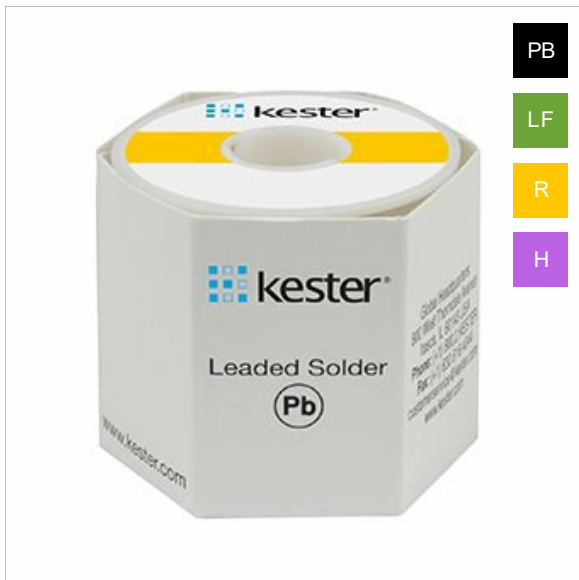


PRODUCTS



285 Flux-Cored Wire

Kester 285 Mildly Activated Rosin Flux is classified as Type ROL0 flux under IPC J-STD-004. This flux was formerly classified as Type RMA per QQ-S-571. 285 consists of high quality, purified rosin to which a synergistic combination of activating agents has been incorporated. The fluxing ability of 285 is much greater than ordinary mildly activated rosin fluxes and is comparable to fully activated rosin fluxes. 285 has been developed for use in the electronic industry where difficult assemblies are to be soldered, but process requirements stipulate use of a mildly activated rosin flux.

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Product Offerings

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Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Typ
Sn60Pb40	285	0.020	0.50	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .020 1 LB SPL	2460409702	Ros
Sn60Pb40	285	0.015	0.40	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .015 1 LB SPL	2460409703	Ros
Sn60Pb40	285	0.031	0.80	50	1.1%	Leaded	Contains Halogen	Sn60Pb40 1.1%/285 .031 1 LB SPL	2460409709	Ros
Sn60Pb40	285	0.031	0.80	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .031 1 LB SPL	2460409710	Ros
Sn60Pb40	285	0.062	1.50	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .062 1 LB SPL	2460409711	Ros
Sn60Pb40	285	0.031	0.80	58	2.2%	Leaded	Contains Halogen	Sn60Pb40 2.2%/285 .031 1 LB SPL	2460409713	Ros
Sn60Pb40	285	0.050	1.27	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .050 1 LB SPL	2460409715	Ros

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Typ
Sn60Pb40	285	0.025	0.60	66	3.3%	Leaded	Contains Halogen	Sn60Pb40 3.3%/285 .025 1 LB SPL	2460409718	Ros
Sn60Pb40	285	0.040	1.00	58	2.2%	Leaded	Contains Halogen	Sn60Pb40 2.2%/285 .040 1 LB SPL	2460409720	Ros
Sn60Pb40	285	0.062	1.50	58	2.2%	Leaded	Contains Halogen	Sn60Pb40 2.2%/285 .062 1 LB SPL	2460409721	Ros
Sn63Pb37	285	0.020	0.50	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .020 1 LB SPL	2463379700	Ros
Sn63Pb37	285	0.020	0.50	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .020 1 LB SPL	2463379702	Ros
Sn63Pb37	285	0.015	0.40	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .015 1 LB SPL	2463379703	Ros
Sn63Pb37	285	0.031	0.80	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .031 1 LB SPL	2463379710	Ros
Sn63Pb37	285	0.062	1.50	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .062 1 LB SPL	2463379711	Ros
Sn63Pb37	285	0.031	0.80	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .031 1 LB SPL	2463379713	Ros
Sn63Pb37	285	0.050	1.27	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .050 1 LB SPL	2463379715	Ros
Sn63Pb37	285	0.040	1.00	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .040 1 LB SPL	2463379716	Ros
Sn63Pb37	285	0.025	0.60	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .025 1 LB SPL	2463379717	Ros
Sn63Pb37	285	0.025	0.60	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .025 1 LB SPL	2463379718	Ros
Sn63Pb37	285	0.062	1.50	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .062 1 LB SPL	2463379721	Ros
Sn63Pb37	285	0.015	0.40	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .015 1 LB SPL	2463379727	Ros
Sn63Pb37	285	0.010	0.25	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/285 .010 1 LB SPL	2463379744	Ros
Sn63Pb37	285	0.025	0.60	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/285 .025 1 LB	2463379746	Ros

