

# Contact insert - HC-BB18-I-CT-M - 1584716

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HEAVYCON plug insert, series: BB18, 18-pos., crimp connection, with plastic coding profile, can be coded

## Your advantages

- For fast coding with plastic profile (Order No. 1410916, type CP-HC-S)



## Key Commercial Data

Packing unit	1 pc
GTIN	
GTIN	4046356149235
Weight per Piece (excluding packing)	40.000 g
Custom tariff number	85366990
Country of origin	China

## Technical data

### General

Note	For HC-B10 housing, crimp contacts CK 2,5-ED (crimp contacts not included in scope of supply)
	Connectors may be operated only when there is no load/voltage.
Connection method	Crimp connection
Torque	0.8 Nm ... 1.2 Nm (PE connection)
	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)
Number of connections per position	1
Degree of pollution	3

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## Technical data

### General

Overvoltage category	III
Number of positions	18+PE
Insertion/withdrawal cycles	≥ 500
Size	B10
Contact numbering	1 - 18
Conductor cross section	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>
Connection cross section AWG	20 ... 12
Stripping length of the individual wire	7.5 mm
Minimum housing height	72 mm
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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### Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)

### Electrical characteristics

Rated voltage (III/3)	500 V
Rated surge voltage	6 kV
Rated current	16 A

### Standards and Regulations

Flammability rating according to UL 94	V0
Standards/regulations	acc. to DIN EN 45545-2

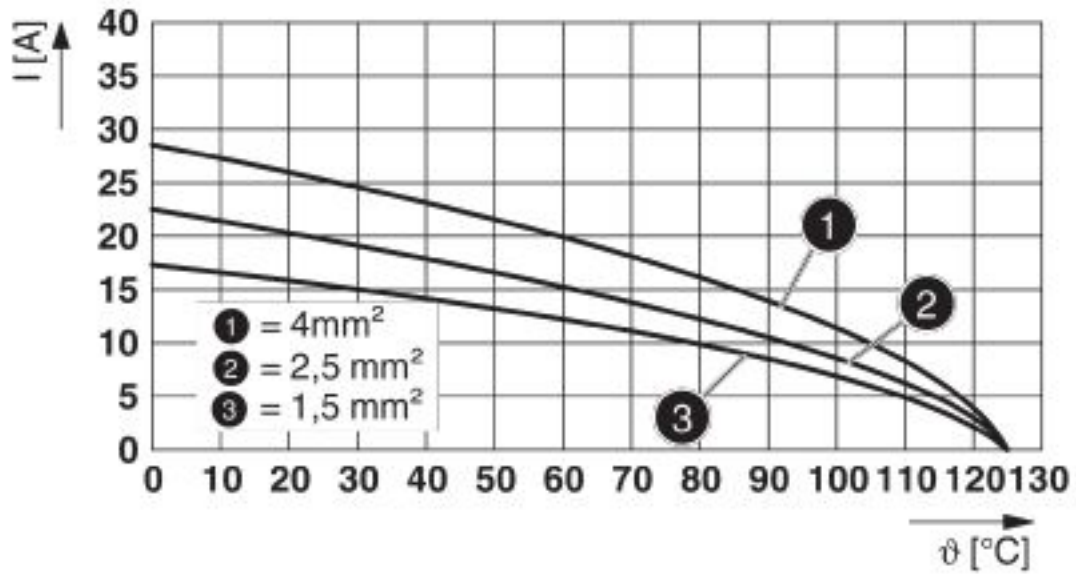
### Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

