

0.5mm Pitch FPC/FFC/Membrane

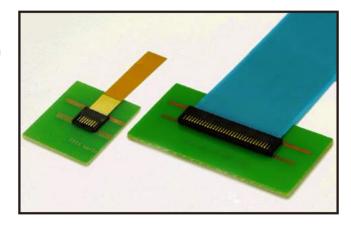
FF14A Series [Cable Lock Type]

DDK Ltd.

OUTLINE

FF14A series is a 0.9mm height connector with a cable lock mechanism, in conformity to FPC of 0.5mm pitch and 0.2mm thick.

Applicable cable is 0.2mm thick FPC, FFC and membrane.



APPLICATIONS

Tablet PC, Notebook PC, PDA, Digital Camera and other portable devices

FEATURE

- ◆ FPC, FFC and membrane are mateable.
- ◆ With the upper and lower contacts design, all FPC insertion directions are available.
- ◆ DDK's original cam-type "Back-lock" system ensures reliable operation.
- ◆ DDK's cable lock mechanism provides positive retention of the FPC.
- Back-lock structure ensures retention from inadvertent from upward pulling of the FPC.
- ◆ Connectors deliver with the lock lever opened. Time saving for FPC inserting operation.
- Tape and reel package for automatic mounting machine.
- ◆ High temperature resistant resin for lead free reflow process.
- Nickel barrier prevents solder wicking.

SPECIFICATIONS

Rated Voltage	50V AC (r.m.s.)
Rated Current	0.5A / Contact
Dielectric Withstand Voltage	200V AC(r.m.s.) / 1 minute
Insulation Resistance	100 M Ω min. at 500V DC
Contact Resistance	50m Ω max.

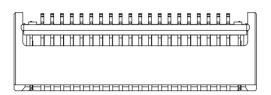
MATERIAL/FINISH



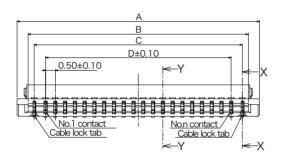
Item	Material / Finish
Contact	Copper Alloy /Au(Flash) over Ni Plating
Housing	LCP Resin (UL94V-0) / Black
Lock Lever	PPS Resin (UL94V-0) / Black

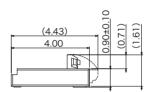
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▶ FPC/FFC/Membrane Type



① Series	FF14A			
② Number of Contact	Please refer to Table 1			
3 Contact Position	C : Upper and Lower Contact			
	Effective mating depth:1.15mr			
④ Contact Style	R : Right Angle			
⑤ Contact Tail Length	1:0.8mm			
6 Contact Plating	1 : Au(Flash) over Ni plating			
① Lock Lever Style	D : Mlddle Lock Type			
8 Nickel Barrier	L: Including			
Housing Color	B : Black			
10 Halogen Free	3H : Halogen free			





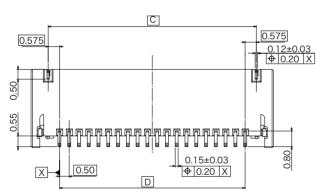


Table 1

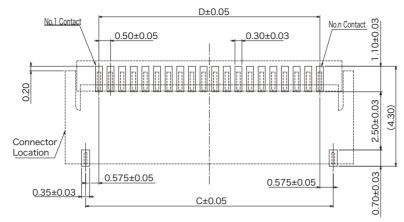


Part Number	Number of Contact	А	В	С	D	Е
FF14A - 4C- R11DL-B-3H	4	4.40	3.27	2.65	1.50	3.25
FF14A - 5C - R11DL-B-3H	5	4.90	3.77	3.15	2.00	3.75
FF14A - 6C - R11DL-B-3H	6	5.40	4.27	3.65	2.50	4.25
FF14A -10C - R11DL-B-3H	10	7.40	6.27	5.65	4.50	6.25
FF14A -12C - R11DL-B-3H	12	8.40	7.27	6.65	5.50	7.25
FF14A -14C -R11DL-B-3H	14	9.40	8.27	7.65	6.50	8.25
FF14A -18C -R11DL-B-3H	18	11.40	10.27	9.65	8,50	10.25
FF14A -20C -R11DL-B-3H	20	12.40	11.27	10.65	9.50	11.25
FF14A -26C -R11DL-B-3H	26	15.40	14.27	13.65	12.50	14.25
FF14A -30C -R11DL-B-3H	30	17.40	16.27	15.65	14.50	16.25
FF14A -40C - R11DL-B-3H	40	22.40	21.27	20.65	19.50	21.25