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Typ
								SPL		
Sn63Pb37	285	0.010	0.25	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .010 1 LB SPL	2463379756	Ros
Sn96.3Ag3.7	285	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .020 1 LB SPL	2470509702	Ros
Sn96.3Ag3.7	285	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .015 1 LB SPL	2470509703	Ros
Sn96.3Ag3.7	285	0.031	0.80	50	1.1%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 1.1%/285 .031 1 LB SPL	2470509709	Ros
Sn96.3Ag3.7	285	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .031 1 LB SPL	2470509710	Ros
Sn96.3Ag3.7	285	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .062 1 LB SPL	2470509711	Ros
Sn96.3Ag3.7	285	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .025 1 LB SPL	2470509718	Ros
Sn96.3Ag3.7	285	0.015	0.40	58	2.2%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 2.2%/285 .015 1 LB SPL	2470509727	Ros
Sn96.5Ag03Cu.5	285	0.040	1.00	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/285 .040 1 LB SPL	2470689716	Ros
Sn95SB05	285	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	Sn95SB05 3.3%/285 .020 1 LB SPL	2470809702	Ros
Sn95SB05	285	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	Sn95SB05 3.3%/285 .015 1 LB SPL	2470809703	Ros
Sn95SB05	285	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn95SB05 3.3%/285 .031 1 LB SPL	2470809710	Ros
Sn95SB05	285	0.031	0.80	58	2.2%	Lead-Free	Contains Halogen	Sn95SB05 2.2%/285 .031 1 LB SPL	2470809713	Ros
Sn95SB05	285	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	Sn95SB05 3.3%/285 .050 1 LB SPL	2470809715	Ros
Sn62Pb36Ag02	285	0.020	0.50	66	3.3%	Leaded	Contains Halogen	Sn62Pb36Ag02 3.3%/285 .020 1 LB SPL	2471509702	Ros
Sn62Pb36Ag02	285	0.015	0.40	66	3.3%	Leaded	Contains Halogen	Sn62Pb36Ag02 3.3%/285 .015 1 LB SPL	2471509703	Ros
Sn62Pb36Ag02	285	0.031	0.80	66	3.3%	Leaded	Contains	Sn62Pb36Ag02	2471509710	Ros

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Typ
Sn63Pb37	285	0.010	0.80	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/285 .01 (0.25mm) 1 LB SPL	4050105	Ros
Sn96.3Ag3.7	285	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/285 .031 (0.8mm) 1 LB SPL	40501054	Ros
Sn95Sb5	285	0.031	0.80	58	2.2%	Lead-Free	Contains Halogen	Sn95Sb5 2.2%/58/285 .031/.8mm 1LB Spl	40501042	Ros
Sn62Pb36Ag2	285	0.02	0.50	66	3.3%	Leaded	Contains Halogen	Sn62Pb36Ag2 3.3%/285 .02 (0,5 mm) 1 LB SPL	40501059	Ros
Sn62Pb36Ag2	285	0.031	0.80	66	3.3%	Leaded	Contains Halogen	Sn62Pb36Ag2 3.3%/285 .031" (0,8 mm) 1 LB SPL	40501070	Ros
Sn62Pb36Ag2	285	0.015	0.40	50	1.1%	Leaded	Contains Halogen	SN62PB36AG2 1.1%/245 0.015 (0.4mm) 1lb SPL	40500557	Ros
Sn10Pb88Ag2	285	0.031	0.80	58	2.2%	Leaded	Contains Halogen	Sn10Pb88Ag2 2.2%/285 .031 (0.8mm) 1 LB SPL	40501053	Ros

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186-18 Soldering Flux



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