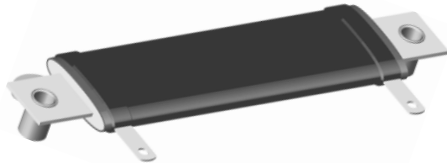


## Wirewound Resistors, Industrial Power, Flat (HL)



### FEATURES

- High temperature silicon coating
- Mounting accommodations ideally suited to high density packaging
- Self-stacking hardware for horizontal or vertical placement
- Withstands high vibrations without loosening
- Mounting hardware functions as a heat sink allowing greater heat dissipation and less derating of stacked units
- Available in non-inductive styles (type NHL) with Aryton-Perry winding
- Compliant to RoHS Directive 2002/95/EC



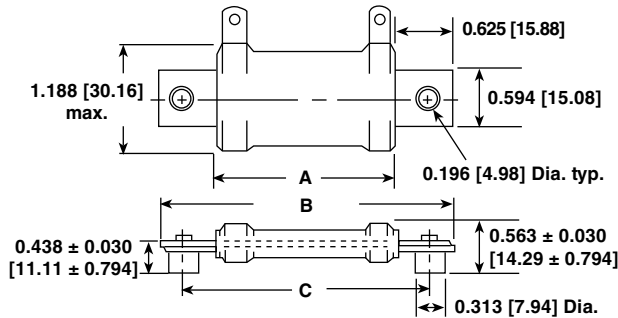
STANDARD ELECTRICAL SPECIFICATIONS					
GLOBAL MODEL	HISTORICAL MODEL	POWER RATING $P_{25\text{ }^\circ\text{C}}$ W	RESISTANCE RANGE $\Omega$ $\pm 5\%$	RESISTANCE RANGE $\Omega$ $\pm 10\%$	WEIGHT (typical) g
HL024 NHL024	HL-24 NHL-24	30	1.0 to 11K 1.0 to 1.2K	0.10 to 11K 1.0 to 1.2K	20.14
HL035 NHL035	HL-35 NHL-35	40	1.0 to 26K 1.0 to 3K	0.10 to 26K 1.0 to 3K	30.07
HL055 NHL055	HL-55 NHL-55	55	1.0 to 54K 1.0 to 6.8K	0.10 to 54K 1.0 to 6.8K	51.25
HL070 NHL070	HL-70 NHL-70	70	1.0 to 77K 1.0 to 9.4K	0.10 to 77K 1.0 to 9.4K	60.48
HL095 NHL095	HL-95 NHL-95	95	1.0 to 99.9K 1.0 to 12.4K	0.10 to 99.9K 1.0 to 12.4K	76.51

TECHNICAL SPECIFICATIONS		
PARAMETER	UNIT	HL, NHL FLAT RESISTOR CHARACTERISTICS
Temperature Coefficient	ppm/ $^\circ\text{C}$	$\pm 90$ for 0.1 $\Omega$ to 0.99 $\Omega$ ; $\pm 50$ for 1 $\Omega$ to 9.9 $\Omega$ ; $\pm 30$ for 10 $\Omega$ and above
Dielectric Withstanding Voltage	$V_{AC}$	1000, from terminal to mounting hardware
Short Time Overload	-	10 x rated power for 5 s
Maximum Working Voltage	V	$(P \times R)^{1/2}$
Insulation Resistance	$\Omega$	1000 M $\Omega$ minimum dry, 100 M $\Omega$ minimum after moisture test
Operating Temperature Range	$^\circ\text{C}$	- 55 to + 350

GLOBAL PART NUMBER INFORMATION																	
Global Part Numbering example: NHL02409Z10R00JJ																	
N	H	L	0	2	4	0	9	Z	1	0	R	0	0	J	J		
GLOBAL MODEL	TERMINAL DESIGNATION	TERMINAL FINISH	RESISTANCE VALUE	TOLERANCE	PACKAGING CODE		SPECIAL										
NHL024 (See "Standard Electrical Specifications" table above for additional P/N's)	09 16	E = Lead (Pb)-free Z = Tin/lead N = Nickel	R = Decimal K = Thousand 10R00 = 10.0 $\Omega$ 1K000 = 1 k $\Omega$	J = $\pm 5.0\%$ K = $\pm 10.0\%$	E = Lead (Pb)-free skin pack J <sup>(1)</sup> = Skin pack (J01)		(Dash Number) (up to 2 digits) From 1 to 99 as applicable										
Historical Part Number example: NHL-24-09Z 10 $\Omega$ 5% J01																	
NHL-24	09Z	10 $\Omega$	5%	J01													
HISTORICAL MODEL	TERMINAL/FINISH	RESISTANCE VALUE	TOLERANCE	PACKAGING													

\* Pb containing terminations are not RoHS compliant, exemptions may apply  
 \*\* Please see document "Vishay Material Category Policy": [www.vishay.com/doc?99902](http://www.vishay.com/doc?99902)

