



SERIES 28 LOK TAINER

WEIGHT

.97g/cm (.087 oz/in)

RECOMMENDED TORQUE

17.7 N-cm (25 in-oz)

MATERIALS AND FINISH

HOUSING

Material:

.025-in. (.64-mm) thick Beryllium Copper per QQ-C- 533 or .024-in. (.61-mm) thick Cold Rolled Steel per ASTM A-366

Finish:

See finish table on opposite page

CAM

Material:

Beryllium Copper per QQ-C-533

Finish:

See finish table on opposite page

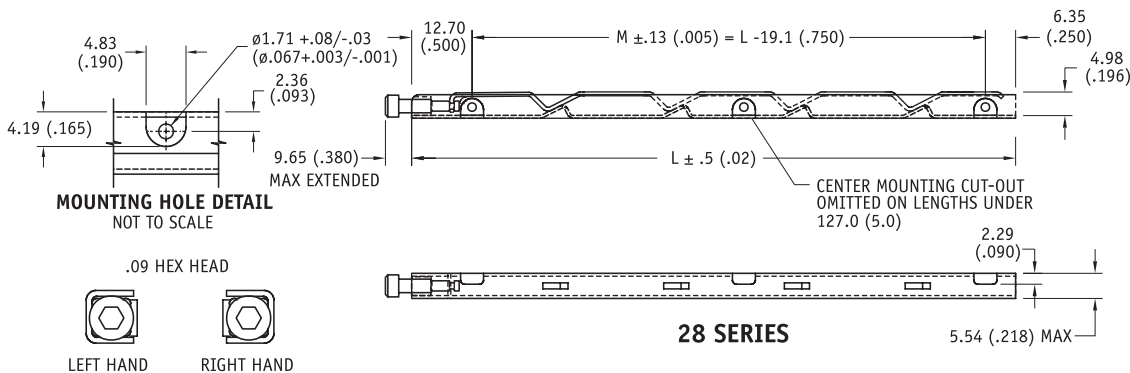
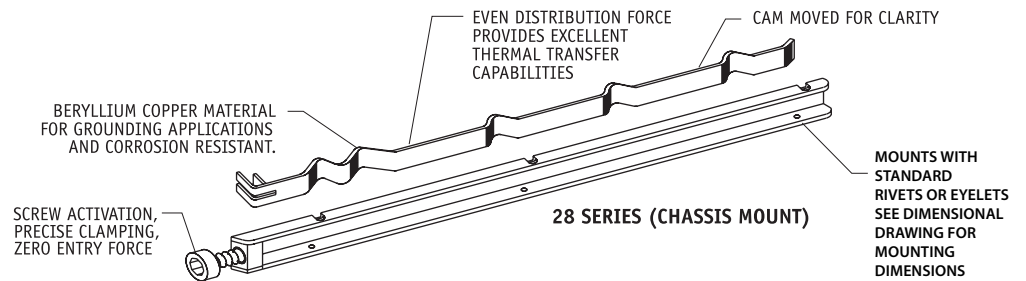
SCREW

Material:

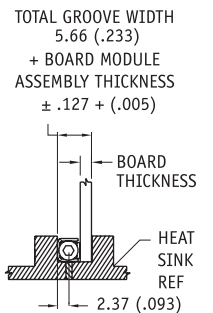
Stainless steel

Finish:

