

Current Sense Amplifier, 80 V Common-Mode Voltage, Bidirectional



ON Semiconductor®

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Product Preview

NCS7041, NCV7041

The NCS7041 and NCV7041 are high voltage, high resolution, current sense amplifiers. They feature gain options of 14, 20, 50, and 100 V/V, with a maximum $\pm 0.3\%$ gain error over the entire temperature range. Each part consists of a preamplifier and buffer with access to output and input via A1 and A2 pins for an intermediate filter network or modified gain. These parts offer excellent input common-mode rejection from -5 V to 80 V. The NCS7041 can perform unidirectional or bidirectional current measurements across a sense resistor in a variety of applications. Automotive qualified options are available under NCV prefix. All versions are specified over the extended operating temperature range from -40°C to 125°C .

Features

- Gain Bandwidth: 100 kHz
- Input Offset Voltage: ± 300 μV Max over Temp
- Offset Drift over Temperature: ± 3 $\mu\text{V}/^{\circ}\text{C}$ Max
- Gain Error: $\pm 0.3\%$ Max over Temp
- Quiescent Current: 3 mA Typ
- Supply Voltage: 4.5 V to 5.5 V
- Common-Mode Input Voltage Range: -5 V to 80 V
- CMRR: 90 dB Min
- PSRR: 70 dB Min
- Low-pass Filter (1-pole or 2-pole)
- NCV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable
- These are Pb-Free Devices

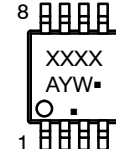
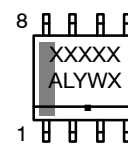
Typical Applications

- Telecom Equipment
- Power Supply Designs
- Diesel Injection Control
- Automotive
- Motor Control

This document contains information on a product under development. ON Semiconductor reserves the right to change or discontinue this product without notice.



MARKING DIAGRAMS

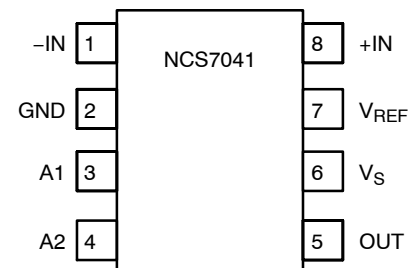


SOIC-8 NB

Micro8

XXXXX = Specific Device Code
 A = Assembly Location
 L = Wafer Lot
 Y = Year
 W = Work Week
 ▪ = Pb-Free Package
 ▪ = Pb-Free Package
 (Note: Microdot may be in either location)

PIN ASSIGNMENT



ORDERING INFORMATION

See detailed ordering and shipping information on page 9 of this data sheet.

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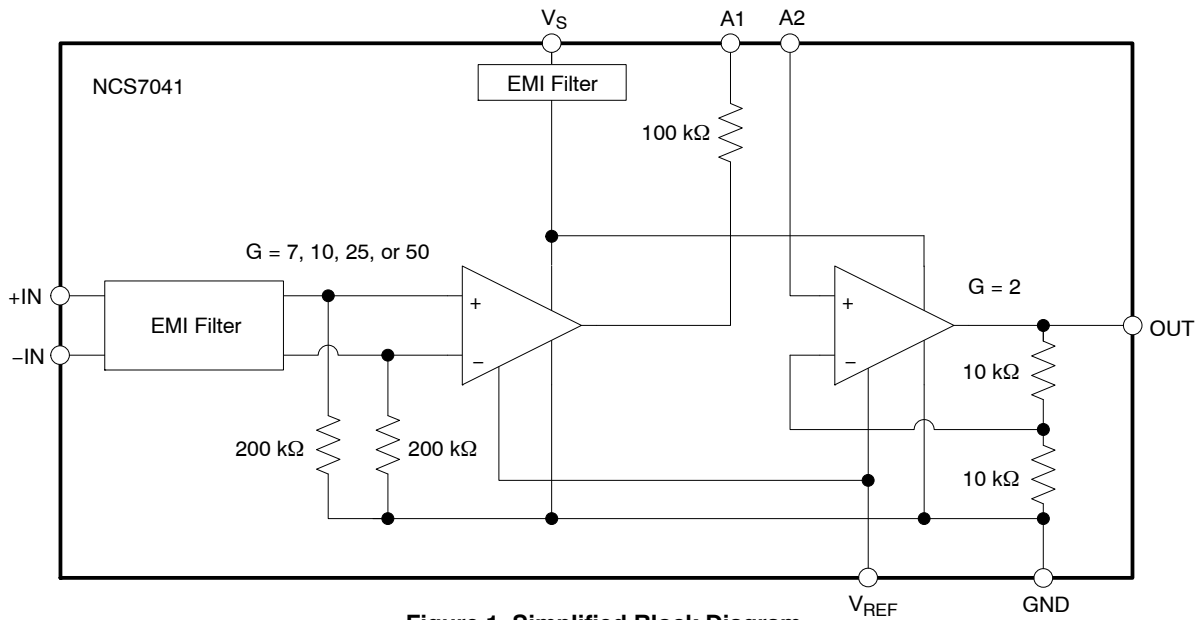


