Industrial PC Platform NY-series IPC Programmable Multi-Axis Controller

High-speed, high-precision motion controller plus PC - in one box

The IPC Programmable Multi-Axes Controller offers exceptionally precise motion control, with proven technology from Omron's Delta Tau Data Systems, Inc. It was developed to help manufacturers boost both their productivity and their manufacturing quality, delivering world-beating*1 output speeds allied to exception precision. It comes equipped with Windows real-time operating systems which, combined with powerful control capability, provides great flexibility.



Features

High-speed multi-axis control

- Up to 128 axes of control
- Motion control period: 250 μs/16 axes *2

Flexibility

- Flexible function development capability (G-Code/ANSI C/original programming language)
- EtherCAT for flexible system configuration

Reliability

- Multi-tasking of Motion Control and Windows/Linux applications
- · Hypervisor allows to continue to control even if OS crashes

*1. Refers to the motion control performance of 16.6 μs/1 axes or 50 μs/8 axes (Omron survey as of July 2016).
 *2. Reference value.

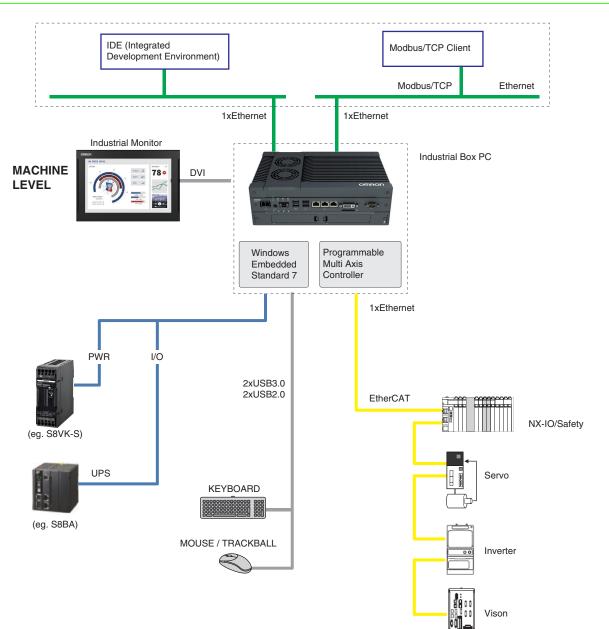
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System Configuration



$\underbrace{\mathbf{NY}}_{1} \underbrace{\mathbf{5}}_{2} \underbrace{\square}_{3} \underbrace{\square}_{4} - \underbrace{\square}_{5} \underbrace{\mathbf{0}}_{6} \underbrace{\mathbf{0}}_{7} \underbrace{\mathbf{0}}_{8} - \underbrace{\square}_{9} \underbrace{\square}_{10} \underbrace{\square}_{11} \underbrace{\square}_{12} \underbrace{\square}_{13} \underbrace{\square}_{14} \underbrace{\square}_{15} \underbrace{\square}_{16} \underbrace{\square}_{17}$

Item	Description	Option		
1	Series name	NY-series		
2	Controller series	5: "5" series		
3	Model type	1: Industrial Box PC		
4	Sequential number	2 or later		
5	Function module	A: Programmable Multi Axis Controller		
6	Number of axes for motion control	6: 128 axes		
7	Additional function software module	0:		
8	Reserved	0:		
9	Expansion slots	1: 1 PCIe slots		
10	Frame type	X: No display (Industrial Box PC)		
11	Display size	X: No display (Industrial Box PC)		
12	Operating system	1: Windows Embedded Standard 7 - 32 bit 2: Windows Embedded Standard 7 - 64 bit		
13	Processor	1: Intel [®] Core [™] i7-4700EQ 4th generation CPU with Fan Unit for active cooling		
14	Main memory	3: 8 GB, non-ECC		
15	Storage size	9: 64 GB, SSD SLC		
16	Optional interface	1: RS-232C		
17	Logo	X: No display (Industrial Box PC)		

Ordering Information

Product name		Specifications			Model
Product name	Processor type	Main memory	Storage size	OS	Model
Industrial Box PC	Intel [®] Core [™] i7-4700EQ	0.0D	64 GB SSD SLC	Windows Embedded Standard 7 32 bit	NY512-A600-1XX11391X
Industrial BOX PC	4th generation CPU with Fan module for active cooling	8 GB, non-ECC		Windows Embedded Standard 7 64 bit	NY512-A600-1XX21391X

