Safety Controller
G9SP

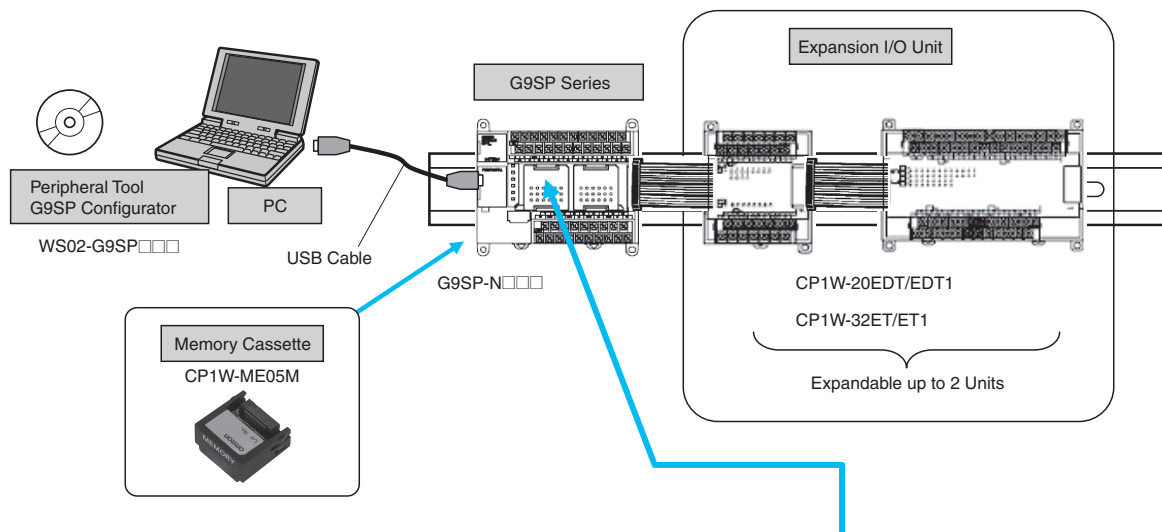## Easy programming for complex safety control

- Stand-alone Safety Controller for small and mid-sized machinery
- Three types of CPU with different I/O size to suit the application
- Four types of Expansion I/O Units for hard-wired diagnosis or standard signals
- Clear diagnosis and monitoring via Ethernet (Omron FINS protocol), EtherNet/IP, or serial (RS-232) connection
- Various kinds of safety devices directly connectable like non-contact switches and safety mats
- Easy design, verification, standardization and reusage of safety control by unique programming software
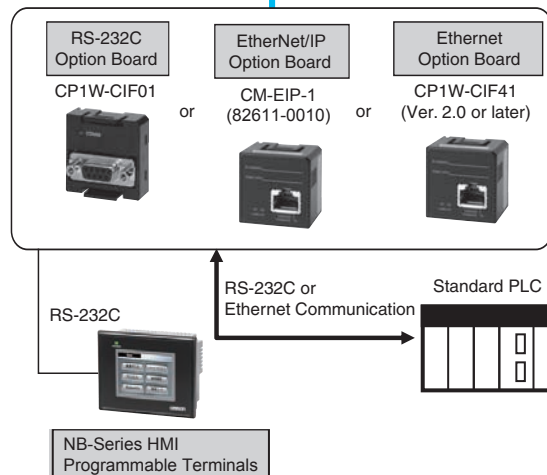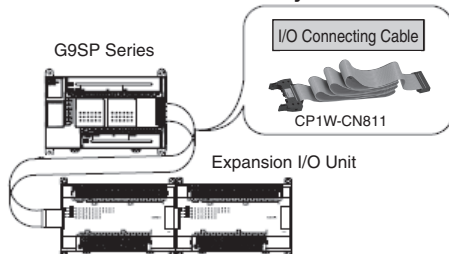- ISO 13849-1 (PLe/Category 4), IEC61508 (SIL3) certified

⚠ **Refer to "*Safety Precautions*" on page 15.**

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Example of the system configuration

Peripheral Tool
G9SP Configurator — PC
WS02-G9SP□□□

USB Cable

G9SP-N□□□

Memory Cassette
CP1W-ME05M

G9SP Series

Expansion I/O Unit

CP1W-20EDT/EDT1
CP1W-32ET/ET1

Expandable up to 2 Units

● **When the Units are distantly-positioned such as one above the other layout**

G9SP Series

I/O Connecting Cable
CP1W-CN811

Expansion I/O Unit

RS-232C Option Board
CP1W-CIF01

EtherNet/IP Option Board
CM-EIP-1 (82611-0010)

or

Ethernet Option Board
CP1W-CIF41 (Ver. 2.0 or later)

or

RS-232C

RS-232C or Ethernet Communication

Standard PLC

NB-Series HMI Programmable Terminals

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Ordering Information

G9SP Series

Name	Number of I/O				Unit version	Model
	Safety inputs	Test outputs	Safety outputs	Standard outputs		
Safety Controller	10	4	Solid-state outputs: 4	4	Ver.2.0	**G9SP-N10S**
	10	6	Solid-state outputs: 16	-		**G9SP-N10D**
	20	6	Solid-state outputs: 8	-		**G9SP-N20S**

Expansion I/O Unit (for standard machine control)

Name	Type	Number of I/O		Model
		Inputs	Outputs	
Expansion I/O Unit	Sinking type	12	Solid-state outputs: 8	**CP1W-20EDT**
	Sourcing type			**CP1W-20EDT1**
	Sinking type	-	Solid-state outputs: 32	**CP1W-32ET**
	Sourcing type			**CP1W-32ET1**

Note: CP1W-CN811 I/O Connecting Cable is available.
Refer to the Datasheet of CP1H Programmable Controller (Cat. No. P080-E1) for details.

I/O Connecting Cable

Name	Specifications	Model
I/O Connecting Cable	80 cm (for the distantly-positioned units connection)	**CP1W-CN811**

Note: An I/O Connecting Cable (approx. 6 cm) for alongside setting is included in the Expansion I/O Unit package.

Option Unit

Name	Model
RS-232C Option Board	**CP1W-CIF01**
Ethernet Option Board (Unit Ver. 2.0 or later)	**CP1W-CIF41**
EtherNet/IP Option Board (Model CM-EIP-1)	**82611-0010**
Memory Cassette	**CP1W-ME05M**

Note: Refer to the Datasheet of CP1H Programmable Controller (Cat. No. P080-E1) for details.