## Drawings

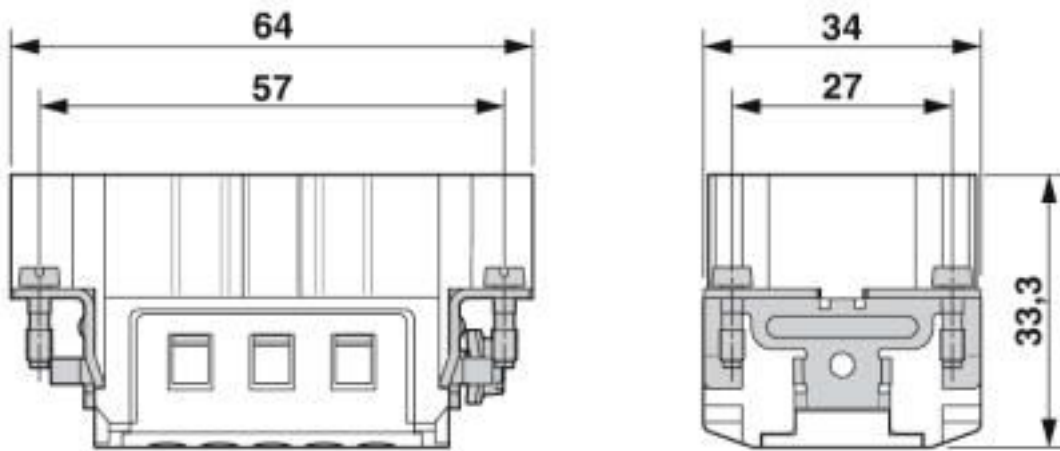
# Contact insert - HC-BB18-I-CT-M - 1584716