Figure 1. Simplified Block Diagram

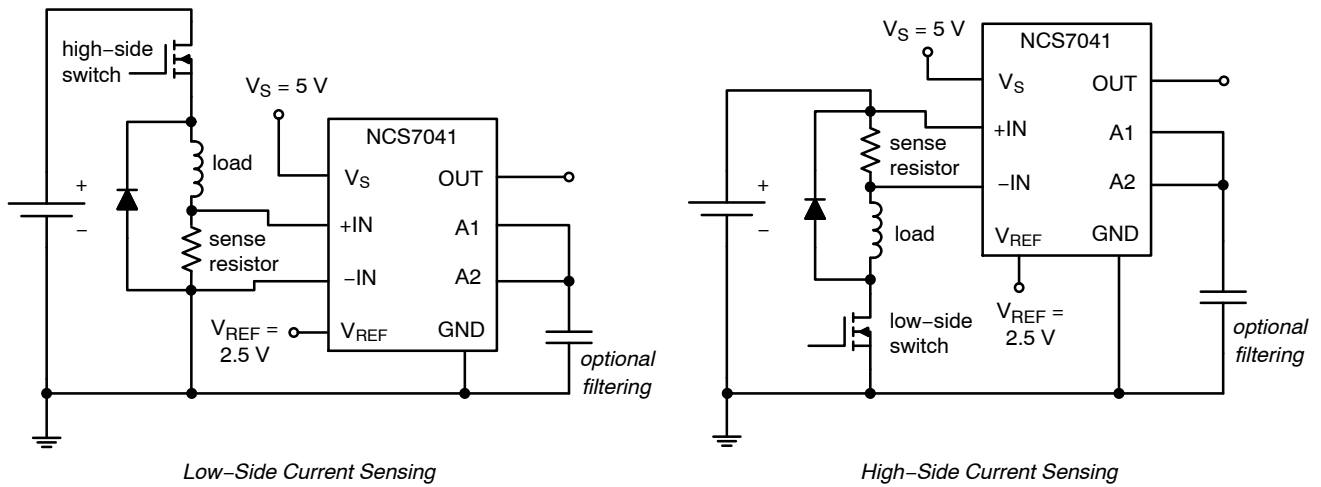


Figure 2. Application Schematics

PIN FUNCTION DESCRIPTION

Pin No.	Pin Name	Description
1	-IN	Inverting input. Connect to sense resistor
2	GND	Device ground
3	A1	Pre-amp output connection
4	A2	Buffer amp input connection
5	OUT	Device output
6	VS	Power supply connection. Connect a bypass capacitor of 0.1 μ F as close as possible to this pin
7	VREF	Voltage reference connection to offset output
8	+IN	Non-inverting input. Connect to sense resistor

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ABSOLUTE MAXIMUM RATINGS

Symbol	Rating	Value	Unit
V _S	Input Voltage Range (Note 1)	-0.3 to 7	V
V _{REF}	Reference Pin Voltage	-0.3 to (V _S + 0.3)	V
V _{CM}	Input Common-Mode Range	-14 to 85	V
V _{ID}	Differential Input Voltage	±V _S	V
I _I	Maximum Input Current	±10	mA
I _O	Maximum Output Current	±50	mA
P _D	Continuous Total Power Dissipation	200	mW
T _{J(max)}	Maximum Junction Temperature	150	°C
T _{STG}	Storage Temperature Range	-65 to 150	°C
ESD _{HBM}	ESD Capability (Note 2)		V
	Human Body Model, Input pins	8000	
	Human Body Model, All other pins	4000	
	Machine Model	200	
	Charged Device Model	TBD	
	Latch-Up Current (Note 3)	150	mA
MSL	Moisture Sensitivity Level	1	-
T _{SLD}	Lead Temperature Soldering Reflow (SMD Styles Only), Pb-Free Versions (Note 3)	260	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. Refer to ELECTRICAL CHARACTERISTICS and APPLICATION INFORMATION for Safe Operating Area.
2. This device series incorporates ESD protection and is tested by the following methods:
 ESD Human Body Model tested per JS-001-2017 (AEC-Q100-002)
 ESD Machine Model tested per JESD22-A115 (AEC-Q100-003)
 ESD Charged Device Model tested per JS-002-2014 (AEC-Q100-004)
3. Latch-up current maximum rating: ≤150 mA per JEDEC standard JESD78E
4. For information, please refer to our Soldering and Mounting Techniques Reference Manual, SOLDERRM/D

THERMAL CHARACTERISTICS (Note 5)

Symbol	Rating	Package	Value (Note 6)	Unit
θ _{JA}	Thermal Resistance, Junction-to-Air	Micro8	166	°C/W
		SOIC-8	130	°C/W

5. Refer to ELECTRICAL CHARACTERISTICS and APPLICATION INFORMATION for Safe Operating Area.
6. Values based on copper area of 645 mm² (or 1 in²) of 1 oz copper thickness and FR4 PCB substrate.

