High Power Modular Products Data Sheet

(Not Recommended for New Designs)

Description

Power-One's high power modular products can be configured to provide up to 21 outputs in over 10 million voltage and current combinations. Eighteen chassis are available from 1000 to 4000 watts; including power factor corrected, three-phase input, and metric mounting hardware models. Over 90 output modules are available to provide voltages from 1 to 48VDC. Output modules have a field demonstrated MTBF of greater than 5 million hours. Other features include a comprehensive array of module and system interface signals, extensive input transient protection, and international regulatory agency approvals. These high-performance products have a proven track record in high reliability communications, semiconductor test, and industrial applications.

Modular High Power Mechanical Drawings (These may be downloaded from www.power-one.com by using the drawings link located below the Modular High Power data sheet link.)

Table of Contents

PRODUCT OVERVIEW

RELIABILITY

- Demonstrated DC output module MTBF of greater than 5 million hours.
- Ruggedized AC input sections incorporate extensive transient protection.
- Vibration tested at 6 GRMS, 3 axis, 10 to 2000 Hz.
- Two-year warranty.

FLEXIBILITY

- Modular construction; over 10 million configurations available.
- Up to 21 outputs per power supply from 1.0 to 48 VDC.
- Parallelable outputs with current sharing.
- System inhibit and individual module output inhibit capability.
- Metric mounting available on selected models.

PERFORMANCE

- Single outputs fully regulated and isolated.
- Active PFC models meet EN61000-3-2 and EN60555-2.
- EN60950/UL1950 approved. CE Marked to the Low Voltage Directive.
- No minimum loads required on most outputs.

CE

Modular High Power Series Product Overview

CHASSIS	METRIC MOUNTING STANDARD	SMF3 SPF3	HMF3 HPF3	HMF5 HPF5	SMM3 SPM3	SMM5 SPM5	HMM5 HPM5	HMM7 HPM7	RMF5 RPF5	RMM5 RPM5
OUTPUT POWER AND POWER FACTOR										
.99 PFC to meet EN60555		YES	YES	YES	N/A	N/A	N/A	N/A	YES	N/A
Max output wattage at high range line input		1350	2000	2000	1000	1500	2000	2500	3000	4000
Max output wattage at low range line input*		1000	1500	1500	1000	1500	N/A	N/A	N/A	N/A
INPUT VOLTAGE SPECIFICATIONS**										
High range VAC input		160-264	160-264	160-264	175-264	175-264	180-264	180-264	160-264	180-264
Low range VAC input		85-159	85-159	85-159	90-132	90-132	N/A	N/A	N/A	N/A
VAC input selection		Wide Range	Wide Range	Wide Range	Manual	Manual	N/A	N/A	N/A	N/A
VAC input phases		Single	Single	Single	Single	Single	Single	Single	Single	Three
OUTPUT MODULE SPECIFICATIONS										
Max # of outputs		9	9	15	9	15	15	21	15	15
# of module slots		3	3	5	3	5	5	7	5	5
MECHANICAL SPECIFICATIONS										
Chassis size	H x W x L, inches	5 x 5.5 x 12.5	5 x 5.5 x12.5	5 x 8 x 11	5 x 5.5 x 11	5 x 8 x 11	5 x 8 x 11	5 x 11 x 13	5 x 8 x 12.5	5 x 8 x 15
Chassis size	H x W, millimeters	127 x 140	127 x 140	127 x 203	127 x 140	127 x 203	127 x 203	127 x 280	127 x 203	127 x 203
Chassis size	x L, millimeters	x 318	x 318	x 280	x 280	x 280	x 280	x 330	x 318	x 381
INPUT TRANSIENT PROTECTION SPECIFICATIONS										
ESD Immunity EN61000-4-2,		Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV	Level 4 15kV/8kV
RF Susceptibility EN61000-4-3		Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m	Level 3 10V/m
Fast Transient/Burst EN61000-4-4		Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV	Level 3 ±2kV
Surge Immunity EN61000-4-5 (Line-Line)		Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV	Class 4 2kV
Surge Immunity EN61000-4-5 (line-Gnd)		Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV	Class 4 4kV

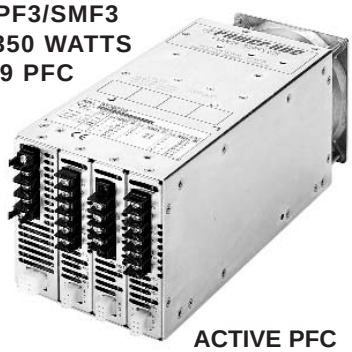
*Maximum wattage above 100VAC input for SPF/HPF