Diagram



Derating diagram

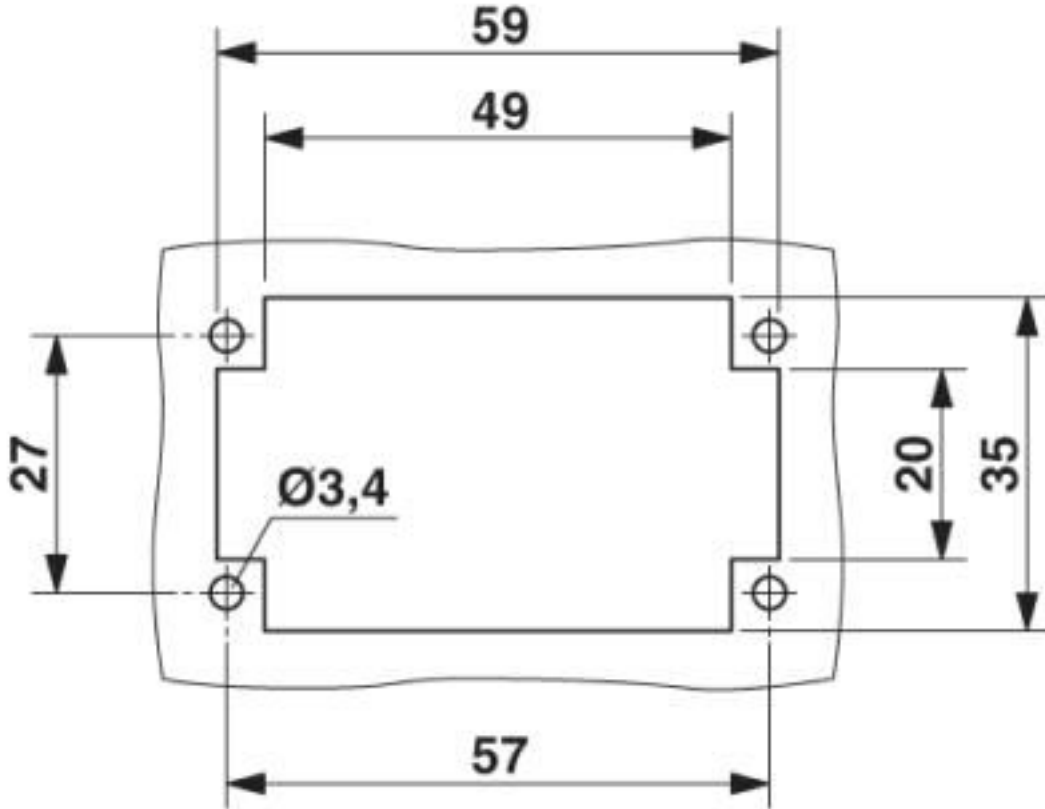
Dimensional drawing



Male insert

# Contact insert - HC-BB18-I-CT-M - 1584716

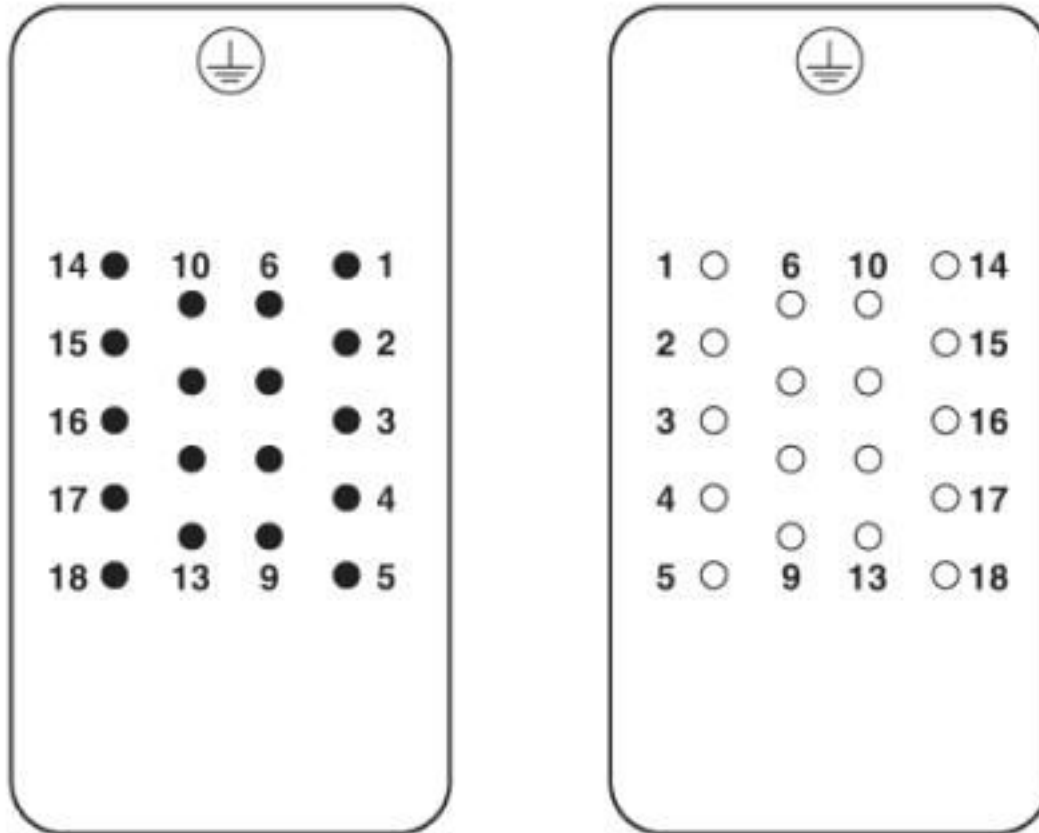
Dimensional drawing



Mounting cutout when used without housing

# Contact insert - HC-BB18-I-CT-M - 1584716

Schematic diagram



Connector pin assignment: Left pin - right socket

## Classifications

eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 4.0	27140800
eCl@ss 4.1	27140800
eCl@ss 5.0	27143400
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200
eCl@ss 7.0	27440205
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