Accessories

Optional Hardware

Product name	Specifications	Model
	Book mount	NY000-AB00
Mounting Brackets *1	Wall mount	NY000-AB01
SD Memory Cards	Card type: SD Card Capacity: 2 GB Format: FAT16	HMC-SD291
SD Memory Carus	Card type: SDHC Card Capacity: 4 GB Format: FAT32	HMC-SD491
JSB Flash Drives	Capacity: 2 GB	FZ-MEM2G
SD Hash brives	Capacity: 8 GB	FZ-MEM8G
	Storage type: HDD Capacity: 320 GB	NY000-AH00
Storage Devices	Storage type: SSD SLC Capacity: 32 GB	NY000-AS00
Storage Devices	Storage type: SSD SLC Capacity: 64 GB	NY000-AS01
	Storage type: SSD MLC Capacity: 128 GB	NY000-AS02
JSB Type-A to USB Type-B	Cable length: 2 m USB 2.0 Minimum bend radius: 25 mm	FH-VUAB 2M
Cables	Cable length: 5 m USB 2.0 Minimum bend radius: 25 mm	FH-VUAB 5M
)VI Cables	Cable length: 2 m Supports DVI-D Minimum bend radius: 36 mm	NY000-AC00 2M
JVI Cables	Cable length: 5 m Supports DVI-D Minimum bend radius: 36 mm	NY000-AC00 5M
Industrial Monitor • LCD touchscreen • Multi-touch functionality • Supply voltage: 24 VDC • Up to 1,280 x 800 pixels at 60 Hz • 2 USB Type-A Connectors • Programmable brightness control		NYM1⊡W-C100□
Power Supply	Output voltage: 24 VDC Push-In Plus terminal blocks	S8VK-S
JPS * 2	Output voltage during backup operation: 24 VDC ± 5%	S8BA
UPS Communication Cable	Cable length: 2 m Signals for • Signal output (BL, TR, BU, WB) • Remote ON/OFF input • UPS Stop Signal input (BS)	S8BW-C02

*1. Select the required type.*2. Revision number 04 or higher.

The revision number of the UPS can be retrieved from the serial number label on the product and the product packaging.

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1	2	3	4	

Item Description		
1	Product code	
2	Product period and sequential number	
3	Revision number	
4 RoHS status		

Spare Parts

The following spare parts for the Industrial Box PC are available.

Product name	Specifications	Model	
Battery	One battery is supplied with the Industrial Box PC. The battery supplies power to the real-time clock. The battery is located inside the Industrial Box PC. Service life: 5 years at 25°C	CJ1W-BAT01	
Fan Unit The Fan Unit is available for the Industrial Box PC that has active cooling. Service life: 70,000 hours of continuous operation at 40°C with 15% to 65% relative humidity. Shelf life: 6 months This is the storage limitation with no power supplied.		NY000-AF00	
Accessory Kit Accessory Kit Accessory Kit Containing all accessories supplied with the Industrial Box PC. Power connector I/O connector Drive bracket for drive installation A mounting screws for drive installation PCIe Card support for PCIe Card installation PCIe Card clip for PCIe Card installation PCIe Card clip for PCIe Card installation PCIe Card clip for PCIe Card installation PCIe Card support for PCIe Card installation PCIe Card clip for PCIe Card installation PCIe Card installation PCIe Card clip for PCIe Card installation PCIe Card installation PCIe Card support for PCIe		NY000-AK00	

Installed Support Software

Item	Specifications
Industrial PC Support Utility	The Industrial PC Support Utility is a software utility to assist in diagnosing and resolving problems of the Industrial Box PC. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.
Industrial PC Tray Utility	The Industrial PC Tray Utility is a software utility that provides information about the current state of the Industrial PC, its related devices, and associated software. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.
Industrial PC System API	The Industrial PC System API allows programmers to create programs that can retrieve information or set an indicator status of the Industrial Box PC. The API makes use of the included IPC System Service to manage the hardware. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.
Industrial Monitor Utility	For the optional OMRON Industrial Monitor. The Industrial Monitor Utility provides a user interface to control settings and display details of connected Industrial Monitors. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.
Industrial Monitor Brightness Utility	For the optional OMRON Industrial Monitor. The Industrial Monitor Brightness Utility is a small software utility that allows you to control the brightness of the screen backlight of all connected Industrial Monitors. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.
Industrial Monitor API	For the optional OMRON Industrial Monitor. The Industrial Monitor API allows programmers to create applications that can control the hardware features and retrieve information from connected Industrial Monitors. It is pre-installed on the Industrial Box PC and the Industrial Panel PC.