OPERATING RANGES (Note 7)

Symbol	Rating	Min	Max	Unit
V _S	Input Voltage	4.5	5.5	V
V _{REF}	Reference Voltage	0	V _S	V
V _{CM}	Input Common-Mode Range	-5	80	V
T _A	Ambient Temperature	-40	125	°C

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

7. Refer to ELECTRICAL CHARACTERISTICS and APPLICATION INFORMATION for Safe Operating Area.

Errata Note: Engineering samples have a low voltage supply characteristic that will cause sinusoidal oscillation on the output under the following conditions: V_S < 4.5V and V_{CM} < 1.2V. The oscillation is large signal (approximately 1 V_{pp} with a frequency around 32 kHz). This is a known issue for samples that will be corrected on production devices.

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ELECTRICAL CHARACTERISTICS (At $V_S = 5\text{ V}$, $T_A = +25^\circ\text{C}$, $V_{CM} = 12\text{ V}$, $V_{REF} = 2.5\text{ V}$, $R_L \geq 10\text{ k}\Omega$, unless otherwise noted. *Italicface* limits apply over the specified temperature range; $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, guaranteed by characterization and/or design.)

Symbol	Parameter	Test Condition	Min	Typ	Max	Unit
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GAIN

G	Total Gain, Preamplifier and Buffer	G = 14 V/V G = 20 V/V G = 50 V/V G = 100 V/V	- - - -	14 20 50 100	- - - -	V/V
G_e	Gain Error		-	-	± 0.3	%
$\Delta G/\Delta T$	Gain Drift		-	-	± 20	ppm / °C

VOLTAGE OFFSET

V_{OS}	Input Offset Voltage	$T_A = 25^\circ\text{C}$	-	± 100	± 300	μV
		$T_A = -40^\circ\text{C}$ to 125°C	-	-	± 300	
$\Delta V/\Delta T$	Input Offset Drift	$T_A = -40^\circ\text{C}$ to 125°C	-	-	3	$\mu\text{V} / ^\circ\text{C}$

INPUT

V_{CM}	Common-Mode Input Voltage Range		-5	-	80	V
CMRR	Common-mode Rejection Ratio	$V_{CM} = -5$ to 80 V , $f = \text{DC}$ to 20 kHz	90	-	-	dB

PREAMPLIFIER

G_{PRE}	Gain	G = 14 V/V G = 20 V/V G = 50 V/V G = 100 V/V	- - - -	7 10 25 50	- - - -	V/V
G_e	Gain Error		-	-	± 0.3	%
V_{OH}	Output Voltage High		$V_S - 0.1$	$V_S - 0.05$	-	V
V_{OL}	Output Voltage Low		-	-	25	mV
R_{PRE}	Output Resistance		98	100	102	k Ω
I_B	Input Bias Current	G = 14 V/V	-	TBD	TBD	μA
		G = 20 V/V	-	TBD	TBD	
		G = 50 V/V	-	TBD	TBD	
		G = 100 V/V	-	TBD	TBD	

OUTPUT BUFFER

G_{OUT}	Gain		-	2	-	V/V
G_e	Gain Error		-	-	± 0.3	%
V_{OH}	Output Voltage High		$V_S - 0.1$	$V_S - 0.05$	-	V
V_{OL}	Output Voltage Low		-	-	50	mV
I_B	Input Bias Current		-	40	50	nA

DYNAMIC PERFORMANCE

BW	Bandwidth		-	100	-	kHz
SR	Slew Rate		-	1	-	V / μs

NOISE

V_n	0.1 Hz to 10 Hz		-	10	-	μV_{p-p}
e_N	Spectral Density, 1 kHz (RTI)		-	275	-	nV / $\sqrt{\text{Hz}}$

POWER SUPPLY

V_S	Operating Voltage Range		4.5	-	5.5	V
I_{DD}	Quiescent Current	$T_A = 25^\circ\text{C}$	-	3	TBD	mA
		$T_A = -40^\circ\text{C}$ to 125°C	-	-	TBD	mA
PSRR	Power Supply Rejection Ratio		70	-	-	dB

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

APPLICATION INFORMATION

The NCS7041 and NCV7041 are current sense amplifiers featuring a wide common mode voltage up to 80 V independent of the supply voltage. The NCS7041 series current-sense amplifiers can be configured for both low-side and high-side current sensing.

Current Sensing Techniques

Low-side sensing gives the impression of having the advantage of being straightforward, inexpensive, and easily implemented with a simple op amp circuit. However, a current sense amplifier such as NCS7041 provides the full differential input necessary to get accurate shunt connections, while also providing a built-in gain network with precision difficult to obtain with external resistors. The NCS7041 is shown in a low-side configuration in Figure 3 below.

