

## 6-position Horizontal Type





## Pulse switching (20 pulses) model available in same shape.

Detector

Slide

Push

Rotary

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch $^{\text{TM}}$ 

### Typical Specifications

- Typical opeomodions					
là a	ms	Specifications			
Ite	ms	Rotary switch	Pulse Switch		
Rating (max.) / ( (Resistive load)	min.)	0.1A 16V DC / 50μA 3V DC			
Contact resistan (Initial / After op		50mΩ max. / 150mΩ max.			
Rotational torqu	е	40±20 mN∙m	15±7 mN⋅m		
Operating life	Without load	10,000cycles	30,000cycles		
	With load	10,000cycles (0.1A 16V DC)			

#### Product Line

Number	Polos	Positions	Changeover	Changeover	Actuator	Actuator	Minimum ord	der unit (pcs.)	Product No.	Drawing	
of wafers	rules	FUSILIUIIS	angle	timing	configuration	length (mm)	Japan	Export	Froduct No.	No.	
		2			18-tooth serration				SRBM120700		
					Flat	L=15	200	1,600	SRBM121300		
		3							SRBM131300		
	2			, Non shorting	18-tooth	L=20	150	1,200	SRBM131400		
			30±3°			serration L	L=15	200	1,600	SRBM140700	1
1	4	4	30±3			L=20	150	1,200	1 200	SRBM140800	,
' '					Flat	L=20	150		SRBM149501		
		5			18-tooth serration				SRBM150500		
	1 6				Flat		200	1,600	SRBM154002		
		6			18-tooth	L=15			SRBM160700		
		20	18±3°		serration				SRBM1L0800	2	
	pulses	pulses	10±3	_	Flat				SRBM1L1400	2	

#### Notes

- 1. Other varieties are also available. Please inquire.
- 2. All the axis are die casting shafts.

### Packing Specifications

### Bulk

	Number of pa	Export package		
Product No.	1 case / Japan 1 case / export packing		measurements (mm)	
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	200	1,600	400 × 270 × 290	
SRBM131400 SRBM140800 SRBM149501	150	1,200		

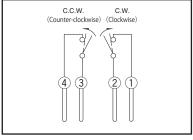
Center of shaft

### Dimensions

Single-shaft Type Unit:mm PC board mounting hole dimensions No. Style (Viewed from direction A) **Rotary switch** Mounting face 10-ø0.9 +0.1 holes 12.5 max L±0.3 1 P=2.5 PC board Center of shaft **Pulse switch** Mounting face 2-ø1.5<sup>+0.1</sup>holes 4-ø0.9<sup>+0.1</sup>holes 2 M7×0.75 PC board mounting face 2.5 6.45 0.8-0.2 6.45 3.95

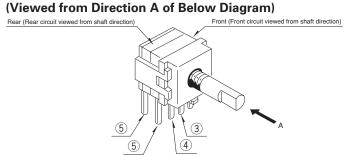
### Pulse Switch Circuit Diagram

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C.W. : (1)(2) ON during changeover only C.C.W. : 34 ON during changeover only

## Rotary Switch Circuit Diagram



2 to 4-pc	2 to 4-positions		ons ※ 1	6-positions ※ 2		
Rear	Front	Rear	Front	Rear	Front	
5 3 2 1	5 4 3	(4) (3) (2) (1)		(4) (3) (2) (1)		

- 1. For positions 2 to 4, 1section consists of 2-poles.
- 2. For positions 5 and 6, 1 section consists of 1-pole.
  - \*1: Circuit steps are positions 2 to 5 at front and positions 1 to 4 at rear (External wiring to common terminal is required.)
  - \*2: Circuit steps are positions 3 to 6 at front and positions 1 to 4 at rear. (External wiring to common terminal is required.)

#### Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)			
Rear	3 4	4)			

## Slide

## Push

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#### TACT Switch™

#### 6-position Horizontal Type **SRBM**

#### ■18-tooth Serration Shaft

The shaft shows the position in which it isturned fully counterclockwise.

**Detector Die Casting Shaft** 

Slide

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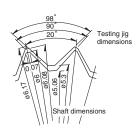
Unit:mm Shaft length L 18 tooth serration 15 8 20 12 ø6.1 Except serrated part

#### **Details About Serration**

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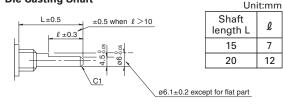
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



#### Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### **Die Casting Shaft**



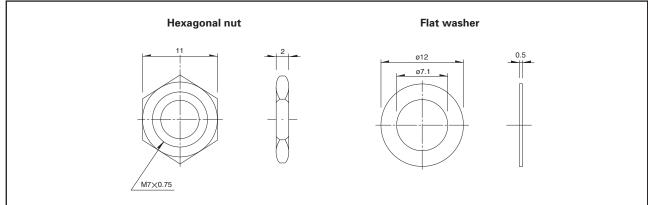


#### Note

SRBM Series are based on ////// (printed terminal direction).