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▶ FPC/FFC/Membrane Type

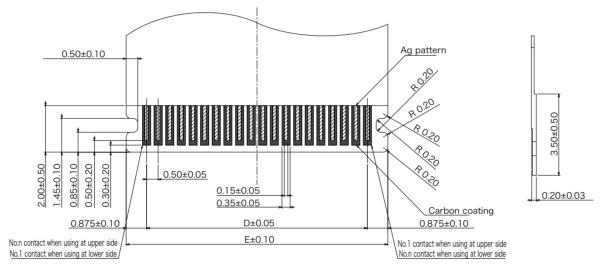
-■ Recommennded PCB Mounting Dimensions



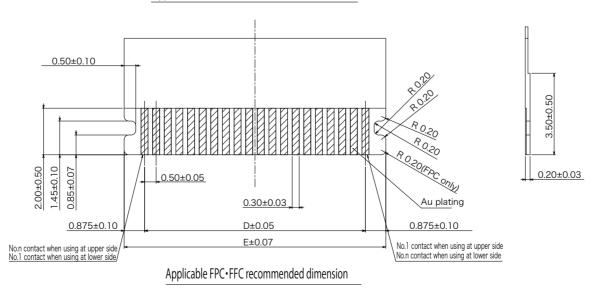
Recommennded Monting Dimensions

Please refer to dimensions of C and D of Table 1.

Recommended Membrane, FPC and FFC Dimensions -



Applicable Membrane recommended dimension

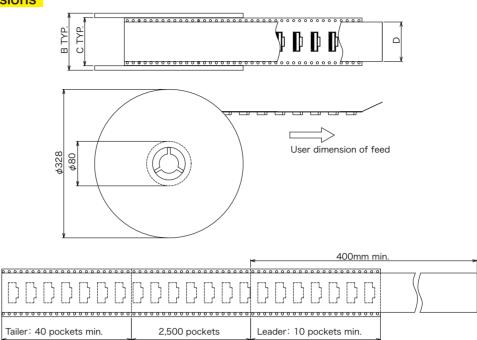


Please refer to dimensions of E and F of Table 1.

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Packing Specifications

■ Reel Dimensions

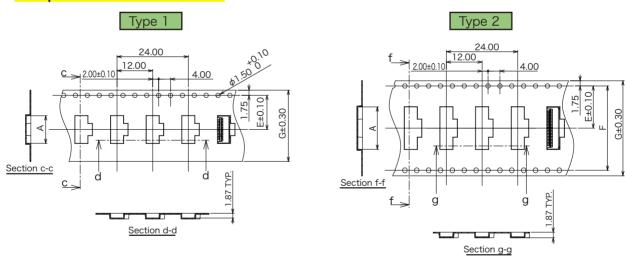


Empty components pockets sealed with cover tape.

User direction of feed

■ Tape and Reel Dimensions

Empty components pockets sealed with cover tape.

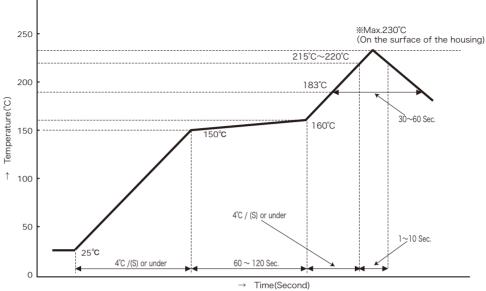


Part Number	Number of Contact	А	В	С	D	Е	F	G	Tape and Reel	Quantity
FF14A-4C-R11DL-B-3H	4	4.7		24.4	21.5	11.5	_	24.0	Type 1	2,500pcs./Reel
FF14A-5C-R11DL-B-3H	5	5.2	30.4							
FF14A-6C-R11DL-B-3H	6	5.7								
FF14A-10C-R11DL-B-3H	10	7.7								
FF14A-12C-R11DL-B-3H	12	8.7								
FF14A-14C-R11DL-B-3H	14	9.7								
FF14A-18C-R11DL-B-3H	18	11.7								
FF14A-20C-R11DL-B-3H	20	12.7		32.4	26.5	14.2	28.4	32.0	Type 2	
FF14A-26C-R11DL-B-3H	26	15.7	38.4							
FF14A-30C-R11DL-B-3H	30	17.7								
FF14A-40C-R11DL-B-3H	40	22.7								

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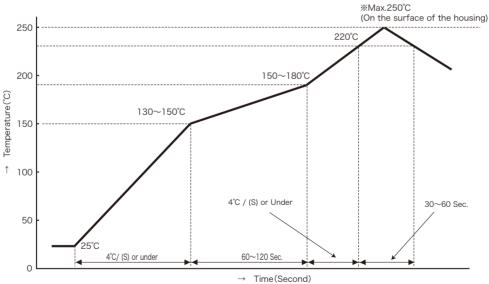
Recommended Reflow Temperature profiles

■ for Leaded Solder Paste



- Temperature measurement part : Terminal lead part. But the temperature on the surface of the housing is 230°C(max.)
- Metal Mask : 0.1~0.12mm
- Recommended Solder Paste : Senju Metal Industry Co.,Ltd. Sparkle Paste OZ63-221 CM5-42-10
- · Reflow Cycle : 2 times

■ for Lead Free Solder Paste



- Temperature measurement part : Terminal lead part. But the temperature on the surface of the housing is 250°C(max.)
- Metal Mask : 0.1~0.12mm
- · Recommended Solder Paste : Senju Metal Industry Co.,Ltd. Eco Solder Paste M705-GRN360-K2-V
- · Reflow Cycle : 2 times

Caution

This reflow temperature profiles are reference. It may be changed the condition depend on the type of solder paste, amount of solder and flux.

