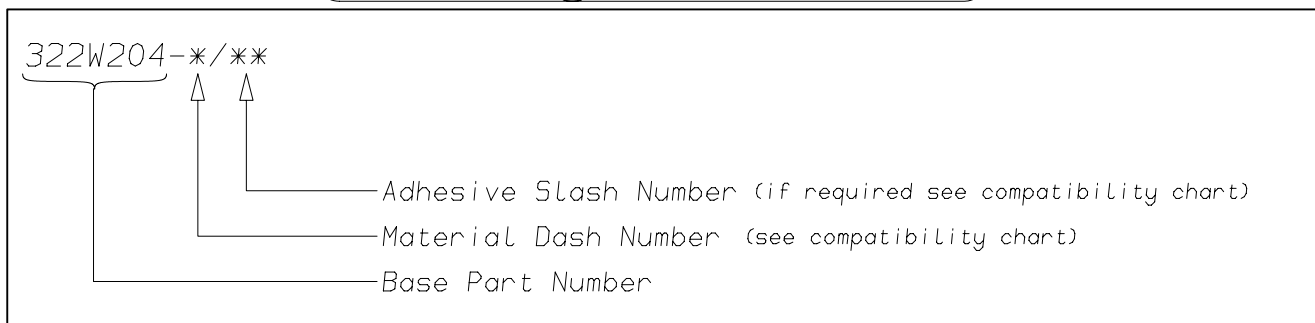
Tech.

3rd Angle Projection
Not to Scale



Raychem		Specification Control Drawing	Part Number 322W204 Issue 4
Iss.	Date	E.C.R. No.	Details of Change
2	May 1994	H0202	Ja & Ka was 13
3	May 2002	CR02-HM-006	JW & KW was 1.5
4	May 2008	CR08-HM-011	Jo & Ko toll was 10%

(Ordering Information)



(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-3	POLYOLEFIN, SEMI-RIGID	RT-301	/42, /86
-4	POLYOLEFIN, FLEXIBLE	RT-1304	/42, /86
-25	ELASTOMER, FLUID RESISTANT	RW-2070	/42, /86, /225
-130	POLYOLEFIN, COMMERCIAL FLEXIBLE	RW-2008	/42

NOTES

- ① As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.

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