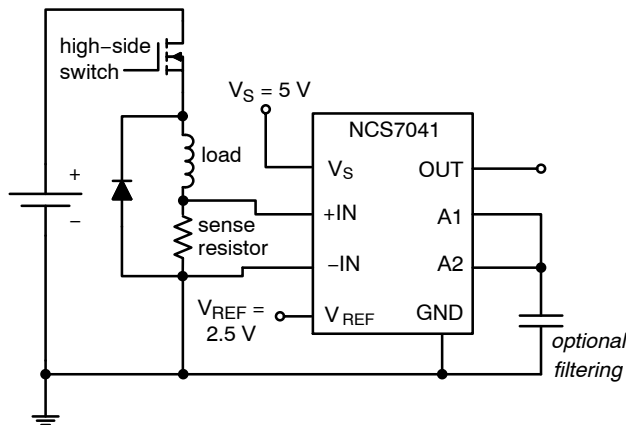


Figure 3. Low-side Current Sensing

Although certain applications require low-side sensing, only high-side sensing can detect a short from the positive supply line to ground. Furthermore, high-side sensing avoids adding resistance to the ground path of the load being measured. The sections below focus primarily on high-side current sensing. Figure 4 shows the NCS7041 configured for high-side current sensing.

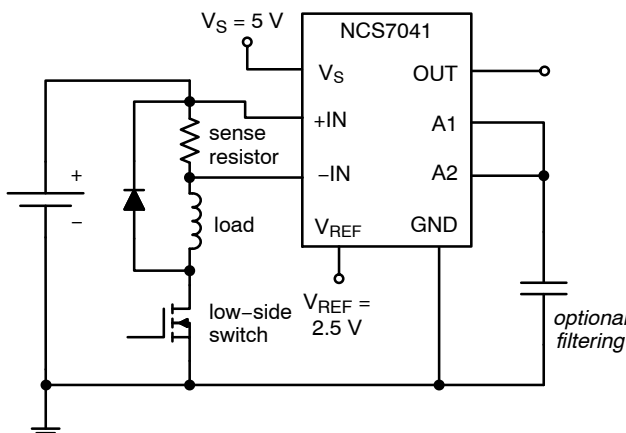


Figure 4. High-side Current Sensing

Unidirectional and Bidirectional Operation

The NCS7041 is capable of both unidirectional and bidirectional current sensing. In unidirectional current sensing, the measured load current always flows in the same direction. Common applications for unidirectional operation include power supplies and load current monitoring. In bidirectional current sensing, the measured load current can flow in either the positive or negative direction. Common applications for bidirectional operation include battery charging and discharging.

The internal circuitry of the NCS7041 is referenced to the V_{REF} pin, allowing the user to set the reference voltage by setting this voltage with a DC voltage source or other low impedance voltage source as described in the “Connecting the VREF Pin” section.

For unidirectional sensing, the $IN+$ pin of the NCS7041 should be connected to the high side of the sense resistor, while the $IN-$ pin should be connected to the low side of the sense resistor. When no current is flowing through the R_{SHUNT} , the NCS7041 output is expected to be within 50 mV of ground. When current is flowing through R_{SHUNT} , the output will swing positive, up to within 100 mV of the applied supply voltage, V_S .

For bidirectional current sensing, typically V_{REF} is set to mid-supply. The shunt resistor can be connected to the $IN+$ and $IN-$ pins in direction depending on the preferred polarity of the output. When there no current being measured, the output voltage will be at the V_{REF} voltage.

$$V_{OUT} = (V_{+IN} - V_{-IN}) \times G + V_{REF} \quad (\text{eq. 1})$$

Power Supplies

The NCS7041 can be connected to the same power supply that it is monitoring current from, or it can be connected to a separate power supply. If it is necessary to detect short circuit current on the load power supply, which may cause the load power supply to sag to near zero volts, a separate power supply must be used on the NCS7041. When using multiple supplies, there are no restrictions on power supply sequencing.

Connecting the V_{REF} Pin

In bidirectional current sensing, the current measurements are taken when current is flowing in both directions. For example, in fuel gauging, the current is measured when the battery is being charged or discharged. Bidirectional operation requires the output to swing both positive and negative around a bias voltage applied to the V_{REF} pin. The voltage applied to the V_{REF} pin depends on the application. However, most often it is biased to either half of the supply voltage or to half the value of the measurement system reference.

Figure 5 shows bidirectional operation with two different circuit choices that can be connected to the V_{REF} pin to provide a voltage reference to the NCS7041. The V_{REF} pin must always be connected to a low impedance circuit. If a

resistor divider network is used to provide the reference voltage, a unity gain buffer circuit must be used, as shown

in Figure 5 (a). The V_{REF} pin can be connected directly to any voltage supply or voltage reference (shunt or series).