Configurator

Name	Media	Applicable OS	Model
G9SP Configurator	Setup Disk (CD-ROM: 1 license)	Windows XP Service Pack 3 (32-bit edition) Windows Vista Service Pack 2 (32-bit edition, 64-bit edition) Windows 7 (32-bit edition, 64-bit edition) Windows 8 (32-bit edition, 64-bit edition) Windows 8.1 (32-bit edition, 64-bit edition) Windows 10 (32-bit edition, 64-bit edition)	**WS02-G9SP01-V□**
	Setup Disk (CD-ROM: 10 licenses)		**WS02-G9SP10-V□**
	Setup Disk (CD-ROM: 50 licenses)		**WS02-G9SP50-V□**
	Setup Disk (CD-ROM: Site license)		**WS02-G9SPXX-V□**

Note: Administrator rights are required for installation.

Version Information
The combinations that can be used of the unit versions of the G9SP series and the version of Configurator.

G9SP series	G9SP Configurator	
Unit version Ver.1.□	Ver.1.□	Ver.2.00
Unit version Ver.2.0	---	Ver.2.00

Function Support by Unit Version of G9SP
Serial communication speed

Item	Unit Version	
	Ver.1.□	**Ver.2.0**
Communications protocol	No-protocol	
Communication speed	9,600 bps	9,600 bps 115,200 bps ✽
Transmission disutance	max.15 m	max.15 m (With a baud rate of 115,200 bps: max.3 m)
Data length	8 bits	
Parity	Even	
Stop bits	1 bit	

✽ The baud rate can be set to 115,200 bps with turning on the DIP swith pin 3.

Connectivity with OMRON safety input devices

Item	Unit Version	
	Ver.1.□	**Ver.2.0**
Single-beam Safety Sensor E3ZS, E3FS	max.1 unit	G9SP-N10D/N20S: max.6 units G9SP-N10S : max.4 units
Non-contact Door Switche D40A, D40Z	G9SP-N10D/N20S: max.30 units G9SP-N10S : max.15 units	
Safety Mat UM	max.12 units	

Programmable Terminal NB series
Programmable Terminals

Product name	Specifications	Model
NB3Q	3.5 inch, TFT LCD, Color, 320 × 240 dots	NB3Q-TW00B
	3.5 inch, TFT LCD, Color, 320 × 240 dots, USB Host, Ethernet	NB3Q-TW01B
NB5Q	5.6 inch, TFT LCD, Color, 320 × 234 dots	NB5Q-TW00B
	5.6 inch, TFT LCD, Color, 320 × 234 dots, USB Host, Ethernet	NB5Q-TW01B
NB7W	7 inch, TFT LCD, Color, 800 × 480 dots	NB7W-TW00B
	7 inch, TFT LCD, Color, 800 × 480 dots, USB Host, Ethernet	NB7W-TW01B
NB10W	10.1 inch, TFT LCD, Color, 800 × 480 dots, USB Host, Ethernet	NB10W-TW01B

Software

Product name	Specifications
Support Software for NB Series NB-Designer ✽	Supported Operating Systems: Windows 10, Windows 8.1, Windows 8, Windows 7, Windows Vista®, Windows XP (SP3 or higher). **Note:** Note: Except for Windows XP 64-bit version Download from Omron's regional websites.

✽ NB-Designer version 1.32 or later can be used with G9SP.
  For detail, refer to the NB Series catalog (Cat. No. V412-E1).

Specifications (Refer to Instruction Manual and Users Manual for details.)

G9SP Series
General Specifications

Power supply voltage	24 VDC (20.4 to 26.4 VDC -15% +10%)
Current consumption *	G9SP-N10S: 400 mA (V1: 300 mA, V2: 100 mA) G9SP-N10D: 500 mA (V1: 300 mA, V2: 200 mA) G9SP-N20S: 500 mA (V1: 400 mA, V2: 100 mA)
Isolation class	Class III (SELV)
Overvoltage category	II
Noise immunity	Conforms to IEC61131-2
Vibration resistance	5 to 8.4 Hz: 3.5 mm, 8.4 to 150 Hz: 9.8 m/s^2
Shock resistance	147 m/s^2: 11 ms
Mounting	DIN track mounting (IEC60715 TH35-7.5/TH35-15) or M4 screws
Ambient operating temperature	0 to +55°C
Ambient operating humidity	10% to 90% (with no condensation)
Ambient storage temperature	-20°C to +75°C
Atmosphere	No corrosive gas
Operating altitude	2,000 m max.
Pollution degree	Pollution degree 2
Degree of protection	IP20 except terminal blocks
Terminal screws	M3 self-rising screws

* Not including the current consumption of external devices.

Item Model	G9SP-N10S	G9SP-N10D	G9SP-N20S
Safety inputs	10	10	20
Safety outputs	4	16	8
Test outputs	4	6	6
Standard outputs	4	-	-
Weight	290 g max.	440 g max.	430 g max.

Safety Input Specifications

Input type	Sinking inputs (PNP)
Input current	6 mA
ON voltage	11 VDC min. (between each input terminal and G1)
OFF voltage	5 VDC max. (between each input terminal and G1)
OFF current	1 mA max.

Test Output Specifications

Output type	Sourcing outputs (PNP)
Rated Output Current	G9SP-N10S T0, T1 : 60 mA max. T2 : 30 mA max. *1 T3 : 300 mA max. *2 T0-2 total : 60 mA max. G9SP-N10D T0, T1, T2 : 60 mA max. T3 : 300 mA max. *2 T4, T5 : 30 mA max. *1 Total of T0-2 and T4-5 : 60 mA max. G9SP-N20S T0, T1, T2 : 100 mA max. T3 : 300 mA max. *2 T4, T5 : 30 mA max. *1 Total of T0-2 and T4-5 : 120 mA max.
ON residual voltage	1.8 V max. (between each output terminal and V1)
Leakage current	0.1 mA max.

*1. Connection to OMRON D40A/D40Z Non-contact Door Switch is possible.
*2. With the Muting Lamp Output (open circuit detection)

Safety Output Specifications

Output type	Sourcing outputs (PNP)
Rated output current	0.8 A max./output 1.6 A max./4 outputs (G9SP-N10S/-N20S) *1 1.2 A max./4 outputs (G9SP-N10D) *2
ON residual voltage	1.2 V max. (between each output terminal and V2)
OFF residual voltage	2 V max.
Leakage current	0.1 mA max.

