

12-position General-purpose Vertical Type



General-purpose type switch applicable to a wide range of electronic devices.



Typical Specifications

Ite	ms	Specifications
Rating (max.) / (min.) (Resistive load)		0.25A 30V DC / 50μA 3V DC
Contact resistance (Initial / After operating life)		20m $Ω$ max. $/$ 60 m $Ω$ max.
Rotational torque	Shorting	80±30mN·m
	Non-shorting	70±30mN·m
Operating life	Without load	10,000cycles
	With load	10,000cycles (0.25A 30V DC)

Detector

Slide

Push

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Product Line

Poles	Positions	Changeover	Changeover	Actuator	Actuator length	Minimum order unit (pcs.)		Product No.					
Poles	Positions	angle	timing	configuration	(mm)	Japan	Export	Product No.					
			Charting	Round shaft with	15			SRRM1C6200					
1	1 12 Endless	·=		Shorting	groove				SRRM1C5400				
			Non shorting %1	Flat	20			SRRM1C7800					
	5	30±3°	20 + 20	20 20		Round shaft with	15	400	000	SRRM254700			
2	2 6			groove		100	600	SRRM262400					
		0	6	0	6	6	0		Shorting	Flat	00		
3	4			Round shaft with groove	20			SRRM342800					
4	3			18-tooth serration				SRRM433700					

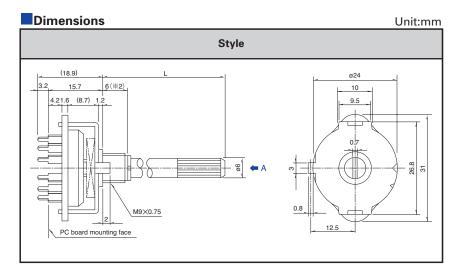
Notes

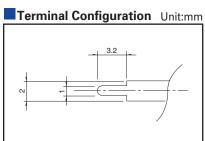
- Other varieties are also available. Please inquire.
 ※ 1Non-shorting type requires external wiring of common terminals.
- 3. All the axis are die casting shafts.

Packing Specifications

Bulk

Number of pa	Export package	
1 case / Japan	1 case/export packing	measurements (mm)
100	600	369 × 349 × 367





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Standard Circuit Diagram

Shorting Circuit Dlagram Unit:mm

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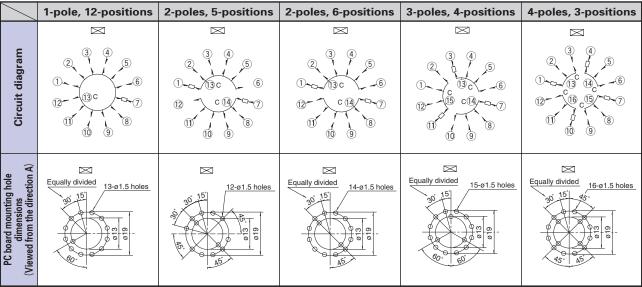
Encoders

Power

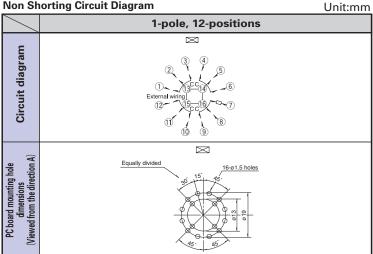
Dual-in-line

Package Type

TACT Switch™



Non Shorting Circuit Diagram



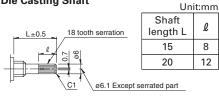
Attached Parts Unit:mm Hexagonal nut Flat washer

- Notes 1. The mark in the above table indicate a Lug position with the shaft turned fully counterclockwise when viewed from direction A of the diagrams.
 - 2. Note that the location of C terminal differs depending on the number of positions.
 - 3. External wiring is required if specified in the above diagrams.

■18-tooth Serration Shaft

The shaft shows the position in which it isturned fully counterclockwise.

Die Casting Shaft



Details About Serration

- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle

The slitting angle (position) is not specified.

The shaft shows the position in which it is turned

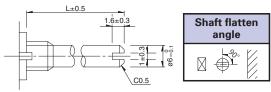
Flat Shaft

fully counterclockwise.

Testing jig

Round Shaft with Groove

The shaft shows the position in which it is turned fully counterclockwise.



Die Casting Shaft L±0.5 ± 0.5 when $\ell > 10$ ℓ ±0.3 ø6.1±0.2 except for flat part

Un	Unit:mm							
Shaft length L	l							
15	7							
20	12							

Shaft flatten angle

Note SRRM Series are based on (panel lug).