Support Software

The following table shows the Support Software used to configure, monitor, program, and debug the Programmable Multi-Axis Controller.

So	ftware Name	Application	How to Procure
Power PMAC IDE		This computer software is used to configure the Controller, create user programs, and debug the programs.	This is free software. Contact your OMRON representative for information on how to procure.
Power PMAC NC16	Power PMAC-NC16 SDK	This computer software is used to control working machines and other CNC machines with the Controller. Use this software when you want to customize the HMI screen. The product contains extension source codes used for customization.	This is non-free software. Contact your OMRON representative for information on how to procure.
	Power PMAC-NC16 Runtime	This computer software is used to control working machines and other CNC machines with the Controller. Use this software when you do not customize the HMI screen.	This is non-free software. Contact your OMRON representative for information on how to procure.
Acontis EC Engineer		This computer software is used to configure and monitor the EtherCAT network by using the Controller as the EtherCAT master.	This is free software. Contact your OMRON representative for information on how to procure.

Note: PMAC is an abbreviation for Programmable Multi Axis Controller.

Recommended EtherCAT and Ethernet Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. For EtherCAT, use a shielded twisted-pair cable (double shielding with aluminum tape and braiding) of Ethernet category 5 (100BASETX) or higher, and use straight wiring.

For Ethernet, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher. You can use either a straight or cross cable.

For 1000BASE-T, use an STP (double shielding with aluminum tape and braiding) cable of Ethernet category 5e or higher. You can use either a straight or cross cable.

In the table, materials indicated available for Ethernet 100BASE-TX are available for both of 100BASE-TX and 10BASE-T.

Cable with Connectors

	Item	Appearance	Recommended manufacturer	Cable length (m)	Model
				0.3	XS6W-6LSZH8SS30CM-Y
	Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
	Standard RJ45 plugs type * 1 Wire Gauge and Number of Pairs: AWG26, 4-pair Cable		OMBON	1	XS6W-6LSZH8SS100CM-Y
	Cable Sheath material: LSZH *2		ONINON	2	XS6W-6LSZH8SS200CM-Y
	Cable color: Yellow *3	14		3	XS6W-6LSZH8SS300CM-Y
				5	XS6W-6LSZH8SS500CM-Y
				0.3	XS5W-T421-AMD-K
	Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS5W-T421-BMD-K
	Rugged RJ45 plugs type *1 Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Right blue		OMRON	1	XS5W-T421-CMD-K
				2	XS5W-T421-DMD-K
.				5	XS5W-T421-GMD-K
Products for				10	XS5W-T421-JMD-K
EtherCAT	Cable with Connectors on Both Ends (M12 Straight/	-0-	OMRON	0.5	XS5W-T421-BM2-SS
	M12 Straight) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			1	XS5W-T421-CM2-SS
				2	XS5W-T421-DM2-SS
				3	XS5W-T421-EM2-SS
				5	XS5W-T421-GM2-SS
				10	XS5W-T421-JM2-SS
	Cable with Connectors on Both Ends (M12 Straight/			0.5	XS5W-T421-BMC-SS
	RJ45)			1	XS5W-T421-CMC-SS
	Shield Strengthening Connector cable *4 M12/Smartclick Connectors	13	OMRON	2	XS5W-T421-DMC-SS
	Rugged RJ45 plugs type		OWINOIN	3	XS5W-T421-EMC-SS
	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable			5	XS5W-T421-GMC-SS
	Cable color: Black			10	XS5W-T421-JMC-SS

***1.** Standard type cables length 0.2, 0.3, 0.5, 1, 1.5, 2, 3, 5, 7.5, 10, 15 and 20 m are available. Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15 m are available.

