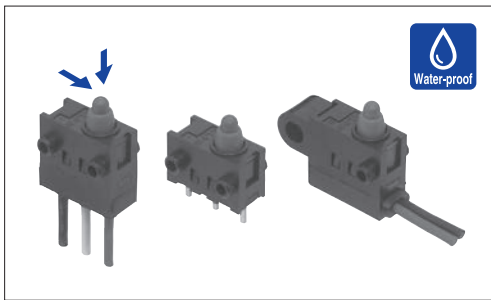


Long travel type applicable to oblique pressing without an actuator.



Typical Specifications

Items	Specifications		
	Normal type	Longlife type	
Rating (max.) / (min.) (Resistive load)	0.1A 12V DC 50μA 5V DC	0.3A 16V DC 1mA 5V DC	
Contact resistance (Initial / After operating life)	500m Ω max. / 1 Ω max.		
Operating force	Push type	Actuator type	
	1 ± 0.5N	3N max.	
Operating life	Normal type	Long life type	
	Without load	300,000cycles	1,200,000cycles
	With load	300,000cycles (0.1A 12V DC)	1,200,000cycles (0.3A 16V DC)
Poles	1		
Changeover timing	Non shorting		

Detector

Slide

Push

Rotary

Encoders

Power

Dual-in-line
Package Type

TACT Switch™

Product Line

Operating life	Positions	Operating part shape	Terminal type	Product No. (Main body form)					Minimum order unit (pcs)		Packing specification type	Drawing No.
				Normal	Boss - right side	Boss - left side	Boss - both sides	With a screw hole	Japan	Export		
300,000 cycles	2	Push	For PC Board	SPVQ380400	SPVQ380300	SPVQ380201	SPVQ380100	—	1,300	5,200	A	1
			For Lead	—	SPVQ380700	SPVQ380600	SPVQ380500	—				2
			Right angle	—	SPVQ380900	—	—	—				3
			Left angle	—	—	SPVQ380800	—	—				4
			With wire (Downwards)	—	—	—	—	SPVQ361000*	400	1,600	B	5
				SPVQ361100*	SPVQ361200*	SPVQ361300*	—	6				
	1			With wire (Right side)	—	—	—	—	400	1,600	B	7
					SPVQ361500*	SPVQ361600*	SPVQ361700*	—				8
					With wire (Left side)	—	SPVQ361800*	SPVQ361900*				SPVQ362000*
	2	Acuator A	For PC Board	SPVQ370400	SPVQ370300	SPVQ370201	SPVQ370100	—	1,300	5,200	A	1
			For Lead	—	SPVQ370700	SPVQ370600	SPVQ370500	—				2
			Right angle	—	SPVQ370900	—	—	—				3
			Left angle	—	—	SPVQ370800	—	—				4
			With wire (Downwards)	—	—	—	—	SPVQ350100*	120	480	C	5
				SPVQ350200*	SPVQ350300*	SPVQ350400*	—	6				
	1			With wire (Right side)	—	SPVQ350600*	SPVQ350700*	SPVQ350800*	—	120	480	C
With wire (Left side)					—	SPVQ350900*	SPVQ351000*	SPVQ351100*	—	9		
2	Acuator B	For PC Board	SPVQ371300	SPVQ371200	SPVQ371100	SPVQ371000	—	1,300	5,200	A	1	
		For Lead	—	SPVQ371600	SPVQ371500	SPVQ371400	—				2	
		Right angle	—	SPVQ371800	—	—	—				3	
		Left angle	—	—	SPVQ371700	—	—				4	
		With wire (Downwards)	—	—	—	—	SPVQ351200*	120	480	C	5	
			SPVQ351300*	SPVQ351400*	SPVQ351500*	—	6					
1			With wire (Right side)	—	SPVQ351700*	SPVQ351800*	SPVQ351900*	—	120	480	C	8
				With wire (Left side)	—	SPVQ352000*	SPVQ352100*	SPVQ352200*	—	9		