From 1000 to 4000 Watts

Models with active Power Factor Correction (PFC) are EN61000-3-2 compliant

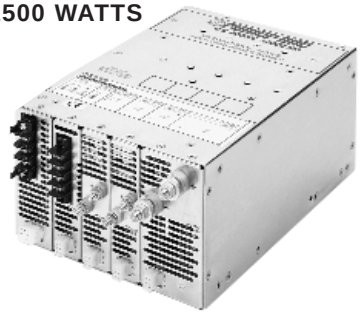
SPM3/SMM3
1000 WATTS

SPF3/SMF3
1350 WATTS
.99 PFC

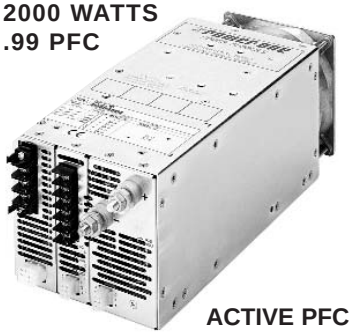


ACTIVE PFC

SPM5/SMM5
1500 WATTS

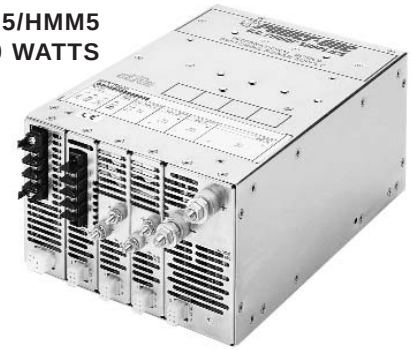


HPF3/HMF3
2000 WATTS
.99 PFC

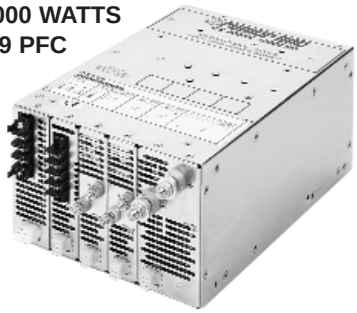


ACTIVE PFC

HPM5/HMM5
2000 WATTS

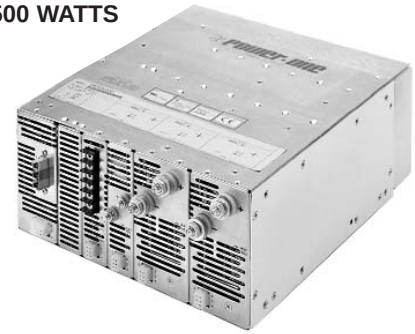


HPF5/HMF5
2000 WATTS
.99 PFC

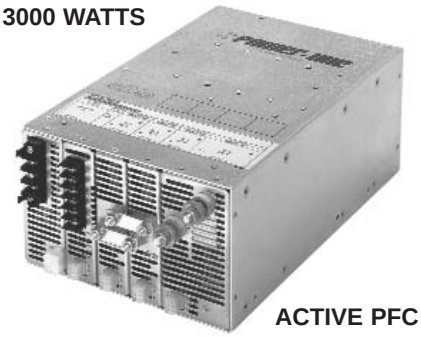


ACTIVE PFC

HPM7/HMM7
2500 WATTS

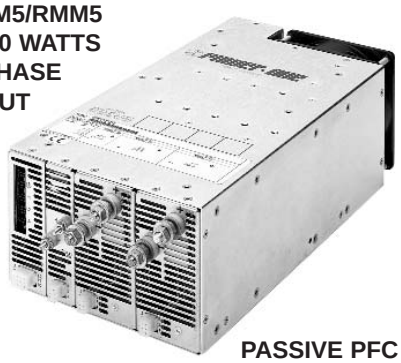


RPF5/RMF5
3000 WATTS



ACTIVE PFC

RPM5/RMM5
4000 WATTS
3 PHASE
INPUT



PASSIVE PFC

MODULAR SYSTEM OVERVIEW AND SELECTION

Modular System Overview

Power-One's Modular High Power Series products are configured with separate switch-mode DC output modules to provide the voltage and current ratings required by each specific application.

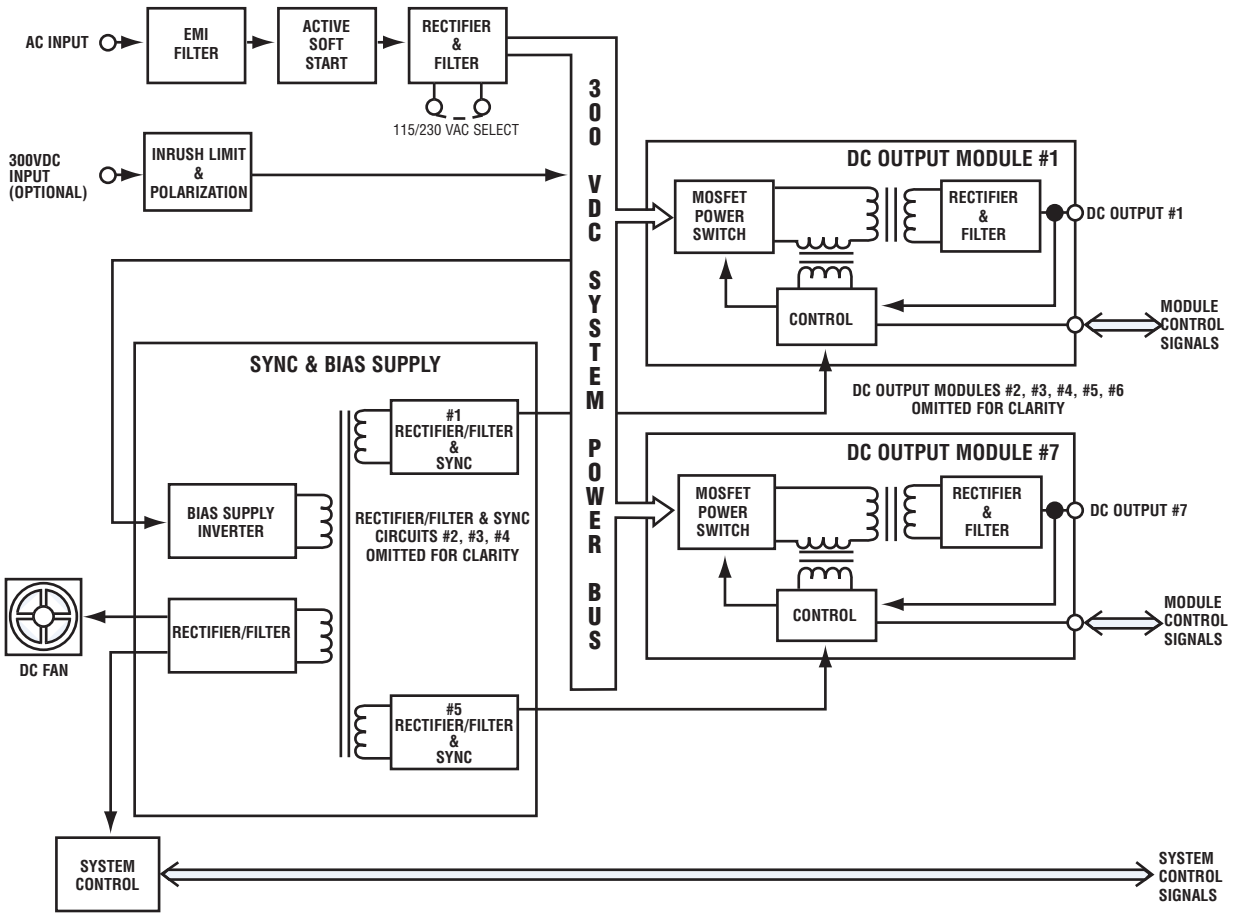
The system is based on a 300 VDC system power bus derived from either the AC utility line, or a user-supplied 300 VDC source. This 300 VDC bus provides the bulk DC required by each output module for conversion to its specified output voltage and current ratings.

As shown in the block diagram, this independent modular approach provides complete isolation between the outputs, as well as all other system elements. Also, the switching circuitry of each output module is clocked and synchronized by the sync & bias supply section to reduce electrical interference between the outputs.

Selection

The modularity of these high power products allows the user to specify a power system configured from a wide selection of standard off-the-shelf, plug-in modules. The power system is delivered completely assembled, burned in, and tested. A part number comprised of a series designation, module listing, and options can be configured as follows:

1. Choose a chassis based on required wattage, number of outputs, and power factor.
2. Select modules following the guidelines in the configuration section.
3. Decide on the options. Standard options are listed in the configuration section. Please call the factory for special requirements, such as logic option cards.



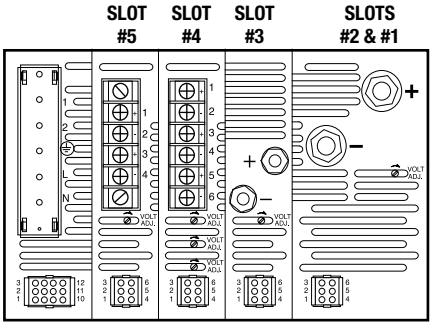
CONFIGURATION NOTES AND OPTIONS

Configuration Notes

- Modules are designated left to right in the part number but are installed right to left in the chassis.
- Single and double wide modules occupy one and two chassis slots, respectively. Confirm that the total number of slots required does not exceed the chassis slot capacity.
- Not all modules can be used in all slots. Refer to the compatibility table below.
- Fill blank slots with K or L option.