For details, refer to Cat.No.G019.

*2. The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

***3.** Cables colors are available in blue, yellow, or Green.

***4.** For details, contact your OMRON representative.

Cables / Connectors

	Item	Recommended manufacturer	Model	
Products for EtherCAT or			Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 X 4P *1
Ethernet	Wire Gauge and Number of Pairs: AWG24, 4-pair Cable	Cables	Kuramo Electric Co.	KETH-SB *1
(1000BASE-T/100BASE-TX)			SWCC Showa Cable Systems Co.	FAE-5004 *1
		RJ45 Connectors	Panduit Corporation	MPS588-C *1
		Cables	Kuramo Electric Co.	KETH-PSB-OMR *2
			JMACS Japan Co., Ltd.	PNET/B *2
Products for EtherCAT or Ethernet (100BASE-TX)	Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

***1.** We recommend you to use above cable for EtherCAT and Ethernet, and RJ45 Connector together.

*2. We recommend you to use above cable for EtherCAT and Ethernet, and RJ45 Assembly Connector together.

Note: Connect both ends of cable shielded wires to the connector hoods.

NY51□-A

Specifications

Performance/Function Specifications Supported by NY51□-A

	Item	NY51□-A
External terminals		Communications Connector For EtherCAT communications. • RJ45 × 1 For Ethernet communications on Windows side. • RJ45 × 1 For Ethernet communications on Programmable Multi Axis Controller side. • RJ45 × 1
	Maximum Number of Controlled Axes	128 axes
Motion control	Motion control period	250 μ or more
	Control method	Issuing control commands using EtherCAT communications
	Communications protocol	EtherCAT protocol
	Baud rate	100 Mbps
	Physical layer	100BASE-TX (IEEE 802.3)
EtherCAT	Topology	Line, daisy chain, and branching
communications specifications	Transmission media	Twisted-pair cable of category 5 or higher (double-shielded cable with aluminum tape and braiding)
	Transmission distance	Distance between nodes: 100 m or less
	Maximum number of slaves	128
	Range of node addresses that can be set	1 to 128
	Number of available ports	3
	Physical Layer	1000BASE-T/100BASE-TX
	Frame length	1,514 bytes max.
	Media access method	CSMA/CD
Ethernet Port	Modulation	Baseband
Enemetron	Topology	Star
	Transmission Media	Twisted-pair cable of category 5, 5e, or higher (shielded cable)
	Maximum Transmission Distance between Ethernet Switch and Node	100 m
	Maximum number of cascade connections	There are no restrictions if an Ethernet switch is used.
UCD mont	Physical layer	USB 3.0-compliant A-type connector, Output voltage 5 V, 0.9 A max.
USB port	Transmission distance	3 m

Performance Specifications

	Item	า		NY51⊡-A
		CPU type		Intel [®] Core™ i7-4700EQ
		Cores / Threa	lds	4/8
		CPU base fre	quency	2.4 GHz
	CPU	Maximum turbo frequency		3.4 GHz
		Cache		6 MB
		Cooling detai	ils	Requires active cooling (fan)
		Memory size		8 GB
Main system	Memory Memory type			DDR3L (non ECC)
	Trusted platform))	Ensure the integrity of the platform Disk encryption Password protection and other uses of encryption
	Graphica contro	llor		Intel [®] HD Graphics. Up to two independent screens.
	Graphics contro	blier		Intel [®] HD Graphics 4600
	Watchdog			Yes
Operating system	Windows OS	1		Windows Embedded Standard 7 - 32 bit Windows Embedded Standard 7 - 64 bit
	Drives	Hard disk dri	ve	• 320 GB Serial ATA 3.0
Storage devices		Solid state drive	SLC type	• 64 GB Serial ATA 3.1
			MLC type	• 128 GB Serial ATA 3.1
	Drive bays (HDD	D/SSD) *1		2
	Power connecto	or		• 24 VDC
	I/O connector			2 inputs (UPS signal and power OFF control) and 1 output (Industrial Box PC power state
	Number of ports		orts	2
	USB2.0 Type-A	Maximum current		500 mA
		Maximum cable length		5 m
		Number of ports		2
Connectors	USB3.0 Type-A			900 mA
		Maximum cable length		3 m
	Ethernet	Number of available ports		3
	connectors	Physical laye		10BASE-T, 100BASE-TX or 1000BASE-T
		Video interface		Digital or analog
	DVI-I	Resolution		Up to 1,920 x 1,200 pixels at 60 Hz
	connector	Maximum DVI cable length		Dependent upon connected monitor type and resolution
Optional connector (select one per system)	ct RS-232C			Standard DSUB9 connector (Non-Isolated)
	Configuration			X4 (4 lanes) up to Gen 3
PCIe Card Slot	Card height			Standard height cards, 4.20 inches (106.7 mm) *2
	Card length			Half length cards, 6.6 inches (167.65 mm)
	Model			CJ1W-BAT01
Battery	Service life			5 years at 25°C
	Model			NY000-AF00
Fan unit	Service life			70,000 hours of continuous operation at 40°C with 15% to 65% relative humidity