SPVQ3 Water-proof Type

Product Line

Detector	Operating life	Positions	Operating part shape	Terminal type	Product No. (Main body form)					Minimum order unit (pcs)		Packing specification type	Drawing No.
					Normal	Boss - right side	Boss - left side	Boss - both sides	With a screw hole	Japan	Export		
Slide Push Rotary Encoders Power Dual-in-line Package Type TACT Switch™	1,200,000 cycles	2	Push	For PC Board	SPVQ340400	SPVQ340300	SPVQ340200	SPVQ340100	—	1,300	5,200	A	1
				For Lead	—	SPVQ340700	SPVQ340600	SPVQ340500	—				2
				Right angle	—	SPVQ340900	—	—	—				3
				Left angle	—	—	SPVQ340800	—	—				4
		1	Push	With wire (Downwards)	—	—	—	—	SPVQ320100*	400	1,600	B	5
					—	SPVQ320200*	SPVQ320300*	SPVQ320400*	—				6
				With wire (Right side)	—	—	—	—	SPVQ320500*				7
					—	SPVQ320600*	SPVQ320700*	SPVQ320800*	—				8
				With wire (Left side)	—	SPVQ320900*	SPVQ321000*	SPVQ321100*	—				9
2	2	Acuator A	For PC Board	SPVQ330400	SPVQ330300	SPVQ330200	SPVQ330100	—	1,300	5,200	A	1	
			For Lead	—	SPVQ330700	SPVQ330600	SPVQ330500	—				2	
			Right angle	—	SPVQ330900	—	—	—				3	
			Left angle	—	—	SPVQ330800	—	—				4	
	1	Acuator A	With wire (Downwards)	—	—	—	—	SPVQ310100*	120	480	C	5	
				—	SPVQ310200*	SPVQ310300*	SPVQ310400*	—				6	
			With wire (Right side)	—	SPVQ310600*	SPVQ310700*	SPVQ310800*	—				8	
			With wire (Left side)	—	SPVQ310900*	SPVQ311000*	SPVQ311100*	—				9	
			2	2	Acuator B	For PC Board	SPVQ331300	SPVQ331200				SPVQ331100	SPVQ331000
For Lead	—	SPVQ331600				SPVQ331500	SPVQ331400	—	2				
Right angle	—	SPVQ331800				—	—	—	3				
Left angle	—	—				SPVQ331700	—	—	4				
1	Acuator B	With wire (Downwards)		—	—	—	—	SPVQ311200*	120	480	C	5	
			—	SPVQ311300*	SPVQ311400*	SPVQ311500*	—	6					
1	Acuator B	With wire (Right side)	—	SPVQ311700*	SPVQ311800*	SPVQ311900*	—	120	480	C	8		
			With wire (Left side)	—	SPVQ312000*	SPVQ312100*	SPVQ312200*				—	9	

Notes

- ※ Products with a wire will be supplied as follows.
 - Unless specified, the length of the lead wire is 250mm. Color is either red, black or yellow. Please consult us for length modification.
 - Unless circuit is specified, wired(downward) types will apply three wires.
 - Please specify circuits (N.O. or N.C.) for wired(side) types. Unless specified, the circuit will apply N.O.
 - Product with wire will be build-to-order.
- This unit cannot be used in water(IP67 rating, except for terminal).

Packing Specifications

Bulk

Packing specification type	Number of packages (pcs.)		Export package measurements (mm)
	1 case / Japan	1 case / export packing	
A	1,300	5,200	540 × 360 × 290
B	400	1,600	555 × 375 × 223
C	120	480	555 × 375 × 223

Dimensions

Unit:mm

No.	Style
1	<p>Terminal No. 3-1 ON starting point</p> <p>Terminal No. 3-2 OFF starting point</p> <p>Free position</p> <p>Operating force measurement position</p> <p>Total travel position</p> <p>PC board mounting face</p> <p>Terminal No. 3</p> <p>Terminal No. 2</p> <p>Terminal No. 1</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape. ※ Refer to page 51 "Main Body Configurations" for boss positions.</p>
2	<p>Terminal No. 3-1 ON starting point</p> <p>Terminal No. 3-2 OFF starting point</p> <p>Free position</p> <p>Operating force measurement position</p> <p>Total travel position</p> <p>Terminal No. 3</p> <p>Terminal No. 2</p> <p>Terminal No. 1</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape. ※ Refer to page 51 "Main Body Configurations" for boss positions.</p>
3	<p>Terminal No. 3-1 ON starting point</p> <p>Terminal No. 3-2 OFF starting point</p> <p>Free position</p> <p>Operating force measurement position</p> <p>Total travel position</p> <p>PC board mounting face</p> <p>Terminal No. 3</p> <p>Terminal No. 2</p> <p>Terminal No. 1</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape.</p>
4	<p>Terminal No. 3-1 ON starting point</p> <p>Terminal No. 3-2 OFF starting point</p> <p>Free position</p> <p>Operating force measurement position</p> <p>Total travel position</p> <p>PC board mounting face</p> <p>Terminal No. 3</p> <p>Terminal No. 2</p> <p>Terminal No. 1</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape.</p>