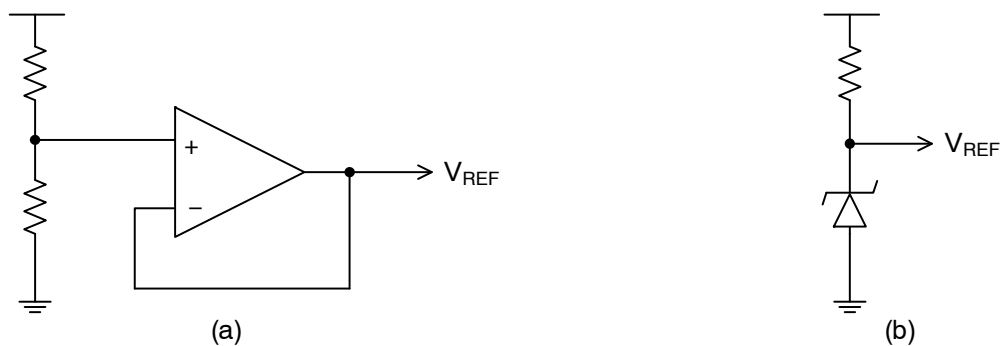


Figure 5. Voltage sources for V_{REF} must be low impedance. If using a resistor divider, the output must be buffered as shown in (a). Alternatively, a Zener diode or voltage reference may be used to set the V_{REF} voltage as shown in (b).

In bidirectional applications, any voltage that exceeds $V_S + 0.3$ V applied to the V_{REF} pin will forward bias an ESD diode between the V_{REF} pin and the V_S pin. Note that this exceeds the Absolute Maximum Ratings for the device.

A1 and A2 Pins

A1 is the preamplifier output and the A2 is the buffer input. These pins can be used to make adjustments to the gain or to create a low-pass filter. The output of the preamplifier integrates a precision resistor of $100\text{ k}\Omega \pm 2\%$, which can be utilized for either of these purposes.

The high impedances at the A1 and A2 pins make this connection particularly sensitive, and a careful layout is necessary if the high frequency response is required. Trace lengths should be kept at a minimum and test points should be avoided when possible at these pins. Even a small capacitance of 20 pF from the PCB can lower the -3dB signal bandwidth to 80 kHz. This filtering effect is useful for decreasing noise, and is further discussed in the upcoming "Filtering with A1 and A2" section.

Lowering the Gain with A1 and A2

The gain can be lowered by using the A1 and A2 pins. Connecting A1 to A2 and adding a resistor from this net to GND creates a resistor divider network in combination with the internal $100\text{ k}\Omega$ resistor, as shown by Figure 6. For example, adding an external $100\text{ k}\Omega$ resistor, reduces the voltage going into A2 by half, reducing the overall gain by half.

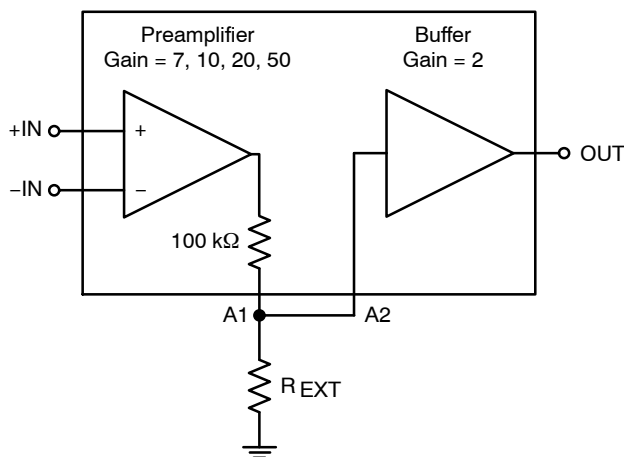


Figure 6. Lowering the Gain Using an External Resistor

The adjusted overall decreased gain, G_{ADJ-} , becomes a factor of the total gain, G , and the external resistor, R_{EXT} .

$$G_{ADJ-} = \frac{G \times R_{EXT}}{R_{EXT} + 100\text{ k}\Omega} \tag{eq. 2}$$

This equation can be rearranged to calculate the external resistor value for the desired gain value.

$$R_{EXT} = \frac{100\text{ k}\Omega \times G_{ADJ-}}{G - G_{ADJ-}} \tag{eq. 3}$$

Increasing the Gain with A1 and A2

The gain can be increased by adding an external resistor in positive feedback as shown in Figure 7.