*1. Total current for So0 to So3 and So4 to So7
*2. Total current for So0 to So3, So4 to So7, So8 to So11 and So12 to So15
Note: When a safety output is set as a pulse output, make sure that the connected devices do not malfunction due to the OFF pulse (pulse width: 640 µs).

Standard Output Specifications (G9SP-N10S)

Output type	Sourcing outputs (PNP)
ON residual voltage	1.5 V max. (between each output terminal and V2)
Rated output current	100 mA max.

Configurator

System Requirements

The following system is required to operate the G9SP Configurator WS02-G9SP□□□. Make sure your system provides the following conditions and has the necessary components.

Item	Description
CD-ROM or DVDROM drive	One or more
Supported operating systems	Windows XP Service Pack 3 (32-bit edition) Windows Vista Service Pack 2 (32-bit edition, 64-bit edition) Windows 7 (32-bit edition, 64-bit edition) Windows 8 (32-bit edition, 64-bit edition) Windows 8.1 (32-bit edition, 64-bit edition) Windows 10 (32-bit edition, 64-bit edition) **Note:** Administrator rights are required for installation.
CPU	Computer with a processor that is recommended by Microsoft Corporation.
RAM	Memory capacity that is recommended by Microsoft Corporation
Required hard disk space	200 MB min.
Display	High-luminance display of SVGA (800 × 600) min. With 256 colors min.
Connection port to Controller	USB port

Certified Standards

Certifying body	Standard
TÜV Rheinland	EN ISO 13849-1 EN ISO 13849-2 IEC 61508 parts 1-7 EN 62061 IEC 61131-2 EN ISO 13850 EN 60204-1 EN 61000-6-2 EN 61000-6-4 NFPA 79 ANSI RIA R15.06 ANSI B11.19 ANSI/UL 1998
UL	UL508 CSA22.2 No.142
KOSHA	S Mark ✱

✱ The G9SP-series Controller (version 1.1 or later) and the Expansion I/O Units have been certified for the KOSHA S Mark.

Expansion I/O Unit

Input Specifications (CP1W-20EDT/20EDT1)

Item	Specifications
Input voltage	24 VDC, +10%, -15%
Input impedance	4.7 kΩ
Input current	5 mA TYP
ON voltage	14.4 VDC min.
OFF voltage	5.0 VDC max.
ON delay	1 ms max. ✱
OFF delay	1 ms max. ✱
Circuit configuration	

✱ON/OFF delay represents the hardware delay time.

Output Specifications (Transistor outputs: sinking/sourcing type)

Item	Specifications	
	CP1W-20EDT/EDT1	CP1W-32ET/32ET1
Maximum switching capacity ✱1	24 VDC +10%, -5% 0.3 A/output	4.5 to 30 VDC 0.3 A/output
	0.9 A/common 1.8 A/unit	0.9 A/common 7.2 A/unit
Leakage current	0.1 mA max.	0.1 mA max.
Residual voltage	1.5 V max.	1.5 V max.
ON delay	0.1 ms max.	0.1 ms max.
OFF delay	1 ms max. 24 VDC, +10%, -5%, when 5 to 300 mA	1 ms max. 24 VDC, +10%, -5%, when 5 to 300 mA
Maximum number of outputs for simultaneous ON	8 outputs (100% load)	24 outputs (75% load)
Fuse ✱2	1/common	
Circuit configuration	Sinking type (CP1W-20EDT, CP1W-32ET)	Sourcing type (CP1W-20EDT1, CP1W-32ET1)

✱1. A maximum of 0.9 A per common can be switched at an ambient temperature of 50°C.
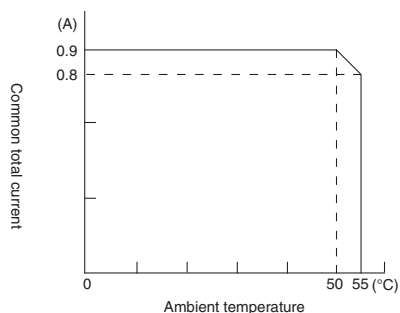
✱2. User cannot replace fuses. Replace the unit if a fuse blows due to short circuit, etc.

Option Unit
RS-232C Option Board (CP1W-CIF01)

Communication Specifications

Item	Specifications
Connection method	D-SUB 9P (female)
Maximum transmission distance	With a baud rate of 9,600 bps: 15m With a baud rate of 115,200 bps: 3m
Communication protocol	No-protocol
Maximum data length	Refer to the Users Manual for details.
Communication settings	Baud rate 9,600 or 115,200 bps (unit version 2.0 or later)

Ethernet Option Board (CP1W-CIF41 unit ver. 2.0 or later)

Ethernet Communication Specifications

Item		Specifications	
Name		CP Series Ethernet Option Board	
Model		CP1W-CIF41	
Type		100 BASE-TX (applicable as a 10 BASE-T)	
Transmission specifications	Media access method	CSMA/CD	
	Modulation method	Baseband	
	Transmission path type	Star form	
	Baud rate	100 Mbps (100 BASE-TX)	10 Mbps (10 BASE-T)
		Internal transmission speed between G9SP and Ethernet Option Board is of 115.2 kbps.	

	Transmission media	Unshielded twisted-pair (UDP) cable
		    Categories: 5, 5e
		Shielded twisted-pair (STP) cable
		    Categories: 100 Ω at 5, 5e
			Unshielded twisted-pair (UDP) cable
			    Categories: 3, 4, 5, 5e
			Shielded twisted-pair (STP) cable
			    Categories: 100 Ω at 3, 4, 5, 5e

	Transmission distance	100 m (distance between hub and node)	
	Number of cascade-connectable units	No limit when a switching hub is used.	
Weight		23 g max.	
Dimensions		36.4 (W) x 36.4 (H) x 28.2 (D) mm	

EtherNet/IP Communication Option Board (Model CM-EIP-1, Part Number 82611-0010)

Communication Specifications

| Communications protocol		EtherNet/IP
Type		100 BASE-TX (See note)
Transmission specifications	Media access method	CSMA/CD
	Modulation method	Baseband
	Transmission path type	Star form
	Baud rate	100 Mbps (100 BASE-TX)
	Transmission media	Shielded twisted-pair (STP) cable Categories: 100 Ω at 5, 5e or higher
	Transmission distance	100 m (distance between hub and node)
	Number of cascade-connectable units	No limit when a switching hub is used.

Note: If tag data links are being used, use 100 BASE-TX.