#### Attached Parts

Unit:mm Flat washer



# **Rotary Switches**

#### ■ List of Varieties

				SRBQ		SRBM		oppy.		ODDM.		ODDN	
S	eries		SRBD	Inserti	on Reflow type	Rotary	Pulse	SRBV		SF	RM	SRRN	1
Photo		•	4					N					
Angle	of thro	w	36°	4	40±3°	30±3°	18±3°			30:	±3°		
Numbe	er of po	les		1			1	1			1 2 3 4	2 3 4	
Rotatio	onal toro	que	13±5mN·m	_	±3mN·m ±5mN·m		OmN·m mN·m	30±15m№	۱·m	(Sho 70±3	0mN·m oting) 0mN·m horting)	70±30ml	N∙m
Dimensio	ne	W	10		11.4		0	16.2					
(mm)		D			12.4		2.5	18.5			_	_	
Ope tempera	erating	H	1.7 -25°C to +85°C	C -10°C	3.5 C to +60°C		1 o +85℃	7.5 -10°C to +	85°C	−10°C t	o +60°C	-30°C to +	-65°C
<u> </u>	otive u		_		_		•				_		
Life	e cycle		*3		*3	7	3	*3		7	13	*3	
Rating(r (Resis	nax.)/(n tive loa		1mA 5V DC 50 μ A 3V DC			6V DC 3V DC		0.3A 16V 50 μ A 3V			30V DC 3V DC	0.15A 12\ 50 μ A 3V	
Durability	Operating life without load		10,000cycles 250mΩ max.		10,000cycle 100mΩ ma		30,000 cycles 100mΩ max.	10,000cycles 100mΩ max.			Ocycles O max.	10,000cy 70mΩ m	
	Operating life with 10,000		10,000cycles 250mΩ max.		000cycles ImΩ max.		10,000cycles $150 \text{m}\Omega$ max.			Ocycles O max.	10,000cy 100mΩ r		
	Initial contact resistance     200mΩ max.       Electrical performance     Insulation resistance			$50 m\Omega$ max.				20m	Ω max.	50mΩ m	nax.		
Electrical performance					100MΩ min. 100V DC					1	00MΩ mir	n. 500V DC	
	Volta pro				100V AC for 1minute					500V AC fo	or 1minute		
	Term strer		3N for 1minute	)			5N for 1minute		10N for 1minute 5N for 1m		5N for 1m	inute	
	Actuator	Operating direction	_		_	0.5N·m — 0.6N·m		ı	1N·m				
	strength	Pulling direction	50N		20N 100N								
Mechanical performance			The belo	p of shaft w table sh , SRBM, S	ows for		BM, SRRN:5N, SRBQ, SRBV:1N  The below table shows for SRBQ  (Unit:mm)		N	The below table sh SRBV		nows for	
	Wobb			Shaft wobble max. value)	Applicable mounting dimension	mount the	tance from ing surface to tip of shaft	Shaft wobble (max. value)		Measuring position from punting surface	Shaft wobble (max. value)	Applicable mounting dimension	
	actu	ator	10 15	0.17	15 20	-	elow 5 5 and below 10	0.5	$\vdash$	10 15	0.2	15 20	-
			20	0.35	25		0 and below 15	1.2		20	0.4	25	1
			25	0.42	30					-			J
			30	0.5	above 35								
	Cold		-40±2℃ for 500h	-20	±2°C for 96h	-40±2°C for -20±2°		20±2°0	2°C for 96h		for		
Environmental performance	Dry h	neat	85±2°C for 500h					85±2°C fo	r 96h				
	Damp	heat	60±2°C, 90 to 95%RH for 50	)h			40±2	°C, 90 to 959	%RH fo	or 96h			
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Rotary Switches Cautions
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Note • indicates applicability to all products in the series.

**ALPS** 

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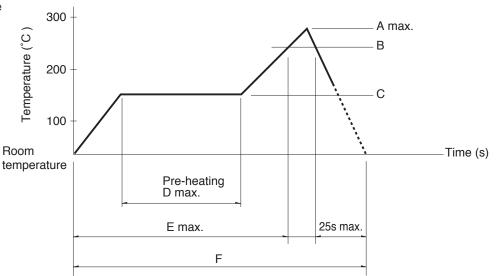
TACT Switch<sup>™</sup>

### **Rotary Switches Soldering Conditions**

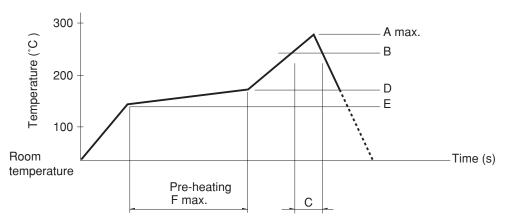
#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to  $0.2\phi$  CA(K) or CC(T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile



Series (Reflow ty	pe) A (°C 3s ma		<b>C</b> (℃)	<b>D</b> (s)	<b>E</b> (s)	F (s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (°C) 3s max.	B (℃)	<b>C</b> (s)	<b>D</b> (℃)	<b>E</b> (℃)	F (s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
  - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Reference for Hand Soldering

Series	Soldering temperature	Soldering time		
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10℃	3+1/0s		
SRBQ (Reflow type)	350±10℃	3s max.		

#### Reference for Dip Soldering

(For PC board terminal types)

Series	Ite	ms	Dip soldering		
Series	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100°C max.	60s max.	260±5℃	5s max.	
SRBV, SRRM, SRRN	_		260±5℃	10±1s	
SRBQ	_		260±5℃	5±1s	

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