



Installation and Service manual

Installation:

- The TE assembly is mounted in a cabinet with "Warm side" mounted externally.
- 2. Suitable cabinet cutout is 105x182 mm.
- 3. Recommended for general purposes: the TE assembly is fastened with 4xM4 machine screws, 4x M4 flat washers so that the gasket material will seal off around the flange of the assembly.
- 4. The TE assembly must be positioned in vertical direction (heat sink fins in vertical direction).
- 5. The TE assembly must be protected from external force or violence.
- 6. Fuse should be placed on the incoming wires by the customer. 8 A, Fast acting or Very Fast Acting, enhanced breaking capacity. The fuse should withstand 1.3xln for a minimum of 60 seconds. External fuse must protect the input power lines.

Service:

Fan impellers and heat sinks must be cleaned on regular intervals to reduce risk for overheating and reduction of cooling function. The interval may vary depending on environment.