Functions (Refer to the Instructions Reference Manual (Cat. No. Z923-E1) for details.)

Function Blocks
Logic Functions

| Function Block Name	Notation on Function List	Icon	Details
NOT	NOT		Outputs the logical complement of the input condition.
AND	AND		Outputs the logical AND of the input conditions.
OR	OR		Outputs the logical OR of the input conditions.
NAND	NAND		Outputs the logical NAND of the input conditions.
NOR	NOR		Outputs the logical NOR of the input conditions.
Exclusive OR	EXOR		Outputs the exclusive OR of the input conditions.
Exclusive NOR	EXNOR		Outputs the exclusive NOR of the input conditions.
RS-FF (Reset Set Flip-Flop)	RS-FF		When the input signal turns ON, RS-FF holds the ON status in the function block and continuously connects to the output.
Comparator	Comparator		Compares the input signals to the set value and turns ON the output if they match.
Comparator 2	Comparator2		Compares the input signals to the set value and outputs the comparison result.

Timer/Counter Functions

| Function Block Name	Notation on Function List	Icon	Details
Off-Delay Timer	Off-Delay Timer		Operates an OFF-delay timer.
On-Delay Timer	On-Delay Timer		Operates an ON-delay timer.
Pulse Generator	Pulse Generator		Cyclically outputs ON/OFF pulses on the Output Enable while the input signal is ON.
Counter	Counter		Counts the number of input signals and turns ON the output when the count reaches the specified number.
Up-Down Counter	Up-Down Counter		Increments the counter on the leading edge of an up count input and decrements the counter on the leading edge of a down count input.
Serial-Parallel Converter	Serial-Parallel Converter		Counts the number of input signals and outputs the count value.

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Safety Device Function Blocks

Function Block Name	Notation on Function List	Icon	Details
External Device Monitoring	EDM		Evaluates the input signal and external device status and sends a safety output to the external device. This function block is used to detect fused contacts or external wiring problems (disconnected lines) for safety relays, contactors, and other safety devices.
Enable Switch Monitoring	Enable Switch		Monitors the status of an Enable Switch device.
Emergency Stop Switch Monitoring	E-Stop		Monitors the status of an Emergency Stop Switch.
Light Curtain Monitoring	Light Curtain Monitoring		Monitors the input signal from a Safety Light Curtain.
Muting	Muting		Temporarily disables the input signals for a Light Curtain when the muting signal is detected.
Safety Gate Monitoring	Safety Gate Monitoring		Monitors the status of a safety door (Safety-door Switch or Safety Limit Switch). This function block can be used to set function tests for Safety Category 2.
Two Hand Controller	Two Hand Controller		Monitors the status of a Two-hand Switch.
User Mode Switch Monitoring	User Mode Switch		Monitors the operating mode switch for a user system or device.
Redundant Input Monitoring	Redundant Input		Monitors for discrepancies in two input signals.
Single Beam Safety Sensor	Single Beam Safety Sensor		Monitors the input signal of an OMRON E3ZS/E3FS Single-beam Safety Sensor.
Non-Contact Door Switch Monitoring	Non-Contact Door Switch		Monitors an OMRON D40A/D40Z Non-contact Door Switch.
Safety Mat Monitoring	Safety Mat		Monitors an OMRON UM Safety Mat.

Reset and Restart Function Blocks

Function Block Name	Notation on Function List	Icon	Details
Reset	Reset		Outputs ON if the reset signal is correctly input while the input condition is ON. This function block can be used to prevent equipment from starting automatically.
Restart	Restart		Performs the same operation as a Reset function block. The icon is different.

Connector Function Blocks

Function Block Name	Notation on Function List	Icon	Details
Multi Connector	Multi Connector		Outputs the status of the input signals.
Routing	Routing		Distributes an input signal to multiple signals.

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9

Wiring

Terminal Arrangement

G9SP-N10S

Top (17 pin)

V1	G1	Si1	Si3	Si5	Si7	Si9	T1	T3
NC	Si0	Si2	Si4	Si6	Si8		T0	T2

Bottom (14 pin)

NC	So0	So2	O0	O2	NC	NC
V2	G2	So1	So3	O1	O3	NC

G9SP-N10D

Top (24 pin)

V1	G1	Si1	Si3	Si5	Si7	Si9	NC	NC	T1	T3	T5
NC	Si0	Si2	Si4	Si6	Si8		NC	NC	T0	T2	T4	NC

Bottom (19 pin)

NC	So0	So2	So4	So6	So8	So10	So12	So14
V2	G2	So1	So3	So5	So7	So9	So11	So13	So15

G9SP-N20S

Top (24 pin)

V1	G1	Si1	Si3	Si5	Si7	Si9	Si11	Si13	Si15	Si17	Si19
NC	Si0	Si2	Si4	Si6	Si8	Si10	Si12	Si14	Si16	Si18	NC

Bottom (19 pin)

NC	So0	So2	So4	So6	NC	T0	T2	T4
V2	G2	So1	So3	So5	So7	NC	T1	T3	T5

Terminals	Function
V1/G1	Power supply terminals for Internal/Input circuits (24 VDC)
V2/G2	Power supply terminals for output circuits (24 VDC)
NC	Not used (Do not connect.)
Si0 - Si19	Safety input terminals
T0 - T5	Test output terminals
So0 - So15	Safety output terminals
O0 - O3	Standard output terminals