EXAMPLE: OUTPUTS SELECTED 5V @ 150A
12V @ 20A
–12V @ 20A

S	P	M	5	A	2	B	1	B	1	K				
MODEL (1500W MAX.)				5V @ 150A		12V @ 20A		–12V @ 20A		SINGLE SLOT BANK	OPTION CODE			



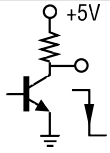
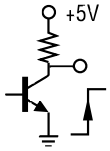
All chassis slots are numbered in right-to-left sequence

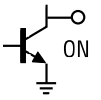
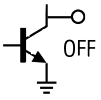
Standard Options

SYSTEM INHIBIT (OPT A, B & C)

POWER OUTPUT		
OPTION	INHIBIT	ENABLE
Std	Logic Low	Open Ckt. or Logic High
A	Logic High	Open Ckt. or Logic Low
B	Open Ckt. or Logic High	Logic Low
C	Open Ckt. or Logic Low	Logic High

INPUT POWER FAIL WARNING (OPT M, N & P)

OPTION	SIGNAL OUTPUT	
Std		Hi To Lo Transition
M		Lo To Hi Transition

OPTION	SIGNAL OUTPUT	
N		Open Collector Conducts To Give Signal
P		Open Collector Opens To Give Signal

OTHER OPTIONS

DESCRIPTION
K – Single-Width Slot Blank
L – Double-Width Slot Blank
See Paralleled Module Configurations on Page 8 for Additional Options

Module and Chassis Compatibility

Confirm that the number listed in the compatibility column of the module selector guide is equal to or less than the lowest number specified for the module slots pictured below. Example: The SPF3 can only use modules with a slot compatibility of 1 in the slot closest to the input section, but can use any module with a compatibility number of four or less in the other two slots. Bold lines designate adjoining slots that can be used for double wide modules.

SPF3/SMF3/HPF3/HMF3

INPUT	1	≤4	≤4

HPF5/HMF5/RPF5/RMF5

INPUT	1	≤4	≤3	≤4	≤4

RPM5/RMM5

INPUT	≤5	≤5	≤5	≤5	≤5

SPM3/SMM3

INPUT	1	≤2	≤2

SPM5/SMM5/HPM5/HMM5

INPUT	1	≤4	≤3	≤4	≤4

HPM7/HMM7

INPUT	1	≤4	≤4	≤4	≤4	≤4	≤4

MODULE SELECTOR GUIDE

SINGLE VOLTAGE OUTPUT MODULES (For Preset Voltage Information, Consult Factory)

NOMINAL VOLTAGE	ADJUSTMENT RANGE	CURRENT (AMPS) @ 50°C (NOTE A)	MODULE	SLOTS USED	SLOT COMPATIBILITY	NOISE & RIPPLE (mV PK-PK) TYPICAL/MAX (NOTE B)	OUTPUT CONNECTION
1.5V	1.5 - 1.8V	35	**T1**	1	1	30/50	Type II
1.5V	1.5 - 1.8V	60	**T6**	1	1	30/50	Type I
1.5V	1.5 - 1.8V	250	**T4**	2	2	30/50	Type III
2V	1.8 - 2.2V	80	**F8**	1	3	25/40	Type I
2V	2 - 2.2V	35	**F1**	1	1	20/50	Type II
2V	2 - 2.2V	60	**AG** (Note C)	1	1	30/50	Type I
2V	2 - 2.2V	60	**F6**	1	1	30/50	Type I
2V	2 - 2.2V	150	**F2**	2	2	30/50	Type III
2V	2 - 2.2V	180	**CS**	2	5	30/50	Type III
2V	2 - 2.2V	250	**F4**	2	2	30/50	Type III
2V	2 - 2.2V	320	**F7**	2	5	30/100	Type III
2.3V	2.07 - 2.53	35	**BJ**	1	1	30/50	Type II
3.3V	2.97 - 3.63	35	**H1**	1	1	30/50	Type II
3.3V	2.97 - 3.63	60	**H6**	1	1	30/50	Type I
3.3V	2.97 - 3.63	80	**H8**	1	3	40/50	Type I
3.3V	2.97 - 3.63	90	**DA**	1	5	30/50	Type I
3.3V	2.97 - 3.63	150	**H2**	2	2	30/40	Type III
3.3V	2.97 - 3.63	250	**H4**	2	2	30/50	Type III
3.3V	2.97 - 3.63	320	**H7**	2	5	50/100	Type III
5V	4.5 - 5.5	35	**A1**	1	1	35/50	Type II
5V	4.5 - 5.5	60	**A6**	1	1	15/50	Type I
5V	4.5 - 5.5	80	**A8**	1	3	15/50	Type I
5V	4.5 - 5.5	90	**DT**	1	5	15/50	Type I
5V	4.5 - 5.5	150	**A2**	2	2	30/50	Type III
5V	4.5 - 5.5	220/250	**A4** (Note D)	2	3/4	30/50	Type III
5V	4.5 - 5.5	320	**A7**	2	5	30/100	Type III
5V	4.5 - 5.5	375	**QA**	2	5	30/50	Type III
6V	5.4 - 6.6	35	**AU**	1	1	65/90	Type II
6V	5.4 - 6.6	80	**FD**	1	3	30/60	Type I
6V	5.4 - 6.6	100	**CT**	1	5	40/60	Type I
6V	5.4 - 6.6	120	**BY**	2	2	40/60	Type III
6V	5.4 - 6.6	250	**CU**	2	5	40/100	Type III
8V	7.2 - 8.8	160	**FA**	2	5	40/200	Type III
8V	7.2 - 8.8	50	**GM**	1	4	40/60	Type I
8.5V	7.65 - 9.35	20	**CF**	1	1	50/75	Type II
10V	9 - 11	20	**AW**	1	1	66/100	Type II
10V	9 - 11	40	**BE**	1	3	40/60	Type I
10V	9 - 11	50	**CV**	1	5	66/100	Type I
10V	9 - 11	160	**CW**	2	5	100/200	Type III
12V	10.8 - 13.2	20	**B1**	1	1	80/120	Type II
12V	10.8 - 13.2	40	**B6**	1	3	40/60	Type I
12V	10.8 - 13.2	50	**B8**	1	4	40/60	Type I
12V	10.8 - 13.2	65	**B2**	2	2	80/120	Type III
12V	10.8 - 13.2	80	**BC**	2	3	80/120	Type III
12V	10.8 - 13.2	135	**DE**	2	5	120/240	Type III
15V	13.5 - 16.5	16	**AF** (Note E)	1	1	15/35	Type II
15V	13.5 - 16.5	16	**C1**	1	1	100/150	Type II
15V	13.5 - 16.5	33	**C6**	1	3	30/60	Type I
15V	13.5 - 16.5	50	**C5**	1	5	100/150	Type I
15V	13.5 - 16.5	52	**C2**	2	2	100/150	Type III
18V	16.2 - 19.8	44	**GD**	1	4	80/120	Type I
24V	21.6 - 26.4	10	**D1**	1	1	160/240	Type II
24V	21.6 - 26.4	15	**D6**	1	2	80/120	Type II
24V	21.6 - 26.4	29	**D8**	1	4	70/110	Type I
24V	21.6 - 26.4	33	**D5**	1	5	60/100	Type I
24V	21.6 - 26.4	42	**GH**	1	5	50/100	Type I
28V	25.2 - 30.8	8.6	**E1**	1	1	200/280	Type II
28V	25.2 - 30.8	13.5	**E3**	1	1	50/100	Type I
28V	25.2 - 30.8	16	**E7** (Note F)	1	1	50/100	Type I
28V	25.2 - 30.8	26	**E8**	1	4	70/100	Type I