# Contact insert - HC-BB18-I-CT-M - 1584716

## Classifications

### ETIM

ETIM 4.0	EC000438
ETIM 5.0	EC000438
ETIM 6.0	EC000438
ETIM 7.0	EC000438

### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

## Approvals

### Approvals

#### Approvals

CSA / UL Recognized / EAC / DNV GL / EAC

#### Ex Approvals

### Approval details

CSA		<a href="http://www.csagroup.org/services-industries/product-listing/">http://www.csagroup.org/services-industries/product-listing/</a>	013631_0_000
Nominal voltage UN	600 V		
Nominal current IN	16 A		
mm <sup>2</sup> /AWG/kcmil	12		

# Contact insert - HC-BB18-I-CT-M - 1584716

## Approvals

UL Recognized		<a href="http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm">http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm</a>	FILE E 118976
Nominal voltage UN	600 V		
Nominal current IN	20 A		
mm <sup>2</sup> /AWG/kcmil	12		

EAC		RU C- DE.AI30.B.01102
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DNV GL		<a href="https://approvalfinder.dnvgl.com/">https://approvalfinder.dnvgl.com/</a>	TAE000037S
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EAC		RU C- DE.BL08.B.00511
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## Accessories

### Accessories

#### Adapter plate

Adapter plate - HC-B 24-ADP-B 10-GY - 1660436



HEAVYCON adapter plate, type B24 on B10, for panel cutouts of type B24, gray

#### Assembly tool

Assembly tool - UNIFOX MT-CK 1.6/2.5 - 1089092



Assembly tool, for CK 1.6... crimp contacts for small conductor cross sections

## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

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#### Coding element

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Dummy socket - CK2,5-ED-BB - 1584693



Dummy socket for contact carrier with turned CK 2,5-ED... socket contacts. For HC-A../HC-BB../HC-M... series contact inserts.

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Coding profile - CP-HC-S - 1410916



Coding profile, 4 elements per star, for insertion in a coding keyway, for contact inserts HC-BB... / HC-A10-I-UT... / HC-A16-I-UT...

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Crimp contact

Crimp contact - CK2,5-ED-0,50ST AG - 1663572



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,75ST AG - 1663585



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,00ST AG - 1663598



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,50ST AG - 1663608



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Crimp contact - CK2,5-ED-2,50ST AG - 1663611



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-3,00ST AG - 1663624



Turned 2.5 crimp contact, individual male contact, core diameter 3.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-4,00ST AG - 1663637



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,50ST AU - 1674804



Turned 2.5 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-1,00ST AU - 1674781



Turned 2.5 crimp contact, individual male contact, core diameter 0.75 to 1.0 mm<sup>2</sup>, gold-plated

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Crimp contact - CK2,5-ED-1,50ST AU - 1674778



Turned 2.5 crimp contact, individual male contact, core diameter 1.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-2,50ST AU - 1674817



Turned 2.5 crimp contact, individual male contact, core diameter 2.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-4,00ST AU - 1674794



Turned 2.5 crimp contact, individual male contact, core diameter 4.00 mm<sup>2</sup>, gold-plated

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### Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

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### DIN rail mounting frame

DIN rail mounting frame - HC-CIF-B10-HFWL-PL - 1424335



HEAVYCON DIN rail mounting frame, for type B10 contact inserts

## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

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DIN rail mounting frame - HC-CIF-B06-24-BFAFL-PL - 1424338



DIN rail mounting frame, type: B6 - B24, for contact inserts

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### Docking frame

Docking frames - HC-B 10-ANDOCK - 1586125



Docking frame for racks, for contact inserts of B10 type, with four M5 flat headed screws, rack balance x/y axis +/- 1.5 mm

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### Mounting material

Screw - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

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PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

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## Contact insert - HC-BB18-I-CT-M - 1584716

### Accessories

Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

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Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

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### Universal tools

Contact removal tool - UNIFOX RT-CK 2.5 - 1072067



Contact removal tool, for turned CK 2,5... contacts

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### Additional products

Contact insert - HC-BB18-I-CT-F - 1584729



HEAVYCON socket insert, series: BB18, 18-pos., crimp connection, with plastic coding profile, can be coded

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