

S-D

KTH-2009

REVISIONS
ISSUE CHANGES

S-D

SCALE: 2:1

USED ON:

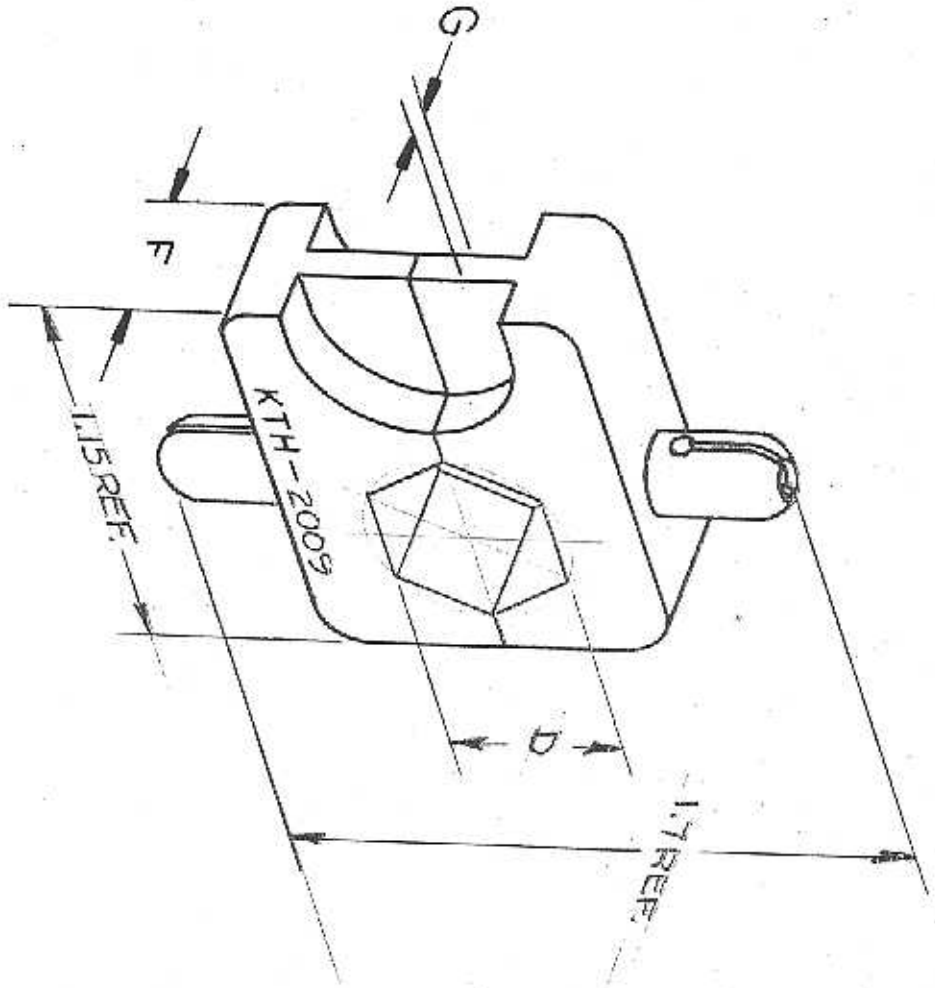
REF:

CRIMP DIE

DRAWN *ZHC* DATE 27 FEB 87
APP'D *MJB* DATE 5 MAR 87

EKINGS
ELECTRONICS CO. INC.
ROCKFORD, NEW YORK, 14850

S-D KTH-2009



HEX SIZES (ACROSS FLATS)						
A	B	C	D	F	G	H
—	—	—	.475	.400	.106	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004
ANGLES ± 0°.30'
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS AS SPECIFIED BY SURF. MARK.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH MIL 1899.

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3 PLACE DECIMALS ± .004
ANGLES ± 0°.30'