Internal Circuits and Wiring Example
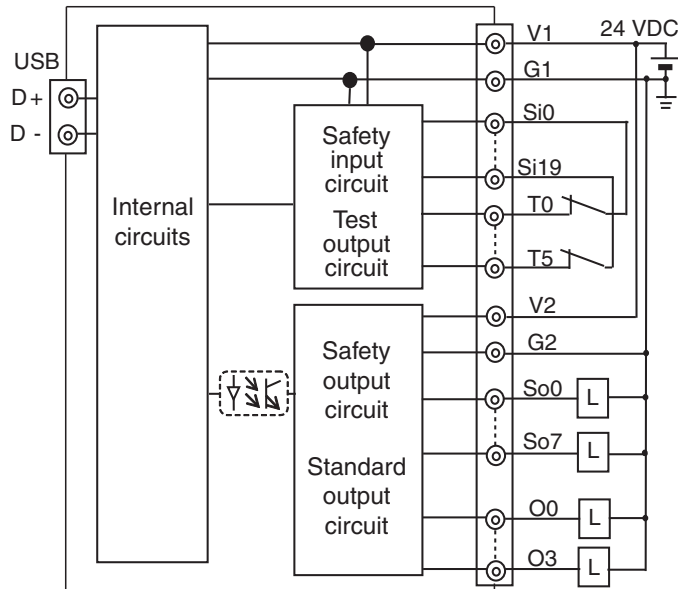
I/O Wiring Example: Emergency Stop (Dual Channel) with Manual Reset
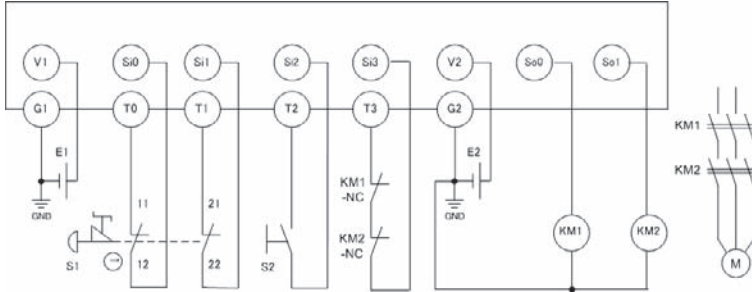
G9SP
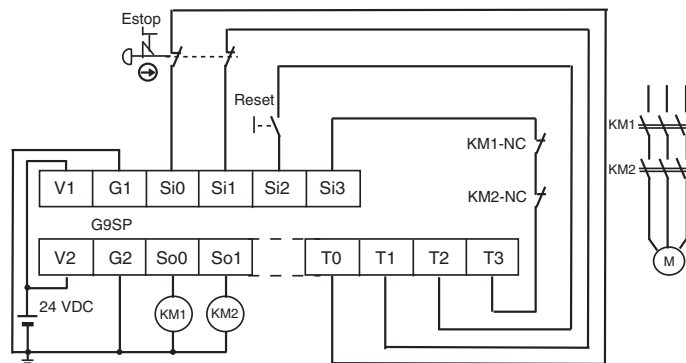
Application Templates

Emergency Stop Pushbutton Application

PL/Safety Category	Model		Stop category	Reset
PLe/4 equivalent	Emergency stop pushbutton	A165E/A22E	0	Manual

Application Overview

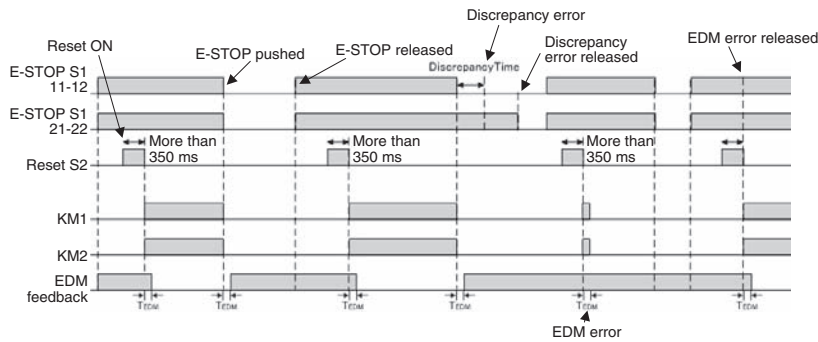The power supply to motor M is turned OFF when emergency stop switch S1 is pressed.

Wiring Example

E1 and E2: 24-VDC power supplies
S1: Emergency stop switch
S2: Reset switch
KM1 and KM2: Contactors
M: Motor

Note: Refer to page 20 for the terminal arrangement.
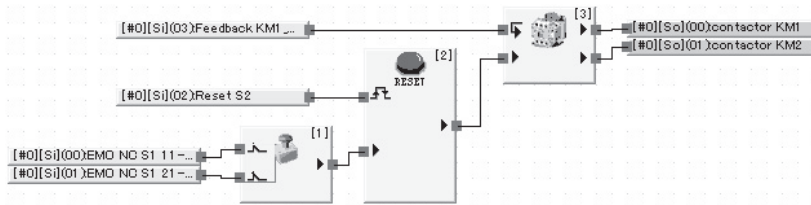
Timing Chart

Safety I/O Terminal Settings

Input Terminals

Ter...	Name of settings	I/O Comment	Test Source
Si0	Emergency Stop S...	EMO NC S1 11-12	T0
Si1		EMO NC S1 21-22	T1
Si2	Reset Switch	Reset S2	T2
Si3	EDM(Contact Weld...	Feedback KM1_KM2...	T3

Output Terminals

Ter...	Name of settings	I/O Comment
So0	2 Safety Relays w/ welding ...	contactor KM1
So1		contactor KM2

Program


Precautions for Safe Use

- Perform a function test every six months to detect contact welding failures on contactors.
- It is the user's responsibility to make sure that the entire system complies with standards.
- For safety reasons, two electrical switching elements and two relays or contactors are always necessary to detect electrical faults and mechanical faults.

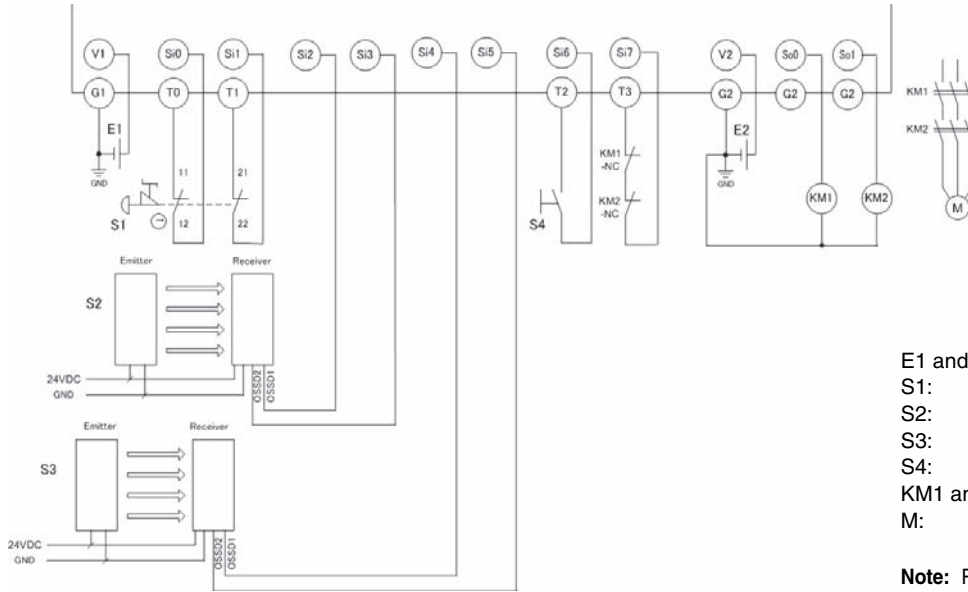## Safety Light Curtain Application

PL/Safety Category	Model		Stop category	Reset
PLe/4 equivalent	• Emergency stop pushbutton • Safety light curtain • Safety Limit Switch	A165E/A22E F3SJ-E□□□□P25 D4N/D4F	0	Manual