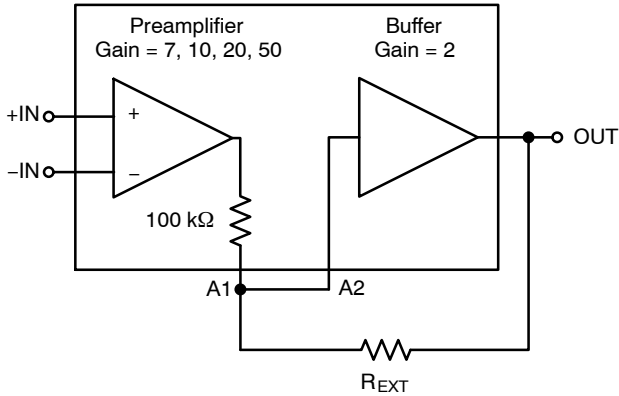


Figure 7. Increasing the Gain Using an External Resistor in Positive Feedback

Filtering with A1 and A2

In some applications, the current being measured may be inherently noisy. A low-pass filter can be created by connecting A1 and A2 together and adding a capacitor from the net to GND as shown in Figure 8. This creates a simple RC filter with the internal 100 kΩ resistor. This single pole filter has a 20 dB/decade attenuation.

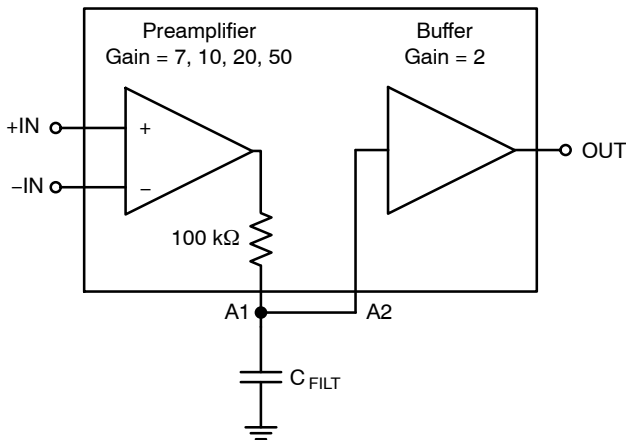


Figure 8. Implementing a Single-pole, Low-pass RC Filter

$$f_{\text{FILT}} = \frac{1}{2\pi(100\text{ k}\Omega)C_{\text{FILT}}} \quad (\text{eq. 4})$$

A two-pole filter with 40 dB/decade attenuation can be created with a Sallen-Key topology as shown in Figure 9.

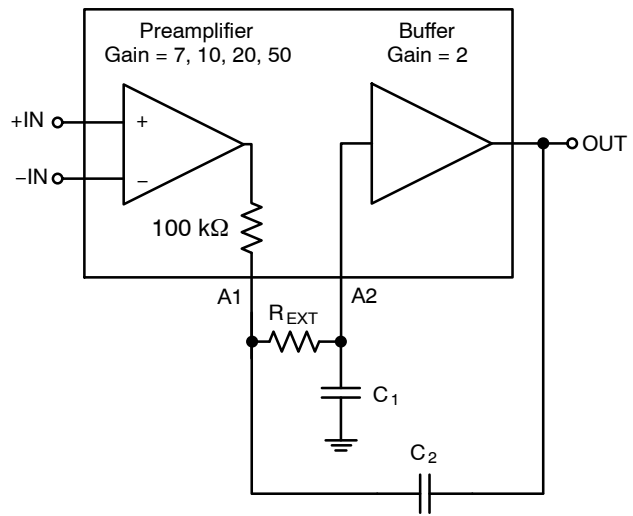


Figure 9. Implementing a Two-pole, Low-pass Filter Using the Sallen-Key Topology

Input Filtering

Some applications may require filtering at the input of the current sense amplifier. Figure 10 shows the recommended schematic for input filtering. Possible reasons for adding input filtering include the elimination of noise before it enters the current sense signal path or counteracting shunt inductance effects.

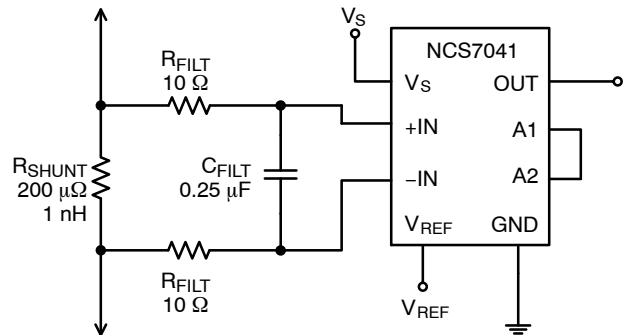


Figure 10. Input Filtering Compensates for Shunt Inductance on Shunts Less than 1 mΩ, as Well as High Frequency Noise in Any Application

Input filtering is complicated by the fact that the added resistance of the filter resistors and the associated resistance mismatch between them can adversely affect gain, CMRR, and V_{OS} . The effect on V_{OS} is partly due to input bias currents as well. As a result, the value of the input resistors should be limited to 10 Ω or less.

As the shunt resistors decrease in value, shunt inductance can significantly affect frequency response. At values below 1 mΩ, the shunt inductance causes a zero in the transfer function that often results in corner frequencies in the low 100's of kHz. This inductance increases the amplitude of high frequency spike transient events on the current sensing line that can overload the front end of any shunt current sensing IC. This problem must be solved by filtering at the input of the amplifier. Note that all current sensing IC's are vulnerable to this problem, regardless of manufacturer claims. Filtering is required at the input of the device to resolve this problem, even if the spike frequencies are above the rated bandwidth of the device.