MODULE SELECTOR GUIDE

SINGLE VOLTAGE OUTPUT MODULES (Continued)

NOMINAL VOLTAGE	ADJUSTMENT RANGE	CURRENT (AMPS) @ 50°C (NOTE A)	MODULE	SLOTS USED	SLOT COMPATIBILITY	NOISE & RIPPLE (mV PK-PK) TYPICAL/MAX (NOTE B)	OUTPUT CONNECTION
28V	25.2 - 30.8	29	**E5**	1	5	70/100	Type I
30V	27 - 33	8	**EG**	1	1	30/40	Type II
36V	32.4 - 39.6	20	**J8**	1	4	100/200	Type I
36V	32.4 - 39.6	23	**J5**	1	5	100/200	Type I
48V	43.2 - 52.8	5	**G1**	1	1	400/480	Type II
48V	43.2 - 52.8	12.5	**G4** (Note E)	1	3	40/60	Type I
48V	43.2 - 52.8	16	**G8**	1	4	60/100	Type I
48V	43.2 - 52.8	19	**G6**	1	5	60/100	Type I

WIDE-RANGE SINGLE OUTPUT, VARIABLE VOLTAGE MODULES

NOMINAL VOLTAGE	ADJUSTMENT RANGE	CURRENT (AMPS) @ 50°C (NOTE A)	MODULE	SLOTS USED	SLOT COMPATIBILITY	NOISE & RIPPLE (mV PK-PK) TYPICAL/MAX (NOTE B)	OUTPUT CONNECTION
1.0V	0.7 - 2.1V	320	**ER**	2	5	30/100	Type III
2.0V	1.5 - 2.8V	375	**QF** (Note C)	2	5	50/50	Type III
1.9V to 3V	1.9V to 3V	150	**AB**	2	2	50/50	Type III
3.3V	2.5V to 4V	375	**QH**	2	5	30/75	Type III
14V to 24V	14V to 24V	10	**W1**	1	1	80/120	Type II

DUAL VOLTAGE OUTPUT MODULES

NOMINAL VOLTAGE	CURRENT (AMPS) @ 50°C (NOTE A)	MODULE	SLOTS USED	SLOT COMPATIBILITY	NOISE & RIPPLE (mV PK-PK) TYPICAL/MAX (NOTE B)	OUTPUT CONNECTION
12/12	10/4	**M4** (Note G)	1	1	120/240	Type II
±12	10/10	**B4** (Note H)	1	1	120/240	Type II
±15	8/8	**C4** (Note H)	1	1	150/300	Type II
±20	5/5	**BQ** (Note H)	1	1	80/100	Type II
±24	5/5	**D4** (Note H)	1	1	80/120	Type II

TRIPLE OUTPUT VOLTAGE MODULES (Note G)

NOMINAL VOLTAGE	CURRENT (AMPS) @ 50°C (NOTE A)	MODULE	SLOTS USED	SLOT COMPATIBILITY	NOISE & RIPPLE (mV PK-PK) MAXIMUM (NOTE B)	OUTPUT CONNECTION
5/1.5/3.3	15/10/10	**FC**	1	1	100/100/100	Type II
5/1.5/12	10/10/10	**CA**	1	1	100/100/120	Type II
5/2.2/12	10/10/10	**W6**	1	1	100/100/120	Type II
5/12/12	10/10/10	**M6**	1	1	50/120/120	Type II
5.2/12/12	15/8/8	**BA**	1	1	100/180/180	Type II
5.2/12/12	5/16/7	**AE**	1	1	60/160/120	Type II
5/12/24	10/10/5	**U6**	1	1	50/120/240	Type II
5/15/15	10/8/8	**V6**	1	1	50/150/150	Type II
5/24/24	10/5/5	**R6**	1	1	50/240/240	Type II
12/12/12	10/10/10	**N6**	1	1	120/120/120	Type II
5/15/12	10/8/10	**EC**	1	1	50/150/120	Type II
24/12/12	5/10/10	**P6**	1	1	240/120/120	Type II

NOTES:

A) For ambient temperatures above 50 °C, output current must be linearly derated to 50% at the maximum operational ambient temperature, 70 °C.

B) The output noise and ripple measurement is bandwidth limited to 20 MHz.

C) Module is designed to accommodate output cable losses of up to one volt.

D) A4 module provides 220A in chassis with slot compatibility rating of 3, and 250A in chassis with slot compatibility rating of 4.

E) Module is designed for use in applications demanding low noise and ripple. Consult factory for further specifications.

F) Not to be used with SPM2 and SPM3 chassis.

G) All triple output modules, as well as the M4 dual-output module, have floating outputs. Like voltages may be shared within the same module. All triple output adjustments and interface signals are for output #1. Consult factory for more information.

H) The dedicated negative (-) output is quasi-regulated. Both outputs require a small minimum load to perform to specification. Consult factory for more information.

PARALLELED MODULE CONFIGURATIONS

Single output, similar-voltage output modules can be configured for parallel operation to provide output currents up to 840 amps. Factory standard paralleling suffixes are shown below. All paralleling suffixes include factory-installed bus bars and internally-connected current sharing. Please consult factory for paralleling configurations not shown.

- Choose appropriate chassis and modules as described in the Selection and Configuration Notes sections.
- Select the required output connection type as shown in the Module Selector Guide.
- Select the paralleling suffix that corresponds to the selected output modules. (The paralleling suffix follows after all other option codes.)

CHASSIS	CHASSIS SLOT							PARALLELING SUFFIX
	7	6	5	4	3	2	1	
3 SLOT CHASSIS:								
SPM3, SMM3						I	I	**YA**
SPF3, SMF3					I	I	I	**YB**
HPF3, HMF3					II	I	I	**YC**
					I	III		**YD**
					II	III		**YE**
5 SLOT CHASSIS:								
SPM5, SMM5						I	I	**YF**
HPM5, HMM5					I	I	I	**YG**
HPF5, HMF5				I	N/U	I	I	**YJ**
RPM5, RMM5				I	I	I	I	**YJ**
RPF5, RMF5			II	I	I	I	I	**YM**
			I	I	I	I	I	**YN**
					I	III		**YP**
				III		III		**YH**
			II	III		III		**YR**
			I	III		III		**YS**
7 SLOT CHASSIS:								
HPM7, HMM7						I	I	**YF**
					I	I	I	**YG**
				I	N/U	I	I	**YJ**
				I	I	I	I	**YJ**
			I	I	I	I	I	**YN**
					I	III		**YP**
				III		III		**YH**
			I	III		III		**YS**
		III		III		III		**YT**

EXAMPLE: REQUIREMENT: 5V @ 300A

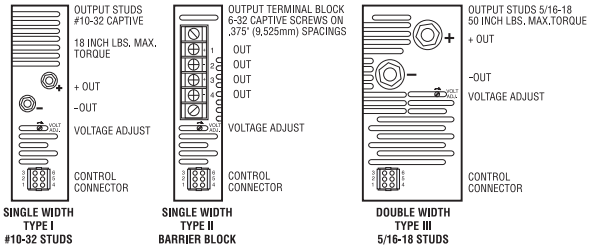
- Select Chassis: HPF3
- Select Modules: A4 (5V @ 250A), A6 (5V @ 60A)
- Choose Corresponding Paralleling Suffix: YD
- Final Part Number: HPF3A4A6YD