Application Overview

The power supply to the motor is turned OFF when light is intercepted in the safety light curtain and the safety limit switch turns OFF simultaneously.
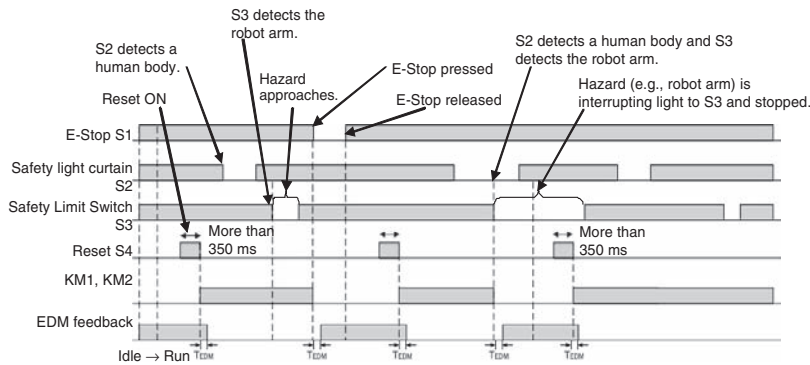The output also goes OFF when emergency switch S1 is pressed.
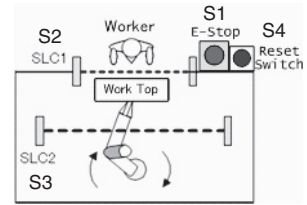
Wiring Example

E1 and E2:	24-VDC power supplies
S1:	Emergency stop switch
S2:	Safety light curtain
S3:	Safety limit Switch
S4:	Reset switch
KM1 and KM2:	Contactors
M:	Motor

Note: Refer to page 20 for the terminal arrangement.
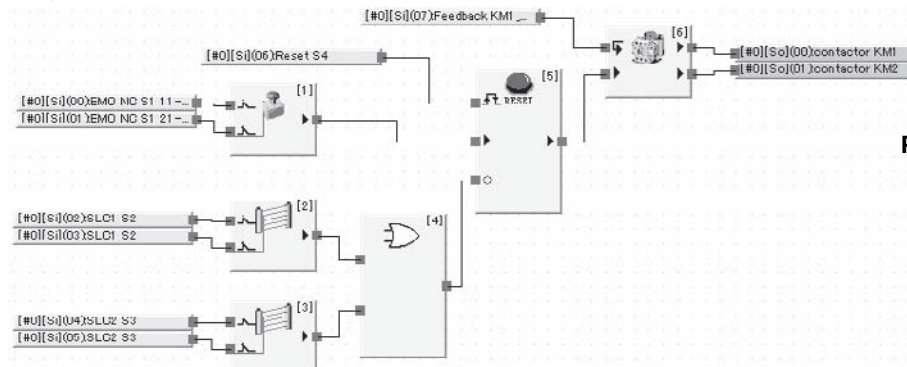
Timing Chart

Safety I/O Terminal Settings
Input Terminals

Ter...	Name of settings	I/O Comment	Test Source
Si0	Emergency Stop S...	EMO NC S1 11-12	T0
Si1		EMO NC S1 21-22	T1
Si2	Light Curtain	Light curtain	
Si3		Light curtain	
Si4	Light Curtain	Limit Switch	
Si5		Limit Switch	
Si6	Reset Switch	Reset S4	T2
Si7	EDM[Contact Wel...	Feedback KM1_KM2...	T3

Output Terminals

Ter...	Name of settings	I/O Comment
So0	2 Safety Relays w/ welding ...	contactor KM1
So1		contactor KM2

Program

Precautions for Safe Use

• Perform a function test every six months to detect contact welding failures on contactors.
• It is the user's responsibility to make sure that the entire system complies with standards.
• For safety reasons, two electrical switching elements and two relays or contactors are always necessary to detect electrical faults and mechanical faults.

G9SP

D40A Non-Contact Switch Application

PL/Safety Category	Model		Stop category	Reset
PLe/4 equivalent	• Emergency stop pushbutton • Non-Contact Door Switch	A165E/A22E D40Z	0	Manual

Application Overview

The power supply to motor M is turned OFF when emergency stop switch S1 is pressed.
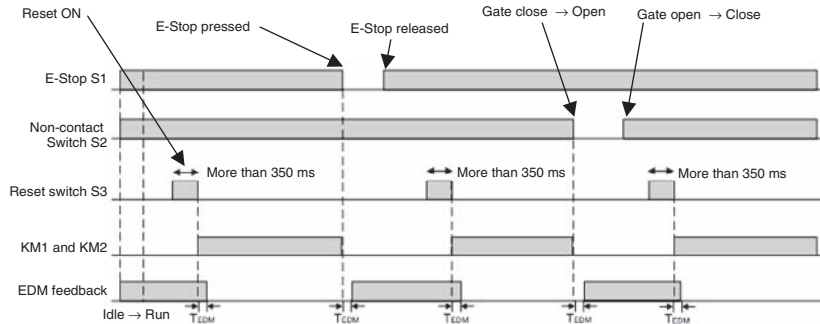The power supply to motor M is turned OFF by opening safety door S2.