*1. Depending on the model one or two drives are supported.
*2. Low profile cards, 2.536 inches (64.4 mm) are not supported.

Electrical Specifications

Item			NY51D-A		
Rated power supply voltage			24 VDC, non-isolated		
Allowable power supply voltage range			20.4 to 28.8 VDC		
Grounding method			Ground to less than 100 Ω		
Inrush current			At 24 VDC: 12 A / 6 ms max. for cold start at room temperature		
Overvoltage category			JIS B3502 and IEC 61131-2: Category II		
EMC immunity level			IEC 61132-2: Zone B		
RTC accuracy			At ambient temperature of 55° C: -3.5 to +0.5 min error per month At ambient temperature of 25° C: -1.5 to +1.5 min error per month At ambient temperature of 0°C: -3 to +1 min error per month		
Power button life			100,000 operations		
Battery life			5 years at 25°C (for battery CJ1W-BAT01)		
Fan life			8 years of continuous operation at 40°C		
Maximum power drives and expar		wer consumption including pansions	114 W		
Power consumption *	Maximum power consumption excluding drives and expansions		81 W		
	Drives	SSD SLC 64 GB	2 W		
		SSD MLC 500 GB	3 W		
	Expansions	USB	14 W max. ((2 x 500 mA at 5 V) + (2 x 900 mA at 5 V))		
		PCle	15 W max.		

Note: Refer to the Industrial PC Platform NYseries IPC Programmable Controller Industrial Box PC Hardware User's Manual (W580) for detail. * The total power consumption is the sum of the power consumption of all items that are installed in your Industrial Box PC. To guarantee S8BA UPS operation in combination with our IPC, the specified combination of UPS and power-supply must be used. The required supply specifications for an Industrial Box PC with an Intel[®] Core™ i7-4700EQ CPU.

Item	Minimum power requirements		
Power supply	240 W		
UPS	120 W		

Environmental Specifications

Item		Specifications	
	Ambient operating temperature *1	0 to 55°C	
	Ambient storage temperature *1	-20 to 70°C	
	Ambient operating humidity *1	10% to 90% with no condensation	
	Ambient storage humidity *1	10% to 90% with no condensation	
	Operating atmosphere	No corrosive gases	
	Altitude	2,000 m max.	
Operation	Noise resistance (during operation)	Conforms to IEC61000-4-4, 2kV (power lines)	
environment	Vibration resistance (during operation)	Conforms to IEC 60068-2-6. For a product with an SSD: 5 to 8.4 Hz with 3.5 mm single amplitude and 8.4 to 150 Hz with 9.8 m/s ² for 10 times each in X, Y and Z directions. For a product with a HDD the vibration resistance depends on the mounting orientation *2.	
	Shock resistance (during operation)	Conforms to IEC 60068-2-27. 147 m/s ² , 3 times in each X, Y and Z directions	
	Installation method	Book mount, Wall mount	
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.	
Applicable standards *3		EU Directives: EMC Directive 2014/30/EU (EN 61131-2), and RoHS Directive KC Registration, RCM, cULus, EAC	

*1. The allowed ambient operating temperature and ambient humidity depend on product type, CPU type, mounting orientation, and storage device type.