Rotary Switches

■ List of Varieties

			SRBQ		SR	ВМ	SRBM		ODD14		0001		
S	eries		SRBD	Inserti	on Reflow type	Rotary	Pulse	SRBV		SF	RM	SRRN	1
Photo		•	4					N					
Angle	of thro	w	36°	4	40±3°	30±3°	18±3°	30±3°					
Number of poles				1			1	1 2 3 4		2 3	2 3 4		
Rotatio	onal toro	que	13±5mN·m	_	±3mN·m ±5mN·m		40±20mN·m 15±7mN·m 30±15mN·m		۱·m	(Sho 70±3	0mN·m oting) 0mN·m horting)	70±30mN·m	
Dimensio	ne	W	10		11.4		0	16.2					
(mm)		D			12.4		2.5	18.5			_	_	
Ope tempera	erating	H	1.7 -25°C to +85°C	C -10°C	3.5 C to +60°C		1 o +85℃	7.5 -10°C to +	85°C	−10°C t	o +60°C	-30°C to +	-65°C
<u> </u>	otive u		_		_		•				_		
Life	e cycle		*3		*3	7	3	*3		7	13	*3	
Rating(r (Resis	nax.)/(n tive loa		1mA 5V DC 50 μ A 3V DC			6V DC 3V DC		0.3A 16V 50 μ A 3V			25A 30V DC 0.15A 12V DC 0 μA 3V DC 50 μA 3V DC		
Durability	Operati withou		10,000cycles 250mΩ max.		10,000cycles 100mΩ max.		30,000 cycles 100m Ω max.	10,000cycles 100mΩ max.			Ocycles O max.	10,000cy 70mΩ m	
	Operating load Load		10,000cycles 250mΩ max.		10,000cycles 10,000α 100mΩ max. 150mΩ					10,000cy 100mΩ r			
	Initial c resist		200mΩ max.		50m $Ω$ max.				20m	Ω max.	50mΩ m	nax.	
Electrical performance	Insulation resistance				100MΩ min. 100V DC				1	00MΩ mir	n. 500V DC		
	Volta pro				100V AC f	100V AC for 1minute				500V AC for 1minute			
	Term strer		3N for 1minute)	5N for 1minute				10N for 1minute 5N for 1minute		inute		
	Actuator	Operating direction	_		_	0.5N·m	_	0.6N·m 1N·m		·m			
	strength	Pulling direction	50N		20N				100N				
Mechanical performance			The belo	p of shaft w table sh , SRBM, S	ows for	BM, SRRN:5N, SRBQ, SRBV:1N The below table shows for SRBQ (Unit: mm)			N	The below table shows for SRBV			
	Wobble of			Shaft wobble max. value)	Applicable mounting dimension	mount the	tance from ing surface to tip of shaft	Shaft wobble (max. value)		Measuring position from punting surface	Shaft wobble (max. value)	Applicable mounting dimension	
	actu	ator	10 15	0.17	15 20	-	elow 5 5 and below 10	0.5	\vdash	10 15	0.2	15 20	-
			20	0.35	25		0 and below 15	1.2		20	0.4	25	1
			25	0.42	30					-			J
			30	0.5	above 35								
Cold		-40±2℃ for 500h	-20	-20±2°C for			C for 96h		-40±2℃ 96h	for			
Environmental performance	Dry h	85±2°C for 500h						85±2°C fo	r 96h				
	Damp	heat	60±2°C, 90 to 95%RH for 50)h			40±2	°C, 90 to 959	%RH fo	or 96h			
P	Page		140		142	14	44	147		1	49	151	

Rotary Switches Soldering Conditions
 Rotary Switches Cautions
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Note • indicates applicability to all products in the series.

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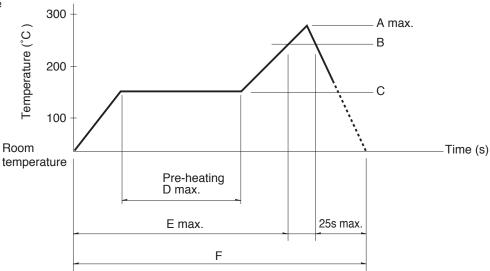
TACT Switch[™]

Rotary Switches Soldering Conditions

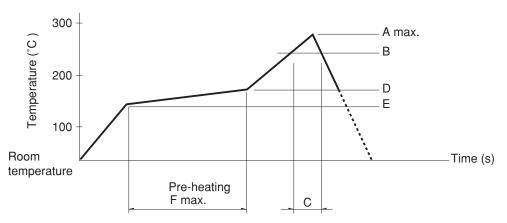
■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2ϕ CA(K) or CC(T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	c (℃)	D (s)	E (s)	F (s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F (s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
 - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time		
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10℃	3+1/0s		
SRBQ (Reflow type)	350±10℃	3s max.		

Reference for Dip Soldering

(For PC board terminal types)

(Control Control Contr									
Series	Ite	ms	Dip soldering						
Selies	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion					
SRBM	100°C max.	60s max.	260±5℃	5s max.					
SRBV, SRRM, SRRN			260±5℃	10±1s					
SRBQ	_		260±5℃	5±1s					

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