Wiring Example
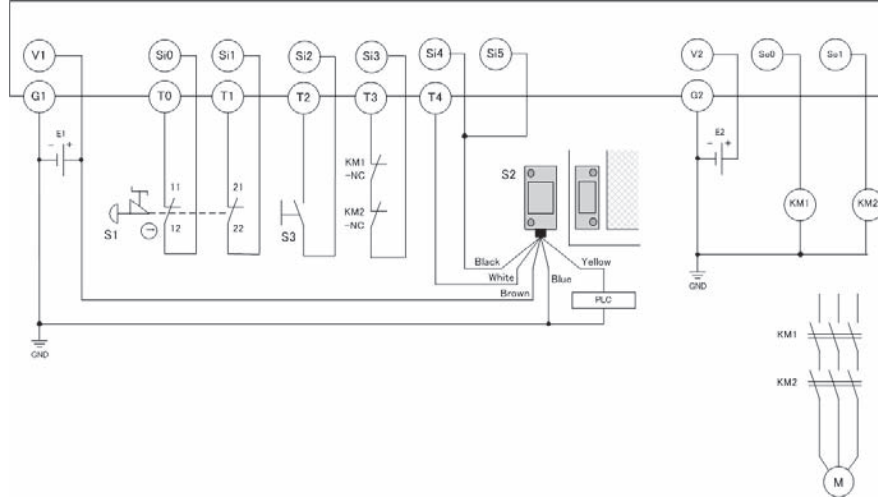
E1 and E2:   24-VDC power supplies
S1:   Emergency stop pushbutton
S2:   D40A Non-contact Switch
S3:   Reset switch
KM1 and KM2:   Contactors
M: Motor

Note: Refer to page 20 for the terminal arrangement.

Timing Chart


Safety I/O Terminal Settings
Input Terminals

Ter...	Name of settings	I/O Comment	Test Source
Si0	Emergency Stop Sw...	EMO NC S1 11-12	T0
Si1		EMO NC S1 21-22	T1
Si2	Reset Switch	Reset S3	T2
Si3	EDM[Contact Weldi...	Feedback KM1_KM2	T3
Si4	Non-contact Switch	Non-contact Switch...	T4
Si5		Non-contact Switch...	T4

Output Terminals

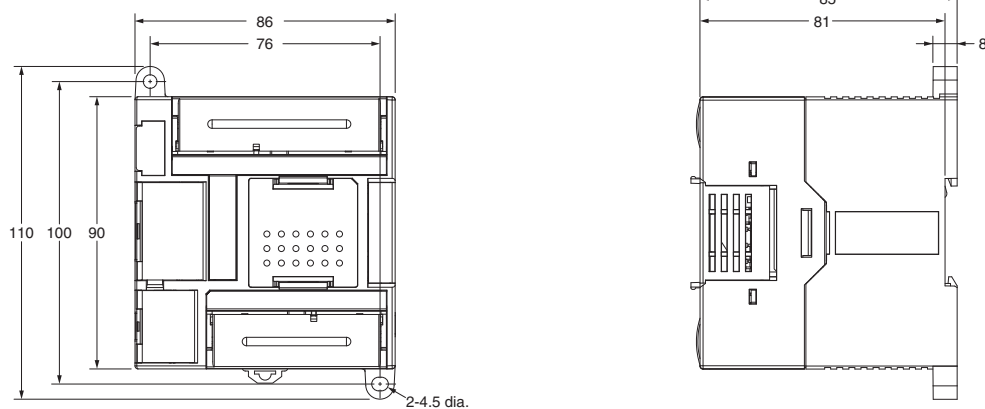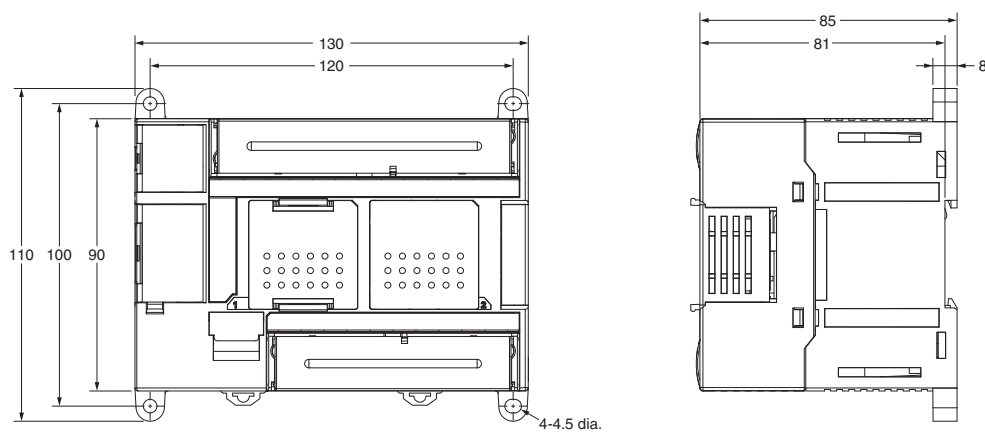| Ter...	Name of settings	I/O Comment
So0	2 Safety Relays w/ welding ...	contactor KM1
So1		contactor KM2

Program
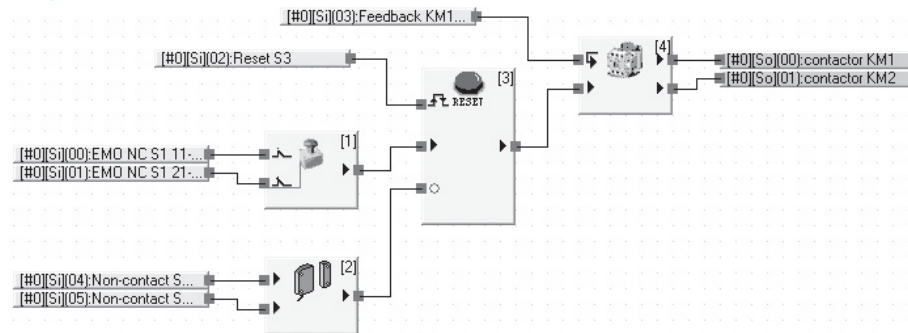
Precautions for Safe Use

• Perform a function test every six months to detect contact welding failures on contactors.
• It is the user's responsibility to make sure that the entire system complies with standards.
• For safety reasons, two electrical switching elements and two relays or contactors are always necessary to detect electrical faults and mechanical faults.

Dimensions

Safety Controller
G9SP-N10S

86
76
110 100 90
85
81
8
2-4.5 dia.

Safety Controller
G9SP-N10D
G9SP-N20S

130
120
110 100 90
85
81
8
4-4.5 dia.

G9SP

Safety Precautions

Meanings of Signal Words

⚠ WARNING	Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.
⚠ CAUTION	Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or there may be property damage.

Meaning of Alert Symbols

🚫	Indicates prohibited actions.
❗	Indicates mandatory actions.

⚠ WARNING

Electric shock may occur. Do not touch any terminals while power is being supplied.

Serious injury may possibly occur due to loss of required safety functions. Do not use the G9SP-series Controller's test outputs or standard outputs as safety outputs.