Detector

Slide

Push

Rotary

Encoders

Power

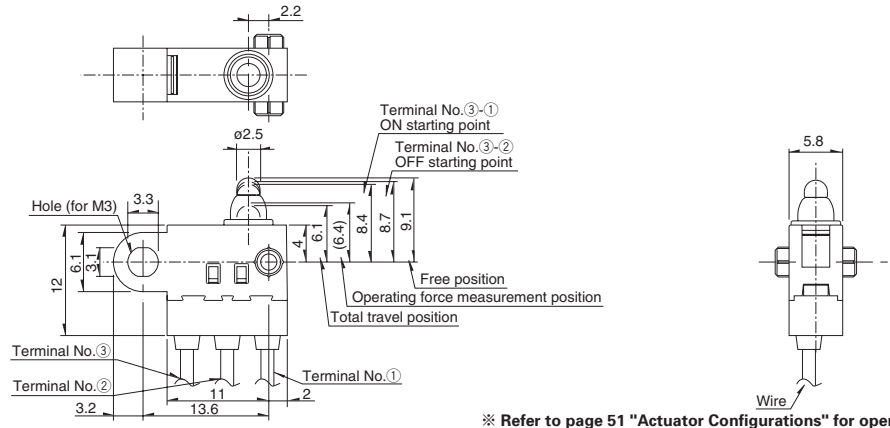
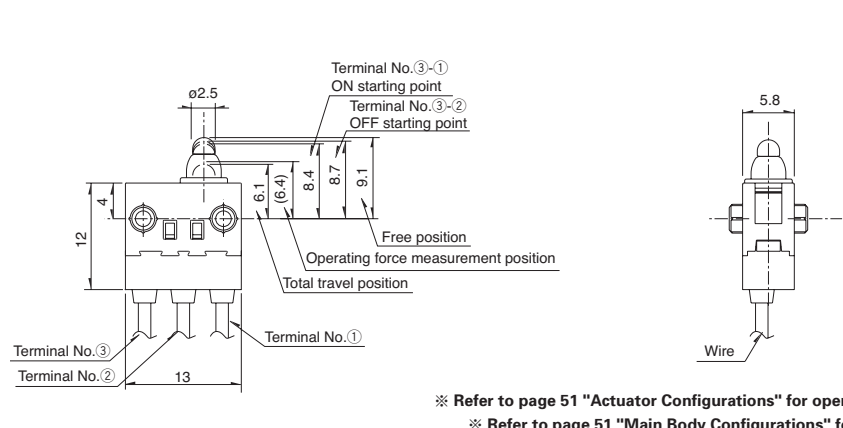
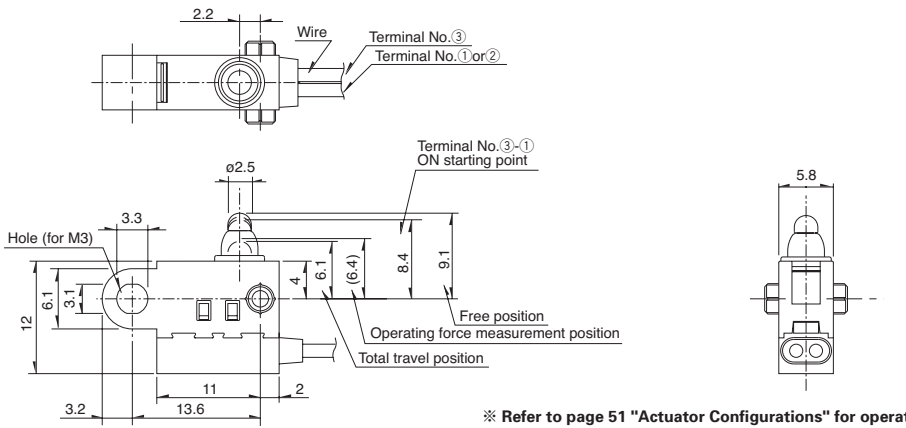
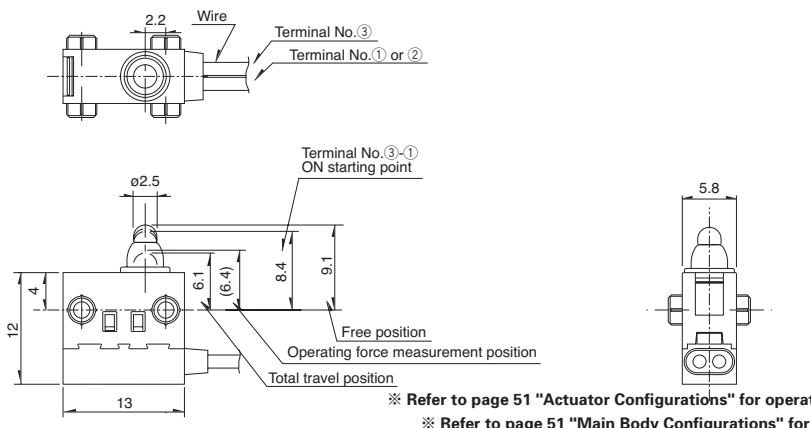
Dual-in-line
Package Type

