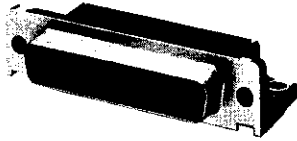


HD-20 Front Metal-Shell Right-Angle Posted Connectors 478 Mount (Continued)

Post Size—.026 [0.66] Dia.

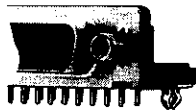
Receptacle



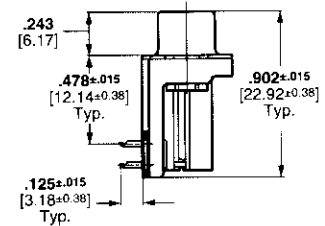
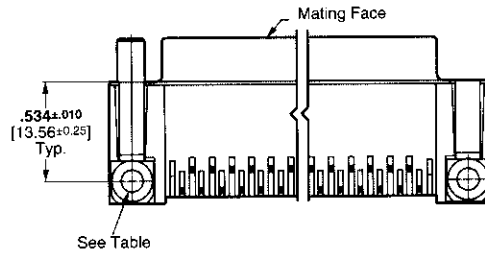
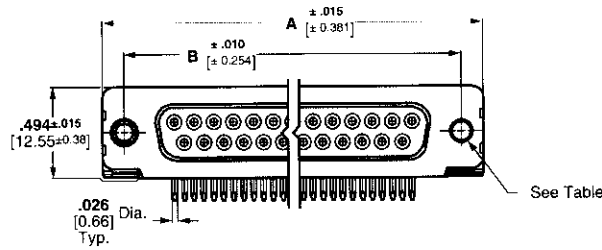
With Grounding Straps



With Threaded Insert



With Fixed Female Screwlock



Material and Finish:

Front Shell—Steel, tin plated

Housing—94V-0 rated thermoplastic, black

Eyelets—Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

Boardlocks—Copper alloy, tin-lead plated

Socket Contacts (Posted)—Phosphor bronze, duplex plated as follows:

A—.000030 [0.00076] gold on mating end, tin-lead on termination end, with entire contact nickel underplated

B—Gold flash on mating end, tin-lead on termination end, with entire contact nickel underplated

Technical Documents:

Product Specification—108-40025

Application Specification—114-40010

Shell Size	No. of Contact Positions	Dimensions		Contact Finish (Plating Code)	Receptacle Part Numbers	
		A	B		Without Boardlocks	With Boardlocks
1	9	1.213 30.81	.984 24.99	A	747418-4	747852-4
2	15	1.541 39.14	1.312 33.33	A	—	747853-4
3	25	2.088 53.04	1.852 47.04	A	—	747854-4

- Notes:**
1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.
 2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.
 3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

.478 [12.14] Board Mount Footprint