*2. Vibration resistance depends on the Industrial Box PC's mounting orientation and storage device type:

Mounting orientation	SSD	HDD
Book	9.8 m/s ²	2.5 m/s ²
Wall		4.9 m/s ²

***3.** Refer to the OMRON website (www.ia.omron.com) or contact your OMRON representative for the most recent applicable standards for each model.

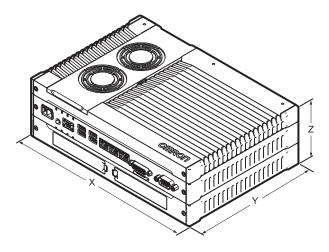
Storage Device Specifications

Item	Specifications			
Model	NY000-AS00	NY000-AS01	NY000-AS02	NY000-AH00
Capacity	32 GB	64 GB	128 GB	320 GB
Туре	SSD (SLC) SSD (MLC)			HDD
S.M.A.R.T. support	Yes		·	
Rotation speed	-	-	-	5,400 r/min
Interface	Serial ATA 3.1			Serial ATA 3.0
Sustained standard read speed	Up to 160 MB/s Up to 430 MB/s			_
Sustained standard write speed	Up to 150 MB/s Up to 190MB/s			_
Operating temperature	0 to 70°C			5 to 55°C
Operating humidity	10% to 95% (with no condensation)			 10% to 95% (with no condensation) 29°C wet-bulb temperature max.
Storage temperature	-40 to 100°C			-40 to 65°C
Storage humidity	10% to 95% (with no condensation)			 8% to 90% (with no condensation) 40°C wet-bulb temperature max.
Life	1,500 TB written / 11 years at a daily workload of 350 GB	3,000 TB written / 23 years at a daily workload of 350 GB	114 TB written / 3 years at a daily workload of 100 GB	Approximately 5 years or 20,000 powered-ON hours (whichever comes first) under the following conditions: • 25°C at 101.3 kPa • Less than 333 powered- ON hours/month *1 • Less than 20% operation while powered-ON *2 • Less than 1.30 x 10 ⁶ seeks/ month

***1.** Powered-ON hours include sleep and standby modes.

***2.** Operation includes seeking, writing, and reading functions.

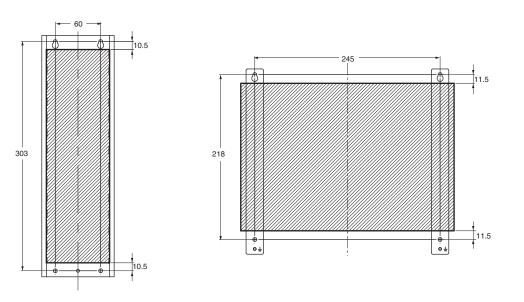
Dimensions



Item	Specifications	
Dimensions	Width X = 282 mm Depth Y = 195 mm. Y = 200 mm including the DVI connectors. Height Z = 88.75 mm	
Weight	3.8 kg	

Bracket Specifications

The metal mounting brackets mount your Industrial Box PC and they are the connection for the functional ground. Use metal screws with a diameter of 4 mm or 5 mm to mount the brackets. Mounting screw locations for book mount and wall mount orientation:



(Unit: mm)

Version Information

Unit Versions

Units	Models	Unit Version
NY-series Programmable Multi-Axis Controller	NY512-A	1.12

Unit Versions and Programming Devices Supported by NY51 - A The following tables show the relationship between unit versions and Power PMAC IDE versions.

Unit Versions and Programming Devices

Unit Version	Corresponding version of Power PMAC IDE	
1.12	Version 2.2 or higher	

NY51□-A

Related Manuals

Contact your OMRON representative for details.

Manual name	Cat.No.	Model numbers	Application	Description
Industrial PC Platform NY- series IPC Programmable Multi-Axis Controller Industrial Box PC Hardware User's Manual	W580	NY51□-A	Hardware information on IPC Programmable Multi-Axis Controller	 An introduction to the IPC Programmable Multi-Axis Controller is provided along with the following information: Basic features of the IPC Programmable Multi-Axis Controller Setup examples

Terms and Conditions Agreement

Read and understand this catalog.

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Warranties.

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Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.

Performance Data.

Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.

Change in Specifications.

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.

Errors and Omissions. Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

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