TACT Switch™

Dimensions

Unit:mm

- Detector
- Slide
- Push
- Rotary
- Encoders
- Power
- Dual-in-line Package Type
- TACT Switch™

No.	Style
5	 <p>Terminal No.③-① ON starting point Terminal No.③-② OFF starting point</p> <p>Hole (for M3) 3.3 2.2 ø2.5 6.1 3.1 12 4 6.1 (6.4) 8.4 8.7 9.1 Free position Operating force measurement position Total travel position</p> <p>Terminal No.③ Terminal No.② 3.2 11 13.6 2 Terminal No.①</p> <p>5.8 Wire</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape.</p>
6	 <p>Terminal No.③-① ON starting point Terminal No.③-② OFF starting point</p> <p>ø2.5 6.1 (6.4) 8.4 8.7 9.1 Free position Operating force measurement position Total travel position</p> <p>4 12 Terminal No.③ Terminal No.② 13 Terminal No.①</p> <p>5.8 Wire</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape. ※ Refer to page 51 "Main Body Configurations" for boss positions.</p>
7	 <p>Wire Terminal No.③ Terminal No.① or ②</p> <p>2.2 ø2.5 Terminal No.③-① ON starting point</p> <p>Hole (for M3) 3.3 6.1 3.1 12 4 6.1 (6.4) 8.4 8.7 9.1 Free position Operating force measurement position Total travel position</p> <p>3.2 11 13.6 2</p> <p>5.8</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape.</p>
8	 <p>Wire Terminal No.③ Terminal No.① or ②</p> <p>2.2 ø2.5 Terminal No.③-① ON starting point</p> <p>6.1 (6.4) 8.4 8.7 9.1 Free position Operating force measurement position Total travel position</p> <p>4 12 13</p> <p>5.8</p> <p>※ Refer to page 51 "Actuator Configurations" for operating part shape. ※ Refer to page 51 "Main Body Configurations" for boss positions.</p>

Dimensions

Unit:mm

No.	Style
9	<p>※ Refer to below "Actuator Configurations" for operating part shape. ※ Refer to below "Main Body Configurations" for boss positions.</p>

Detector

Slide

Push

Rotary

Encoders

Power

Dual-in-line
Package Type

TACT Switch™

Actuator Configurations

Unit:mm

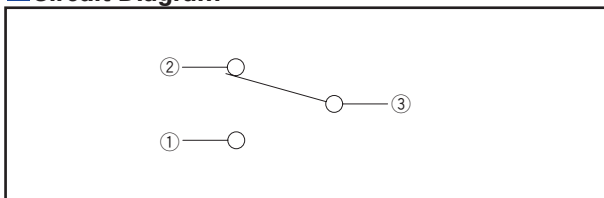
Push	Actuator A	Actuator B

Main Body Configurations

Unit:mm

Normal	Boss - right side	Boss - left side	Boss - both sides

Circuit Diagram



Detector Switches

List of Varieties (Water-proof Type)