LIMITATIONS FOR STANDARD PARALLELING SYSTEM

- Single output modules only
- Ripple and noise limit will be 20% over the largest value paralleled
- For paralleling modules over 320A, consult factory

OUTPUT CONNECTIONS

Type I = #10-32 studs
Type II = Barrier Block
Type III = 5/16"-18 studs



DC OUTPUT MODULE SPECIFICATIONS

SINGLE AND DUAL OUTPUT MODULES

PARAMETER	CONDITIONS/DESCRIPTION	MIN	NOM	MAX	UNITS
Output Voltage Adjustment Range	(V2 output is not adjustable)	-10		+10	%
Output Current	At 0°C to 50°C ambient.		See Module Selector Guide.		
Ambient Temperature Range	100% rated load. Derated linearly to 50% load.	0 0		50 70	°C
Initial Voltage Setting	Factory set V1 output	-1		+1	%
Output Voltage Adjustment	V1 output	-10		+10	%
Margining/Remote Voltage Adjustment	Range (provided for V1 output only). Programming sensitivity from 2.0V (provided for V1 output only).	-10 -4	 -5	+10 -6	% %/V
Remote Voltage Sense	Total cable drop (provided for V1 output only).			0.5	V
Temperature Coefficient	At 0°C to 50°C ambient.		0.01	0.02	%/°C
Long-term Voltage Drift	1000 hours.			0.1%	
Line Regulation	Over input operating range.		0.05	0.1	%
Load Regulation Single Output Modules Consult Factory For Specific Ratings	5 Volt Modules 0% to 100% load with remote sense. 0% to 100% load without remote sense.		< 10 < 60		mV mV
	> 5 Volt Modules 0% to 100% load with remote sense. 0% to 100% load without remote sense.		< 30 < 75		mV mV
Cross Regulation Between Single Output Modules in One Chassis	0% to 100% load change.			0	%
Load Regulation, Dual Output Modules	Positive Output 0% to 100% load with remote sense. 0% to 100% load without remote sense.		< 30 < 75		mV mV
Load Regulation, Dual Output Modules	Negative Output 0% to 100% load.			5	%
Cross Regulation, Dual Output Modules	Positive Output 0% to 100% load change.			0.1	mV
Cross Regulation, Dual Output Modules	Negative Output 10% to 100% load change.			5	%
Minimum Load Current	Dual output modules only. See factory data sheets.	1			Amp
Current Limit	Factory set. As a % of full rated I_O. Dual output modules use primary power limiting. See module ratings.	110%	115%	120%	Amp
Short Circuit Current	As a % of full rated I_O.		100%		Amp
Current Sharing	Current sharing accuracy as a % of full rated I_O. (V1 output)			1	%
Overvoltage Protection (V1 output)	Trip point as a % of V_O for V_O equal to or greater than 5V. Resettable by recycling input.	115%	120%	125%	V
Reverse Polarity Protection	Reverse current as a % of full rated I_O. Reverse voltage externally applied.			100%	Amp
Inhibit	Logic LO = off Sink current.			0.9 0.4	V mA
	Logic HI = on Source current.	2		 20	V µA
Output Good Signal (V1 output)	Logic LO (when V_O deviates ±3% to ±5% from adjusted set point).			0.9	V
	Sink current.			40	mA
	Logic HI (with internal pull-up to 5V).		1.5		kΩ
Noise and Ripple	20 MHz bandwith.		See module ratings.		mV_{PP}
Transient Response	For V_O equal to or greater than 5V, 75% to 100% load step. 50% to 100% load step. Recovering to 1% within 400 µSec, Slew rate = 1A/µSec.			2% 4%	mV_{PK}
Turn-On Delay	After input applied. After inhibit released.			1 50	Sec ms
Rise Time	5% to 95% of V_O.			50	ms
Overshoot	Overshoot as a % of V_O at turn-on.			0%	V
Turn-Off Delay	After inhibit or OVP trip.			500	µs

Specifications in this section are general and may vary according to specific modules.

DC OUTPUT MODULE SPECIFICATIONS

TRIPLE OUTPUT MODULES

PARAMETER	CONDITIONS/DESCRIPTION	OUTPUT #1			OUTPUT #2			OUTPUT #3			UNITS
		MIN.	NOM.	MAX	MIN.	NOM.	MAX	MIN.	NOM.	MAX	
Output Current	At 0°C to 50°C ambient.				See module ratings.						
Ambient Temperature Range	100% rated load. Derated linearly to 50% load.	0		50 70	0		50 70	0		50 70	°C
Initial Voltage Setting	Initial voltage set point as a % of V_O.	-1%		+1%	-1%		+1%	-1%		+1%	V
Output Voltage Adjustment Range		-10%		+10%	-10%		+10%	-10%		+10%	V
Margining/Remote Voltage Adjustment	Range. Programming sensitivity, from 2.5V.	-10% -4	 -5	+10% -6							V %/V
Remote Voltage Sense	Total cable drop.			0.5							V
Temperature Coefficient	At 0°C to 50°C ambient.		0.01	0.02		0.01	0.02		0.01	0.02	%/°C
Long Term Voltage Drift	1000 hours.			0.1%			0.1%			0.1%	
Line Regulation	Over input operating range.		0.05	0.1		0.05	0.1		0.05	0.1	%
Load Regulation	0% to 100% load w/remote sense		0.1	0.2							%
	0% to 100% load w/o remote sense (Note 1)		1	5		1	5		1	5	mV/Amp
Cross Regulation	0% to 100% load change.			0			0			0	%
Minimum Load Current				0			0			0	Amp
Current Limit	Factory set. As a % of full rated I_O.	105%		120%	105%		120%	105%		120%	Amp
Short Circuit Current	As a % of full rated I_O.			100%			100%			100%	Amp
Current Sharing (Note 2)	Current sharing accuracy as a % of full rated I_O. Factory calibrated at 100% load.			5			5			5	%
Reverse Voltage Protection	Reverse current as a % of full rated I_O. Reverse voltage externally applied.			100%			100%			100%	Amp
Inhibit	Logic LO = off Sink current.			0.4 0.4							V mA
	Logic HI = on Source current.	2.5		 20							V µA
Output Fault Signal	Logic LO upon current limit detection, OVP, or shut down.										
	Logic LO (with 3 mA sink).			0.7			0.7			0.7	V
	Logic HI (internal pull-up to 5V)		1.5			1.5			1.5		kΩ
Turn-On Delay	After input applied. After inhibit released.			1 50			1 50			1 50	Sec ms
Rise Time	5% to 95% of V_O.			50			50			50	ms
Overshoot	Overshoot as a % of V_O.			3%			3%			3%	V
Turn-Off Delay	After inhibit or OVP trip.			500			500			500	µs
Overvoltage Protection Resettable by recycling input.	Provided on output #1 only. Trip point as a % of V_O.				5V Output: 130%, ±5% of V_O. 12V Output: 120%, ±5% of V_O. 24V Output: 115%, ±5% of V_O.						