**DIMENSIONS** in inches [millimeters]  
**TYPE HL FLAT STYLE**



MODEL	DIMENSIONS in inches [millimeters]					TERMINAL DESIGNATION	
	A	B	C	DISTANCE BETWEEN TERMINALS (ref.)			
	± 0.063 [1.59]	± 0.063 [1.59]	± 0.031 [0.79]		STANDARD	OPTIONAL	
HL024	1.250	2.500	2.000	0.718	09Z	16N	
NHL024	[31.75]	[63.50]	[50.80]	[18.24]			
HL035	2.000	3.250	2.750	1.468	09Z	16N	
NHL035	[50.80]	[82.55]	[69.85]	[37.29]			
HL055	3.500	4.750	4.250	2.968	09Z	16N	
NHL055	[88.90]	[120.65]	[107.95]	[75.39]			
HL070	4.750	6.000	5.500	4.218	09Z	16N	
NHL070	[120.65]	[152.40]	[139.70]	[107.14]			
HL095	6.000	7.250	6.750	5.468	09Z	16N	
NHL095	[152.40]	[184.15]	[171.45]	[138.89]			

**POWER RATING**

Vishay HL flat resistor wattage ratings are based on mounting horizontally to 10" x 10" x 0.04" [254.0 mm x 254.0 mm x 1.02 mm] steel plate in 25 °C ambient with no air flow.

**EXCLUSIVE BRACKET DESIGN**

Mounting strap fits snugly through resistor core and is bound against unit by two eccentric spacers. The bracket eliminates expensive cements and improves heat transfer and power handling capabilities.

**MATERIAL SPECIFICATIONS**

**Element:** Copper-nickel alloy of nickel-chrome alloy, depending on resistance value

**Core:** Ceramic, steatite

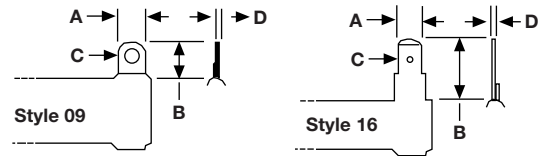
**Coating:** Special high temperature silicone

**Standard Terminals:** Model "E" terminals are tinned steel

**Terminal Bands:** Steel

**Part Marking:** DALE, model, wattage, value, tolerance, date code

**TERMINAL DIMENSIONS**



DIMENSION	DIMENSIONS in inches [millimeters]	
	STYLE 09	STYLE 16
A	0.188 [4.76]	0.188 [4.76]
B	0.500 [12.70]	0.563 [14.29]
C	0.104 [2.64]	0.050 [1.27]
D	0.020 [0.51]	0.020 [0.51]

**TERMINAL FINISH**

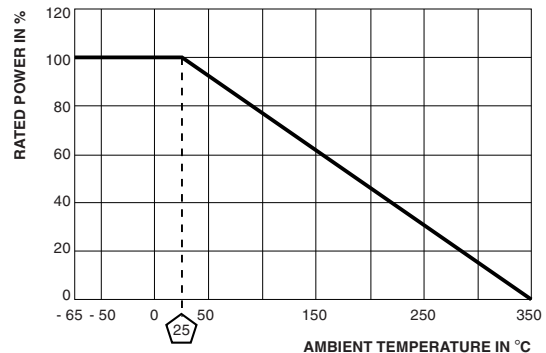
"E" Finish - 100 % Sn coated steel. "Z" Finish - 60/40 Sn/Pb coated steel. "N" Finish - Nickel coated steel. Finish for terminal style 16 is limited to nickel plated steel (N).

**NHL NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by adding the letter N to the front of the HL type designation (NHL024, for example). For NHL models maximum resistance values are lower, see STANDARD ELECTRICAL SPECIFICATIONS table.

Derating is required for ambient temperatures above 25 °C per the following graph.

**DERATING**



PERFORMANCE		
TEST	CONDITIONS OF TEST	TEST LIMITS
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 min at - 55 °C	± (2.0 % + 0.05 Ω) ΔR
Short Time Overload	10 x rated power for 5 s	± (2.0 % + 0.05 Ω) ΔR
Dielectric Withstanding Voltage	1000 V <sub>RMS</sub> , 1 min	± (0.1 % + 0.05 Ω) ΔR
Low Temperature Storage	- 55 °C for 24 h	± (2.0 % + 0.05 Ω) ΔR
High Temperature Exposure	250 h at + 350 °C	± (2.0 % + 0.05 Ω) ΔR
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	± (2.0 % + 0.05 Ω) ΔR
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	± (0.2 % + 0.05 Ω) ΔR
Vibration, High Frequency	Frequency varied 10 Hz to 2000 Hz, 20 g peak, 2 directions 6 h each	± (0.2 % + 0.05 Ω) ΔR
Load Life	1000 h at rated power, + 25 °C, 1.5 h "ON", 0.5 h "OFF"	± (3.0 % + 0.05 Ω) ΔR



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