Series	Water-proof Type										
	SPVQ1	SPVQ3	SPVQ4H	SPVQ6	SPVQ7	SPVQ8	SPVQ9	SPVQA	SPVQC	SSCN	
Detector											
Slide											
Push											
Rotary											
Encoders											
Power											
Dual-in-line Package Type											
TACT Switch™											
Operation type	One-way Two-way	Two-way		One-way Two-way	Two-way						
Dimensions (mm)	W	13.3	13	19	13.3	14.7	8.3	15.4	15.2	15.4	13
	D	5.8		6	5.3	5.4	5.3	8.4	6.4	7.4	5
	H	8	8.35	11.9	7	6.7	6.5	7.5	7.95	7.5	15
Operating temperature range	- 40°C to + 85°C										
Automotive use	●										
Life cycle (availability)	★ ₃										
Poles / Positions	1 / 2	1 / 1 1 / 2		1 / 2	1 / 1 1 / 2	1 / 1	2 / 2	1 / 1 1 / 2	2 / 2	1 / 2	
Rating (max.) (Resistive load)	0.1A 12V DC	0.1A 12V DC or 0.3A 16V DC	0.1A 12V DC				50mA 26V DC	0.1A 12V DC	50mA 18V DC	0.1A 12V DC	
Rating (min.) (Resistive load)	50μA 3V DC	50μA 5V DC or 1mA 5V DC	1mA 5V DC	50μA 5V DC					100μA 5V DC		
Durability	Operating life without Load	300,000cycles 1Ω max.	300,000cycles or 1,200,000cycles 1Ω max.	300,000cycles 1Ω max.			300,000cycles or 1,000,000cycles 1Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
	Operating life with Load Rating (max.) (Resistive load)	300,000cycles 1Ω max.	300,000cycles or 1,200,000cycles 1Ω max.	300,000cycles 1Ω max.			300,000cycles or 1,000,000cycles 1Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
Electrical performance	Initial contact resistance	500mΩ max.						75mΩ	500mΩ max.	75mΩ max.	500mΩ max.
	Insulation resistance	100MΩ min. 500V DC									
	Voltage proof	500V AC for 1 minute								250V AC for 1 minute	500V AC for 1 minute
Mechanical performance	Terminal strength	3N for 1minute(products with terminal) Wire strength 30N for 1minute (Applicable to product with wire)		Wire strengt 30N for 1 minute	3N for 1minute						
	Actuator strength	20N									10N
Environmental performance	Cold	-40±2°C for 500h									
	Dry heat	85 ± 2°C for 500h									
	Damp heat	60 ± 2°C , 90 ~ 95% RH for 500h									
Operation force	2N max. 5.9N max.	1 ± 0.5N 3N max.	3N max.	1 ± 0.5N 3N max.	1 ± 0.5N					2N max.	
Page	43	47	52	53	55	57	61	62	64	65	

- Detector Switches Soldering Conditions 66
- Detector Switches Cautions 67

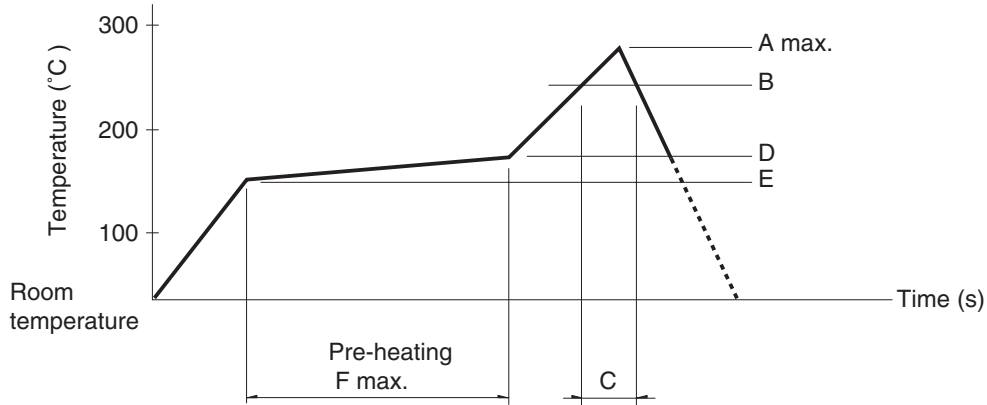
Note

● indicates applicability to all products in the series.

Detector Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2 φ CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)			
SPPB	250	230	40	180	150	120			
SPPW8			35						
SPVE	260		40				180	150	120
SPVL									
SPVM									
SPVN									
SPVP									
SPVR									
SPVS									
SPVT									
SSCM									
SSCQ									
SPVQC	250								

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVP, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC	350 ± 5°C	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300 ± 10°C	3 + 1 / 0s
SPPB	350 ± 5°C	5s max.
SSCF	350 ± 10°C	3 + 1 / 0s

Reference for Dip Soldering (For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100 ± 10°C	60s max.	260 ± 5°C	5 ± 1s
SPPW8, SPPB	100°C max.	60s max.	255 ± 5°C	5 ± 1s
SSCF	—		260 ± 5°C	5 ± 1s