Ideally, select the capacitor to exactly match the time constant of the shunt resistor and its inductance; alternatively, select the capacitor to provide a pole below that point. Make the input filter time constant equal to or larger than the shunt and its inductance time constant:

$$\frac{L_{SHUNT}}{R_{SHUNT}} \leq 2 R_{FILT} C_{FILT} \quad (\text{eq. 5})$$

To determine the value of C_{FILT} based on using 10 Ω resistors for each R_{FILT} , the equation simplifies to:

$$C_{FILT} \geq \frac{L_{SHUNT}}{20 R_{SHUNT}} \quad (\text{eq. 6})$$

If the main purpose is to filter high frequency noise, the capacitor should be increased to a value that provides the desired filtering. The capacitor can have a low voltage rating, but should have good high frequency characteristics. As an example, a filtering frequency of 10 kHz would require a 0.8 μF capacitor.

$$f_{FILT} = \frac{1}{2 \pi (2 R_{FILT}) C_{FILT}} \quad (\text{eq. 7})$$

Advantages When Used For Low-Side Current Sensing

The NCS7041 series offers many advantages for low-side current sensing. The true differential input is ideal for connection to either Kelvin Sensing shunts or conventional shunts. Additionally, the true differential input rejects the common-mode noise often present even in low-side current sensing. Providing all of this in a tiny package makes it very competitive when compared to discrete op amp solutions.

Selecting the Shunt Resistor

The desired accuracy of the current measurement determines the precision, shunt size, and the resistor value. The larger the resistor value, the more accurate the measurement possible, but a large resistor value also results in greater current loss.

For the most accurate measurements, use four terminal current sense resistors. It provides two terminals for the current path in the application circuit, and a second pair for the voltage detection path of the sense amplifier. This technique is also known as *Kelvin Sensing*. This insures that the voltage measured by the sense amplifier is the actual voltage across the resistor and does not include the small resistance of a combined connection. When using non-Kelvin shunts, follow manufacturer recommendations on how to lay out the sensing traces closely.

Shutting Down the NCS7041

While the NCS7041 does not provide a shutdown pin, a simple MOSFET, power switch, or logic gate can be used to switch off the power to the NCS7041 and eliminate the quiescent current. Note that the shunt input pins will always have a current flow via the input and feedback resistors. The input pins support the rated common mode voltage even when the NCS7041 does not have power applied. If the V_{REF} pin is powered by a separate voltage source, the power should be disconnected from V_{REF} as well.

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ORDERING INFORMATION

Device	Marking	Package	Gain	Shipping [†]
INDUSTRIAL AND COMMERCIAL				
NCS7041D3G014R2G	TBD	SOIC-8 (Pb-Free)	14	TBD / Tape & Reel
NCS7041DM3G014R2G	TBD	Micro8 (Pb-Free)		
NCS7041D3G020R2G	TBD	SOIC-8 (Pb-Free)	20	
NCS7041DM3G050R2G	TBD	Micro8 (Pb-Free)		
NCS7041D3G050R2G	TBD	SOIC-8 (Pb-Free)	50	
NCS7041DM3G050R2G	TBD	Micro8 (Pb-Free)		
NCS7041D3G100R2G	TBD	SOIC-8 (Pb-Free)	100	
NCS7041DM3G100R2G	TBD	Micro8 (Pb-Free)		

AUTOMOTIVE

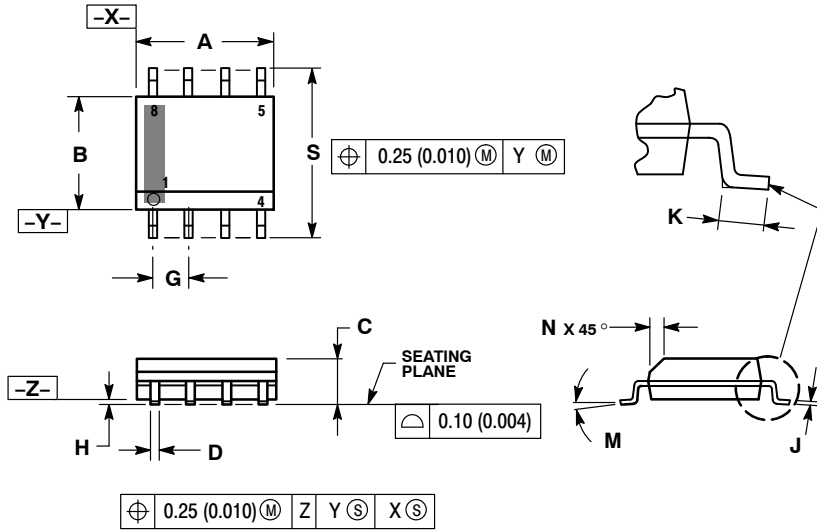
NCV7041D3G014R2G	TBD	SOIC-8 (Pb-Free)	14	TBD / Tape & Reel
NCV7041DM3G014R2G	TBD	Micro8 (Pb-Free)		
NCV7041D3G020R2G	TBD	SOIC-8 (Pb-Free)	20	
NCV7041DM3G020R2G	TBD	Micro8 (Pb-Free)		
NCV7041D3G050R2G	TBD	SOIC-8 (Pb-Free)	50	
NCV7041DM3G050R2G	TBD	Micro8 (Pb-Free)		
NCV7041D3G100R2G	TBD	SOIC-8 (Pb-Free)	100	
NCV7041DM3G100R2G	TBD	Micro8 (Pb-Free)		

