



- ALL
- PASTE
- LIQUID SOLDER FLUX
- TACKY SOLDER FLUX
- SOLDER WIRE
- BAR SOLDER
- OTHER

275 FLUX-CORED WIRE



- NC
- TL
- LF

Kester 275 No-Clean Flux for cored solder wire was developed to provide superior wetting performance for hand soldering in the electronics industry. The chemistry is based on some of the same principles that have been safely used for years in mildly activated rosin fluxes. The use of 275 No-Clean Flux results in an extremely clear post-soldering residue without cleaning. The unique chemistry in Kester 275 was also designed to reduce spattering common to most core fluxes. Kester 275 can be used for both lead bearing and lead-free soldering.

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ALLOY	FLUX	DIAMETER	CORE	LEAD FREE	DESCRIPTION	PART #
ALL	ALL	ALL	ALL	ALL		
K100LD	275	0.01	66	Yes	K100LD #66/275 .010 1 LB SPL	2495747631
K100LD	275	0.015	66	Yes	K100LD #66/275 .015 1 LB SPL	2495747609
K100LD	275	0.02	66	Yes	K100LD #66/275 .020 1 LB SPL	2495747610
K100LD	275	0.025	66	Yes	K100LD #66/275 .025 1 LB SPL	2495747619
K100LD	275	0.031	58	Yes	K100LD #58/275 .031 1 LB SPL	2495747601
K100LD	275	0.031	66	Yes	K100LD #66/275 .031 1 LB SPL	2495747618
K100LD	275	0.05	66	Yes	K100LD #66/275 .050 1 LB SPL	2495747613
K100LD	275	0.05	66	Yes	K100LD #66/275 .050 4 LB SPL	2595747613
K100LD	275	0.062	66	Yes	K100LD #66/275 .062 1 LB SPL	2495747615
K100LD	275	0.093	66	Yes	K100LD #66/275 .093 4 LB SPL	2595747634
SAC305	275	0.01	58	Yes	SN96.5AG03CU.5 #58/275 .010 1 LB SPL	2470687623
SAC305	275	0.015	58	Yes	SN96.5AG03CU.5 #58/275 .015 1 LB SPL	2470687608
SAC305	275	0.015	66	Yes	SN96.5AG03CU.5 #66/275 .015 1 LB SPL	2470687609
SAC305	275	0.02	50	Yes	SN96.5AG03CU.5 #50/275 .020 1 LB SPL	2470687602

SAC305	275	0.02	58	Yes	SN96.5AG03CU.5 #58/275 .020 1 LB SPL	2470687603
SAC305	275	0.02	66	Yes	SN96.5AG03CU.5 #66/275 .020 1 LB SPL	2470687610
SAC305	275	0.025	58	Yes	SN96.5AG03CU.5 #58/275 .025 1 LB SPL	2470687617
SAC305	275	0.025	66	Yes	SN96.5AG03CU.5 #66/275 .025 1 LB SPL	2470687619
SAC305	275	0.031	50	Yes	SN96.5AG03CU.5 #50/275 .031 1 LB SPL	2470687600
SAC305	275	0.031	58	Yes	SN96.5AG03CU.5 #58/275 .031 1 LB SPL	2470687601
SAC305	275	0.031	66	Yes	SN96.5AG03CU.5 #66/275 .031 1 LB SPL	2470687618
SAC305	275	0.04	58	Yes	SN96.5AG03CU.5 #58/275 .040 1 LB SPL	2470687605
SAC305	275	0.04	66	Yes	SN96.5AG03CU.5 #66/275 .040 1 LB SPL	2470687611
SAC305	275	0.05	58	Yes	SN96.5AG03CU.5 #58/275 .050 1 LB SPL	2470687606
SAC305	275	0.05	66	Yes	SN96.5AG03CU.5 #66/275 .050 4 LB SPL	2570687613
SAC305	275	0.062	50	Yes	SN96.5AG03CU.5 #50/275 .062 1 LB SPL	2470687614
SAC305	275	0.062	58	Yes	SN96.5AG03CU.5 #58/275 .062 1 LB SPL	2470687607
SAC305	275	0.062	66	Yes	SN96.5AG03CU.5 #66/275 .062 1 LB SPL	2470687615
SAC305	275	0.093	58	Yes	SN96.5AG03CU.5 #58/275 .093 1 LB SPL	2470687632
SAC305	275	0.093	58	Yes	SN96.5AG03CU.5 #58/275 .093 4 LB SPL	2570687632
SN60PB40	275	0.062	50	No	SN60PB40 #50/275 .062 5 LB SPL	2660407614
SN63PB37	275	0.01	66	No	SN63PB37 #66/275 .010 1 LB SPL	2463377631
SN63PB37	275	0.015	50	No	SN63PB37 #50/275 .015 1 LB SPL	2463377604
SN63PB37	275	0.02	50	No	SN63PB37 #50/275 .020 1 LB SPL	2463377602
SN63PB37	275	0.02	58	No	SN63PB37 #58/275 .020 1 LB SPL	2463377603
SN63PB37	275	0.025	50	No	SN63PB37 #50/275 .025 1 LB SPL	2463377616
SN63PB37	275	0.025	58	No	SN63PB37 #58/275 .025 1 LB SPL	2463377617
SN63PB37	275	0.031	50	No	SN63PB37 #50/275 .031 1 LB SPL	2463377600
SN63PB37	275	0.031	58	No	SN63PB37 #58/275 .031 1 LB SPL	2463377601
SN63PB37	275	0.031	66	No	SN63PB37 #66/275 .031 1 LB SPL	2463377618
SN63PB37	275	0.04	66	No	SN63PB37 #66/275 .040 1 LB SPL	2463377611
SN63PB37	275	0.05	50	No	SN63PB37 #50/275 .050 1 LB SPL	2463377612
SN63PB37	275	0.062	50	No	SN63PB37 #50/275 .062 1 LB SPL	2463377614
SN63PB37	275	0.062	66	No	SN63PB37 #66/275 .062 1 LB SPL	2463377615
SN96.5AG3.5	275	0.031	58	Yes	SN96.5AG03.5 #58/275 .031 1 LB SPL	2470407601
SN96.5AG3.5	275	0.062	58	Yes	SN96.5AG03.5 #58/275 .062 1 LB SPL	2470407607
SN96.5AG3.5	275	0.062	58	Yes	SN96.5AG03.5 #58/275 .062 4 LB SPL	2570407607

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