Serious injury may possibly occur due to loss of required safety functions. Do not use the G9SP-series Controller's network data as safety data.

Serious injury may possibly occur due to loss of required safety functions. Do not use indicators on the G9SP-series Controller for safety operations.

Serious injury may possibly occur due to breakdown of safety outputs or test outputs. Do not connect loads beyond the rated values to the safety outputs and test outputs.

Serious injury may possibly occur due to loss of required safety functions. Wire the G9SP-series Controller properly so that the 24 VDC line does NOT touch the outputs accidentally or unintentionally.

Serious injury may possibly occur due to loss of required safety functions. Ground the 0V line of the power supply for external output devices so that the devices do NOT turn ON when the safety output line or the test output line is grounded.

Serious injury may possibly occur due to loss of required safety functions. Perform user testing and confirm that all of the G9SP-series Controller's configuration data and operation is correct before starting system operation.

Serious injury may possibly occur due to loss of required safety functions. When replacing a G9SP-series Controller, confirm the model of the Controller is correct and configure the replacement Controller suitably and confirm that it operates correctly.

Serious injury may possibly occur due to loss of required safety functions. When the configuration data is restored by using a Memory Cassette, a test must be performed to confirm that the safety devices function correctly.

Outputs may operate, possibly resulting in serious injury. Take sufficient safety measures before force-setting or force-resetting variables in the program.

Serious injury may possibly occur due to loss of required safety functions. Use devices and parts related to safety functions according to legal regulations in the applicable country. Use certified items compliant with safety standards corresponding to the intended application.

Precautions for Safe Use

Handle with Care

Do not drop the G9SP-series Controller or subject it to excessive vibration or mechanical shock. The G9SP-series Controller may be damaged and may not function properly.

Installation and Storage Environment

Do not use or store the G9SP-series Controller in any of the following locations:

- Locations subject to direct sunlight
- Locations subject to temperatures or humidity outside the range specified in the specifications
- Locations subject to condensation as the result of severe changes in temperature
- Locations subject to corrosive or flammable gases
- Locations subject to dust (especially iron dust) or salts
- Locations subject to water, oil, or chemicals
- Locations subject to shock or vibration

Take appropriate and sufficient measures when installing systems in the following locations. Inappropriate and insufficient measures may result in malfunction.

- Locations subject to static electricity or other forms of noise
- Locations subject to strong electromagnetic fields
- Locations subject to possible exposure to radioactivity
- Locations close to power supplies

This is a class A product designed for use in industrial environments. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

- Use the G9SP-series Controller within an enclosure with IP54 protection or higher according to IEC/EN 60529.

- Use DIN Track (TH35-7.5/TH35-15 according to IEC 60715) or M4 screws with a tightening torque of 1.2 N·m (10.5 lb·in) to install the G9SP-series Controller into the control panel.
- Mount the G9SP-series Controller to the DIN Track using PFP-M End Plates (not included with the G9SP-series Controller) to prevent it from falling off the DIN Track because of vibration. Correctly mount all Units to DIN Track.
- Install the G9SP-series Controller in the vertical direction shown below to ensure adequate cooling.
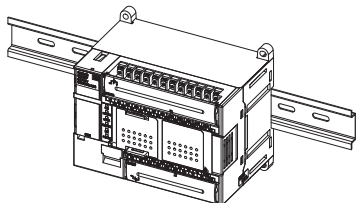
- Space must be provided around the G9SP-series Controller, at least 20 mm from its side surfaces and at least 50 mm from its top and bottom surfaces, for ventilation and wiring.
- Be sure to lock all locking mechanisms, such as those on I/O terminal blocks and connectors, before attempting to use the Controller.

Turn OFF the power supply before performing any of the following.
- Connecting or disconnecting Expansion I/O Units, Option Boards, or any other Units
- Assembling the Controller
- Connecting cables or wiring
- Connecting or removing terminal blocks

Installation and Wiring
- Use the following to wire external I/O devices to the G9SP-series Controller.

Solid wire	0.32 to 0.82 mm² AWG22 to AWG18 0.32 to 0.5 mm² AWG22 to AWG20 ✱
Stranded wire	0.5 to 1.3 mm² AWG20 to AWG16 0.5 to 0.82 mm² AWG20 to AWG18 ✱

✱When wiring two wires to one terminal. Use two wires of the same type and thickness.

- Tighten the terminal block screws to a torque of 0.5 N·m.
- Disconnect the G9SP-series Controller from the power supply before starting wiring. Devices connected to the G9SP-series Controller may operate unexpectedly.
- Properly apply the specified voltage to the G9SP-series Controller inputs. Applying an inappropriate DC voltage or any AC voltage will cause the G9SP-series Controller to fail.
- Be sure to separate the communications cables and I/O cables from high-voltage/high-current lines.
- Be cautious not to get your fingers caught when attaching connectors to the plugs on the G9SP-series Controller.
- Incorrect wiring may lead to loss of safety functions. Wire conductors correctly and verify the operation of the G9SP-series Controller before using the system in which the G9SP-series Controller is incorporated.
- Lock the connectors on Option Units or Expansion I/O Unit before using the Units.
- After wiring is completed, be sure to remove the label for wire clip entry prevention from the G9SP-series Controller to enable heat to escape for proper cooling.

- Do not ground the 24-V side of the power supply to the G9SP-series Controller. If you do so, an unwanted current flow shown in the following diagram may occur when you connect a computer or other peripheral device.
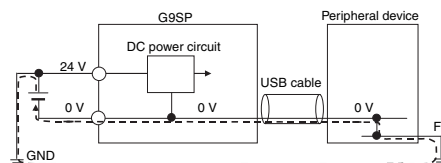
- Do not connect the Expansion I/O Units over the specified number.

Power Supply Selection
Use a DC power supply satisfying the following requirements.
- The secondary circuit of the DC power supply must be isolated from the primary circuit by double insulation or reinforced insulation.
- The isolated power supply with a current limited to 8 A.
- The output hold time must be 20 ms or longer.
- The DC power supply must be an SELV power supply that satisfies the requirements of IEC/EN 60950-1 and EN 50178.

Periodic Inspections and Maintenance
- Disconnect the G9SP-series Controller from the power supply before replacing the Controller. Devices connected to the G9SP-series Controller may operate unexpectedly.
- Do not disassemble, repair, or modify the G9SP-series Controller. Doing so may lead to loss of safety functions.

Disposal
- Be cautious not to injure yourself when dismantling the G9SP-series Controller.

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