[†]For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

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PACKAGE DIMENSIONS

SOIC-8 NB
CASE 751-07
ISSUE AK

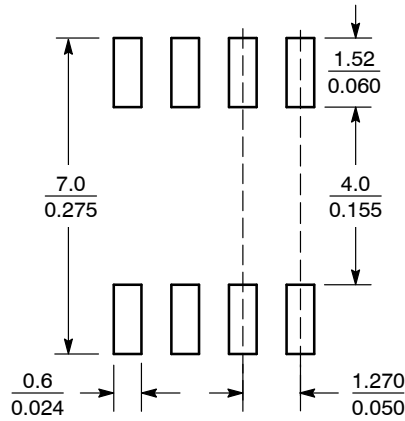


NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.
3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
4. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.
6. 751-01 THRU 751-06 ARE OBSOLETE. NEW STANDARD IS 751-07.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	4.80	5.00	0.189	0.197
B	3.80	4.00	0.150	0.157
C	1.35	1.75	0.053	0.069
D	0.33	0.51	0.013	0.020
G	1.27 BSC		0.050 BSC	
H	0.10	0.25	0.004	0.010
J	0.19	0.25	0.007	0.010
K	0.40	1.27	0.016	0.050
M	0° 8°		0° 8°	
N	0.25	0.50	0.010	0.020
S	5.80	6.20	0.228	0.244

SOLDERING FOOTPRINT*



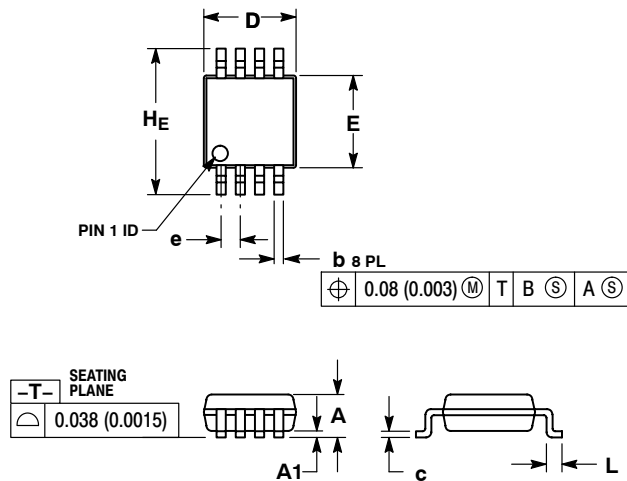
SCALE 6:1 $\left(\frac{\text{mm}}{\text{inches}}\right)$

*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

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PACKAGE DIMENSIONS

Micro8 CASE 846A-02 ISSUE J

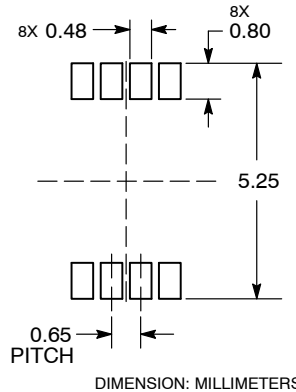


NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.
3. DIMENSION A DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH, PROTRUSIONS OR GATE BURRS SHALL NOT EXCEED 0.15 (0.006) PER SIDE.
4. DIMENSION B DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION. INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 (0.010) PER SIDE.
5. 846A-01 OBSOLETE, NEW STANDARD 846A-02.

DIM	MILLIMETERS			INCHES		
	MIN	NOM	MAX	MIN	NOM	MAX
A	--	--	1.10	--	--	0.043
A1	0.05	0.08	0.15	0.002	0.003	0.006
b	0.25	0.33	0.40	0.010	0.013	0.016
c	0.13	0.18	0.23	0.005	0.007	0.009
D	2.90	3.00	3.10	0.114	0.118	0.122
E	2.90	3.00	3.10	0.114	0.118	0.122
e	0.65 BSC			0.026 BSC		
L	0.40	0.55	0.70	0.016	0.021	0.028
HE	4.75	4.90	5.05	0.187	0.193	0.199

RECOMMENDED SOLDERING FOOTPRINT*



*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

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