Noise and Ripple		Output Voltage V_O	5V	12V	15V	24V	
	20 MHz bandwidth.	NOM.	65	80	100	160	mV_{PP}
		MAX.	100	120	150	240	
	200 MHz bandwidth.	NOM.	20	20	25	40	mV_{RMS}
		MAX.	30	30	38	60	

Transient Response		Output Voltage V_O	5V	12V	15V	24V	
	75% to 100% load change @ 0.4A/µs.		150	240	240	480	mV_{PP}
	50% to 100% load change @ 0.4A/µs. Recovery to 1% within 400 µs.		300	480	480	960	

NOTES: 1) 20 mV max below 5% load.
2) Identical voltages can be paralleled at the factory. Please consult the factory.

CHASSIS SPECIFICATIONS:

SPF3 / SMF3* HPF3 / HMF3* HPF5 / HMF5* RPF5 / RMF5*

INPUT

PARAMETER	CONDITIONS	MIN.	NOM.	MAX.	UNITS
Input Voltage	AC Input	85		264	VAC
Input Current	η=70% 115 VAC; 1000W 115 VAC; 1300W 115 VAC; 1500W 230 VAC; 1350W 230 VAC; 1500W 230 VAC; 2000W 230 VAC; 3000W			 12.8 16.2 19.2 8.6 9.6 12.8 19.0	ARMS
Power Factor	85 - 264 VAC; >500W (SPF3, HPF3, HPF5) 180 - 264 VAC; >750W (RPF5)	0.98 0.98			W/VA
Inrush Surge Current	Vin = 132VAC (one cycle) Vin = 264VAC (one cycle)			20 40	APK
Input Frequency	AC Input	47		63	Hz
Start Up Time	From time AC is applied to Vout is in regulation			1.5	Sec
Hold-up Time	85 - 264 VAC at rated maximum power	23			ms
Input Power Fail Warning	Logic signal time before regulation dropout due to loss of input power	5			ms
Overtemperature Warning	Advance warning before shutdown	10			ms

SAFETY AND EMI

Agency Approvals	UL1950 CSA 22.2 No. 950 EN60950 (TÜV)				
Line Harmonic Disturbance	EN60555-2 EN61000-3-2				
Dielectric Withstand Voltage	Input to Output ("Y" capacitors disconnected) Input to Chassis Output to Chassis	4300 2300 500			VDC
Leakage Current	Per UL1950 and CSA 22.2 No. 950 Per EN60950			1.5 2.5	mA
Electromagnetic Interference	FCC CFR title 47 Part 15, Sub-Part B Conducted EN55022 / CISPR 22, Conducted			Level A	

GENERAL

Output Power	SPF3 Full Load, 85-100 VAC input SPF3 Full Load, 101-159 VAC input SPF3 Full Load, 160-264 VAC input HPF3/HPF5 Full Load, 85-100 VAC input HPF3/HPF5 Full Load, 101-159 VAC input HPF3/HPF5 Full Load, 160-264 VAC input RPF5 Full Load, 160-264 VAC input			875 1000 1350 1300 1500 2000 3000	Watts
Efficiency	Full Load, Nominal Line Input		75		%
Vibration	Random Vibration, 10 Hz to 2 kHz, 3 axis			6	GRMS
Shock	Operating, peak acceleration			20	GPK
Operating Temperature	At 100% load Derate linearly above 50°C to 50%	0		50 70	°C
Storage Temperature		-40		85	°C
Altitude	Operating Non-Operating			10,000 50,000	Feet
Relative Humidity	Non-Condensing			95	%
Acoustical Noise	"A" Weighted @ 1 meter			50	dB
Cooling	Static pressure through system enclosure			0.05	In of H_2O

*Metric mounting chassis meet all specifications of non-metric models.

CHASSIS SPECIFICATIONS: SPM3 / SMM3*

INPUT

PARAMETER	CONDITIONS	MIN.	NOM.	MAX.	UNITS
Input Voltage	AC Input Low range High range	 90 175	 115 230	 132 264	 VAC VAC
	DC Input	250	300	350	VDC
Input Current	1000 Watt Load Vin = 90 VAC Vin = 175 VAC Vin = 250 VDC			 25 13 3	 ARMS ARMS ADC
Inrush Surge Current	SPM3 Vin = 132 VAC Vin = 264 VAC			 19 38	 APK
Input Frequency	With AC Input	47		440	Hz
Hold-up Time	After last AC line peak with 115/230 VAC Input	23			ms
Input Power Fail Warning	Logic signal before regulation dropout due to loss of input power	5			ms
Overtemperature Shutdown	System shutdown due to excessive internal temperature	75		85	°C
Thermal Warning	Advanced warning before overtemperature shutdown	10			ms

SAFETY AND EMI

Agency Approvals	UL1950 CSA22.2 #950 EN60950 (TÜV)				
Dielectric Withstand Voltage	Input to Output Input to Chassis Output to Chassis	4300 2300 500			VDC
Insulation Resistance	Input to Output Input to Chassis Output to Chassis	10 10 2			MΩ
Leakage Current	SPM3			1.75/1.25	mA
Safety Spacing	Primary to Secondary Primary to Chassis	8 4			mm
Electromagnetic Interference	FCC CFR title 47 Part 15, Sub-Part B Conducted EN55022 / CISPR 22, Conducted			Level A	

GENERAL

Output Power (Max)	SPM3			1000	Watts
Efficiency	Full load, typical modules.	75			%
Power Factor	115/230 VAC input		0.7		W/VA
Vibration	Random vibration from 10Hz to 2 kHz, (3 axis)			6.0	GRMS
Shock	Operating: peak acceleration			20	GPK
Operating Temp.	At 100% Load Derate to 50% at 70ÞC	0		50 70	ÞC
Storage Temp.		–40		85	ÞC
Altitude	Operating (Consult factory for operation above 10,000 feet)			10,000	Feet
	Non-operating			50,000	Feet
Relative Humidity	Non-condensing			95	%
Acoustical Noise	"A" weighted, anechoic at 1 meter			50	dB
Cooling	Internal Fan Cooled (At Sea Level)		50		CFM

*Metric mounting chassis meet all specifications of non-metric models.

CHASSIS SPECIFICATIONS: SPM5 / SMM5* HPM5 / HMM5* HPM7 / HMM7*

INPUT

PARAMETER	CONDITIONS	MIN.	NOM.	MAX.	UNITS
Input Voltage HPM5/HPM7 Operate Only On High Range	AC Input Low range-SPM5 only High range	 90 175	 115 230	 132 264	 VAC VAC
	DC Input DC Input Range	 250	 300	 350	 VDC
Input Current	Vin = 90 VAC Vin = 175 VAC Vin = 250 VDC			2 1 0.53	ARMS/100 Watts Load ARMS/100 Watts Load ADC/100 Watts Load
Inrush Surge Current	Vin = 132 VAC Vin = 264 VAC			19 38	APK
Input Frequency	With AC Input	47		440	Hz
Hold-up Time	After last AC line peak with 115/230 VAC Input	30			ms
Input Power Fail Warning	Logic signal before regulation dropout due to loss of input power	3			ms
Thermal Warning	Warning before overtemperature shutdown	10			ms

