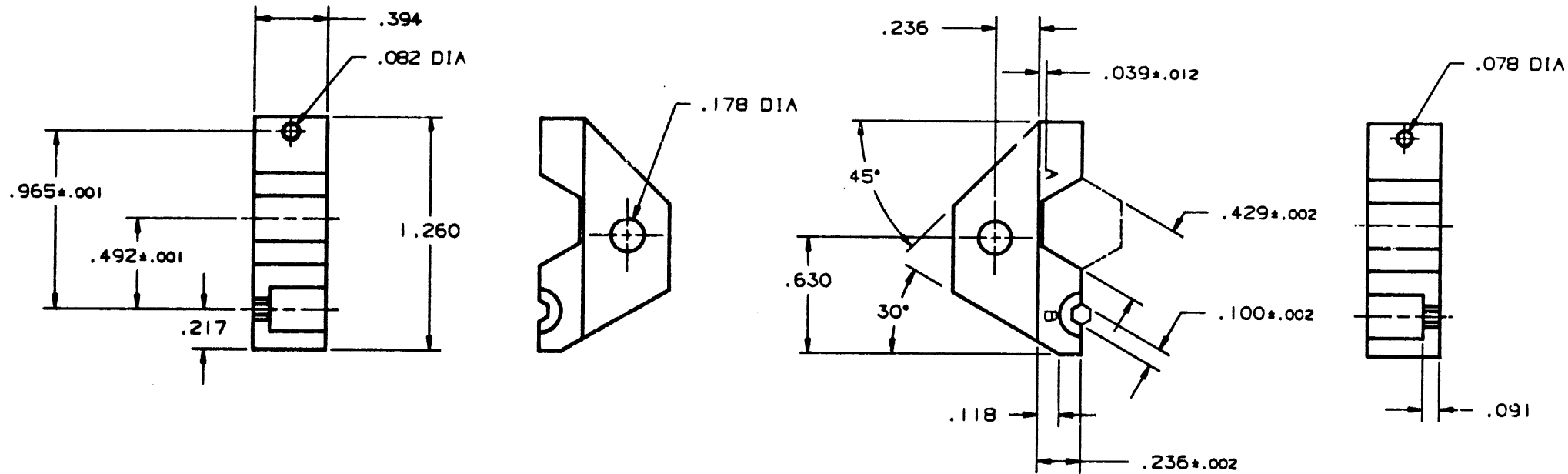
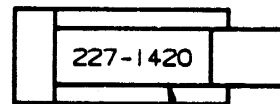


DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12/14/88	36043	DR



227-1420  
DRAWING NUMBER ISSUE  
A



STAMP AS SHOWN.

NOTES:

1. MATERIAL: CRIMPING DIES - TOOL STEEL. HEAT TREAT TO ROCKWELL C52-60
2. FINISH: FINISH ON CRIMPING SURFACES 32 MICROINCHES MAX. BLACK OXIDE COATING PER MIL-C-13924.
3. USE WITH 227-987 HANDLE.
4. REF: MIL CRIMP TOOL DIE SET EQUIVALENT IS 227-1221-25.
5. USE TO CRIMP ON CABLES RG8, RG9, RG213, RG214, RG11, RG149.

DIES ALIKE IF NOT OTHERWISE STATED. MARKING ALIGNED WITH CAVITIES STAMPED LETTERS A & B. TEXT HEIGHT 1/16.

PART NO.	QUAN	UOM	DATE	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES. SEE MAXIMUM UNLESS OTHERWISE SPECIFIED.

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:	ANGLE
NOTE 1		2 PLACE DECIMAL 1.015 (0.257 mm)	2 1°
NOTE 2		3 PLACE DECIMAL 1.008 (0.127 mm)	
FINISH		REFERENCE DRAWING NO. EAR 70264-2 PRESSMASTER 4100-2139	

DRAWN BY	DATE	TITLE
TERRI ALBERA	11-2-88	DIE SET
Checked	12/9/88	
Engineer	12/9/88	
Quantity Assurance	12-14-88	
Released	12/14/88	

CODE IDENTIFICATION	DRAWING SIZE	DRAWING NO.	SCALE	SHEET	OF	ISSUE
74868	C	227-1420	2:1			A

Amphenol Corporation  
RF/Microwave Operations  
Danbury, Conn. U.S.A.