Passivated

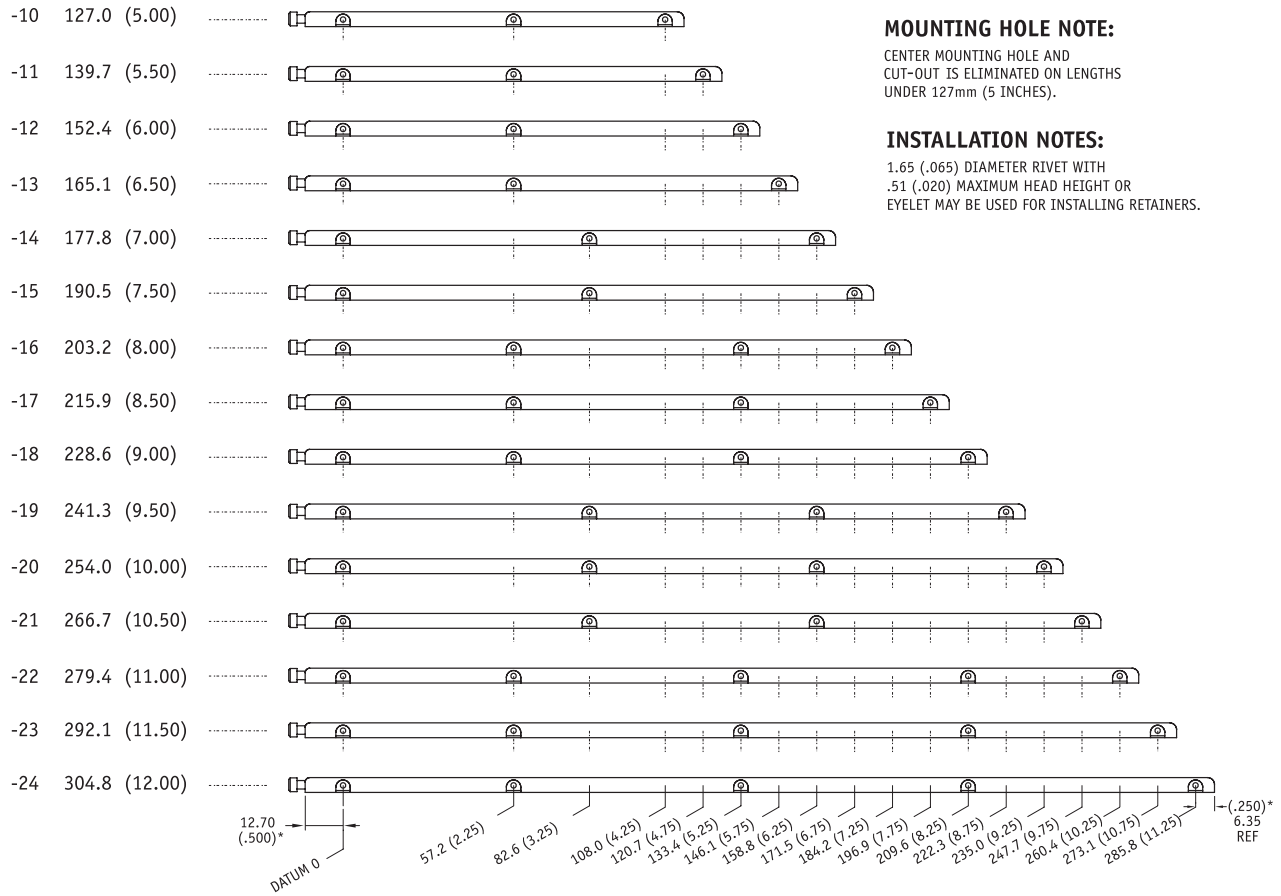


Units: mm(in)
 unless specified otherwise,
 .xx = ± .25, .x = ± .5
 (.xxx = ±.010, .xx = ± .02)



SERIES 28 LOK TAINER

MOUNTING HOLE DIMENSIONS 28 SERIES



*NOTE: -6 (3.00 INCHES) THRU -9 (4.50 INCHES) MOUNTING HOLE DIMS AS PER 12.70 (.500) DATUM AND 6.35 (.250) REF AS NOTED ABOVE.

Part Number Code	
Series 28 LOK-TAINER Screw-Actuated	28 B - 10 - 5 - L
Housing Material Beryllium Copper or select from Materials Table	B
Length Length in 12.7 (.50) increments _____ 6 [76.2 (3.00)] _____ to 24 [304.8 (12.00)]	
Finish Gold Plate or select from Finish Table	5
Lever Action Left hand _____ Right hand _____	L R

Part Number Code examples: 28B-16-7-L

Series 28 Screw-actuated LOK-TAINER, Beryllium Copper housing, 8.00-in. (203.2-mm) long, Clear Zinc plated, with left hand screw action

MATERIALS TABLE

CODE	
LETTER	
B	BERYLLIUM COPPER, 1/4H PER ASTM-B-194
S	STEEL PER ASTM-A-366

FINISH TABLE

DASH #	
[blank]	SILVER PLATE PER QQ-S-365, TYPE III, GRADE A
-1	NONE
-2	EBANOL PER MIL-F-495 FOR BERYLLIUM COPPER PER MIL-C-13924 FOR STEEL
-3	CADMIUM PER QQ-P-416, TYPE 2, CLASS 2
-4	COPPER PLATE PER MIL-C-14550, CLASS 2
-5	GOLD PLATE PER MIL-G-45204, TYPE 1, GLASS 1
-6	NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT
-7	ZINC PLATE CLEAR CHROMATE, PER ASTM-B-633, Fe/Zn 8
-8	ZINC PLATE YELLOW CHROMATE, PER ASTM-B-633, Fe/Zn 8
NOTE:	NO FINISH (-1) NOT AVAILBLE WITH "S" STEEL MATERIAL



SCHROFF