SAFETY AND EMI

Agency Approvals	UL1950 CSA22.2 #950 EN60950 (TÜV)				
Dielectric Withstand Voltage	Input to Output Input to Chassis Output to Chassis	4300 2300 500			VDC
Insulation Resistance	Input to Output Input to Chassis Output to Chassis	10 10 10			MΩ
Leakage Current	Per UL1950 and CSA 22.2 No. 950 Per EN60950			1.5 2.5	mA
Safety Spacing	Primary to Secondary Primary to Chassis	8 4			mm
Electromagnetic Interference	FCC CFR Title 47 Part 15, Sub-Part B Conducted EN55022 / CISPR 22, Conducted			Level A	

GENERAL

Output Power (Max) - SPM5/HPM5/HPM7				1500/2000/2500	Watts
Efficiency	Full Load		75		%
Power Factor	115/230 VAC input, typical modules.		0.7		W/VA
Vibration	MIL-STD-810D, Method 514.3, Category I, Proc I			6	GRMS
Shock	MIL-STD-810D, Method 516.3, Proc II, IV, VI			20	GPK
Operating Temp.	At 100% Load Derate to 50% at 70ÞC	0		50 70	ÞC
Storage Temp.		-40		85	ÞC
Altitude	Operating (Consult factory for operation above 10,000 feet)			10,000	Feet
	Non-operating			50,000	Feet
Relative Humidity	Non-condensing			95	%
Acoustical Noise	"A" weighted, anechoic at 1 meter			50	dB
Cooling	Internal Fan	80			CFM

*Metric mounting chassis meet all specifications of non-metric models.

CHASSIS SPECIFICATIONS: RPM5 / RMM5*

INPUT

PARAMETER	CONDITIONS	MIN.	NOM.	MAX.	UNITS
Input Voltage**	AC Input Three Phase with Ground Phase-to-Phase DC Input	180 250	230 300	264 350	VAC VDC
Input Current	180 VAC 208 VAC 220 VAC 250 VDC			23 20 19 23	ARMS ADC
Inrush Surge Current	Vin = 264 VAC (one cycle)			38	APK
Input Frequency	With AC Input	47		63	Hz
Hold-up Time	After last AC line peak 208 VAC 220 VAC	 20 25			 ms
Input Power Fail Warning	Logic signal before regulation dropout due to loss of input power	5			ms
Overtemperature Shutdown	System shutdown due to excessive internal temperature	70	80		°C
Thermal Warning	Advanced warning before shutdown	10			ms

SAFETY AND EMI

Agency Approvals	UL1950 CSA 22.2 No. 950 EN60950 (TÜV)				
Dielectric Withstand Voltage	Input to Output Input to Chassis Output to Chassis	4300 2300 300			VDC
Insulation Resistance	Input to Output Input to Chassis Output to Chassis	10 10 2			MΩ
Leakage Current	Per UL1950 and CSA 22.2 No. 950 Per EN60950			1.5 2.5	mA
Electromagnetic Interference with 3-phase input and no external filtering	FCC CFR title 47 Part 15, Sub-Part B Conducted EN55022/CISPR 22, Conducted			Level A	

GENERAL

Output Power***	Full Load, 230 VAC			4000	Watts
Efficiency	Full Load, 230 VAC		75		%
Power Factor	> 2000 watts @ 60 Hz, > 3000 watts @ 50 Hz with 3-phase input	0.9			W/VA
Vibration	Random vibration from 10Hz to 2 KHz, (3 axis)			6	GRMS
Shock	Operating, peak acceleration			20	GPK
Operating Temp.	At 100% Load Derate linearly above 50°C to 50%	0		50 70	ÞC
Storage Temp.		–40		85	ÞC
Altitude	Operating Non-operating			10,000 50,000	Feet
Relative Humidity	Non-condensing			95	%
Acoustical Noise	“A” weighted at 1 meter			60	dB
Cooling	Static pressure through system closure			0.05	In of H_20

*Metric mounting chassis meet all specifications of non-metric models.
** For single-phase operation, please consult factory.
*** 2800W, MAX with single-phase, 180 - 264VAC. Consult factory.

EXCEPTIONAL AC INPUT TRANSIENT IMMUNITY

Initial Analysis

Power-One has been working with customers to improve our high power products for over ten years. Because these products are often used in industrial environments, some of our customers were concerned with AC input transient immunity. This prompted us to implement an extensive data collection and analysis project which provided the following information:

1) AC input monitoring data taken at end-users (our customers' customers) sites revealed extreme input transients with differential transients beyond the highest levels, and longest durations, of the new ISO1000/EN61000-4-5 specification.
2) A review of our failure analysis database revealed primary-side component failures which appeared t be caused by excessive input transients. In addition, some customers reported similar failures with high power products manufactured by companies other than Power-One.
3) The AC input monitoring data, mentioned in item #1, was used as a starting point in engineering lab testing and Spice modeling. Both methodologies confirmed the failure modes mentioned in item #2.

Other Factors

Given the very high demonstrated MTBF hours of the DC output modules, failures that were thought to be caused by AC input line transients became a significant percentage of overall customer returns. Therefore, the plan to enhance overall reliability included increasing the robustness of the AC input section.

We found that AC input transient immunity is most critical to equipment that is not powered from a standard 115VAC wall socket, and where line impedances (resistive and inductive) are relatively high, and aid in the absorption of transient line conditions. Experience has also shown that the primary cause of damage is differential voltage events (between the lines), not common mode (between line(s) and ground).

EXCEPTIONAL AC INPUT TRANSIENT IMMUNITY

Improvements

Enhancing the input board design was accomplished by specifying oversized input components and adding Metal Oxide Varistors (MOV's) to protect against both common and differential-mode transients. Before putting the enhanced input board into production, an extensive qualification program was performed which confirmed that the following standards were exceeded:

Specification	Description	Classification	Volts
EN61000-4-2	ESD Immunity	Level 4	8kV
EN61000-4-3	RF Susceptibility	Level 3	10V/m
EN61000-4-4	Fast Transient/Burst Immunity	Level 3	4kV
EN61000-4-5	Surge Immunity		
	Common-mode	Class 4	4kV
	Differential-mode	Class 4	2kV

It is important to note that these are the most stringent levels of each of these specifications. In the case of the critical differential surge immunity level, Power-One's internal design and test levels for high power products are over twice the maximum specification level shown above.

Field Data Results

The field data results were impressive. After a year, and over 10,000 units shipped with enhanced AC input sections, our customers have not returned any products that were diagnosed to have AC input transient related failures. This clearly shows that we have significantly improved the field reliability of our high power products and have set a new standard in the industry for AC input transient immunity.

To complement the robustness of the AC input chassis, the DC output modules have a demonstrated MTBF of over 5 million hours. The next three pages describe how the exceptional MTBF of the DC output modules also contributes to making Power-One's high power products the most reliable in the industry.

DC OUTPUT MODULES DEMONSTRATED MTBF OF 5 MILLION HOURS

Overview

This report summarizes the methodology, calculations, and results that were used to document the field reliability of standard high power product modules (non-RPM5), and to predict the reliability of the enhanced performance high density modules for the 4,000 Watt RPM5 Series power supply. Based on this data, the typical output module demonstrated MTBF is five million hours with an ambient temperature of 25 °C.

Basis for Prediction

At the beginning of 1996, Power-One initiated the design of the 4,000 Watt RPM5. This design project produced one of the highest power density AC/DC power supplies in the industry. To support this program, Power-One started an extensive effort to update field reliability information for existing (non-RPM5) modules. In addition to quantifying the reliability for these modules, this information was also used as the basis for predicting the reliability of the new high density RPM5 module designs.