Therefore, this profile does not gualantee your soldering.

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Operating Instruction and Cautions

1. Connector mounting Instruction

Connectors are delivered with a lock lever opened. You do not have to operate the lock lever before inserting FPC. (picture \bigcirc)

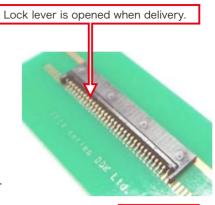
Please do not re-flow with the lock lever opened.

Please close the lock-lever with inserting FPC, otherwise

the contact gap become narrower and FPC insertion force will rise. (picture ②)

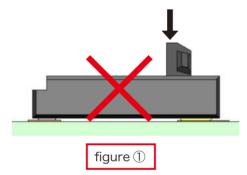
Please do not load from the top of the lock lever. (figure ①)

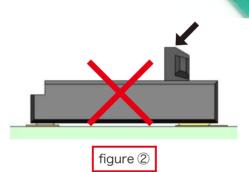
And please do not load toward the opposite direction of the lock lever, (figure ②) otherwise the lock lever may be broken or contacts may be deformed.





picture 2





2. FPC Insertion

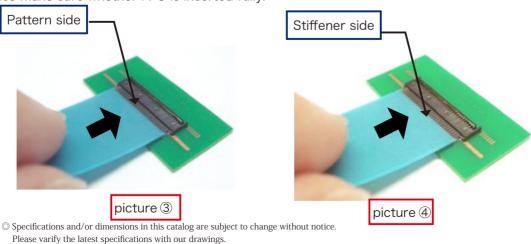
Please insert FPC to the pattern side up.(picture ③) when using upper contacts. Please insert FPC to the stiffener side up(picture ④) when using lower contacts.

Please insert FPC straight to the connector.

Due to the semi-reteining mechanism,

some insertion force is necessary when inserting FPC.

Please make sure whether FPC is inserted fully.



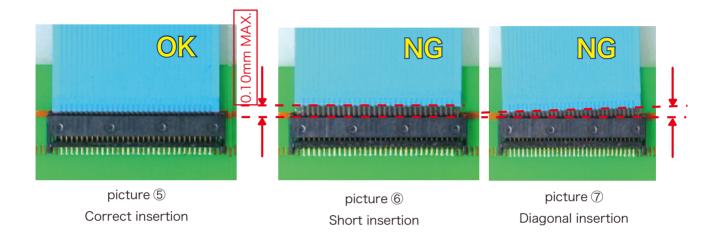
Umit: mm

Operating Instruction and Cautions

3. Correct FPC Insertion Position

3-1.Upper Contact

As illustrated (picture ⑤), you can check short insertion(picture ⑥) and diagonal insertion(picture ⑦) by checking the position of connector housing and FPC positioning edge.

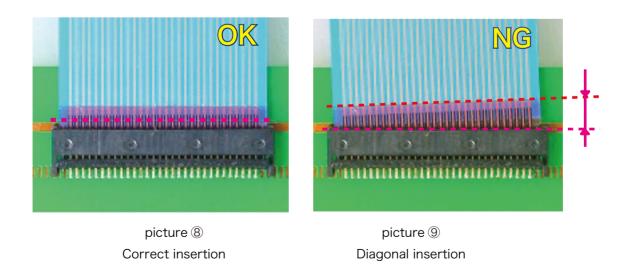


3-2. Lower Contact

As illustrated (picture ${\bf \$}$ and ${\bf \$}$), if the FPC positioning edge is exposed from the connector housing,

it may be short insertion or diagonal insertion. Please re-insert FPC fully.

And draw the line parallel to FPC. Then you can check the short insertion same as illustration 3-1.



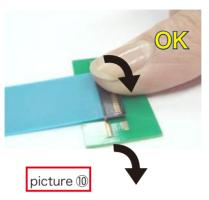
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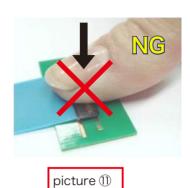
Operating Instruction and Cautions

4. Closing Lock Lever

Please rotate down the lock lever until firmly closed. (picture 10)

Please do not load excessive force on the housing(picture 11)

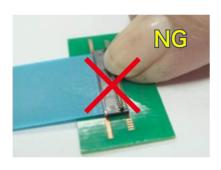




Please do not close the lock lever by tip of a nail. (picture 12)

It may cause breakage of the lock lever.

When you close the lock lever, please hold more than 5mm width.(picture 3)





picture 🕲

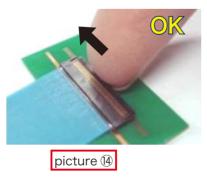
picture 13

5. Removing FPC

Please lift the lock lever like flipping up in the direction of arrow.(picture (4))

Please do not load excessive force on the lock lever.(picture (5))

When operating the lock lever, please make sure to not catch to the connector housing. It may cause breakage of the housing.





picture 🗓

6. ESD (Electrostatic Discharge)

This connector is not taken ESD measure.

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