# Encoder and Push Operation Type Switch

A compact multifunctional operating device that can be utilized on the side of the set device





### ■ Typical Specifications

Items		Specifications
Ratings (max.)/(min.) (Resistive load)		1mA 5V DC/50 \( \mu\) A 3V DC
Output voltage	Jog portion Push portion	1V max. at 1mA 5V DC (Resistive load)
Operating force (Push portion)		3.5±1.5N
Travel (Push operation)		0.2mm
Operating life  Jog portion  Push portion		100,000 cycles

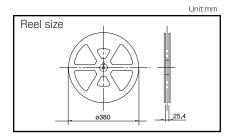
### Product Line

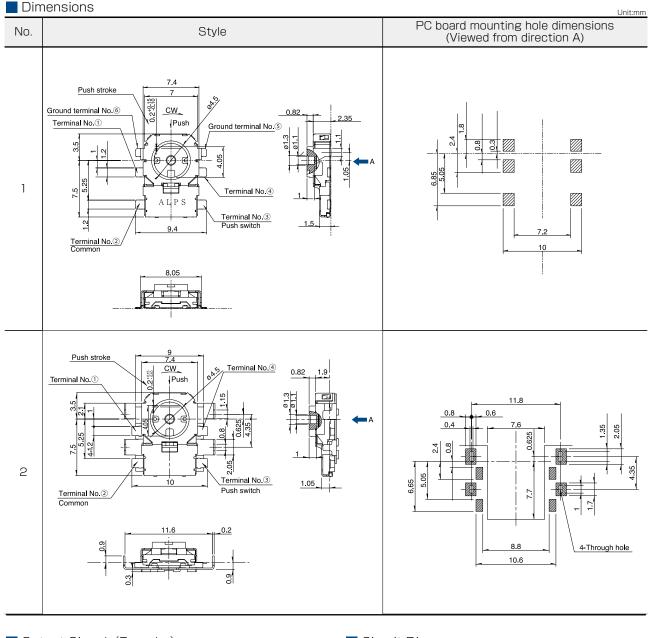
Product No.	Number of	Number of		Mounting	Rotational torque	Minimum ord	Drawing	
110000110.	detent	pulse	direction	method	(Jog portion)	Japan	Export	No.
SRBE110301	10		Havinantal	Standard	- 3±2mN·m	1,500	6,000	1
SRBE210200	12	6	Horizontal	Low-profile	3 3 2 2 1 1 1 1 1 1	1,300	5,200	2

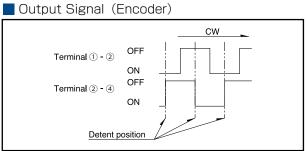
## Packing Specifications

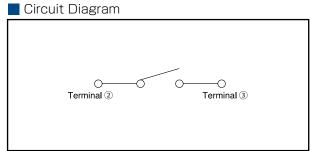
### Taping

Product No.	Numbe	r of package:	Tape width	Export package		
1 reel   1 case / Japan   1 case / Japan		1 case / export packing	(mm)	measurements (mm)		
SRBE110301	1,500	3,000	6,000	24	428×413×172	
SRBE210200	1,300	2,600	5,200	<b>24</b>		









	Туре		Switch type					
	Series	SRBE	SLLB5 Small type	SLLB				
	Photo							
Dimensions	W	_	9.5	11.8				
(typical valu		_	8.8	11.4				
(mm)	Н	_	2.2	3				
Number of	operating shafts							
Sha	ft material		Resin					
Directio	nal resolution		2-dire	ection				
	operating feeling tile feeling)	With	Wit	hout				
Lever re	turn mechanism	Without	W	(ith				
Center	-push switch		With					
Е	ncoder	With	Without					
Operating temperature range Operating		−10℃ t	0°C to +60°C −40°C to +85°C					
Operating life	Operating life without load Operating life with load (at max. rated load)		100,000 cycles  - 100,000 cycles					
Auto	motive use	_						
Life cyc	e (availability)	★3	*3					
Rating (ma	x.) (Resistive load)	1mA 5V DC	10mA	5V DC				
Electrical	Output voltage	1V max. at 1mA 5V DC (Resistive load)	_	1V max. at 1mA 5V DC Measuring 55K Measuring (Resistive load)				
performance	Encoder resolution	6 pluses/360°	-	_				
	Insulation resistance	10MΩ min. 50V DC	100MΩ mi	n. 100V DC				
	Voltage proof	50V AC for 1min.	100V AC	C for 1min.				
	Push operating force	_	0.65:	±0.3N				
	Encoder detent torque	3.5±1.5N	2.5±1N	2±1N				
Mechanical	Terminal strength	3±2mN·m	_	_				
performance	Terminal strength	<u> </u>	3N for 1min.					
	Actuator Push / pull directions		50N					
	strength Operating direction	_	10N					
Environ	Cold	-30°C 96h	-20℃ 96h -40℃ 96h					
Environmental performance	Dry heat		85°C 96h					
	Damp heat	40°C, 90 to 95%RH 96h						
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# Switch Type / Soldering Conditions

### Reference for Manual Soldering

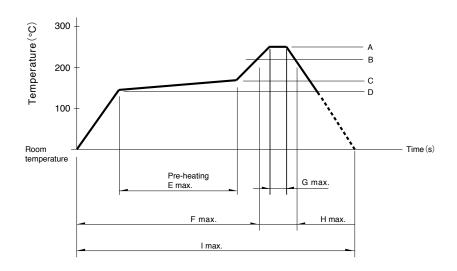
Series	Tip temperature	Soldering time	No. of solders	
RKJXT1F, RKJXM, RKJXL, SLLB, SLLB5, SRBE, SKRH	350±5℃	3s max.	1 time	
RKJXS	350±10℃	3 <sup>+1</sup> <sub>-0</sub> s	2 time max.	

### Reference for Dip Soldering

Series	Prehe	ating	Dip so	No. of solders	
Jenes	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	No. or soluers
RKJXT1F, RKJXM	100℃ max. 2 min. max.		260±5℃	5±1s	2 time max.
RKJXL	120°C max.	70s max.	260°C max.	6s max.	2 time max.

### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series	А	В	С	D	Е	F	G	Н	I	No. of reflows
RKJXS	260℃	230℃	150℃	150℃	2 min.	_	10s	40s	4 min.	1 time
SLLB5	250℃	230℃	150℃	150℃	_	2 min.	-	30s	_	1 time
SKRH, SLLB, SRBE	260℃	230℃	180℃	150℃	2 min.	_	_	40s	_	1 time

#### Notes

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.