Power-One created a 33-page proprietary report analyzing the field history (by power supply, by module), utilizing years of data. The customer's end-product used in this report operated 24 hours per day, 7 days per week, and accumulated over 140 million unit-hours of field data for this analysis. In addition, three years of field failure data were gathered from Power-One's on-line failure analysis database. Power-One believes this actual demonstrated field history is more valuable and provides a more realistic reliability estimation than that represented by the theoretical calculated predictions of MIL-HDBK-217 or Bellcore TR-332.

Methodology

The minimum and maximum MTBF (80% confidence level) was established by applying the Chi-Squared method to the collected data. To improve the usefulness of the results in the original report, this report includes similar modules (same/similar PCB and mechanical structure). In the case of the RPM5 Series modules, the respective base module data was used as a starting point and was then modified to reflect new stress levels, new components, modified cooling, etc.

Results

The data on the following pages present the resulting field reliability of 48 modules. This data includes minimum and maximum FITs (Failures In Time - 10^9 hours) and MTBF at 25 °C for each of the modules.

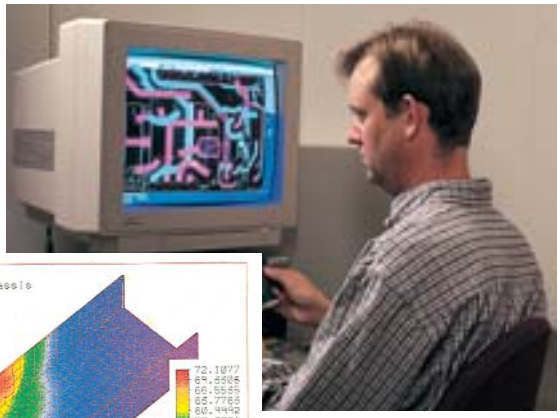
Vibration testing is performed in three orthogonal axis from 10 to 2000 Hz, at 6.15 GRMS as part of STRIFE testing.

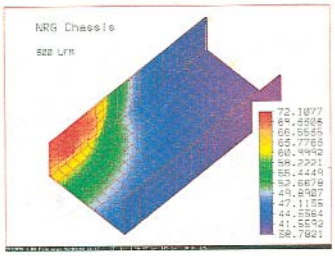
Thermal shock testing includes a 15 °C per minute ramp rate from -30 °C to +80 °C while input power is cycled and outputs are driven to full-rated load. This is also a part of STRIFE testing.

DC OUTPUT MODULES DEMONSTRATED MTBF OF 5 MILLION HOURS

Details of MTBF Information

Please refer to the table on the following page for MTBF data for specific modules.





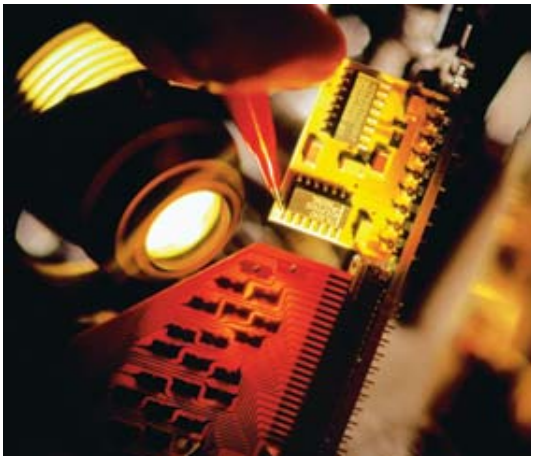
Computer Aided Design (CAD) provides thermal modeling, vibration analysis, and circuit simulation data before a prototype is built. Extensive use of computer-based modeling programs contributes to reliability.

Field data included:

- 3 year shipment history
- 19 unique power supply configurations
- 21 types of output modules
- 4 million to 71 million operating hours for individual modules

Data adjustments were objectively made to:

- Eliminate customer induced and other similar failures
- Provide for confidence factors (80%)
- Eliminate non-operating time prior to installation
- Group similar modules with similar failure rates to improve accuracy of data
- Make minor extrapolations for modules that had minor technical variations from subject modules



Power-One's modular products have been proven in high-reliability communications and semiconductor test equipment applications.

High Power DC Output Module Reliability

Based Upon 140,000,000 Unit-Hours of Field Data

MODULE	WIDTH	TYPE	FITS (Failures/10^9 Hours) 25°C AMBIENT		MTBF (millions of Hours) 25°C AMBIENT	
			MINIMUM	MAXIMUM	MINIMUM	MAXIMUM
A1	Single	Standard	117	254	3.94	8.55
A2	Double	Standard	139	205	4.88	7.19
A4	Double	Standard	139	205	4.88	7.19
A6	Single	Standard	117	254	3.94	8.55
A7	Double	High Density	185	273	3.66	5.41
A8	Single	Standard	117	254	3.94	8.55
AB	Double	Standard	139	205	4.88	7.19
AG	Single	Standard	117	254	3.94	8.55
AJ	Double	Standard	139	205	4.88	7.19
AQ	Double	Standard	139	205	4.88	7.19
AU	Single	Standard	117	254	3.94	8.55
B1	Single	Standard	117	254	3.94	8.55
B2	Double	Standard	139	205	4.88	7.19
B4	Single	Standard	117	254	3.94	8.55
B6	Single	Standard	117	254	3.94	8.55
BC	Double	Standard	139	205	4.88	7.19
BE	Single	Standard	117	254	3.94	8.55
BJ	Single	Standard	117	254	3.94	8.55
BQ	Single	Standard	117	254	3.94	8.55
C1	Single	Standard	117	254	3.94	8.55
C2	Double	Standard	139	205	4.88	7.19
C4	Single	Standard	117	254	3.94	8.55
C5	Single	High Density	156	338	2.96	6.41
C6	Single	Standard	117	254	3.94	8.55
CS	Double	Standard	139	205	4.88	7.19
CT	Single	Standard	117	254	3.94	8.55
CU	Double	High Density	185	273	3.66	5.41
CV	Single	Standard	117	254	3.94	8.55
CW	Double	High Density	185	273	3.66	5.41
D1	Single	Standard	117	254	3.94	8.55
D4	Single	Standard	117	254	3.94	8.55
D5	Single	High Density	156	338	2.96	6.41
DA	Single	Standard	117	254	3.94	8.55
DE	Double	High Density	185	273	3.66	5.41
E1	Single	Standard	117	254	3.94	8.55
E5	Single	High Density	156	338	2.96	6.41
F1	Single	Standard	117	254	3.94	8.55
F2	Double	Standard	139	205	4.88	7.19
F4	Double	Standard	139	205	4.88	7.19
F6	Single	Standard	117	254	3.94	8.55
F7	Double	High Density	139	205	4.88	7.19
G1	Single	Standard	117	254	3.94	8.55
G4	Single	Standard	117	254	3.94	8.55
H1	Single	Standard	117	254	3.94	8.55
H2	Double	Standard	139	205	4.88	7.19
H4	Double	Standard	139	205	4.88	7.19
H6	Single	Standard	117	254	3.94	8.55
H7	Double	High Density	185	273	3.66	5.41